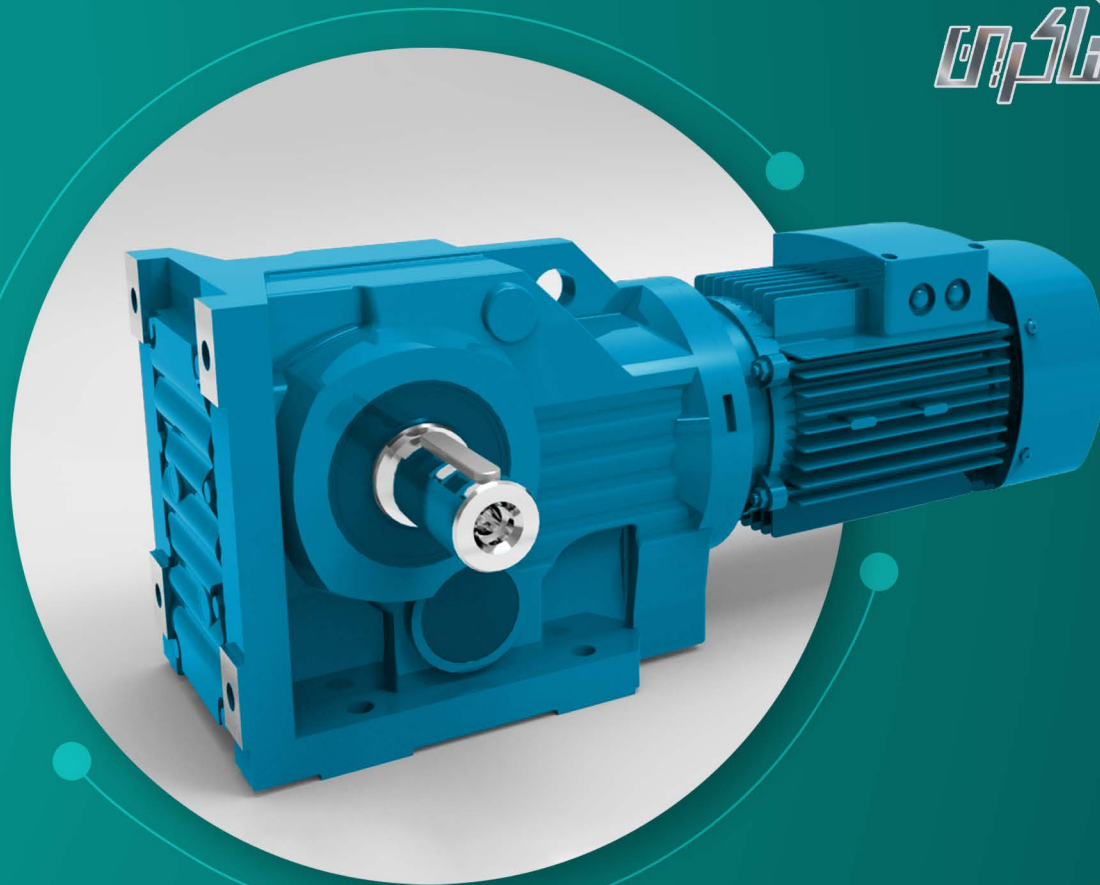


K Series Gearbox Units

Isfahan Shakerin Gearbox



NEW

2022 Edition

گیربکس‌های سری K
شاکرین گیربکس اصفهان

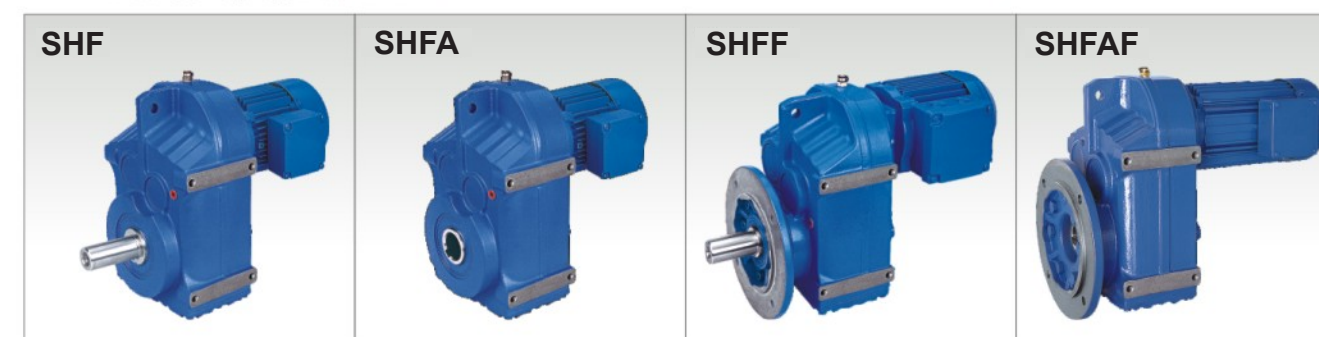


1. Product pictures

SHR Helical Geared Motor



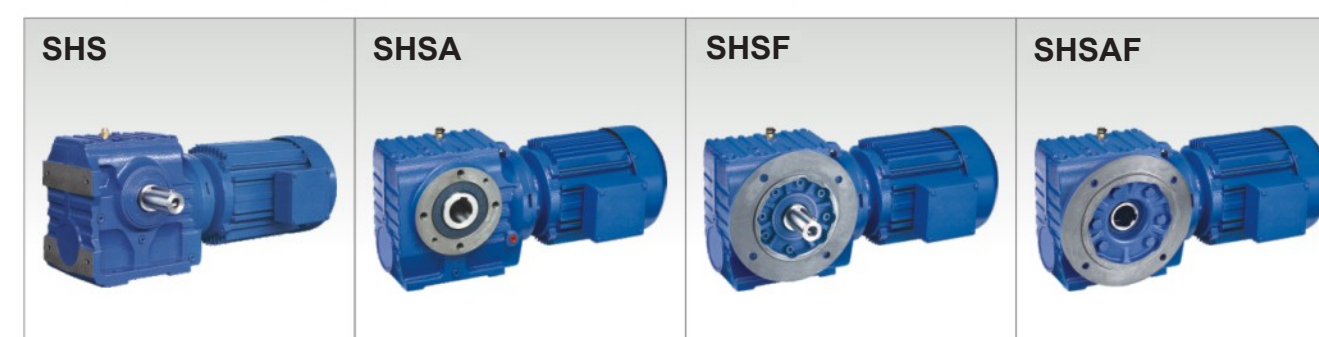
SHF Parallel Shaft-Helical Geared Motor



SHK Helical-Bevel Geared Motor



SHS Helical-Worm Geared Motor





معرفی محصولات 2. Product introduction

موتور گیربکس‌های سری SH.. شاكرين گيربكس، محرک‌هایی با سطح پیشرفته بین‌المللی مشتمل بر موتور گیربکس‌های هلیکال سری SHR، موتور گیربکس‌های هلیکال شافت موازی سری SHF، موتور گیربکس‌های هلیکال دنده مورب سری SHK و سری حلزونی- هلیکال SHS هستند.

موتور گیربکس‌های سری SH.. شاكرين گيربكس با دنبال کردن فلسفه استانداردسازی، بهینه نمودن و بهره‌گیری از روش آنالیز المان محدود و فن‌آوری صدای کمینه در طراحی چرخ‌دنده به طراحی پیشرفته دست می‌یابد و به این ترتیب دسته‌بندی نسبت‌ها دقیق خواهد بود.

شرکت ما همچنین تامین‌کننده دیگر اجزای سفارشی مانند موتور گیربکس مرکب، شرینگ دیسک، شفت توخالی هزارخار و فلنج B14 است. لطفا برای اطلاعات بیشتر با شرکت ما تماس حاصل فرمایید.

SHAKERIN SH.. Series gear motor is the drive products with international advanced level, including SHR series Helical geared motor, SHF series Parallel shaft–Helical geared motor, SHK series Helical–Bevel geared motor, SHS series Helical –Worm.

SHAKERIN SH.. series products follow Motor the philosophy of modularization and optimization, adopt finite element analysis method and unique lower noise technology in designing gear, to insure advanced design. The classification of ratio is so accurate that.

Our corporation also provides other product options such as combined geared motor, shrink disk, spline hollow shaft, B14 flange, please consult our company for further information.

3. Model notes

3.1 Reducer Model Introduction

SHR	F	67	II	D	80	N	4	/	BMG	HF	TF	128.97	M1	180°
1	2	3	4	5	6	7	8	9	10	11	12	13	14	
1 Product Code SHR--Helical Geared Motor SHF--Parallel Shaft–Helical Geared Motor SHK--Helical–Bevel Geared Motor SHS--Helical–Worm Geared Motor	2 Installation type No Code--Feet mounted F--Flange mounted .F--Feet and Flange mounted M--Flange mounted with extended bearing housing X--Single stage Feet mounted XF--Single stage Flange mounted	3 Gear Unit Size 67--Gear Unit Size 67	4 Flange Size I--No Code--No flange or only one flange or the smallest flange II--Second bigger flange III--Biggest flange	5 ElecSHRomotor D--Three–phase Asynchronous Motor (IP54)	6 Frame Size 80--Height of motor center is 80mm	7 Stator Length D、K、N、S、M、ML、L	8 Number of Poles 4--4 Poles	9 Brake No Code--No Brakes BMG--Brakes	10 Brake Release No Brake Release Manual release (lock in the brake release position) Brake Release Manual release (automatic braking position)	11 Thermistor No Code--No Thermistor SHF--Thermistor Sensor	12 Ratio 128.97--Ratio 128.97	13 Mounting Position M1--Mounting Position M1	14 Terminal Box Position No Code--TerminalBox Position is 0° 180°--Terminal Box Position is 180°	



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

SHF A 67 / G D 80 N 4 / BMG HF TF 109.04 M1 180°

1 2 3 4 5 6 7 8 9 10 11 12 13 14

1 Product Code SHR---Helical Geared Motor SHF---Parallel Shaft-Helical Geared Motor SHK---Helical-Bevel Geared Motor SHS---Helical-Worm Geared Motor	2 Unit Model No Code---Feet mounted F---Flange mounted A---Hollow Shaft mounted AF---Flange mounted with Hollow Shaft	3 Gear Unit Size 67---Gear Unit Size 67	4 Torque Arm No Code---No Torque Arm G---Torque Arm	5 ElecSHRomotor D---Three-phase Asynchronous Motor (IP54)
6 Frame Size 80---Height of motor center is 80mm	7 Stator Length D, K, N, S, M, ML, L	8 Number of Poles 4---4 Poles	9 Brake No Code---No Brakes BMG---Brakes	10 Brake Release No Brake Release Manual release (lock in the brake release position) Brake Release Manual release (automatic braking position)
11 Thermistor No Code---No Thermistor SHF---Thermistor Sensor	12 Ratio 109.04---Ratio 109.04	13 Mounting Position M1---Mounting Position M1	14 Terminal Box Position No Code---TerminalBox Position is 0° 180°---Terminal Box Position is 180°	

SHK A 67 / T D 80 N 4 / BMG / HF / TF / 108.03 / B / M1 / 180°

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15

1 Product Code SHR---Helical Geared Motor SHF---Parallel Shaft-Helical Geared Motor SHK---Helical-Bevel Geared Motor SHS---Helical-Worm Geared Motor	2 Unit Model No Code---Feet mounted F---Flange mounted A---Hollow Shaft mounted AF---Flange mounted with Hollow Shaft	3 Gear Unit Size 67---Gear Unit Size 67	4 Torque Arm No Code---No Torque Arm G---Torque Arm	5 ElecSHRomotor D---Three-phase Asynchronous Motor (IP54)
6 Frame Size 80---Height of motor center is 80mm	7 Stator Length D, K, N, S, M, ML, L	8 Number of Poles 4---4 Poles	9 Brake No Code---No Brakes BMG---Brakes	10 Brake Release No Brake Release Manual release (lock in the brake release position) Brake Release Manual release (automatic braking position)
11 Thermistor No Code---No Thermistor SHF---Thermistor Sensor	12 Ratio 108.03---Ratio 108.03	13 Position of the Output Shaft A---Shaft with A B---Shaft with B AB---Shaft with A+B	14 Mounting Position M1---Mounting Position M1	15 Terminal Box Position No Code---TerminalBox Position is 0° 180°---Terminal Box Position is 180°



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

3.2 Type of gear motor and gear motor with brake

SHR, SHF, SHK, SHS
Gear motor

There are the types of Helical (SHR), Parallel shaft-Helical (SHF), Helical-Bevel (SHK) and Helical-Worm (SHS) geared motors. we supplied in the table.

Model	Gear motor			
	(SHR) Helical	(SHF) Parallel shaft	(SHK) Helical bevel	(SHS) Helical worm
Foot mounted	•	•	•	•
B5 flange mounted	•	•	•	•
Foot/B5 flange mounted	• 2)	•	• 3)	-
Hollow shaft mounted	-	•	• 1)	• 1)
Hollow shaft with shrink disk	-	•	• 1)	• 1)
Splined hollow shaft mounted	-	•	• 1)	-
Hollow shaft with shrink disk+foot mounted	-	•	•	-
Hollow shaft with Key+foot mounted	-	•	•	-
Splined hollow shaft mounted+foot mouted	-	•	•	-
Hollow shaft with Key+B5 flange mounted	-	•	•	•
Hollow shaft with shrink disk+B5 flange mounted	-	•	•	•
Splined hollow shaft mounted+B5 flange mounted	-	•	•	-
Hollow shaft with Key+B14 flange mounted	-	•	•	•
Hollow shaft with shrink disk+B14 flange mounted	-	•	•	•
Splined hollow shaft mounted+B14 flange mounted	-	•	•	-

SHS A 67 T D 80 N 4 BMG HF TF 106.75 d45 B M1 180°

1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16

1 Product Code SHR--Helical Geared Motor SHF--Parallel Shaft-Helical Geared Motor SHK--Helical-Bevel Geared Motor SHS--Helical-Worm Geared Motor	2 Unit Model No Code--Feet mounted F--Flange mounted A--Hollow Shaft mounted AF--Flange mounted with Hollow Shaft	3 Gear Unit Size 67--Gear Unit Size 67	4 Torque Arm No Code--No Torque Arw T--Torque Arm
5 ElecSHRomotor D--Three-phase Asynchronous Motor (IP54)	6 Frame Size 80--Height of motor center is 80mm	7 Stator Length D, K, N, S, M, ML, L	8 Number of Poles 4--4 Poles
9 Brake No Code--No Brakes BMG--Brakes	10 Brake Release No Code--No Brake Release HF--Manual release (lock in the brake release position) Brake Release HR--Manual release (automatic braking position)	11 Thermistor No Code--No Thermistor SHF--Thermistor Sensor	12 Ratio 106.75--Ratio 106.75
13 Hollow shaft diameter d45--Hollow shaft diameterter is 45	14 Position of the Output Shaft A--Shaft with A B--Shaft with B AB--Shaft with A+B	15 Mounting Position M1--Mounting Position M1	16 Terminal Box Position No Code--TerminalBox Position is 0° 180°--Terminal Box Position is 180°

- The normal type
- Can't use
- 1) You can use torque arm
- 2) Only used for SHR12- SHR87
- 3) Only used for SHR127- SHR157

موتور گيربكس هاي چندمرحله اي

Multi-stage geared motor

با استفاده از موتور گيربكس هاي چندمرحله اي مي توانيد به دور خروجي بسيار پايين دسترسي پيدا كنيد. در اين روش از يك گيربكس هليكال به عنوان گيربكس ثانويه در انتهاى ورودى استفاده مى شود.

توجه داشته باشيد كه نيروى موتور را متناسب با بالاترين گشتاور خروجى محدود نماييد.

You can achieve the particularly low output speed by using multi-stage geared motor. The method is mounting a helical gear unit as a second gear units on the input end. Notice that restrict the motor power according the maximum permitted output torque.

موتور گيربكس SHRM SHRM geared motor

موتور گيربكس هاي SHRM نوع خاصى از موتور گيربكس هاي هليكال داراى هاب ياتاقانى خروجى هستند. اين موتور گيربكس ها براى کاربردهاى سنگين طراحى شده و در موارد بارهاى محورى زياد و گشتاورهاى موجى قابل استفاده مى باشند. ساير مشخصات آنها همانند موتور گيربكس هاي هليكال استاندارد است.

SHRM geared motors are a special type of helical geared motor with an expanded output bearing hub. They are specially designed for agitating applications and can be used in applications subject to high overhung and axial loads as well as flexural torque. The remaining data correspond with to the standard helical geared motors.



موتورهای ترمزدار Brake motors

در صورت درخواست مشتری موتورها و موتورگیربکس‌ها قابل ارائه با ترمز مکانیکی سرخود هستند. این ترمز از نوع ترمز دیسکی الکترومغناطیسی دارای سیم‌پیچ جریان مستقیم بوده که به واسطه جریان الکتریکی رها شده و با استفاده از نیروی فنر، ترمز انجام می‌گیرد. با این طرح در صورت قطع جریان برق، عمل ترمزگیری انجام گرفته و انطباق با الزامات ایمنی را فراهم می‌نماید. این ترمز در صورت استفاده از خلاص‌کن مکانیکی می‌تواند به صورت مکانیکی نیز رها شود. برای نیل به این منظور یا از اهرم دستی و یا از پیچ تنظیم در مکانیزم ترمز استفاده می‌شود. اهرم دستی به صورت خودکار توسط فنر برگشت داده می‌شود و پیچ تنظیم می‌تواند قفل شود. ترمز توسط سیستم کنترل ترمز که در جعبه برق جاسازی شده فعال می‌گردد.

On request, Motors and geared motors can be supplied with an integrated mechanical brake. The brake is an electromagnetic disk brake with a DC coil which is released electrically and braked using spring force. The design principle means the brake is applied if the power fails. This means it complies with fundamental safety requirements. The brake can also be released mechanically if fitted with manual brake release. For this purpose, either a hand lever or a setscrew is supplied with the brake. The hand lever springs back automatically and the setscrew can be locked. The brake is activated by a brake control system which is in the wiring switch cabinet.

3.3 Unit designations for gear units and options

Helical gear units

SHR..	Foot-mounted
SHRF..	Flange-mounted
SHR..F	Foot and flange-mounted
SHRM..	Flange-mounted with the extended bearing housing
SHRX..	Single-stage flange-mounted
SHRXF..	Single-stage foot-mounted

Parallel shaft helical gear units

SHF..	Foot mounted
SHFA..B	Flange mounted with hollow shaft
SHFH..B	Foot mounted with hollow shaft and shrink disk
SHFV..B	Foot mounted with hollow shaft and splined hollow shaft
SHFF..	B5 flange mounted
SHFAF..	B5 flange mounted with hollow shaft
SHFHF..	B5 flange mounted with hollow shaft and shrink disk
SHFVF..	B5 flange mounted with spined hollow shaft disk
SHFA..	Hollow shaft mounted
SHFH..	Hollow shaft with shrink disk

SHFV..	Splined hollow shaft mounted
SHFAZ..	B14 flange mounted with hollow shaft
SHFHZ..	B14 flange mounted with hollow shaft disk
SHFVZ..	B14 flange mounted with splined hollow shaft
Helical-Bevel gear units	
SHK..	Foot mounted
SHKA..B	Foot mounted with hollow shaft
SHKH..B	Foot mounted with hollow shaft and shrink disk
SHKV..B	Foot mounted with hollow shaft and splined hollow shaft
SHKF..	B5 flange mounted
SHKAF..	B5 flange mounted with hollow shaft
SHKHF..	B5 flange mounted with hollow shaft and shrink disk
SHKVF..	B5 flange mounted with spined hollow shaft disk
SHKA..	Hollow shaft mounted
SHKH..	Hollow shaft with shrink disk
SHKV..	Splined hollow shaft mounted
SHKAZ..	B14 flange mounted with hollow shaft
SHKHZ..	B14 flange mounted with hollow shaft disk
SHKVZ..	B14 flange mounted with spined hollow shaft

Helical-Worm gear units

SHS..	Foot mounted
SHSF..	B5 flange mounted
SHSAF..	B5 flange mounted with hollow shaft
SHSHF..	B5 flange mounted with hollow shaft and shrink disk
SHSA..	Hollow shaft mounted
SHSH..	Hollow shaft with shrink disk
YHSAZ..	B14 flange mounted with hollow shaft
YHSHZ..	B14 flange mounted with hollow shaft disk



3.4
3.4 The name of AC motors and its accessories

Pole–Changing AC motors with soft start

SD...	Pole–changing foot mounted
Motor options	
BMG	Brake
../HF	..with lock manual brake release
../HR	..with automatic manual brake disengaging
/RE	Backstop
/TF	Thermistor sensor(PTC resistance)
/TH	Thermostat (bimetallic switch)
/U	Non–vemtilated
/V	Forced cooling fan.3 × 380–415V _{AC} , 50HZ
/VS	Forced cooling fan.1 × 220–266V _{AC} , 50HZ
/VR	Forced cooling fan.1 × 24 _{DC}
/Z	Additional flywheel mass
/C	Protection cowl for the fan guard
–SRD	Roller motor

Encoder on AC motor options

/AV1Y	Absolute encoder with solid shaft. MSI and sin/cos signals and 24V _{DC} supply
/ES..T	Encoder with spread shaft. TTL(RS–422)Signals and 5V _{DC} supply
/ES..S	Encoder with spread shaft. Sin/cos signals and 24V _{DC} supply
/ES..R	Encoder with spread shaft,TTL(RS–422)signals and 24 _{DC} supply
/ES..C	Encoder with spread shaft, HTL
/EV1T	Encoder with spread shaft. TTL(RS–422)signals and 5V _{DC} supply
/EV1S	Encoder with spread shaft. signals and 24V _{DC} supply
/EV1R	Encoder with spread shaft. TTL(RS–422)signals and 24V _{DC} supply
/EV1C	Encoder with spread shaft, HTL
/NV1..	Proximity sensor with A track and 24V _{DC} supply
/NV2..	Proximity sensor with A/B track and 24V _{DC} supply

4.
Selection of gear reducer

4.1
4.1 Drive selection data

Certain data are essential to specify the components for your drive. These are.

Drive selection data			
n_{amin}	Minimum output speed	[rpm]	
n_{amax}	Maximum output speed	[rpm]	
P_a at n_{amin}	Output power at minimum output speed	[kW]	
p_a at n_{amax}	Output power at maximum output speed	[kW]	
M_a at n_{amin}	Output torque at minimum output speed	[Nm]	
M_a at n_{amax}	Output torque at minimum output speed	[Nm]	
F_R	Overhung load on output shaft.Assumes force application is in the center of shaft end. If not, please specify the exact application point indicating the application angle and direction of rotation of the shaft for a check calculation	[N]	
F_A	Axial load(tension and compression)on output shaft	[N]	
J_{load}	Mass moment of inertia to be driven	[10 ^{–4} kgm ²]	
SHR/F/K/S M1–M6	Required gear unit type and mounting position(→sec. Mounting positions, churning losses)	–	
IP..	Required protect rank	–	
ϑ_{env}	Ambient temperature	[°C]	
H	Altitude	[M above sea level]	
S...,%cdf	Operating mode and intermittency factor cdf; alternatively,exact load cycle can be specified.	–	
Z	Starting frequency;alternativly,exact load cycle can be specified	[No.per h]	
f_{mains}	Supply frequency	[Hz]	
V_{mot} V_{brake}	Operating voltage of motor and brake	[V]	
M_B	Required braking torque	[Nm]	
For inverter operation: Required control mode and setting range			



4.2

4.2 Project planning sequence

Example

The following flowchart displays a schematic view of the procedure for planning a project incorporating a positioning drive. The drive comprises a geared motor which is powered by and inverter



Figure: Project planning process

4.3

4.3 Efficiency of gear units

راندمان گیربکس‌ها به طور کلی بر اساس دقت چرخ‌دنده‌ها، دقت درگیری دنده‌ها و یا ناقان‌بندی تعیین می‌گردد. توجه داشته باشید که راندمان یک گیربکس در شروع کار همیشه کمتر از میزان آن در دور خروجی عملیاتی است. این حقیقت به ویژه در موتورگیربکس‌های حلزونی - هلیکال و انگولار به طور محسوسی نمایان است.

The efficiency of the gear units is mainly determined by the gearing, mash and bearing friction. Please note that the starting efficiency of a gear unit is always less than its efficiency at operating speed. This fact is especially obvious in helical-worm and right-angle geared motors.

گیربکس‌های SHR، SHF، SHK

SHR, SHF, SHK gear units

راندمان گیربکس‌های هلیکال، شافت موازی و هلیکال - دنده مورب با توجه به تعداد مراحل چرخ‌دنده‌ها مابین ۹۴٪ برای ۳ مرحله‌ای و ۹۸٪ برای حالت تک مرحله‌ای متفاوت است.

The efficiency of helical, parallel shaft and helical-bevel gear units varies according to the unnumber of gear stages, between 94%(3-stage) and 98%(1-stage).

گیربکس SHS

SHS gear units

اصطکاک لغزشی قابل توجهی توسط چرخ‌دنده‌های گیربکس‌های حلزونی - هلیکال تولید می‌شود که در نتیجه این گیربکس‌ها افت بیشتری نسبت به نمونه‌های SHR، SHF یا SHK دارا بوده و کارایی کمتری را نشان می‌دهند و دلایل آن عبارتند از:

- نسبت دنده حلزونی - هلیکال

- دور ورودی

- درجه حرارت گیربکس

گیربکس‌هایی که به صورت حلزونی-هلیکال در شرکت شاکرین گیربکس طراحی می‌شوند، به صورت ویژه دارای راندمان بالاتری نسبت به گیربکس‌های استاندارد هستند. راندمان ممکن است $\eta < 0.5$ باشد در صورتیکه مکانیزم حلزونی-هلیکال دارای نسبت بالایی باشد.

The gearing in helical-worm and gear units produces a high proportion of sliding friction. As a result, these gear units may have higher gearing losses than YHR, YHF or YHK gear units, and thus be less efficient. The cause of factors are:

-Gear ratio of the helical-worm

-Input speed

-Gear unit temperature

SHAKERIN gear units are designed as helical worm which makes them significantly more efficient than standard worm gear units. The efficiency may reach $\eta < 0.5$ if the helical-worm stage has a very high ratio step.

شرایط قفل خودکار گیربکس

Self-locking condition

گشتاور معکوس در گیربکس هلیکال حلزونی راندمانی برابر $\eta' = 2 - 1/\eta$ تولید نموده که به میزان قابل توجهی کمتر از راندمان مطلوب است. گیربکس حلزونی-هلیکال یا گیربکس Spiroplan در صورتیکه راندمان $\eta \leq 0.5$ خود قفل خواهد بود. تعداد محدودی از گیربکس‌های حلزونی-هلیکال با نسبت تبدیل بالا به صورت استاتیک خود قفل هستند.

در صورت تمایل به استفاده فنی از تاثیر ترمزی حالت خود قفلی، با شرکت تماس حاصل فرمایید.

Retrodriving torques on helical-worm gear units produce an efficiency of $\eta' = 2 - 1/\eta$, which is significantly less favorable than the forwards efficiency η . The helical-worm or Spiroplan gear unit is self-locking if the forwards efficiency $\eta \leq 0.5$. A few helical-worm gear units with the largest gear ratio are statically self-locking. Please contact company if you wish to make technical use of the braking effect of self-locking characteristics.

در حال اجرا در فاز

Running-inphase

جناح دنده در گیربکس‌های حلزونی-هلیکال جدید هنوز آنچنان نرم و صاف نیستند. از آنجاییکه زاویه اصطکاک زیادتر است، راندمان در عمل کمتر خواهد بود.

The tooth flanks of new helical-worm and gear units are not yet completely smooth. For the friction angle is greater, the efficiency will be less than operation. This effect becomes more apparent in the greater ratio.



در شروع کار، عدد راندمان داده شده باید طبق جدول زیر کاسته شود:

In The first beginning, the given efficiency number should minus as follows

	Helical–worm	i range
1start	approx.12%	approx.50–280
2start	approx.6%	approx.20–75
3start	approx.3%	approx.20–90
4start	–	–
5start	approx.3%	approx.6–25
6start	approx.2%	approx.7–25

اجرای فاز به صورت معمول ۲۴ ساعت درازا دارد. گیربکس‌های حلزونی- هلیکال موقعی به مقادیر لیست شده راندمان خود می‌رسند که:

- گیربکس کاملاً در حال کار باشد
- گیربکس به دمای نرمال کار رسیده باشد
- با روان‌کننده مناسب پر شده باشد
- گیربکس در محدوده باری مناسب کار کند

The running–in phase normally lasts 24 hours. Helical–worm gear units achieve their listed rated efficiency values when:

- The gear unit has been run is completely
 - The gear unit has reached normal operation temperature
 - The recommended lubricant has been filled in
- The gear unit is working within the rated load range

تلفات شدید

Churning losses

در بعضی از موقعیت‌های نصب اولین مجموعه چرخ‌دنده‌های کاهنده به صورت کامل در روان‌کننده غوطه‌ور می‌شود. این حالت در گیربکس‌های بزرگ با سرعت دورانی زیاد مجموعه چرخ‌دنده‌های ورودی (اولیه)، سبب شکل‌گیری ضربی می‌شود که قابل اغماض نیست. در صورت تمایل به استفاده از چنین گیربکس‌هایی لطفاً با شرکت شاكرين گيربكس تماس حاصل نمایید. در صورت امکان در گیربکس‌های SHD, SHK و SHR، از حالت نصب M1 استفاده نموده تا حالت فوق‌الذکر در کمترین میزان خود باشد.

In certain gear unit mounting positions the first reduction stage is completely immersed in the lubricant. For large gear unit sizes and high circumferential velocities of the input stage, this gives rise to churning losses constituting a factor which cannot be ignored. Please contact company if you wish to use gear units of this type. If possible, use the mounting position M1 for YHR, YHK and YHS gear units in order to keep the churning losses in low.

4.4 سرویس فاکتور

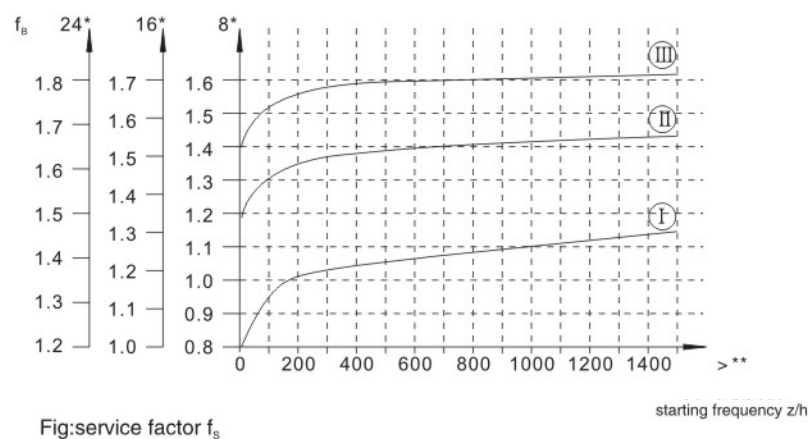
4.4 Service factor

تعیین سرویس فاکتور

Determining of the service factor

برای انتخاب گیربکس، لازم است ضریب یا عامل خاصی که آن را f_b می‌نامیم، در نظر گرفته شود. سرویس فاکتور توسط زمان کارکرد روزانه و تناوب استارت تعیین می‌شود. همچنین سه دسته طبقه‌بندی بار بخاطر تاثیر بر فاکتور شتاب جرمی در نظر گرفته می‌شود. در شکل زیر می‌توانید سرویس فاکتورهای مختلف را ملاحظه نمایید. سرویس فاکتور به دست آمده از این شکل بایستی باید کوچکتر یا مساوی سرویس فاکتور داده شده در جداول انتخاب گیربکس باشد.

Gear unit selection needs to consider a certain factor which we use f_b to express. This service factor is determined by the daily operating time and the starting frequency. Three load classifications are also considered to depend on the mass acceleration factor. You can read the different service factor from the figure as follows. The service factor determined using this diagram must be small than or equal to the service factor as given in the selection tables.



تناوب زمان عملیات روزانه در روز/ ساعت

فرکانس شروع Z: سیکل‌ها شامل کلیه مراحل استارت و ترمزی و تغییرات دور از کم به زیاد و زیاد به کم است.

Daily operating time in hours/day

Starting frequency Z: The cycles include all starting and braking procedures as well as changes from low to high and high to low speed.

طبقه‌بندی بار

Load classification

طبقه‌بندی بار در سه دسته متمایز شده است:

- ۱- یکنواخت، ضریب شتاب جرمی تایید شده برابر یا کوچکتر از ۰/۲
- ۲- بار ضربه‌ای متوسط، ضریب شتاب جرمی تایید شده متوسط کوچکتر یا برابر ۳
- ۳- بار ضربه‌ای شدید، ضریب شتاب جرمی تایید شده کوچکتر یا برابر ۱۰

Three load classifications are differentiated:

- Uniform, approved mass acceleration factor ≤ 0.2
- Moderate shock load, approved mass acceleration factor ≤ 3
- Severe shock load, approved mass acceleration factor ≤ 10

ضریب شتاب جرمی

Mass acceleration factor

ضریب شتاب جرمی بدین صورت محاسبه می‌شود:

The mass acceleration factor is calculated as follows:

تمامی ممان‌های اینرسی جرم K خارجی

= ضریب شتاب جرمی

ممان اینرسی جرم در انتهای موتور

Mass acceleration factor = $\frac{\text{All external mass moments of inertia}}{\text{Mass moment of inertia on the motor end}}$

تمامی ممان‌های اینرسی جرم خارجی عبارتند از ممان‌های اینرسی جرم ماشین متحرک (مصرف کننده) و گیربکس که بر اساس دور موتور کوچک شده است. کوچک نمودن ممان‌های اینرسی بر اساس دور موتور از فرمول زیر انجام می‌شود:

"All external mass moments of inertia" are the mass moments of inertia of the driven machine and the gear unit, scaled down to the motor speed. The calculation for scaling down to the motor speed performed using the following formula: $J_x = j \cdot \left(\frac{n}{n_m}\right)^2$

J_x = Reduced mass moment of inertia on the motor shaft

J = Mass moment of inertia referenced to the output speed of the gear unit

N = Output speed of the gear unit

N_m = Motor speed

J_x : ممان اینرسی جرم کاسته شده در شافت موتور

J : ممان اینرسی جرم بر اساس دور خروجی گیربکس

N: دور خروجی گیربکس

N_m : دور موتور

"Mass moment of inertia on the motor" if it equips the brake and the flywheel fan (Z fan), the components' mass moment of inertia or large overhung loads. Please contact company in this case.

در صورتیکه از ترمز یا پروانه خنک کننده استفاده شده باشد، برای اطلاع از ممان اینرسی جرم موتور با شرکت شاكرين گيربكس تماس حاصل نمایید.

Service factor: f_B

The method for determining the maximum approved continuous torque M_{amax} and then deriving the service factor $f_B = M_{amax} / M_a$ is not defined in a standard and varies greatly from manufacturer to manufacturer. With their service factor $f_B = 1$, drives afford an extremely high level of safety and reliability in the fatigue strength range (exception: wearing of the worm wheel in helical-Worm gear units). Under a certain circumstances, the service factor may not be comparable to the information given details for your specific drive. If there is any questions, please contact company to get the special drive equipments' document in detail.

Example

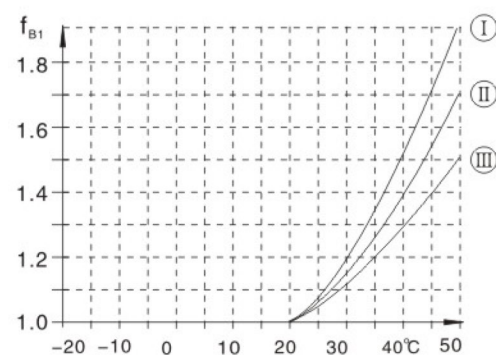
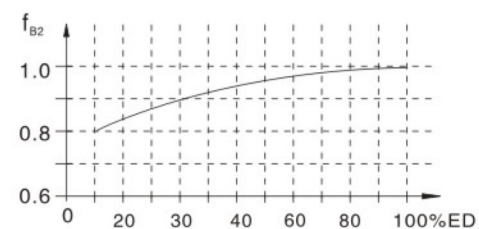
Mass acceleration factor 2.5 (load classification II), 14 hours/day operating time (check the figure at 16h/d) and 300 cycles/hour produce a service factor $f_B = 1.51$ as shown in Fig.2. According to the selection table, the selected motor must have an f_B Value of 1.15 or greater.

Helical-worm gear units

Two further service factors have to be taken into account with helical-worm gear units in addition to the selection factor f_B shown in Fig.2. These are:

- f_{B1} = Service factor from the ambient temperature
- f_{B2} = Service factor from the cyclic duration factor

Additional service factors f_{B1} and f_{B2} can be determined by diagrams is Fig.4. For the f_{B1} factor, we can define it just in the same way as f_B .

Additional service factors f_{B1} and f_{B2} 

$$cdf (\%) = \frac{\text{Time under load in min/h}}{60} \cdot 100$$

Please contact company case of temperatures below -20°C ($\rightarrow f_{B1}$).

The total service factor for helical-worm gear units is calculated as follows: $F_{btot} = f_B \cdot f_{B1} \cdot f_{B2}$

Example

If the geared motor with the service factor $f_B = 1.51$ in the convenient example is a helical-worm geared motor.

Ambient temperature $t = 40^\circ\text{C} \rightarrow f_{B1} = 1.38$ (read off at load classification II)

Time under load $= 40 \text{ min/h} \rightarrow cdf = 66.7\% \rightarrow f_{B2} = 0.95$

The total service factor is $F_{Btot} = 1.51 \cdot 1.38 \cdot 0.95 = 1.98$

According to the selection tables, the selected helical-worm geared motor must have a f_B value of 1.98 or greater.

سرویس فاکتور f_B

روش تعیین بالاترین گشتاور پیوسته تایید شده M_{amax} و سپس استخراج سرویس فاکتور $f_B = M_{amax} / M_a$ در استاندارد تعریف نشده است و از تولیدکننده ای به تولیدکننده دیگر، بسیار متفاوت است. با سرویس فاکتور $f_B = 1$ ، گیربکس ها سطح بسیار بالایی از ایمنی و قابلیت اطمینان را در محدوده مقاومت خستگی ارائه می کنند. (به استثنا خوردگی چرخ حلزون در گیربکس های حلزونی- هلیکال) تحت شرایط خاص، سرویس فاکتور ممکن است قابل مقایسه با کمیت های داده شده برای گیربکس خاص شما نباشد. لطفا جهت کسب اطلاعات اختصاصی اجزای گیربکس با شرکت شاكرين گيربکس تماس حاصل نمایید.

مثال:

ضریب شتاب جرمی $2/5$ (طبقه بندی ۲) زمان کارکرد 14 ساعت در روز (جدول 16 ساعت در روز را چک کنید) و 300 دور در ساعت، سرویس فاکتور $F = 1/51$ تولید می کند. همانطوریکه در جدول شماره ۲ نشان داده شده است. طبق جدول انتخابی، موتور انتخاب شده، باید دارای مقدار f_B $1/15$ یا بیشتر باشد.

گیربکس حلزونی- هلیکال

در گیربکس های حلزونی- هلیکال علاوه بر فاکتور انتخابی f_B که در شکل ۲ نشان داده شده، دو سرویس فاکتور دیگر نیز باید در نظر گرفته شود:

- f_{B1} : سرویس فاکتور از دمای محیط
- f_{B2} : سرویس فاکتور از عامل مدت زمان چرخش

سرویس فاکتورهای مضاعف f_{B1} و f_{B2} با نمودارهای نشان داده شده در شکل ۴ معین می شوند. فاکتور f_{B1} همانند فاکتور f_B قابل تعریف است.

در صورت وجود دمای کمتر از -20°C درجه سانتیگراد، با شرکت تماس حاصل نمایید. ($\rightarrow f_{B1}$) -20°C

سرویس فاکتور کلی گیربکس های حلزونی- هلیکال با فرمول مقابل محاسبه می شود: $F_{btot} = f_B \cdot f_{B1} \cdot f_{B2}$

مثال:

چنانچه موتور گیربکس مثال دارای سرویس فاکتور $f_B = 1/51$ باشد، یک موتور گیربکس حلزونی- هلیکال باشد.

دمای محیطی $= 40^\circ\text{C}$ درجه سانتیگراد $f_{B1} = 1/38$ (به طبقه بندی بار ۲ مراجعه کنید)

زمان تحت بار $= 40$ دقیقه بر ساعت $cdf = 66/7$ $f_{B2} = 0/95$

سرویس فاکتور کلی $= 1/98$ $F_{Btot} = 1/511/380.95 = 1/98$

مطابق جدول های انتخابی، موتور گیربکس حلزونی هلیکال انتخابی باید دارای f_B مساوی با $1/98$ یا بیشتر باشد.



بارهای محوری و آویزان

4.5 Overhung and axial loads

Determining overhung load تعیین بار آویزان

برای تعیین بار آویزان، نوع وسیله انتقال در انتهای شافت باید در نظر گرفته شود. فاکتور مربوط به وسیله انتقال f_z در جدول ذیل آمده است:

When determining the overhung load, the type of transmission element mounted on the shaft end must be considered. The transmission element factors f_z are listed as follows:

Transmission element	Transmission element factor f_z	Comments
Gears	1.15	< 17teeth
Chain sprockets	1.40	< 13teeth
Chain sprockets	1.25	< 20teeth
Narrow V-belt pulleys	1.75	Pre-tensioning influence
Flat belt pulleys	2.50	Pre-tensioning influence
Toothed belt pulleys	2.5	Pre-tensioning influence

بار آویزان اعمال شده در موتور یا شافت دنده طبق فرمول زیر محاسبه می‌شود:

The overhung load exerted on the motor or gear shaft is the calculated as follows:

$$F_R = \frac{M_d \cdot 2000}{d_o} \cdot f_z$$

F_R	Overhung load in N	بار آویزان برحسب نیوتن
M_d	Torque in N·m	گشتاور برحسب نیوتن متر
d_o	Mean diameter of the mounted transmission element in mm	قطر متوسط وسیله انتقال نیرو برحسب میلیمتر
f_z	Transmission element factor	فاکتور وسیله انتقال

بار آویزان مجاز

Permitted overhung load

بر اساس نرخ عمر یاتاقان‌های ضد اصطکاک L_{H10} برای تعیین بارهای آویزان مجاز، در شرایط کاری خاص، بارهای آویزان مجاز می‌توانند بر اساس عمر و دوام اصلاح شده L_{na} تعیین گردند.

بارهای آویزان مجاز F_{Ra} شافت‌های خروجی گیربکس‌های پایه‌دار با شافت سالیید در جداول انتخابی آورده شده‌اند. در صورت مواجهه با نمونه‌های دیگر لطفاً با شرکت شاکرین گیربکس تماس حاصل نمایید.

According the rate service life L_{H10} of the anti-friction bearings to define the permitted overhung loads. For the special operating conditions, the permitted overhung loads can be determined by the modified service life L_{na} .

The permitted overhung loads F_{Ra} for the output shafts of foot-mounted gear units with a sold shaft are listed in the selection tables for geared motors. Please contact company in case of other types.

The data refer to the radial force acting midway on the shaft end (with right-angle gear units on the A-side output). Worst case conditions have been assumed for the force application angle α and the direction of rotation.



در گیربکس‌های SHK و SHS و با موقعیت نصب M1 و نصب از وجه جلو، تنها ۵۰٪ از مقدار F_{Ra} مشخص شده در جداول انتخابی مجاز است.

موتور گیربکس‌های هلیکال - دنده مورب SHK167 و SHK187 با موقعیت نصب M1 تا M4: چنانچه موقعیت نصب با موقعیت داده شده متفاوت باشد، بار آویزان F_{Ra} در جداول انتخابی داده می‌شود.

موتور گیربکس‌های هلیکال با نصب پایه و فلانچ SHR..F: چنانچه انتقال گشتاور از طریق فلانچ باشد، مقدار بیشینه ۵۰٪ بار آویزان F_{Ra} داده شده در جداول انتخابی است.

Only 50% of the F_{Ra} Value specified in the selection tables permitted in mounting position M1 with wall attachment on the front face for SHK and SHS gear units.

Helical-bevel geared motors SHK167 and SHK187 in mounting positions M1 to M4: If the mounting position is different the position we offered (M1-M4), the overhung load F_{Ra} lasted in the selection tables.

Foot and flange-mounted helical geared motors (SHR..F): A maximum of 50% of the overhung load F_{Ra} specified in the selection tables in the case of torque transmission via the flange mounting. When the torque transmission via the flange mounting the overhung load F_{Ra} will only be 50% compared with the F_{Ra} lasted the selection tables.

بار آویزان تایید شده با مقادیر بالا

Higher approved overhung loads

می‌توان با در نظر گرفتن زاویه اعمال نیروی α و جهت چرخش، به بار آویزان بالاتر دست یافت. به علاوه در صورت استفاده از یاتاقان‌های سنگین HEAVY DUTY بارهای بیشتر در شافت خروجی مجاز است، به ویژه در گیربکس‌های SHK، SHF و SHR. در این موارد لطفاً با شرکت شاکرین گیربکس تماس حاصل نمایید.

It possible to achieve a higher overhung load by exactly considering the force application angle α and the direction of rotation. In addition, higher output shaft loads are permitted if heavy duty bearings are installed, especially with SHR, SHF and SHK gear units. Please contact company in this case.

تعریف اعمال نیرو

Definition of force application

اعمال نیرو طبق دیاگرام زیر تعریف می‌شود:

Force application is defined according to the following diagram:

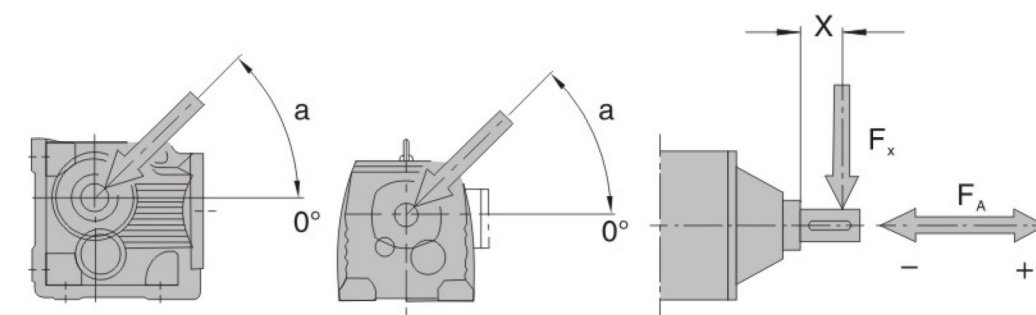


Fig: Defined of force application

F_x = Approved overhung load at point X [N]
 F_a = Approved axial load [N]

$X[N]$ بار آویزان مجاز در نقطه
 $[N]$ بار محوری مجاز



Approved axial loads

If there is no overhung load, then an axial load F_A (tension or compression) amount to 50% of the overhung load given in the selection tables is approved. This applies to the following geared motors:

- Helical geared motors except for SHK...to SHR...167..
- Parallel shaft and helical–bevel geared motors with solid shaft except for SHF97..
- Helical–worm geared motors with solid shaft

Please contact company for all other types of gear units and in the event of significantly greater axial loads or combinations of overhung load and axial load.

Overhung load conversion for off–center force application

The approved overhung loads given in the selection tables must be calculated using the following form–ulae in the event of force application not in the center of the shaft e–nd. The smaller of the two value F_{xl} (according to bearing service life) and F_{xw} (according to shaft strength) is the approved value for the overhung load at pointx. Note that the calculation apply to M_{amax}

$$F_{xl} \text{ acc.to bearing service life} \quad F_{xl} = F_{Ra} \cdot \frac{a}{b+x} \text{ [N]}$$

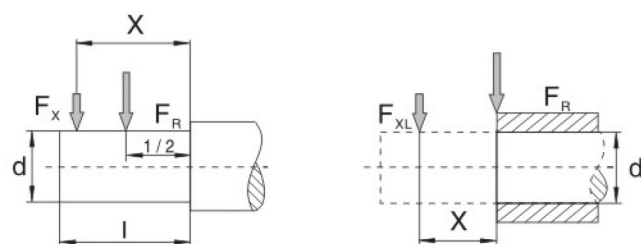
$$F_{xw} \text{ from the shaft strength} \quad F_{xw} = \frac{C}{f+x} \text{ [N]}$$

F_{Ra} Approved overhung load($x=1/2$)for foot–mounted gear units according to the selection tables in [N]

X Distance from the shaft shoulder to the force application point in[mm]

a, b, f Gear unit constants for overhung load conversion[mm]

c Gear unit constant for overhung load conversion[Nmm]

Fig: Overhung load F_x for off–center force application

Gear unit constants for overhung load conversion

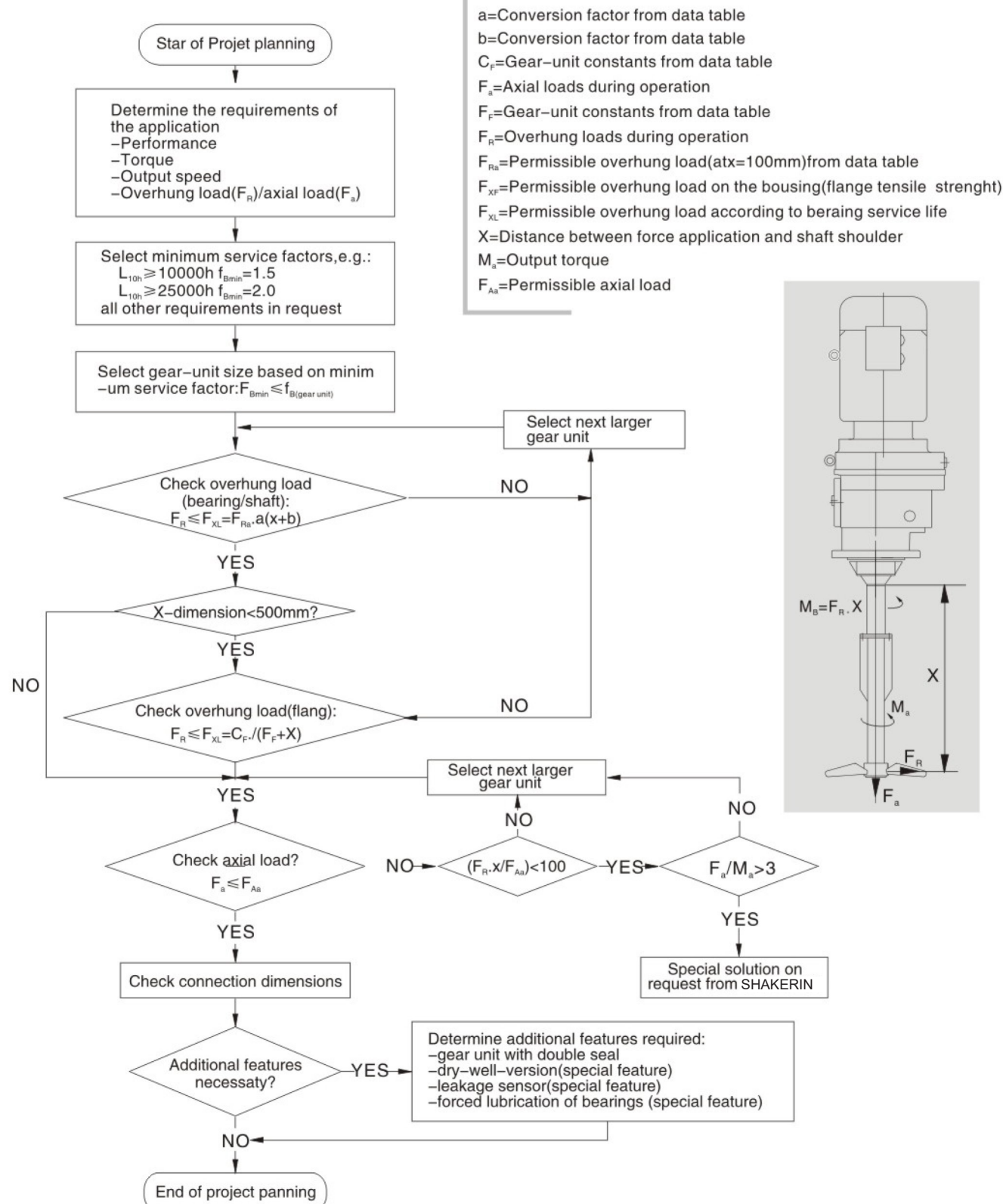
Gear unit type	a [mm]	b [mm]	c [Nmm]	f [mm]	d [mm]	l [mm]
SHR17	88.5	68.5	6.527×10^4	17	20	40
SHR27	106.5	81.5	1.56×10^5	11.8	25	50
SHR37	118	93	1.24×10^5	0	25	50
SHR47	137	107	2.44×10^5	15	20	60
SHR57	147.5	112.5	3.77×10^5	18	35	70
SHR67	168.5	133.5	2.51×10^5	0	35	70
SHR77	173.7	133.7	3.97×10^5	0	40	80
SHR87	216.7	166.7	8.47×10^5	0	50	100
SHR97	255.5	195.5	1.19×10^6	0	60	120
SHR107	285.5	215.5	2.06×10^6	0	70	140
SHR137	343.5	258.5	6.14×10^6	30	90	170
SHR147	402	297	8.65×10^6	33	110	210
SHR167	450	345	1.26×10^7	0	120	210
SHRX57	43.5	23.5	1.51×10^5	34.2	20	40
SHRX67	52.5	27.5	2.42×10^5	39.7	25	50
SHRX77	60.5	30.5	1.95×10^5	0	30	60
SHRX87	73.5	33.5	7.69×10^5	48.9	40	80
SHRX97	86.5	36.5	1.43×10^6	53.9	50	100
SHRX107	102.5	42.5	2.47×10^6	62.3	60	120
SHF37	123.5	98.5	1.07×10^5	0	25	50
SHF47	153.5	123.5	1.78×10^5	0	30	60
SHF57	170.7	135.7	5.49×10^5	32	35	70
SHF67	181.3	141.3	4.12×10^5	0	40	80
SHF77	215.8	165.8	7.87×10^5	0	50	100
SHF87	263	203	1.19×10^6	0	60	120
SHF97	350	280	2.09×10^6	0	70	140
SHF107	373.5	288.5	4.23×10^6	0	90	170
SHF127	442.5	337.5	9.49×10^6	0	110	210
SHF157	512	407	1.05×10^7	0	120	210
SHK37	123.5	98.5	1.41×10^5	0	25	50
SHK47	153.5	123.5	1.78×10^5	0	30	60
SHK57	168.7	134.7	6.8×10^5	31	35	70
SHK67	181.3	141.3	4.12×10^5	0	40	80
SHK77	215.8	165.8	7.69×10^5	0	50	100
SHK87	252	192	1.64×10^6	0	60	120
SHK97	319	249	2.8×10^6	0	70	140
SHK107	373.5	288.5	5.53×10^6	0	90	170
SHK127	443.5	338.5	8.31×10^6	0	110	210
SHK157	509	404	1.18×10^7	0	120	210
SHK167	621.5	496.5	1.88×10^7	0	160	250
SHK187	720.5	560.5	3.04×10^7	0	190	320
SHS37	118.5	98.5	6.0×10^4	0	20	40
SHS47	130	105	1.33×10^5	0	25	50
SHS57	150	120	2.14×10^5	0	30	60
SHS67	184	149	3.04×10^5	0	35	70
SHS77	224	179	5.26×10^5	0	45	90
SHS87	281.5	221.5	1.68×10^6	0	60	120
SHS97	326.3	256.3	2.54×10^6	0	70	140

Values for types not listed are available on request.

4.6 SHRM gear reducer

Project planning

You must take account of the higher overhung and axial loads when planning projects with RM helical geared motors with extended bearing housing. Please adhere to the following project planning procedure:



YHRM Project planning for RM gear units

برنامه ریزی پروژه

در هنگام برنامه ریزی پروژه ها با موتورهای هلیکال RM با پوسته یاتاقان (توسعه یافته) باید بارهای اضافه و محوری بالاتر را محاسبه کنید. لطفا به روش برنامه ریزی پروژه زیر توجه کنید.

a = عامل تبدیل از جدول داده ها
 b = عامل تبدیل از جدول داده ها
 C_F = مقدار ثابت گیربکس از داده های جدول
 F_A = بار محوری در طی عملیات
 F_F = مقدار ثابت گیربکس از داده های جدول
 F_R = بار اضافه در طی عملیات
 F_{Ra} = بار مجاز اضافه ($atx=100\text{ mm}$) از داده های جدول
 F_{XL} = بار اضافه مجاز روی محفظه (استحکام کشش فلنج)
 F_{XL} = بار اضافه مجاز مطابق با عمر مفید بلبرینگ (یاتاقان)
 X = فاصله بین اعمال نیرو و شانه شفت
 M_a = گشتاور خارجی
 F_{Aa} = بار محوری مجاز



Permitted overhung loads and axial forces

$f_{Bmin}=1.5$
 $L_{10h}=10000h$

The permitted overhung loads F_{Ra} and axial loads F_{Ra} are specified for various service factors f_B and normal bearing service life L_{H10}

Gear unit size	Na[rpm]	<16	16-25	26-40	41-60	61-100	101-250	161-250	251-400
SHRM57	F_{RaL} [N]	400	400	400	400	400	405	410	415
	F_{Ra} [N]	18800	1500	11500	9700	7100	5650	4450	3800
SHRM67	F_{RaL} [N]	575	575	575	580	575	585	590	600
	F_{Ra} [N]	19000	18900	15300	11900	9210	7470	5870	5050
SHRM77	F_{RaL} [N]	1200	1200	1200	1200	1200	1210	1210	1220
	F_{Ra} [N]	22000	22000	19400	15100	11400	9220	7200	6710
SHRM87	F_{RaL} [N]	1970	1970	1970	1970	1980	1990	2000	2010
	F_{Ra} [N]	30000	30000	23600	18000	14300	11000	8940	8030
SHRM97	F_{RaL} [N]	2980	2980	2980	2990	3010	3050	3060	3080
	F_{Ra} [N]	40000	36100	27300	20300	15900	12600	9640	7810
SHRM107	F_{RaL} [N]	4230	4230	4230	4230	4230	4230	3580	3830
	F_{Ra} [N]	48000	41000	30300	23000	18000	13100	9550	9030
SHRM137	F_{RaL} [N]	8710	8710	8710	8710	7220	5060	3980	6750
	F_{Ra} [N]	70000	70000	70000	57600	46900	44000	35600	32400
SHRM147	F_{RaL} [N]	11100	11100	11100	11100	11100	10600	8640	10800
	F_{Ra} [N]	70000	70000	69700	58400	45600	38000	32800	30800
SHRM167	F_{RaL} [N]	14600	14600	14600	14600	14600	14700	-	-
	F_{Ra} [N]	70000	70000	70000	60300	45300	36900	-	-

$F_{Bmin}=2.0$
 $L_{10h}=25000h$

Gear unit size	Na[rpm]	<16	16-25	26-40	41-60	61-100	101-250	161-250	251-400
SHRM57	F_{RaL} [N]	410	410	410	410	410	415	415	420
	F_{Ra} [N]	12100	9600	7350	6050	4300	3350	2600	2200
SHRM67	F_{RaL} [N]	590	590	590	595	590	595	600	605
	F_{Ra} [N]	15800	12000	9580	7330	5580	4460	3460	2930
SHRM77	F_{RaL} [N]	1210	1210	1210	1210	1210	1220	1220	1220
	F_{Ra} [N]	20000	15400	11900	9070	6670	5280	4010	3700
SHRM87	F_{RaL} [N]	2000	2000	2000	2000	2000	1720	1690	1710
	F_{Ra} [N]	24600	19200	14300	10600	8190	6100	5490	4860
SHRM97	F_{RaL} [N]	3040	3040	3040	3050	3070	3080	2540	2430
	F_{Ra} [N]	28400	22000	16200	11600	8850	6840	5830	4760
SHRM107	F_{RaL} [N]	4330	4330	4330	4330	4330	3350	2810	2990
	F_{Ra} [N]	32300	24800	17800	13000	9780	8170	5950	5620
SHRM137	F_{RaL} [N]	8850	8850	8850	8830	5660	4020	3200	5240
	F_{Ra} [N]	70000	59900	48000	37900	33800	31700	25600	23300
SHRM147	F_{RaL} [N]	11400	11400	11400	11400	11400	8320	6850	8440
	F_{Ra} [N]	70000	60600	45900	39900	33500	27900	24100	22600
SHRM167	F_{RaL} [N]	15100	15100	15100	15100	15100	13100	-	-
	F_{Ra} [N]	70000	63500	51600	37800	26800	23600	-	-

Conversion factors and gear unit constants

The following conversion factors and gear unit constants apply to calculating the permitted overhung load F_{XL} at paint $X \neq 1000mm$ for SHRM gear motors.

Gear unit size	a	b	$c_F(f_B=1.5)$	$C_F(f_B=2.0)$	F_F
SHRM57	1047	47	1220600	1260400	277
SHRM67	1047	47	2047600	2100000	297.5
SHRM77	1050	50	2512800	2574700	340.5
SHRM87	1056.5	56.5	4917800	5029000	414
SHRM97	1061	61	10911600	11124100	481
SHRM107	1069	69	15367000	15652000	554.5
SHRM137	1088	88	25291700	25993600	650
SHRM147	1091	91	30038700	31173900	756
SHRM167	1089.5	89.5	42096100	43654300	869

Additional weights of SHRM gear units

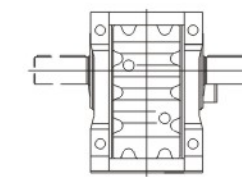
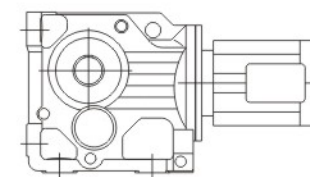
Gear unit size	Additional weight in addition to RF, related to the smallest RF flange $\Delta m[kg]$
SHRM57	12.0
SHRM67	15.8
SHRM77	25.0
SHRM87	29.7
SHRM97	51.3
SHRM107	88.0
SHRM137	111.1
SHRM147	167.4
SHRM167	195.4



7. SHK Helical – Bevel Geared Motor

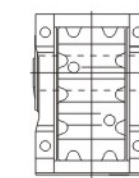
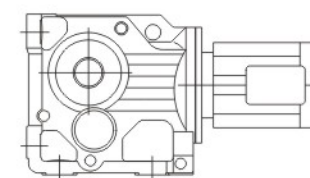
7.1 Versions of geared motors

The following types of helical – bevel geared motor can be supplied:



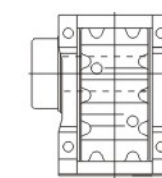
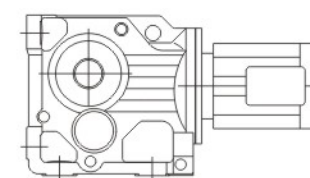
SHK..D..

Foot – mounted helical – bevel geared motor



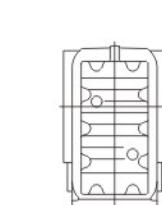
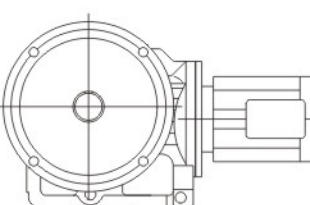
SHKA..B D..

Foot – mounted helical – bevel geared motor with hollow shaft.



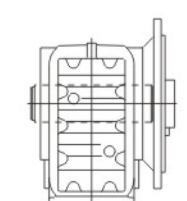
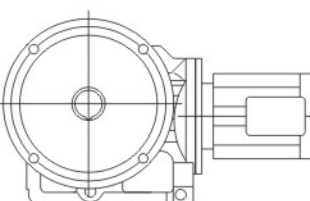
SHKV..B D..

Foot – mounted helical – bevel geared motor with hollow shaft and splined hollow shaft to DIN 5480.



SHKH..B D..

Foot – mounted helical – bevel geared motor with hollow shaft and shrink disk



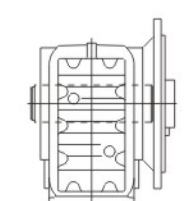
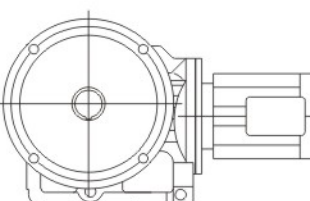
SHKF..D..

Helical – bevel geared motor in B5 flange – mounted version



SHKAF..D..

Helical – bevel geared motor in B5 flange – mounted version with hollow shaft.

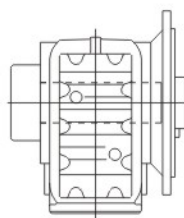
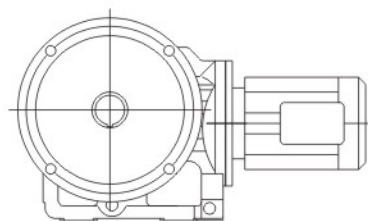


SHKVF..D..

Helical – bevel geared motor in B5 flange – mounted version with hollow shaft and splined hollow shaft to DIN 5480.



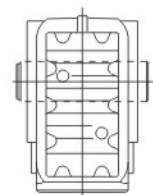
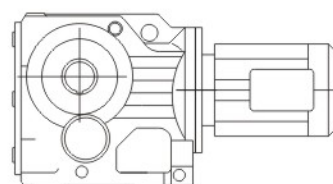
SHR



SHKHF..D..

Helical – bevel geared motor in B5 flange – mounted version with hollow shaft and shrink disk.

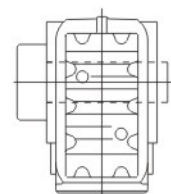
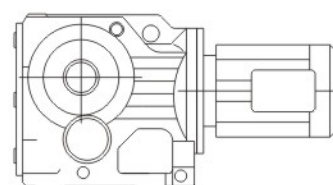
SHF



SHKA..D..

Helical – bevel geared motor with hollow shaft

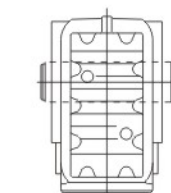
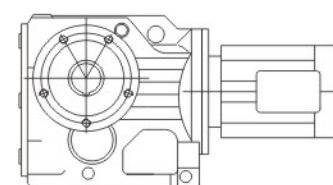
SHK



SHKV..D..

Helical – bevel geared motor with hollow shaft and splined hollow shaft to DIN 5480.

SHS



SHKH..D..

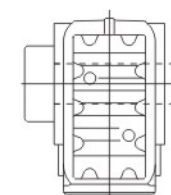
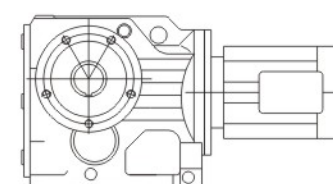
Helical – bevel geared motor with hollow shaft and shrink disk

SHKAZ..D..

Helical – bevel geared motor in B14 flange – mounted version with hollow shaft

SHKVZ..D..

Helical – bevel geared motor in B14 flange – mounted version with hollow shaft and splined hollow to DIN 5480.



SHKHZ..D..

Helical – bevel geared motor in B14 flange – mounted version with hollow shaft and shrink disk.

7.2 Type of Combination

The below is combination table between gear box and electro motor in each list the ratio range.

Gear unit size	Stages	D63 D71	D80	D90	D100	D112	D132S	D132M
SHK/KF/KA/KAF37	3	5.36–106.38	5.36–83.69	5.36–24.99 29.96–72.54	5.36–10.49 13.08–20.19 29.96–58.60			
SHK/KF/KA/KAF47	3	7.36–11.77 13.65–31.30 39.61–131.87	5.81–104.37	5.81–90.86	5.81–21.81 25.91 35.39–63.30 75.20			
SHK/KF/KA/KAF57	3	9.59–11.92 19.34–35.70 48.89–145.14	7.55–11.92 15.22–123.85	6.57–108.29	6.57–90.26	6.57–30.28 38.49–76.56		
SHK/KF/KA/KAF67	3	10.63–12.48 19.30–35.62 48.77–144.79	8.37–12.48 15.19–123.54	7.28–108.03	7.28–90.04	7.28–30.22 38.39–76.37	7.28–24.00 38.39–60.66	7.28–24.00 38.39–60.66
SHK/KF/KA/KAF77	3	25.62–38.39 64.75–192.18	10.84–12.36 20.25–38.39 51.18–154.02	7.24–135.28	7.24–113.56	7.24–97.05	7.24–30.89 40.04–78.07	7.24–30.89 40.04–78.07
SHK/KF/KA/KAF87	3		27.88–31.39 70.46–197.37	11.17 16.00 19.45–31.39 49.16–174.19	8.29–11.17 14.45–147.32	8.29–11.17 14.45–126.91	7.21–102.71	7.21–102.71
SHK/KF/KA/KAF97	3			24.75–38.30 62.55–176.05	18.96–38.30 47.93–176.05	18.96–38.30 47.93–153.21	8.71–123.93	8.71–123.93
SHK/KF/KA/KAF107	3				13.43 22.62–29.00 32.69 57.17–143.47	13.43 22.62–29.00 32.69 57.17–143.47	8.69–29.00 32.69–143.47	8.69–29.00 32.69–143.47
SHK/KF/KA/KAF127	3							12.79 21.15–36.25 47.82–146.07

Gear unit size	Stages	D132ML	D160M	D160L	D180	D200
SHK/KF/KA/KAF77	3	7.24–23.08 40.04–58.34	7.24–23.08 40.04–58.34			
SHK/KF/KA/KAF87	3	7.21–79.34	7.21–79.34	7.21–79.34	7.21–14.45 17.42–24.92 36.52–63.00	
SHK/KF/KA/KAF97	3	8.71–96.80	8.71–96.80	8.71–96.80	8.71–30.82 41.87–77.89	8.71–24.75 41.87–62.55
SHK/KF/KA/KAF107	3	8.69–112.41	8.69–112.41	8.69–112.41	8.69–90.96	8.69–31.28 37.00–73.30
SHK/KF/KA/KAF127	3	10.74–12.79 17.77–136.14	10.74–12.79 17.77–136.14	10.74–12.79 17.77–136.14	8.68–110.18	8.68–89.89
SHK/KF/KA/KAF157	3		18.37–31.30 46.79–150.41	18.37–31.30 46.79–150.41	14.92–122.39	12.65–100.22
SHK/KH167	3		24.52–32.25 51.77–164.50	24.52–32.25 51.77–164.50	20.32–32.25 42.89–134.99	17.34–109.83
SHK/KH187	3		33.23–42.51 88.00–179.86	33.23–42.51 88.00–179.86	27.92–42.51 73.96–179.86	17.18–179.86

Gear unit size	Stages	D225	D250M	D280	D315	D315M_A/B
SHK/KF/KA/KAF107	3	8.69–31.28 37.00–73.30				
SHK/KF/KA/KAF127	3	8.68–89.89	8.68–31.37 40.19–70.95	8.68–31.37 40.19–70.95		
SHK/KF/KA/KAF157	3	12.65–100.22	12.65–79.75	12.65–79.75	12.65–23.95 38.02–61.02	12.65–18.37 38.02–46.79
SHK/KH167	3	17.34–109.83	17.34–87.86	17.34–87.86	17.34–68.07	17.34–24.52 36.61–51.77
SHK/KH187	3	17.18–179.86	17.18–144.59	17.18–144.59	17.18–112.60	17.18–33.23 45.50–88.00

SHR

SHF

SHK

SHS



7.3 Ratio and Max .Torque

SHK37-57, SHK37R, SHK47R $n_e=1400$ 1/min

SHK37 200Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
106.38	13	200	5640	AD ₁
97.81	14	200	5640	
83.69	17	200	5640	
72.54	19	200	5520	
67.80	21	200	5360	
58.60	24	200	5020	
49.79	28	200	4660	
44.46	31	200	4420	
37.97	37	200	4100	
35.57	39	200	3970	
29.96	47	200	3650	AD ₂
28.83	49	200	3580	
24.99	56	200	3330	
23.36	60	195	3260	
20.19	69	185	3110	
17.15	82	180	2900	
15.31	91	175	2780	
13.08	107	165	2650	
12.14	115	160	2600	
10.49	133	160	2410	
8.91	157	160	2200	
7.96	176	155	2110	
6.80	206	150	1980	
6.37	220	145	1950	
5.36	261	140	1810	

SHK47 400Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
131.87	11	400	5920	AD ₂
121.48	12	400	5920	
104.37	13	400	5920	
90.86	15	400	5920	
85.12	16	400	5920	
75.20	19	400	5920	
69.84	20	400	5920	
63.30	22	400	5920	
56.83	25	400	5920	
48.95	29	400	5920	
46.03	30	400	5920	
39.61	35	400	5920	
35.39	40	400	5920	
31.30	45	400	5700	
29.32	48	400	5520	
25.91	54	400	5170	AD ₃
24.06	58	400	4970	
21.81	64	400	4710	
19.58	72	400	4440	
16.86	83	380	4230	
15.86	88	380	4080	
13.65	103	360	3890	
12.19	115	350	3720	
11.77	119	280	4060	
10.56	133	280	3830	
9.10	154	280	3540	
8.56	164	270	3500	AD ₃
7.36	190	250	3390	
6.58	213	240	3270	
5.81	241	230	3140	

SHK57 600Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
145.14	9.6	600	7470	AD ₂
123.85	11	600	7470	
108.29	13	600	7470	
102.88	14	600	7470	
90.26	16	600	7470	
76.56	18	600	7470	
69.12	20	600	7470	
60.81	23	600	7470	
57.42	24	600	7470	
48.89	29	600	7470	
44.43	32	600	7470	
38.49	36	600	7470	
35.70	39	600	7470	
30.28	46	600	7310	
27.34	51	600	6930	AD ₃
24.05	58	600	6480	
22.71	62	600	6280	
19.34	72	575	5910	
17.57	80	555	5740	
15.22	92	535	5430	
13.25	106	510	5190	
11.92	117	415	5150	
11.26	124	415	4990	
9.59	146	405	4650	
8.71	161	390	4520	AD ₃
7.55	185	365	4360	
6.57	213	345	4190	

SHK67-87, SHK67R-87R $n_e=1400$ 1/min

SHK67 820Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
144.79	9.7	820	10300	AD ₂
123.54	11	820	10300	
108.03	13	820	10300	
102.62	14	820	10300	
90.04	16	820	10300	
76.37	18	820	10300	
68.95	20	820	10300	
60.66	23	820	10300	
57.28	24	820	10300	
48.77	29	820	10300	
44.32	32	820	10300	
38.39	36	820	10500	
35.62	39	820	10300	
30.22	46	820	10300	AD ₃
27.28	51	820	10300	
24.00	58	800	10500	
22.66	62	780	10700	
19.30	73	760	10800	
17.54	80	740	11000	
15.19	92	700	11300	
13.22	106	670	11500	
12.48	112	530	12300	
10.63	132	500	11800	
9.66	145	480	11500	AD ₃
8.37	167	440	11100	
7.28	192	420	10700	

SHK77 1550Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
192.18	7.3	1450	16100	AD ₂
179.37	7.8	1450	16100	
154.02	9.1	1550	15400	
135.28	10	1550	15400	
128.52	11	1550	15400	
113.56	12	1550	15400	
97.05	14	1550	15400	
88.97	16	1550	15400	
78.07	18	1550	15400	
73.99	19	1550	15400	
64.75	22	1550	15400	
58.34	24	1550	15400	
51.18	27	1550	15400	
45.16	31	1550	15400	
40.04	35	1550	15400	AD ₃
38.39	36	1550	15700	
35.20	40	1550	15400	
30.89	45	1550	15400	
29.27	48	1550	15400	AD ₄
25.62	55	1550	15400	
23.08	61	1550	15400	
20.25	69	1500	15700	
17.87	78	1450	16100	
15.84	88	1400	15500	
13.52	104	1340	14800	
12.36	113	1000	15100	
10.84	129	990	14400	
9.56	146	940	13900	
8.48	165	890	13500	
7.24	193	820	13100	

SHK87 2700Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
197.37	7.1	2700	27300	AD ₂
174.19	8.0	2700	27300	
164.34	8.5	2700	27300	
147.32	9.5	2700	27300	
126.91	11	2700	27300	
115.82	12	2700	27300	
102.71	14	2700	27300	
86.34	16	2700	27300	
79.34	18	2700	27300	AD ₃
70.46	20	2700	27300	
63.00	22	2700	26200	
56.64	25	2700	25000	
49.16	28	2700	23500	
44.02	32	2600	22800	
36.52	38	2500	21400	
31.39	45	2700	19200	AD ₄
27.88	50	2600	18500	
24.92	56	2500	18000	
22.41	62	2300	17900	
19.45	72	2300	16800	
17.42	80	2200	16300	
16.00	87	1800	16000	
14.45	97	2100	15300	
12.56	111	2000	14800	
11.17	125	1500	14900	
10.00	140	1500	14200	AD ₅
8.29	169	1400	13500	
7.21	194	1300	13200	



SHK97-127, SHK97R, SHK107R $n_e=1400$ 1/min

SHK97 4300Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
176.05	8.0	4300	40000	AD ₃
153.21	9.1	4300	40000	
140.28	10	4300	40000	
123.93	11	4300	40000	
105.13	13	4300	40000	
96.80	14	4300	40000	
86.52	16	4300	38800	
77.89	18	4300	37100	
70.54	20	4300	35600	AD ₄
62.55	22	4300	33800	
56.55	25	4300	32300	
47.93	29	4300	30000	
41.87	33	4300	28300	AD ₅
38.30	37	4300	27100	
34.23	41	4300	25700	
30.82	45	4300	24500	
27.91	50	4300	23300	
24.75	57	4300	22000	
22.37	63	4300	20900	
18.96	74	4300	19100	
16.56	85	4300	17800	AD ₆
13.85	101	4300	16100	
11.99	117	3890	16200	
10.41	134	2870	16400	AD ₅
8.71	161	2660	15800	AD ₆

SHK107 8000Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
143.47	9.8	8000	65000	AD ₄
121.46	12	8000	61700	
112.41	12	8000	59700	
100.75	14	8000	57000	
90.96	15	8000	54600	
82.61	17	8000	52400	
73.30	19	8000	49700	
66.52	21	8000	47600	
57.17	24	8000	44400	
49.90	28	7840	42200	
42.33	33	7360	40500	AD ₅
37.00	38	7200	38500	
32.69	43	7200	36300	
31.28	45	6800	36700	
29.00	48	7200	34000	AD ₆
26.32	53	7200	32000	
22.62	62	7200	28900	
19.74	71	7200	26100	
16.75	84	7050	23600	
14.64	96	6890	21900	
13.43	104	4300	29200	
11.73	119	4300	27500	
9.94	141	4190	25800	AD ₅
8.69	161	4070	24600	

SHK127 13000Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
146.07	9.6	13000	79200	AD ₄
136.14	10	13000	79200	
122.48	11	13000	79200	
110.18	13	13000	79200	
89.89	16	13000	75100	
81.98	17	13000	72100	AD ₅
70.95	20	13000	67700	
62.60	22	13000	64000	
54.07	26	13000	59000	
47.82	29	13000	56500	
40.19	35	13000	52000	AD ₆
36.25	39	13000	49400	AD ₇
31.37	45	13000	45900	
27.68	51	13000	43000	
23.91	59	13000	39800	
21.15	66	13000	37200	AD ₈
17.77	79	13000	33600	
14.35	98	12100	31800	
12.79	109	8530	35400	
10.74	130	8000	33900	
8.68	161	7230	32500	

SHK157-187, SHK97R17, SHK47/57R37 $n_e=1400$ 1/min

SHK157 18000Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
150.41	9.3	18000	112200	AD ₅
122.39	11	18000	106500	
100.22	14	18000	98000	
91.65	15	18000	94400	
79.75	18	18000	88900	
70.38	20	18000	84200	
61.02	23	18000	79000	
54.29	26	18000	74900	AD ₆
46.79	30	18000	70000	AD ₇
38.02	37	18000	63300	
31.30	45	18000	57500	AD ₈
27.62	51	18000	54000	
23.95	58	18000	50000	
21.31	66	18000	47000	
18.37	76	18000	43200	
14.92	94	18000	38200	
12.65	111	17000	36700	

SHK37R17 200Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
6832	0.20	200	5640
5922	0.24	200	5640
5491	0.25	200	5640
4759	0.29	200	5640
4160	0.34	200	5640
3645	0.38	200	5640
3205	0.44	200	5640
2801	0.50	200	5640
2454	0.57	200	5640
2166	0.65	200	5640
1891	0.74	200	5640
1660	0.84	200	5640
1466	0.95	200	5640
1288	1.1	200	5640
1136	1.2	200	5640
996	1.4	200	5640
876	1.6	200	5640
761	1.8	200	5640
671	2.1	200	5640
585	2.4	200	5640
512	2.7	200	5640
451	3.1	200	5640
396	3.5	200	5640
346	4.0	200	5640
304	4.6	200	5640
267	5.2	200	5640
234	6.0	200	5640
205	6.8	200	5640
181	7.7	200	5640
160	8.8	200	5640
136	10	200	5640
127	11	200	5640
110	13	200	5640
96	15	200	5640

SHK167 32000Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
164.50	8.5	32000	150000	AD ₅
134.99	10	32000	150000	AD ₆
109.83	13	32000	150000	
87.86	16	32000	147200	AD ₇
78.14	18	32000	140100	
68.07	21	32000	132000	
60.74	23	32000	125600	
51.77	27	32000	117000	AD ₈
42.89	33	32000	107400	
36.61	38	32000	99700	
32.25	43	32000	93700	
28.77	49	32000	88600	
24.52	57	32000	81700	
20.32	69	32000	74000	
17.34	81	32000	67900	

SHK47R37 400Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
10138	0.14	400	5920
8534	0.16	400	5920
7662	0.18	400	5920
6826	0.21	400	5920
5983	0.23	400	5920
5159	0.27	400	5920
4601	0.30	400	5920
3940	0.36	400	5920
3477	0.40	400	5920
3043	0.46	400	5920
2733	0.51	400	5920
2354	0.59	400	5920
2063	0.68	400	5920
1819	0.77	400	5920
1586	0.88	400	5920
1388	1.0	400	5920
1222	1.1	400	5920
1097	1.3	400	5920
945	1.5	400	5920
831	1.7	400	5920
718	1.9	400	5920
639	2.2	400	5920
552	2.5	400	5920
495	2.8	400	5920
426	3.3	400	5920
375	3.7	400	5920
327	4.3	400	5920
289	4.8	400	5920
256	5.5	400	5920
225	6.2	400	5920
198	7.1	400	5920
171	8.2	400	5920
153	9.2	400	5920
131	11	400	5920
112	13	400	5920
99	14	400	5920
94	15	400	5920

SHK187 50000Nm				
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	AD
179.86	7.8	50000	190000	AD ₆
165.21	8.5	50000	190000	
144.59	9.7	50000	190000	
129.69	11	50000	188200	AD ₇
112.60	12	50000	177200	
102.16	14	50000	169900	
88.00	16	50000	159000	AD ₈
73.96	19	50000	147000	
64.04	22	50000	137500	
53.36	26	50000	126100	
45.50	31	50000	116600	
42.51	33	50000	112700	
38.57	36	50000	107200	
33.23	42	50000	99100	
27.92	50	50000	90200	
24.18	58	47600	86800	
20.15	69	43900	84000	
17.18	81	41400	80800	

SHK57R37 600Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
12169	0.12	600	7470
11162	0.13	600	7470
9503	0.15	600	7470
8547	0.16	600	7470
7277	0.19	600	7470
6478	0.22	600	7470
5662	0.25	600	7470
5033	0.28	600	7470
4340	0.32	600	7470
3854	0.36	600	7470
3390	0.41	600	7470
2924	0.48	600	7470
2593	0.54	600	7470
2249	0.62	600	7470
1986	0.70	600	7470
1743	0.80	600	7470
1539	0.91	600	7470
1354	1.0	600	7470
1174	1.2	600	7470
1036	1.4	600	7470
906	1.5	600	7470
806	1.7	600	7470
699	2.0	600	7470
615	2.3	600	7470
544	2.6	600	7470
473	3.0	600	7470
421	3.3	600	7470
362	3.9	600	7470
319	4.4	600	7470
280	5.0	600	7470
246	5.7	600	7470
215	6.5	600	7470
192	7.3	600	7470
166	8.4	600	7470
145	9.7	600	7470
129	11	600	7470
111	13	600	7470
97	14	600	7470



SHK67/77R37, SHK87R57 $n_e=1400$ 1/min

SHK67R37 820Nm				SHK77R37 1550Nm				SHK87R57 2700Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
12139	0.12	820	10300	15310	0.09	1550	15400	14829	0.09	2700	27300
11134	0.13	820	10300	14043	0.10	1550	15400	13168	0.11	2700	27300
9479	0.15	820	10300	11955	0.12	1550	15400	11737	0.12	2700	27300
8173	0.17	820	10300	10217	0.14	1550	15400	10217	0.14	2700	27300
7259	0.19	820	10300	8809	0.16	1550	15400	9073	0.15	2700	27300
6462	0.22	820	10300	7528	0.19	1550	15400	7854	0.18	2700	27300
5648	0.25	820	10300	6606	0.21	1550	15400	6832	0.20	2700	27300
4846	0.29	820	10300	5774	0.24	1550	15400	5930	0.24	2700	27300
4329	0.32	820	10300	5089	0.28	1550	15400	5240	0.27	2700	27300
3750	0.37	820	10300	4489	0.31	1550	15400	4562	0.31	2700	27300
3315	0.42	820	10300	3961	0.35	1550	15400	4037	0.35	2700	27300
2917	0.48	820	10300	3485	0.40	1550	15400	3609	0.39	2700	27300
2532	0.55	820	10300	2901	0.48	1550	15400	3107	0.45	2700	27300
2244	0.62	820	10300	2717	0.52	1550	15400	2728	0.51	2700	27300
1981	0.71	820	10300	2370	0.59	1550	15400	2371	0.59	2700	27300
1739	0.81	820	10300	2050	0.68	1550	15400	2088	0.67	2700	27300
1535	0.91	820	10300	1772	0.79	1550	15400	1854	0.76	2700	27300
1351	1.0	820	10300	1514	0.92	1550	15400	1657	0.84	2700	27300
1171	1.2	820	10300	1388	1.0	1550	15400	1415	0.99	2700	27300
1034	1.4	820	10300	1218	1.1	1550	15400	1229	1.1	2700	27300
903	1.6	820	10300	1053	1.3	1550	15400	1078	1.3	2700	27300
793	1.8	820	10300	924	1.5	1550	15400	951	1.5	2700	27300
697	2.0	820	10300	815	1.7	1550	15400	837	1.7	2700	27300
613	2.3	820	10300	709	2.0	1550	15400	726	1.9	2700	27300
542	2.6	820	10300	622	2.3	1550	15400	638	2.2	2700	27300
471	3.0	820	10300	552	2.5	1550	15400	562	2.5	2700	27300
420	3.3	820	10300	485	2.9	1550	15400	474	3.0	2700	27300
361	3.9	820	10300	428	3.3	1550	15400	426	3.3	2700	27300
323	4.3	820	10300	367	3.8	1550	15400	373	3.8	2700	27300
279	5.0	820	10300	328	4.3	1550	15400	330	4.2	2700	27300
246	5.7	820	10300	280	4.8	1550	15400	294	4.8	2700	27300
217	6.5	820	10300	252	5.6	1550	15400	250	5.6	2700	27300
191	7.3	820	10300	221	6.3	1550	15400	236	5.9	2700	27300
166	8.4	820	10300	195	7.2	1550	15400	201	7.0	2700	27300
144	9.7	820	10300	175	8.0	1550	15400	183	7.7	2700	27300
122	11	820	10300	154	9.1	1550	15400	159	8.8	2700	27300
								141	9.9	2700	27400

SHK97R57, SHK107/127R77 $n_e=1400$ 1/min

SHK97R57 4300Nm				SHK107R77 8000Nm				SHK127R77 13000Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
18091	0.08	4300	40000	14311	0.10	8000	65000	17550	0.08	13000	79200
16666	0.08	4300	40000	12211	0.11	8000	65000	16006	0.09	13000	79200
14897	0.09	4300	40000	10677	0.13	8000	65000	14975	0.09	13000	79200
13182	0.11	4300	40000	9524	0.15	8000	65000	12440	0.11	13000	79200
11677	0.12	4300	40000	8328	0.17	8000	65000	10915	0.13	13000	79200
10317	0.14	4300	40000	7270	0.19	8000	65000	9819	0.14	13000	79200
9083	0.15	4300	40000	6184	0.23	8000	65000	8443	0.17	13000	79200
8054	0.17	4300	40000	5662	0.25	8000	65000	7482	0.19	13000	79200
6970	0.20	4300	40000	5138	0.27	8000	65000	6565	0.21	13000	79200
6027	0.23	4300	40000	4359	0.32	8000	65000	5804	0.24	13000	79200
5391	0.26	4300	40000	3810	0.37	8000	65000	5027	0.28	13000	79200
4669	0.30	4300	40000	3358	0.42	8000	65000	4423	0.32	13000	79200
4082	0.34	4300	40000	2977	0.47	8000	65000	3889	0.36	13000	79200
3583	0.39	4300	40000	2599	0.54	8000	65000	3311	0.42	13000	79200
3108	0.45	4300	40000	2286	0.61	8000	65000	3009	0.47	13000	79200
2757	0.51	4300	40000	1939	0.72	8000	65000	2607	0.54	13000	79200
2419	0.58	4300	40000	1713	0.82	8000	65000	2268	0.62	13000	79200
2123	0.66	4300	40000	1554	0.90	8000	65000	1926	0.73	13000	79200
1856	0.75	4300	40000	1336	1.0	8000	65000	1757	0.80	13000	79200
1625	0.86	4300	40000	1166	1.2	8000	65000	1541	0.91	13000	79200
1430	0.98	4300	40000	1030	1.4	8000	65000	1342	1.0	13000	79200
1261	1.1	4300	40000	904	1.5	8000	65000	1177	1.2	13000	79200
1102	1.3	4300	40000	793	1.8	8000	65000	1025	1.4	13000	79200
957	1.5	4300	40000	696	2.0	8000	65000	899	1.6	13000	79200
855	1.6	4300	40000	615	2.3	8000	65000	790	1.8	13000	79200
743	1.9	4300	40000	522	2.7	8000	65000	704	2.0	13000	79200
652	2.1	4300	40000	461	3.0	8000	65000	610	2.3	13000	79200
573	2.4	4300	40000	408	3.4	8000	65000	549	2.6	13000	79200
504	2.8	4300	40000	364	3.8	8000	65000	477	2.9	13000	79200
437	3.2	4300	40000	318	4.4	8000	65000	418	3.3	13000	79200
382	3.7	4300	40000	286	4.9	8000	65000				
342	4.1	4300	40000	251	5.6	8000	65000				
305	4.6	4300	40000	222	6.3	8000	65000				
258	5.4	4300	40000	196	7.1	8000	65000				
232	6.0	4300	40000	174	8.0	7200	65000				
199	7.0	4300	40000	154	9.1	7200	65000				
				140	10	7200	65000				



SHK127R87, SHK157R97, SHK157R107 $n_e=1400$ 1/min

SHK127R87 13000Nm				SHK157R97 18000Nm				SHK157R107 18000Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
536	2.6	13000	79200	17679	0.08	18000	112200	385	3.6	18000	112200
473	3.0	13000	79200	15729	0.09	18000	112200	325	4.3	18000	112200
418	3.3	13000	79200	14721	0.10	18000	112200	299	4.7	18000	112200
367	3.8	13000	79200	13097	0.11	18000	112200	253	5.5	18000	112200
330	4.2	13000	79200	11368	0.12	18000	112200	230	6.1	18000	112200
287	4.9	13000	79200	10114	0.14	18000	112200	213	6.6	18000	112200
253	5.5	13000	79200	8718	0.16	18000	112200	187	7.5	18000	112200
213	6.6	13000	79200	7734	0.18	18000	112200	157	8.9	18000	112200
200	7.0	13000	79200	6881	0.20	18000	112200	122	11	18000	106500
166	8.4	13000	79200	5931	0.24	18000	112200	107	13	18000	100700
147	9.5	13000	79200	5074	0.28	18000	112200				
				4514	0.31	18000	112200				
				3979	0.35	18000	112200				
				3516	0.40	18000	112200				
				3051	0.46	18000	112200				
				2610	0.54	18000	112200				
				2322	0.60	18000	112200				
				2029	0.69	18000	112200				
				1805	0.78	18000	112200				
				1659	0.84	18000	112200				
				1365	1.0	18000	112200				
				1229	1.1	18000	112200				
				1093	1.3	18000	112200				
				942	1.5	18000	112200				
				854	1.6	18000	112200				
				756	1.9	18000	112200				
				661	2.1	18000	112200				
				567	2.5	18000	112200				
				504	2.8	18000	112200				
				434	3.2	18000	112200				
				379	3.7	18000	112200				
				333	4.2	18000	112200				
				291	4.8	18000	112200				

SHK167/187R97, SHK167/187R107 $n_e=1400$ 1/min

SHK167R97 32000Nm				SHK167R107 32000Nm				SHK187R97 50000Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]	i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
19723	0.07	32000	150000	318	4.4	32000	150000	32625	0.04	50000	190000
17406	0.08	32000	150000	278	5.0	32000	150000	27165	0.05	50000	190000
15000	0.09	32000	150000	244	5.7	32000	150000	24353	0.06	50000	190000
13238	0.11	32000	150000	213	6.6	32000	150000	19144	0.07	50000	190000
11573	0.12	32000	150000	206	6.8	32000	150000	16978	0.08	50000	190000
10264	0.14	32000	150000	180	7.8	32000	150000	14272	0.10	50000	190000
8628	0.16	32000	150000	160	8.8	32000	150000	13116	0.11	50000	190000
6562	0.21	32000	150000	135	10	32000	150000	11647	0.12	50000	190000
5355	0.26	32000	150000	118	12	32000	150000	10413	0.13	50000	190000
4788	0.29	32000	150000					9363	0.15	50000	190000
4079	0.34	32000	150000					8126	0.17	50000	190000
3376	0.41	32000	150000					7343	0.19	50000	190000
2755	0.51	32000	150000					6747	0.21	50000	190000
2263	0.62	32000	150000					5991	0.23	50000	190000
2182	0.64	32000	150000					5358	0.26	50000	190000
1704	0.82	32000	150000					4817	0.29	50000	190000
1408	0.99	32000	150000					4370	0.32	50000	190000
1296	1.1	32000	150000					3609	0.39	50000	190000
1101	1.3	32000	150000					3062	0.46	50000	190000
944	1.5	32000	150000					2818	0.50	50000	190000
843	1.7	32000	150000					2519	0.56	50000	190000
757	1.8	32000	150000					2268	0.62	50000	190000
632	2.2	32000	150000					2054	0.68	50000	190000
561	2.5	32000	150000					1821	0.77	50000	190000
481	2.9	32000	150000					1605	0.87	50000	190000
423	3.3	32000	150000					1395	1.0	50000	190000
369	3.8	32000	150000					1196	1.2	50000	190000
								1046	1.3	50000	190000
								945	1.5	50000	190000
								738	1.9	50000	190000
								621	2.3	50000	190000
								527	2.7	50000	190000

SHK187R107 50000Nm			
i	n_a [1/min]	M_{amax} [Nm]	F_{Ra} [N]
835	1.7	50000	190000
729	1.9	50000	190000
622	2.3	50000	190000
520	2.7	50000	190000
454	3.1	50000	190000
355	3.9	50000	190000
261	5.4	50000	190000
221	6.3	50000	190000
193	7.3	50000	190000
163	8.6	50000	190000



7.4 Selection table

Selection table for geared motors

P_m [kW]	n_a [1/min]	M_a [Nm]	i	$F_{Ra}^{1)}$ [N]	SHAKERIN- f_B	
Rated power driving motor	Output speed	Output torque	Gear unit ratio	Permissible overhung load output side	Service factor	Gear unit type Motor type

For particularly low output speeds

M_{amax} [Nm]	n_a [1/min]	i	$F_{Ra}^{1)}$ [N]	
Max. permissible output torque	Output speed	Gear unit ratio	Permissible overhung load output side	Gear unit type Motor type

Cuttline

※ ※EEXE motor is optional.

1)

1) Overhung load specified for foot-mounted gear unit with solid shaft

Notice:

In drives for particularly low output speeds (multi-stage geared motor), the motor power must belimited according to maximum permitted output torque of the gear unit.

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{1)}$ [N]	Service factor f_B	Model
0.12kW					
0.08	11800	17550	79800	1.10	
0.09	10700	16006	80400	1.20	
0.09	9880	14975	80700	1.30	SHK 127 R77 D63S4
0.11	8010	12440	81500	1.60	SHKF 127 R77 D63S4
0.13	6920	10915	81800	1.90	SHKA 127 R77 D63S4
0.14	6320	9819	82000	2.1	SHKAF 127 R77 D63S4
0.16	5220	8443	82300	2.5	
0.18	4820	7482	82300	2.7	
0.10	9590	14311	65000	0.85	
0.11	8060	12211	65000	1.00	
0.13	6930	10677	65000	1.15	
0.14	6280	9524	65000	1.25	SHK 107 R77 D63S4
0.17	5410	8328	65000	1.50	SHKF 107 R77 D63S4
0.19	4720	7270	65000	1.70	SHKA 107 R77 D63S4
0.22	3760	6184	65000	2.1	SHKAF 107 R77 D63S4
0.24	3320	5662	65000	2.4	
0.27	3020	5138	65000	2.7	
0.32	2700	4359	65000	3.0	
0.17	5310	8054	39500	0.80	
0.20	4350	6970	40000	1.00	
0.23	3890	6027	40000	1.10	
0.26	3560	5391	40000	1.20	SHK 97 R57 D63S4
0.30	2950	4669	40000	1.45	SHKF 97 R57 D63S4
0.34	2640	4082	40000	1.65	SHKA 97 R57 D63S4
0.39	2320	3583	40000	1.85	SHKAF 97 R57 D63S4
0.44	2040	3108	40000	2.1	
0.50	1720	2757	40000	2.5	
0.57	1580	2419	40000	2.7	
0.65	1370	2123	40000	3.2	SHK 97 R57 D63S4
0.74	1220	1856	40000	3.5	SHKF 97 R57 D63S4
0.85	1000	1625	40000	4.3	SHKA 97 R57 D63S4
0.96	860	1430	40000	5.0	SHKAF 97 R57 D63S4
1.1	830	1261	40000	5.2	
1.2	725	1102	40000	5.9	
0.26	3380	5240	26300	0.80	
0.30	2850	4562	27100	0.95	SHK 87 R57 D63S4
0.34	2610	4037	27400	1.05	SHKF 87 R57 D63S4
0.38	2330	3609	27700	1.15	SHKA 87 R57 D63S4
0.44	1990	3107	28100	1.35	SHKAF 87 R57 D63S4
0.51	1700	2728	28300	1.60	
0.58	1500	2371	28500	1.80	
0.66	1380	2088	28600	1.95	
0.74	1220	1854	28700	2.2	
0.83	1090	1657	28700	2.5	SHK 87 R57 D63S4
0.97	930	1415	28800	2.9	SHKF 87 R57 D63S4
1.1	800	1229	28900	3.4	SHKA 87 R57 D63S4
1.3	695	1078	28900	3.9	SHKAF 87 R57 D63S4
1.5	585	951	29000	4.6	
1.6	505	837	29000	5.4	
1.9	435	726	29000	6.2	
0.51	1790	2717	13400	0.85	SHK 77 R37 D63S4
0.58	1510	2370	15700	1.05	SHKF 77 R37 D63S4
					SHKA 77 R37 D63S4
					SHKAF 77 R37 D63S4
0.67	1380	2050	16500	1.10	
0.78	1180	1772	17500	1.30	
0.91	1010	1514	18300	1.55	
0.99	920	1388	18600	1.70	SHK 77 R37 D63S4
1.1	810	1218	19000	1.90	SHKF 77 R37 D63S4
1.3	710	1053	19200	2.2	SHKA 77 R37 D63S4
1.5	620	924	19500	2.5	SHKAF 77 R37 D63S4
1.7	550	815	19600	2.8	
2.0	440	709	19800	3.5	
2.2	385	622	19900	4.0	

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{1)}$ [N]	Service factor f_B	Model
0.12kW					
1.0	930	1351	9230	0.90	
1.2	795	1171	10500	1.05	
1.3	695	1034	11300	1.20	
1.5	585	903	12000	1.40	
1.7	545	793	12200	1.50	
2.0	440	697	12700	1.85	SHK 67 R37 D63S4
2.2	390	613	12900	2.1	SHKF 67 R37 D63S4
2.5	340	542	13000	2.4	SHKA 67 R37 D63S4
2.9	315	471	13000	2.6	SHKAF 67 R37 D63S4
3.3	265	420	13000	3.1	
3.8	235	361	13000	3.5	
4.3	210	323	13000	3.9	
4.9	176	279	13000	4.7	
5.6	155	246	13000	5.3	
6.3	134	217	13000	6.1	
1.5	585	906	7750	1.05	
1.7	525	806	8220	1.15	
2.0	445	699	8690	1.35	
2.2	390	615	8930	1.55	
2.5	340	544	9120	1.75	SHK 57 R37 D63S4
2.9	310	473	9250	1.95	SHKF 57 R37 D63S4
3.3	265	421	9420	2.3	SHKA 57 R37 D63S4
3.8	235	362	9510	2.5	SHKAF 57 R37 D63S4
4.3	210	319	9610	2.9	
4.9	176	280	9710	3.4	
5.6	155	246	9770	3.9	
6.4	135	215	9830	4.4	
7.2	122	192	9860	4.9	
2.2	430	639	2520	0.95	
2.5	370	552	6350	1.10	SHK 47 R37 D63S4
2.8	315	495	6930	1.25	SHKF 47 R37 D63S4
3.2	280	426	7240	1.45	SHKA 47 R37 D63S4
3.7	235	375	7560	1.70	SHKAF 47 R37 D63S4
4.2	215	327	7670	1.85	
4.8	189	289	7830	2.1	
4.0	235	346	4840	0.85	
4.5	200	304	5640	1.00	
5.2	182	267	5830	1.10	SHK 37 R17 D63S4
5.9	157	234	6060	1.25	SHKF 37 R17 D63S4
6.7	138	205	6220	1.45	SHKA 37 R17 D63S4
7.6	120	181	6330	1.65	SHKAF 37 R17 D63S4
8.6	105	160	6420	1.90	
10	88	136	6500	2.3	
6.2	184	144.79	13000	4.4	SHK 67 D63M6
					SHKF 67 D63M6
					SHKA 67 D63M6
					SHKAF 67 D63M6
6.2	185	145.14	9680	3.2	
7.3	158	123.85	9760	3.8	SHK 57 D63M6
8.3	138	108.29	9820	4.3	SHKF 57 D63M6
8.8	131	102.88	9840	4.6	SHKA 57 D63M6
10	115	90.26	9880	5.2	SHKAF 57 D63M6
12	98	76.56	9930	6.2	
9.5	121	145.14	9870	5.0	SHK 57 D63S4
11	103	123.85	9920	5.8	SHKF 57 D63S4
13	90	108.29	9950	6.7	SHKA 57 D63S4
13	85	102.88	9960	7.0	SHKAF 57 D63S4
15	75	90.26	9990	8.0	
6.8	168	131.87	7930	2.4	SHK 47 D63M6
7.4	155	121.48	7990	2.6	SHKF 47 D63M6
8.6	133	104.37	8070	3.0	SHKA 47 D63M6
					SHKAF 47 D63M6
10	110	131.87	8140	3.7	SHK 47 D63S4
11	101	121.48	8170	4.0	SHKF 47 D63S4
					SHKA 47 D63S4
					SHKAF 47 D63S4



Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
0.12kW							
8.5	136	106.38	6230	1.50	SHK	37	D63M6
9.2	125	97.81	6300	1.60	SHKF	37	D63M6
11	107	83.69	6410	1.90	SHKA	37	D63M6
12	92	72.54	6480	2.2	SHKAF	37	D63M6
13	88	106.38	6500	2.3			
14	81	97.81	6530	2.5			
16	70	83.69	6570	2.9			
19	60	72.54	6600	3.3			
20	56	67.80	6610	3.5			
24	49	58.60	6430	4.1			
28	41	49.79	6130	4.8			
31	37	44.46	5930	5.4			
36	32	37.97	5660	6.3	SHK	37	D63S4
39	30	35.57	5550	6.8	SHKF	37	D63S4
46	25	29.96	5270	8.0	SHKA	37	D63S4
48	24	28.83	5210	8.4	SHKAF	37	D63S4
55	21	24.99	4980	9.6			
59	19	23.36	4880	10			
68	17	20.19	4660	11			
80	14	17.15	4430	13			
90	13	15.31	4280	14			
105	11	13.08	4070	15			
114	10	12.14	3970	16			
0.18kW							
0.09	16300	14975	73200	0.80			
0.11	13400	12440	79000	0.95			
0.12	11600	10915	79900	1.10			
0.13	10500	9819	80400	1.25	SHK	127R77D63M4	
0.16	8850	8443	81100	1.45	SHKF	127R77D63M4	
0.18	8040	7482	81400	1.60	SHKA	127R77D63M4	
0.20	6990	6565	81800	1.85	SHKAF	127R77D63M4	
0.23	5940	5804	82100	2.2			
0.26	5220	5027	82300	2.5			
0.30	4530	4423	82400	2.9			
0.34	3960	3889	82500	3.3			
0.40	3310	3311	82600	3.9			
0.16	8990	8328	65000	0.90			
0.18	7850	7270	65000	1.00			
0.21	6420	6184	65000	1.25			
0.23	5760	5662	65000	1.40	SHK	107R77D63M4	
0.26	5230	5138	65000	1.55	SHKF	107R77D63M4	
0.30	4570	4359	65000	1.75	SHKA	107R77D63M4	
0.35	4000	3810	65000	2.0	SHKAF	107R77D63M4	
0.39	3440	3358	65000	2.3			
0.44	3090	2977	65000	2.6			
0.51	2700	2599	65000	3.0			
0.58	2340	2286	65000	3.4			
0.28	4960	4669	39900	0.85	SHK	97	R57D63M4
0.32	4390	4082	40000	1.00	SHKF	97	R57D63M4
0.37	3860	3583	40000	1.10	SHKA	97	R57D63M4
0.42	3370	3108	40000	1.25	SHKAF	97	R57D63M4
0.48	2910	2757	40000	1.50			
0.55	2640	2419	40000	1.65			
0.62	2290	2123	40000	1.90			
0.71	2030	1856	40000	2.1			
0.81	1710	1625	40000	2.5	SHK	97	R57D63M4
0.92	1490	1430	40000	2.9	SHKF	97	R57D63M4
1.0	1380	1261	40000	3.1	SHKA	97	R57D63M4
1.2	1210	1102	40000	3.6	SHKAF	97	R57D63M4
1.4	1040	957	40000	4.1			
1.5	930	855	40000	4.6			
1.8	755	743	40000	5.7			
2.0	675	652	40000	6.4			
0.42	3330	3107	26400	0.80	SHK	87	R57D63M4
0.48	2880	2728	27100	0.95	SHKF	87	R57D63M4
0.56	2520	2371	27500	1.05	SHKA	87	R57D63M4
					SHKAF	87	R57D63M4

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
0.18kW							
0.63	2290	2088	27800	1.20			
0.71	2030	1854	28000	1.35			
0.80	1820	1657	28200	1.50			
0.93	1540	1415	28400	1.75	SHK	87 R57 D63M4	
1.1	1340	1229	28600	2.0	SHKF	87 R57 D63M4	
1.2	1160	1078	28700	2.3	SHKA	87 R57 D63M4	
1.4	1000	951	28800	2.7	SHKAF	87 R57 D63M4	
1.6	870	837	28800	3.1			
1.8	755	726	28900	3.6			
0.87	1670	1514	14500	0.95			
0.95	1530	1388	15500	1.00			
1.1	1340	1218	16700	1.15			
1.2	1170	1053	17600	1.35			
1.4	1030	924	18200	1.50	SHK	77 R37 D63M4	
1.6	910	815	18700	1.70	SHKF	77 R37 D63M4	
1.9	750	709	19100	2.1	SHKA	77 R37 D63M4	
2.1	655	622	19400	2.4	SHKAF	77 R37 D63M4	
2.4	590	552	19500	2.6			
2.7	515	485	19700	3.0			
3.1	455	428	19800	3.4			
3.6	400	367	19900	3.9			
1.5	980	903	5660	0.85			
1.7	890	793	9620	0.90			
1.9	745	697	10900	1.10			
2.2	655	613	11600	1.25	SHK	67 R37 D63M4	
2.4	580	542	12000	1.40	SHKF	67 R37 D63M4	
2.8	520	471	12300	1.60	SHKA	67 R37 D63M4	
3.2	445	420	12600	1.85	SHKAF	67 R37 D63M4	
3.7	395	361	12800	2.1			
4.1	350	323	13000	2.3			
4.7	295	279	13000	2.8			
2.2	660	615	5580	0.90			
2.4	580	544	7800	1.05			
2.8	515	473	8300	1.15			
3.1	450	421	8670	1.35	SHK	57 R37 D63M4	
3.6	395	362	8900	1.50	SHKF	57 R37 D63M4	
4.1	350	319	9100	1.75	SHKA	57 R37 D63M4	
4.7	300	280	9290	2.0	SHKAF	57 R37 D63M4	
5.4	260	246	9420	2.3			
6.1	230	215	9540	2.6			
6.9	205	192	9610	2.9			
7.9	178	166	9700	3.4			
3.5	400	375	5930	1.00			
4.0	360	327	6440	1.10			
4.6	315	289	6920	1.25	SHK	47 R37 D63M4	
5.2	275	256	7290	1.45	SHKF	47 R37 D63M4	
5.9	245	225	7500	1.65	SHKA	47 R37 D63M4	
6.7	210	198	7710	1.90	SHKAF	47 R37 D63M4	
7.7	183	171	7860	2.2			
8.6	164	153	7950	2.4			
10	142	131	8040	2.8			
6.4	225	205	5300	0.90	SHK	37 R17 D63M4	
7.3	199	181	5650	1.00	SHKF	37 R17 D63M4	
8.2	175	160	5900	1.15	SHKA	37 R17 D63M4	
9.7	148	136	6140	1.35	SHKAF	37 R17 D63M4	
10	140	127	6200	1.45			
6.0	285	144.79	13000	2.9	SHK	67	D63L6
7.0	245	123.54	13000	3.4	SHKF	67	D63L6
8.1	215	108.03	13000	3.8	SHKA	67	D63L6
8.5	205	102.62	13000	4.0	SHKAF	67	D63L6
9.1	189	144.79	13000	4.3	SHK	67	D63M4
11	161	123.54	13000	5.1	SHKF	67	D63M4
12	141	108.03	13000	5.8	SHKA	67	D63M4
					SHKAF	67	D63M4

Output speed n_2 [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
0.18kW							
6.0	285	145.14	9340	2.1			
7.0	245	123.85	9480	2.5	SHK	57	D63L6
8.0	215	108.29	9590	2.8	SHKF	57	D63L6
8.5	205	102.88	9620	3.0	SHKA	57	D63L6
9.6	178	90.26	9700	3.4	SHKAF	57	D63L6
9.1	189	145.14	9670	3.2			
11	161	123.85	9750	3.7	SHK	57	D63M4
12	141	108.29	9810	4.3	SHKF	57	D63M4
13	134	102.88	9830	4.5	SHKA	57	D63M4
15	118	90.26	9880	5.1	SHKAF	57	D63M4
17	100	76.56	9920	6.0			
6.6	260	131.87	7380	1.55			
7.2	240	121.48	7530	1.65	SHK	47	D63L6
8.3	205	104.37	7740	1.95	SHKF	47	D63L6
9.6	180	90.86	7880	2.2	SHKA	47	D63L6
10	168	85.12	7930	2.4	SHKAF	47	D63L6
10	172	131.87	7910	2.3			
11	158	121.48	7970	2.5	SHK	47	D63M4
13	136	104.37	8060	2.9	SHKF	47	D63M4
15	118	90.86	8120	3.4	SHKA	47	D63M4
16	111	85.12	8140	3.6	SHKAF	47	D63M4
8.2	210	106.38	5520	0.95	SHK	37	D63L6
8.9	193	97.81	5710	1.05	SHKF	37	D63L6
10	165	83.69	5990	1.20	SHKA	37	D63L6
12	143	72.54	6170	1.40	SHKAF	37	D63L6
12	139	106.38	6210	1.45			
14	127	97.81	6280	1.55			
16	109	83.69	6400	1.85			
18	95	72.54	6470	2.1			
19	88	67.80	6500	2.3			
23	76	58.60	6280	2.6			
27	65	49.79	6010	3.1			
30	58	44.46	5830	3.5			
35	49	37.97	5580	4.1			
37	46	35.57	5480	4.3	SHK	37	D63M4
44	39	29.96	5220	5.1	SHKF	37	D63M4
46	38	28.83	5160	5.3	SHKA	37	D63M4
53	33	24.99	4950	6.2	SHKAF	37	D63M4
57	30	23.36	4850	6.4			
65	26	20.19	4650	7.0			
77	22	17.15	4430	8.1			
86	20	15.31	4280	8.8			
101	17	13.08	4080	9.7			
109	16	12.14	3980	10			
126	14	10.49	3810	12			
148	12	8.91	3620	14			
166	10	7.96	3490	15			
0.25kW							
0.13	15300	9819	75300	0.85			
0.15	13000	8443	79200	1.00			
0.17	11700	7482	79900	1.10			
0.20	10200	6565	80600	1.30	SHK	127R77	D63L4
0.22	8770	5804	81200	1.50	SHKF	127R77	D63L4
0.26	7670	5027	81600	1.70	SHKA	127R77	D63L4
0.29	6680	4423	81900	1.95	SHKAF	127R77	D63L4
0.33	5850	3889	82100	2.2			
0.39	4930	3311	82300	2.6			



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_b	Model		
0.25kW							
3.1	655	421	5750	0.90	SHK 57 R37 D63L4 SHKF 57 R37 D63L4 SHKA 57 R37 D63L4 SHKAF 57 R37 D63L4		
3.6	575	362	7840	1.05			
4.1	505	319	8380	1.20			
4.7	435	280	8720	1.35			
5.3	385	246	8950	1.55			
6.1	335	215	9150	1.80			
6.8	300	192	9280	2.0			
7.8	260	166	9430	2.3			
9.0	225	145	9550	2.7			
10	205	129	9620	2.9			
12	173	111	9720	3.5			
13	152	97	9780	4.0			
4.4	540	154.02	19600	2.9	SHK 77	D80N8	
5.0	475	135.28	19700	3.3	SHKF 77	D80N8	
5.3	450	128.52	19800	3.4	SHKA 77	D80N8	
6.0	400	113.56	19900	3.9	SHKAF 77	D80N8	
4.6	520	192.18	19700	2.8	SHK 77	D71D6	
4.9	485	179.37	19700	3.0	SHKF 77	D71D6	
5.7	420	154.02	19800	3.7	SHKA 77	D71D6	
6.5	365	135.28	19900	4.2	SHKAF 77	D71D6	
5.5	435	123.54	12700	1.90	SHK 67	D80N8	
6.3	380	108.03	12900	2.2	SHKF 67	D80N8	
6.6	360	102.62	12900	2.3	SHKA 67	D80N8	
7.6	315	90.04	13000	2.6	SHKAF 67	D80N8	
6.1	395	144.79	12800	2.1	SHK 67	D71D6	
7.1	335	123.54	13000	2.5	SHKF 67	D71D6	
8.1	395	108.03	13000	2.8	SHKA 67	D71D6	
8.6	280	102.62	13000	3.0	SHKAF 67	D71D6	
9.0	265	144.79	13000	3.1	SHK 67	D63L4	
11	225	123.54	13000	3.6	SHKF 67	D63L4	
12	198	108.03	13000	4.1	SHKA 67	D63L4	
13	189	102.62	13000	4.3	SHKAF 67	D63L4	
6.1	395	145.14	8910	1.50	SHK 57 SHKF 57 SHKA 57 SHKAF 57	D71D6	
7.1	335	123.85	9150	1.80			
8.1	295	108.29	9310	2.0			
8.6	280	102.88	9360	2.2			
9.8	245	90.26	9480	2.5			
11	210	76.56	9610	2.9			
9.0	265	145.14	9410	2.2	SHK 57 SHKF 57 SHKA 57 SHKAF 57	D63L4	
11	225	123.85	9540	2.6			
12	199	108.29	9640	3.0			
13	189	102.88	9670	3.2			
14	166	90.26	9740	3.6			
17	141	76.56	9810	4.3			
6.7	360	131.87	6470	1.10	SHK 47 SHKF 47 SHKA 47 SHKAF 47	D71D6	
7.2	330	121.48	6780	1.20			
8.4	285	104.37	7210	1.40			
9.7	245	90.86	7480	1.60			
10	230	85.12	7590	1.75			
9.9	240	131.87	7510	1.65	SHK 47 SHKF 47 SHKA 47 SHKAF 47	D63L4	
11	225	121.48	7640	1.80			
12	192	104.37	7820	2.1			
14	167	90.86	7930	2.4			
15	156	85.12	7980	2.6			
11	225	83.69	5300	0.90	SHK 37	D71D6	
12	197	72.54	5680	1.00	SHKF 37	D71D6	
13	184	67.80	5810	1.10	SHKA 37	D71D6	
15	159	58.60	6050	1.25	SHKAF 37	D71D6	
18	135	49.79	6230	1.50			

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{ra}^{(1)}$ [N]	Service factor f_b	Model		
0.25kW							
12	195	106.38	5690	1.00			
13	180	97.81	5860	1.10			
16	154	83.69	6090	1.30			
18	133	72.54	6250	1.50			
19	125	67.80	6230	1.60			
22	108	58.60	6030	1.85			
26	91	49.79	5810	2.2			
29	82	44.46	5650	2.5			
34	70	37.97	5430	2.9			
37	65	35.57	5340	3.1			
43	55	29.96	5100	3.6	SHK	37	D63L4
45	53	28.83	5050	3.8	SHKF	37	D63L4
52	46	24.99	4860	4.4	SHKA	37	D63L4
56	43	23.36	4770	4.6	SHKAF	37	D63L4
64	37	20.19	4580	5.0			
76	32	17.15	4370	5.7			
85	28	15.31	4230	6.2			
99	24	13.08	4030	6.9			
107	22	12.14	3940	7.2			
124	19	10.49	3780	8.3			
146	16	8.91	3590	9.8			
163	15	7.96	3470	11			
191	13	6.80	3310	12			
204	12	6.37	3240	12			
0.37kW							
0.18	16600	7482	72600	0.80			
0.21	14500	6565	76900	0.90	SHK	127 R77 D71D4	
0.24	12600	5804	79400	1.05	SHKF	127 R77 D71D4	
0.27	11000	5027	80200	1.20	SHKA	127 R77 D71D4	
0.31	9610	4423	80800	1.35	SHKAF	127 R77 D71D4	
0.35	8430	3889	81300	1.55			
0.42	7120	3311	81700	1.85			
0.72	4230	1926	82500	3.1	SHK	127 R77 D71D4	
0.79	3860	1757	82500	3.4	SHKF	127 R77 D71D4	
0.90	3360	1541	82600	3.9	SHKA	127 R77 D71D4	
					SHKAF	127 R77 D71D4	
0.36	8380	3810	65000	0.95			
0.41	7300	3358	65000	1.10	SHK	107 R77 D71D4	
0.46	6510	2977	65000	1.25	SHKF	107 R77 D71D4	
0.53	5690	2599	65000	1.40	SHKA	107 R77 D71D4	
0.60	4970	2286	65000	1.60	SHKAF	107 R77 D71D4	
0.71	4210	1939	65000	1.90			
0.81	3790	1713	65000	2.1	SHK	107 R77 D71D4	
0.89	3440	1554	65000	2.3	SHKF	107 R77 D71D4	
1.0	2950	1336	65000	2.7	SHKA	107 R77 D71D4	
1.2	2580	1166	65000	3.1	SHKAF	107 R77 D71D4	
0.65	4770	2123	40000	0.90			
0.74	4200	1856	40000	1.00			
0.85	3610	1625	40000	1.20			
0.96	3160	1430	40000	1.35	SHK	97 R57 D71D4	
1.1	2850	1261	40000	1.50	SHKF	97 R57 D71D4	
1.2	2490	1102	40000	1.70	SHKA	97 R57 D71D4	
1.4	2160	957	40000	2.0	SHKAF	97 R57 D71D4	
1.6	1930	855	40000	2.2			
1.9	1620	743	40000	2.7			
2.1	1430	652	40000	3.0			
2.4	1280	573	40000	3.4			
0.97	3200	1415	26600	0.85			
1.1	2770	1229	27200	0.95			
1.3	2420	1078	27600	1.10			
1.5	2110	951	27900	1.30	SHK	87 R57 D71D4	
1.6	1850	837	28200	1.45	SHKF	87 R57 D71D4	
1.9	1600	726	28400	1.70	SHKA	87 R57 D71D4	
2.2	1420	638	28500	1.90	SHKAF	87 R57 D71D4	
2.5	1240	562	28600	2.2			
2.9	1040	474	28800	2.6			
3.2	940	426	28800	2.9			
3.7	810	373	28900	3.3			

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model	
0.37kW						
1.7	1860	815	10600	0.85	SHK 77 R37D71D4 SHKF 77 R37D71D4 SHKA 77 R37D71D4 SHKAF 77 R37D71D4	
2.0	1580	709	15200	1.00		
2.2	1380	622	16500	1.10		
2.5	1230	552	17300	1.25		
2.8	1080	485	18000	1.45		
3.2	950	428	18500	1.60		
3.8	830	367	18900	1.85		
4.2	735	328	19200	2.1		
4.8	655	290	19400	2.4		
5.5	565	252	19600	2.8		
6.2	495	221	19700	3.1		
7.1	435	195	19800	3.5		
7.9	390	175	19900	4.0		
9.0	340	154	19900	4.5		
3.3	940	420	9000	0.90	SHK 67 R37D71D4 SHKF 67 R37D71D4 SHKA 67 R37D71D4 SHKAF 67 R37D71D4	
3.8	820	361	10300	1.00		
4.3	725	323	11100	1.15		
4.9	625	279	11800	1.30		
5.6	550	246	12200	1.50		
6.3	485	217	12500	1.70		
7.2	430	191	12700	1.90		
8.3	370	166	12900	2.2		
9.6	320	144	13000	2.5		
11	275	122	13000	3.0		
4.9	625	280	7430	0.95	SHK 57 R37D71D4 SHKF 57 R37D71D4 SHKA 57 R37D71D4 SHKAF 57 R37D71D4	
5.6	550	246	8040	1.10		
6.4	480	215	8520	1.25		
7.2	430	192	8750	1.40		
8.3	370	166	9000	1.60		
9.6	325	145	9200	1.85		
11	290	129	9320	2.1		
12	245	111	9480	2.4		
14	215	97	9580	2.8		
3.9	910	174.19	28800	3.0	SHK 87	D90S8
4.1	850	164.34	28900	3.2	SHKF 87	D90S8
4.6	765	147.32	28900	3.5	SHKA 87	D90S8
					SHKAF 87	D90S8
4.6	775	197.37	28900	3.5	SHK 87	D80K6
5.2	685	174.19	28900	4.0	SHKF 87	D80K6
					SHKA 87	D80K6
					SHKAF 87	D80K6
5.0	705	135.28	19300	2.2	SHK 77	D90S8
5.3	670	128.52	19300	2.3	SHKF 77	D90S8
6.0	590	113.56	19500	2.6	SHKA 77	D90S8
7.0	505	97.05	19700	3.1	SHKAF 77	D90S8
5.8	605	154.02	19500	2.6	SHK 77	D80K6
6.7	530	135.28	19600	2.9	SHKF 77	D80K6
7.0	505	128.52	19700	3.1	SHKA 77	D80K6
7.9	445	113.56	19800	3.5	SHKAF 77	D80K6
7.2	490	192.18	19700	3.0	SHK 77	D71D4
7.7	460	179.37	19800	3.2	SHKF 77	D71D4
9.0	395	154.02	19900	3.9	SHKA 77	D71D4
					SHKAF 77	D71D4
6.3	560	108.03	12100	1.45	SHK 67	D90S8
6.6	535	102.62	12300	1.55	SHKF 67	D90S8
7.6	470	90.04	12600	1.75	SHKA 67	D90S8
					SHKAF 67	D90S8
7.3	485	123.54	12500	1.70	SHK 67	D80K6
8.3	425	108.03	12700	1.95	SHKF 67	D80K6
8.8	405	102.62	12800	2.0	SHKA 67	D80K6
10	355	90.04	13000	2.3	SHKAF 67	D80K6
9.5	370	144.79	12900	2.2	SHK 67	D71D4
11	315	123.54	13000	2.6	SHKF 67	D71D4
13	275	108.03	13000	3.0	SHKA 67	D71D4
15	230	90.04	13000	3.6	SHKAF 67	D71D4
18	196	76.37	13000	4.2		



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model
0.55kW					
0.20	22400	6881	109700	0.80	SHK 157R97D80K4
0.23	19300	5931	111500	0.95	SHKF 157R97D80K4
0.34	13000	3979	114400	1.40	SHKA 157R97D80K4
0.45	9940	3051	115300	1.80	SHKAF 157R97D80K4
0.31	14900	4423	76200	0.85	SHK 127R77D80K4
0.35	13000	3889	79200	1.00	SHKF 127R77D80K4
0.41	11100	3311	80200	1.20	SHKA 127R77D80K4
0.45	10000	3009	80700	1.30	SHKAF 127R77D80K4
0.52	8630	2607	81200	1.50	SHKAF 127R77D80K4
0.71	6560	1926	81900	2.0	SHK 127R77D80K4
0.77	5980	1757	82100	2.2	SHKF 127R77D80K4
0.88	5220	1541	82300	2.5	SHKA 127R77D80K4
1.0	4570	1342	82400	2.8	SHKAF 127R77D80K4
1.2	3990	1177	82500	3.3	SHKAF 127R77D80K4
1.3	3490	1025	82600	3.7	SHKAF 127R77D80K4
0.46	10100	2977	65000	0.80	SHK 107R77D80K4
0.52	8770	2599	65000	0.90	SHKF 107R77D80K4
0.59	7690	2286	65000	1.05	SHKA 107R77D80K4
0.70	6520	1939	65000	1.25	SHKAF 107R77D80K4
0.79	5850	1713	65000	1.35	SHKAF 107R77D80K4
0.87	5310	1554	65000	1.50	SHKAF 107R77D80K4
1.0	4570	1336	65000	1.75	SHKAF 107R77D80K4
1.2	3990	1166	65000	2.0	SHKAF 107R77D80K4
1.3	3450	1030	65000	2.3	SHKAF 107R77D80K4
1.5	3000	904	65000	2.7	SHKAF 107R77D80K4
1.7	2700	793	65000	3.0	SHKAF 107R77D80K4
2.0	2360	696	65000	3.4	SHKAF 107R77D80K4
2.2	2050	615	65000	3.9	SHKAF 107R77D80K4
0.95	4880	1430	40000	0.90	SHK 97 R57D80K4
1.1	4380	1261	40000	1.00	SHKF 97 R57D80K4
1.2	3820	1102	40000	1.15	SHKA 97 R57D80K4
1.4	3320	957	40000	1.30	SHKAF 97 R57D80K4
1.6	2960	855	40000	1.45	SHKAF 97 R57D80K4
1.8	2520	743	40000	1.70	SHKAF 97 R57D80K4
2.1	2220	652	40000	1.95	SHKAF 97 R57D80K4
2.4	1970	573	40000	2.2	SHKAF 97 R57D80K4
2.7	1700	504	40000	2.5	SHKAF 97 R57D80K4
3.1	1470	437	40000	2.9	SHKAF 97 R57D80K4
3.6	1300	382	40000	3.3	SHKAF 97 R57D80K4
4.5	1040	305	40000	4.1	SHKAF 97 R57D80K4
1.4	3260	951	26500	0.85	SHK 87 R57D80K4
1.6	2860	837	27100	0.95	SHKF 87 R57D80K4
1.9	2480	726	27600	1.10	SHKA 87 R57D80K4
2.1	2190	638	27900	1.25	SHKAF 87 R57D80K4
2.4	1920	562	28100	1.40	SHKAF 87 R57D80K4
2.9	1620	474	28400	1.65	SHKAF 87 R57D80K4
3.2	1450	426	28500	1.85	SHKAF 87 R57D80K4
3.7	1260	373	28600	2.1	SHKAF 87 R57D80K4
4.1	1110	330	28700	2.4	SHKAF 87 R57D80K4
4.6	990	294	28800	2.7	SHKAF 87 R57D80K4
5.4	850	250	28900	3.2	SHKAF 87 R57D80K4
5.8	800	236	28900	3.4	SHKAF 87 R57D80K4
6.8	680	201	28900	4.0	SHKAF 87 R57D80K4
2.5	1900	552	5780	0.80	SHK 77 R37D80K4
2.8	1670	485	14500	0.95	SHKF 77 R37D80K4
3.2	1470	428	15900	1.05	SHKA 77 R37D80K4
3.7	1270	367	17100	1.20	SHKAF 77 R37D80K4
4.2	1130	328	17800	1.35	SHKAF 77 R37D80K4
4.7	1000	290	18300	1.55	SHKAF 77 R37D80K4
5.4	870	252	18800	1.80	SHKAF 77 R37D80K4
6.2	760	221	19100	2.0	SHKAF 77 R37D80K4
7.0	670	195	19300	2.3	SHKAF 77 R37D80K4
7.8	600	175	19500	2.6	SHKAF 77 R37D80K4
8.8	530	154	19600	2.9	SHKAF 77 R37D80K4

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model
0.55kW					
4.9	960	279	7360	0.85	SHK 67 R37 D80K4
5.5	840	246	10100	0.95	SHKF 67 R37 D80K4
6.2	745	217	10900	1.10	SHKA 67 R37 D80K4
7.1	660	191	11500	1.25	SHKAF 67 R37 D80K4
8.2	570	166	12100	1.45	SHKAF 67 R37 D80K4
9.4	495	144	12400	1.65	SHKAF 67 R37 D80K4
11	420	122	12700	1.95	SHKAF 67 R37 D80K4
7.1	660	192	5180	0.90	SHK 57 R37 D80K4
8.2	575	166	7850	1.05	SHKF 57 R37 D80K4
9.4	495	145	8430	1.20	SHKA 57 R37 D80K4
11	445	129	8680	1.35	SHKAF 57 R37 D80K4
12	380	111	8970	1.60	SHKAF 57 R37 D80K4
14	335	97	9150	1.80	SHKAF 57 R37 D80K4
3.9	1350	174.19	28600	2.0	SHK 87 D90L8
4.1	1270	164.34	28600	2.1	SHKF 87 D90L8
4.6	1140	147.32	28700	2.4	SHKA 87 D90L8
					SHKAF 87 D90L8
4.6	1150	197.37	28700	2.3	SHK 87 D80N6
5.2	1020	174.19	28800	2.7	SHKF 87 D80N6
5.5	960	164.34	28800	2.8	SHKA 87 D80N6
6.1	860	147.32	28900	3.1	SHKAF 87 D80N6
5.0	1040	135.28	18100	1.50	SHK 77 D90L8
5.3	990	128.52	18300	1.55	SHKF 77 D90L8
6.0	880	113.56	18700	1.75	SHKA 77 D90L8
7.0	750	97.05	19100	2.1	SHKAF 77 D90L8
5.8	900	154.02	18700	1.70	SHK 77 D80N6
6.7	790	135.28	19000	1.95	SHKF 77 D80N6
7.0	750	128.52	19100	2.1	SHKA 77 D80N6
7.9	665	113.56	19400	2.3	SHKAF 77 D80N6
8.8	595	154.02	19500	2.6	SHK 77 D80K4
10	520	135.28	19700	3.0	SHKF 77 D80K4
11	495	128.52	19700	3.1	SHKA 77 D80K4
12	440	113.56	19800	3.5	SHKAF 77 D80K4
14	375	97.05	19900	4.1	SHKAF 77 D80K4
7.3	720	123.54	11100	1.15	SHK 67 D80N6
8.3	630	108.03	11700	1.30	SHKF 67 D80N6
8.8	600	102.62	11900	1.35	SHKA 67 D80N6
10	525	90.04	12300	1.55	SHKAF 67 D80N6
12	445	76.37	12600	1.85	SHKAF 67 D80N6
11	475	123.54	12500	1.70	SHK 67 D80K4
13	415	108.03	12800	1.95	SHKF 67 D80K4
15	350	90.04	13000	2.4	SHKA 67 D80K4
18	295	76.37	13000	2.8	SHKAF 67 D80K4
8.3	630	108.29	7360	0.95	SHK 57 D80N6
8.8	600	102.88	7630	1.00	SHKF 57 D80N6
10	525	90.26	8220	1.15	SHKA 57 D80N6
12	445	76.56	8670	1.35	SHKAF 57 D80N6
13	405	69.12	8870	1.50	SHKAF 57 D80N6
15	355	60.81	9070	1.70	SHKAF 57 D80N6
16	335	57.42	9150	1.80	SHKAF 57 D80N6
11	480	123.85	8520	1.25	SHK 57 D80K4
13	420	108.29	8800	1.45	SHKF 57 D80K4
13	395	102.88	8890	1.50	SHKA 57 D80K4
15	350	90.26	9100	1.70	SHKAF 57 D80K4
18	295	76.56	9300	2.0	SHKAF 57 D80K4
20	265	69.12	9410	2.2	SHKAF 57 D80K4
22	235	60.81	9520	2.6	SHKAF 57 D80K4
24	220	57.42	9560	2.7	SHKAF 57 D80K4
13	405	104.37	5880	1.00	SHK 47 D80K4
15	350	90.86	6550	1.15	SHKF 47 D80K4
16	330	85.12	6790	1.20	SHKA 47 D80K4
18	290	75.20	7150	1.40	SHKAF 47 D80K4
19	270	69.84	7310	1.50	SHKAF 47 D80K4

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model
0.55kW					
21	245	63.30	7500	1.65	SHK 47 D80K4
24	220	56.83	7660	1.80	SHKF 47 D80K4
28	189	48.95	7830	2.1	SHKA 47 D80K4
30	178	46.03	7880	2.2	SHKAF 47 D80K4
23	225	58.60	4850	0.90	SHK 37 D80K4
27	192	49.79	4790	1.05	SHKF 37 D80K4
31	172	44.46	4740	1.15	SHKA 37 D80K4
36	147	37.97	4640	1.35	SHKAF 37 D80K4
38	137	35.57	4600	1.45	SHKAF 37 D80K4
45	116	29.96	4470	1.75	SHKAF 37 D80K4
47	111	28.83	4440	1.80	SHKAF 37 D80K4
54	97	24.99	4320	2.1	SHK 37 D80K4
58	90	23.36	4260	2.2	SHKF 37 D80K4
67	78	20.19	4130	2.4	SHKA 37 D80K4
79	66	17.15	3980	2.7	SHKAF 37 D80K4
89	59	15.31	3880	3.0	SHKAF 37 D80K4
104	51	13.08	3730	3.3	SHKAF 37 D80K4
112	47	12.14	3660	3.4	SHKAF 37 D80K4
130	41	10.49	3520	4.0	SHKAF 37 D80K4
153	34	8.91	3370	4.7	SHKAF 37 D80K4
171	31	7.96	3270	5.1	SHKAF 37 D80K4
200	26	6.80	3130	5.7	SHKAF 37 D80K4
214	25	6.37	3070	5.9	SHKAF 37 D80K4
254	21	5.36	2920	6.8	SHKAF 37 D80K4
0.75kW					
0.11	58400	13116	175300	0.85	SHK 187 R97 D80N4
0.12	51500	11647	187300	0.95	SHKF 187 R97 D80N4
0.19	32800	7343	190000	1.50	SHKA 187 R97 D80N4
1.20	30000	6747	190000	1.65	SHKAF 187 R97 D80N4
0.23	26500	5991	190000	1.90	SHKAF 187 R97 D80N4
0.16	38600	8628	150000	0.85	SHK 167 R97 D80N4
0.21	29300	6562	150000	1.10	SHKF 167 R97 D80N4
0.26	23700	5355	150000	1.35	SHKA 167 R97 D80N4
0.34	18200	4079	150000	1.75	SHKAF 167 R97 D80N4
0.41	15100	3376	150000	2.1	SHKAF 167 R97 D80N4
0.35	17800	3979	112300	1.00	SHK 157 R97 D80N4
0.45	13600	3051	114100	1.30	SHKF 157 R97 D80N4
					SHKA 157 R97 D80N4
					SHKAF 157 R97 D80N4
0.83	7440	1659	115900	2.4	SHK 157 R97 D80N4
1.0	6040	1365	116200	3.0	SHKF 157 R97 D80N4
					SHKA 157 R97 D80N4
					SHKAF 157 R97 D80N4
0.42	15100	3311	75800	0.85	SHK 127 R77 D80N4
0.46	13700	3009	78600	0.95	SHKF 127 R77 D80N4
0.53	11800	2607	79800	1.10	SHKA 127 R77 D80N4
					SHKAF 127 R77 D80N4
0.72	8930	1926	81100	1.45	SHK 127 R77 D80N4



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n_s [1/min]	Output torque M_s [N · m]	Ratio i	Permitted overhung load $F_{Rn}^{(1)}$ [N]	Service factor f_s	Model		
0.75kW							
11	645	123.85	7130	0.95			
13	560	108.29	7940	1.05			
13	535	102.88	8160	1.10			
15	470	90.26	8570	1.30	SHK	57	D80N4
18	395	76.56	8890	1.50	SHKF	57	D80N4
20	360	69.12	9060	1.65	SHKA	57	D80N4
23	315	60.81	9230	1.90	SHKAF	57	D80N4
24	300	57.42	9290	2.0			
28	255	48.89	9450	2.4			
31	230	44.43	9530	2.6			
18	390	75.20	6060	1.00	SHK	47	D80N4
20	365	69.84	6410	1.10	SHKF	47	D80N4
22	330	63.30	6790	1.20	SHKA	47	D80N4
					SHKAF	47	D80N4
24	295	56.83	7110	1.35			
28	255	48.95	7430	1.55	SHK	47	D80N4
30	240	46.03	7540	1.65	SHKF	47	D80N4
35	205	39.61	7740	1.95	SHKA	47	D80N4
39	184	35.39	7760	2.2	SHKAF	47	D80N4
44	162	31.30	7550	2.5			
31	230	44.46	4170	0.85			
36	197	37.97	4150	1.00			
39	185	35.57	4140	1.10			
46	156	29.96	4080	1.30			
48	150	28.83	4060	1.35			
55	130	24.99	3990	1.55			
59	121	23.36	3950	1.60	SHK	37	D80N4
68	105	20.19	3860	1.75	SHKF	37	D80N4
80	89	17.15	3750	2.0	SHKA	37	D80N4
90	80	15.31	3670	2.2	SHKAF	37	D80N4
105	68	13.08	3550	2.4			
114	63	12.14	3500	2.5			
132	54	10.49	3380	2.9			
155	46	8.91	3250	3.5			
173	41	7.96	3160	3.8			
203	35	6.80	3030	4.2			
217	33	6.37	2980	4.4			
257	28	5.36	2840	5.0			
1.1kW							
0.15	60700	9363	171000	0.80			
0.17	52400	8126	185900	0.95			
0.19	48300	7343	190000	1.05			
0.21	44300	6747	190000	1.15	SHK	187 R97 D90S4	
0.23	39200	5991	190000	1.30	SHKH	187 R97 D90S4	
0.26	34900	5358	190000	1.45			
0.29	31200	4817	190000	1.60			
0.32	28300	4370	190000	1.75			
0.26	35000	5355	150000	0.90			
0.29	31200	4788	150000	1.05			
0.34	26800	4079	150000	1.20	SHK	167 R97 D90S4	
0.41	22200	3376	150000	1.45	SHKH	167 R97 D90S4	
0.51	18000	2755	150000	1.80			
0.64	14600	2182	150000	2.2			
0.82	11300	1704	150000	2.8	SHK	167 R97 D90S4	
0.99	9330	1408	150000	3.4	SHKH	167 R97 D90S4	
1.1	8560	1296	150000	3.7			

Output speed n_s [1/min]	Output torque M_s [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_b	Model	
1.1kW						
0.40	22900	3516	109300	0.80	SHK	157 R97 D90S4
0.46	20100	3051	111100	0.90	SHKF	157 R97 D90S4
0.54	16900	2610	112700	1.05	SHKA	157 R97 D90S4
0.60	15100	2322	113500	1.20	SHKAF	157 R97 D90S4
0.84	11000	1659	115000	1.65		
1.0	8970	1365	115600	2.0	SHK	157 R97 D90S4
1.1	8030	1229	115800	2.2	SHKF	157 R97 D90S4
1.3	7150	1093	116000	2.5	SHKA	157 R97 D90S4
1.5	6160	942	116100	2.9	SHKAF	157 R97 D90S4
1.6	5550	854	116200	3.2		
0.73	13100	1926	79100	1.00		
0.80	11900	1757	79800	1.10		
0.91	10400	1541	80500	1.25		
1.0	9100	1342	81100	1.45	SHK	127 R77 D90S4
1.2	7960	1177	81500	1.65	SHKF	127 R77 D90S4
1.4	6950	1025	81800	1.85	SHKA	127 R77 D90S4
1.6	6080	899	82000	2.1	SHKAF	127 R77 D90S4
1.8	5270	790	82200	2.5		
2.0	4740	704	82400	2.7		
2.3	4090	610	82500	3.2		
2.5	3690	549	82500	3.5		
2.9	3180	477	82600	4.1		
1.2	7920	1166	65000	1.00		
1.4	6920	1030	65000	1.15		
1.5	6050	904	65000	1.30		
1.8	5380	793	65000	1.50	SHK	107 R77 D90S4
2.0	4700	696	65000	1.70	SHKF	107 R77 D90S4
2.3	4120	615	65000	1.95	SHKA	107 R77 D90S4
2.7	3500	522	65000	2.3	SHKAF	107 R77 D90S4
3.0	3080	461	65000	2.6		
3.4	2720	408	65000	2.9		
3.8	2450	364	65000	3.3		
4.4	2140	318	65000	3.7		
1.9	5030	743	39900	0.85		
2.2	4420	652	40000	0.95	SHK	97 R57 D90S4
2.4	3910	573	40000	1.10	SHKF	97 R57 D90S4
2.8	3400	504	40000	1.25	SHKA	97 R57 D90S4
3.2	2940	437	40000	1.45	SHKAF	97 R57 D90S4
3.7	2590	382	40000	1.65		
4.1	2300	342	40000	1.85		
3.0	3220	474	26600	0.85		
3.3	2890	426	27000	0.95		
3.8	2520	373	27500	1.05	SHK	87 R57 D90S4
4.2	2230	330	27800	1.20	SHKF	87 R57 D90S4
4.8	1980	294	28100	1.35	SHKA	87 R57 D90S4
5.6	1700	250	28300	1.60	SHKAF	87 R57 D90S4
5.9	1600	236	28400	1.70		
7.0	1360	201	28600	2.0		
3.9	2720	176.05	40000	1.60	SHK	97 D100L8
4.4	2370	153.21	40000	1.80	SHKF	97 D100L8
4.8	2170	140.28	40000	2.0	SHKA	97 D100L8
5.5	1910	123.93	40000	2.2	SHKAF	97 D100L8
5.2	2010	176.05	40000	2.1	SHK	97 D90L6
6.0	1750	153.21	40000	2.5	SHKF	97 D90L6
6.6	1600	140.28	40000	2.7	SHKA	97 D90L6
7.4	1420	123.93	40000	3.0	SHKAF	97 D90L6
7.9	1320	176.05	40000	3.3	SHK	97 D90S4
9.1	1150	153.21	40000	3.7	SHKF	97 D90S4
10	1050	140.28	40000	4.1	SHKA	97 D90S4
					SHKAF	97 D90S4
5.3	1990	174.19	28100	1.35	SHK	87 D90L6
5.6	1880	164.34	28200	1.45	SHKF	87 D90L6
6.2	1680	147.32	28300	1.60	SHKA	87 D90L6
7.2	1450	126.91	28500	1.85	SHKAF	87 D90L6

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Rn}^{(1)}$ [N]	Service factor f_b	Model	
1.1kW						
8.0	1310	174.19	28600	2.1	SHK	87 D90S4
8.5	1230	164.34	28700	2.2	SHKF	87 D90S4
9.5	1110	147.32	28700	2.4	SHKA	87 D90S4
11	950	126.91	28800	2.8	SHKAF	87 D90S4
12	870	115.82	28800	3.1		
6.8	1540	135.28	15400	1.00	SHK	77 D90L6
7.2	1470	128.52	15900	1.05	SHKF	77 D90L6
8.1	1300	113.56	17000	1.20	SHKA	77 D90L6
9.5	1110	97.05	17900	1.40	SHKAF	77 D90L6
10	1020	135.28	18300	1.55	SHK	77 D90S4
11	960	128.52	18400	1.60	SHKF	77 D90S4
12	850	113.56	18800	1.80	SHKA	77 D90S4
					SHKAF	77 D90S4
14	730	97.05	19200	2.1	SHK	77 D90S4
16	670	88.97	19300	2.3	SHKF	77 D90S4
18	585	78.07	19500	2.7	SHKA	77 D90S4
19	555	73.99	19600	2.8	SHKAF	77 D90S4
13	810	108.03	10400	1.00		
14	770	102.62	10700	1.05	SHK	67 D90S4
16	675	90.04	11400	1.20	SHKF	67 D90S4
18	575	76.37	12000	1.45	SHKA	67 D90S4
20	515	68.95	12300	1.60	SHKAF	67 D90S4
23	455	60.66	12600	1.80		
24	430	57.28	12700	1.90	SHK	67 D90S4
29	365	48.77	12900	2.2	SHKF	67 D90S4
32	335	44.32	13000	2.5	SHKA	67 D90S4
36	290	38.39	13000	2.8	SHKAF	67 D90S4
16	675	90.26	2410	0.90		
18	575	76.56	7840	1.05		
20	520	69.12	8280	1.15		
23	455	60.81	8630	1.30	SHK	57 D90S4
24	430	57.42	8750	1.40	SHKF	57 D90S4
29	365	48.89	9020	1.65	SHKA	57 D90S4
32	335	44.43	9160	1.80	SHKAF	57 D90S4
36	290	38.49	9330	2.1		
39	270	35.70	9400	2.2		
46	225	30.28	9540	2.6		
51	205	27.34	9510	2.9		
58	181	24.05	9220	3.3		
62	170	22.71	9090	3.5		
72	145	19.34	8720	4.0		
80	132	17.57	8510	4.2	SHK	57 D90S4
92	114	15.22	8180	4.7	SHKF	57 D90S4
106	99	13.25	7880	5.1	SHKA	57 D90S4
117	90	11.92	7570	4.6	SHKAF	57 D90S4
124	85	11.26	7450	4.9		
146	72	9.59	7120	5.6		
161	65	8.71	6930	6.0		
186	57	7.55	6650	6.4		
213	49	6.57	6380	7.0		
25	425	56.83	3310	0.95	SHK	47 D90S4
29	365	48.95	6360	1.10	SHKF	47 D90S4
30	345	46.03	6610	1.15	SHKA	47 D90S4
					SHKAF	47 D90S4
35	295	39.61	7090	1.35		
40	265	35.39	7090	1.50	SHK	47 D90S4
45	235	31.30	6960	1.70	SHKF	47 D90S4
48	220	29.32	6890	1.80	SHKA	47 D90S4
54	194	25.91	6730	2.1	SHKAF	47 D90S4
64	164	21.81	6510	2.4		
72	147	19.58	6360	2.7		



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{ra}^{(1)}$ [N]	Service factor f_s	Model
1.5kW					
1.4	9460	1030	65000	0.85	
1.6	8280	904	65000	0.95	
1.8	7330	739	65000	1.10	
2.0	6420	696	65000	1.25	SHK 107 R77 D90L4
2.3	5640	615	65000	1.40	SHKF 107 R77 D90L4
2.7	4780	522	65000	1.65	SHKA 107 R77 D90L4
3.1	4210	461	65000	1.90	SHKAF 107 R77 D90L4
3.5	3720	408	65000	2.2	
3.9	3350	364	65000	2.4	
4.4	2920	318	65000	2.7	
2.5	5320	573	39500	0.80	
2.8	4650	504	40000	0.95	
3.2	4020	437	40000	1.05	SHK 97 R57 D90L4
3.7	3540	382	40000	1.20	SHKF 97 R57 D90L4
4.1	3140	342	40000	1.35	SHKA 97 R57 D90L4
4.6	2820	305	40000	1.50	SHKAF 97 R57 D90L4
5.5	2380	258	40000	1.80	
6.1	2140	232	40000	2.0	
7.1	1840	199	40000	2.3	
4.3	3040	330	26800	0.90	
4.8	2700	294	27300	1.00	SHK 87 R57 D90L4
5.6	2310	250	27700	1.15	SHKF 87 R57 D90L4
6.0	2180	236	27900	1.25	SHKA 87 R57 D90L4
7.0	1860	201	28200	1.45	SHKAF 87 R57 D90L4
7.7	1690	183	28300	1.60	
4.9	2940	143.47	65000	2.7	SHK 107 D112M8
5.8	2490	121.46	65000	3.2	SHKF 107 D112M8
6.2	2300	112.41	65000	3.5	SHKA 107 D112M8
					SHKAF 107 D112M8
4.6	3140	153.21	40000	1.35	SHK 97 D112M8
5.0	2870	140.28	40000	1.50	SHKF 97 D112M8
5.7	2540	123.93	40000	1.70	SHKA 97 D112M8
					SHKAF 97 D112M8
5.2	2740	176.05	40000	1.55	SHK 97 D100M6
6.0	2390	153.21	40000	1.80	SHKF 97 D100M6
6.6	2180	140.28	40000	1.95	SHKA 97 D100M6
7.4	1930	123.93	40000	2.2	SHKAF 97 D100M6
8.0	1790	176.05	40000	2.4	SHK 97 D90L4
9.2	1560	153.21	40000	2.8	SHKF 97 D90L4
10	1430	140.28	40000	3.0	SHKA 97 D90L4
11	1260	123.93	40000	3.4	SHKAF 97 D90L4
6.2	2290	147.32	27800	1.20	SHK 87 D100M6
7.2	1980	126.91	28100	1.35	SHKF 87 D100M6
7.9	1800	115.82	28200	1.50	SHKA 87 D100M6
9.0	1600	102.71	28400	1.70	SHKAF 87 D100M6
8.1	1770	174.19	28300	1.55	
8.6	1670	164.34	28300	1.60	SHK 87 D90L4
9.6	1500	147.32	28500	1.80	SHKF 87 D90L4
11	1290	126.91	28600	2.1	SHKA 87 D90L4
12	1180	115.82	28700	2.3	SHKAF 87 D90L4
14	1040	102.71	28800	2.6	
16	880	86.34	28800	3.1	
8.1	1770	113.56	13600	0.90	SHK 77 D100M6
9.5	1510	97.05	15700	1.05	SHKF 77 D100M6
10	1390	88.97	16400	1.10	SHKA 77 D100M6
12	1220	78.07	17400	1.30	SHKAF 77 D100M6
10	1370	135.28	16500	1.15	SHK 77 D90L4
11	1310	128.52	16900	1.20	SHKF 77 D90L4
12	1150	113.56	17700	1.35	SHKA 77 D90L4
15	990	97.05	18400	1.55	SHKAF 77 D90L4
16	900	88.97	18700	1.70	

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{ra}^{(1)}$ [N]	Service factor f_s	Model
1.5kW					
18	795	78.07	19000	1.95	
19	750	73.99	19100	2.1	
22	660	64.75	19400	2.4	SHK 77 D90L4
24	595	58.34	19500	2.6	SHKF 77 D90L4
28	520	51.18	19700	3.0	SHKA 77 D90L4
31	460	45.16	19800	3.4	SHKAF 77 D90L4
35	405	40.04	19800	3.8	
16	910	90.04	9370	0.90	
18	775	76.37	10700	1.05	SHK 67 D90L4
20	700	68.95	11300	1.15	SHKF 67 D90L4
23	615	60.66	11800	1.35	SHKA 67 D90L4
25	580	57.28	12000	1.40	SHKAF 67 D90L4
29	495	48.77	12400	1.65	
32	450	44.32	12600	1.80	
37	390	38.39	12800	2.0	SHK 67 D90L4
40	360	35.62	12900	2.3	SHKF 67 D90L4
47	305	30.22	13000	2.7	SHKA 67 D90L4
52	275	27.28	13000	3.0	SHKAF 67 D90L4
59	245	24.00	13000	3.3	
23	620	60.81	7480	0.95	SHK 57 D90L4
25	685	57.42	7770	1.05	SHKF 57 D90L4
29	495	48.89	8430	1.20	SHKA 57 D90L4
32	450	44.43	8650	1.35	SHKAF 57 D90L4
37	390	38.49	8920	1.55	
39	365	35.70	9040	1.65	
47	310	30.28	9190	1.95	SHK 57 D90L4
52	280	27.34	9010	2.2	SHKF 57 D90L4
59	245	24.05	8780	2.5	SHKA 57 D90L4
62	230	22.71	8670	2.6	SHKAF 57 D90L4
73	196	19.34	8360	2.9	
36	400	39.61	5890	1.00	SHK 47 D90L4
40	360	35.39	6360	1.10	SHKF 47 D90L4
45	320	31.30	6310	1.25	SHKA 47 D90L4
					SHKAF 47 D90L4
48	300	29.32	6270	1.35	
54	265	25.91	6190	1.50	
65	220	21.81	6050	1.80	
72	199	19.58	5950	2.0	SHK 47 D90L4
84	171	16.86	5800	2.2	SHKF 47 D90L4
89	161	15.86	5730	2.4	SHKA 47 D90L4
103	139	13.65	5560	2.6	SHKAF 47 D90L4
116	124	12.19	5430	2.8	
120	120	11.17	5340	2.3	
60	235	23.36	2860	0.80	
70	205	20.19	2920	0.90	
82	174	17.15	2940	1.05	
92	156	15.31	2950	1.10	
108	133	13.08	2930	1.25	SHK 37 D90L4
116	123	12.14	2920	1.30	SHKF 37 D90L4
134	107	10.49	2880	1.50	SHKA 37 D90L4
158	91	8.91	2820	1.75	SHKAF 37 D90L4
177	81	7.96	2770	1.90	
207	69	6.80	2700	2.2	
221	65	6.37	2670	2.2	
263	55	5.36	2580	2.6	
2.2kW					
0.32	57900	4370	176200	0.85	SHK 187 R97 D100M4
0.50	37000	2818	190000	1.35	SHKH 187 R97 D100M4
0.39	48800	3609	190000	1.00	
0.46	41300	3062	190000	1.20	
0.56	33800	2519	190000	1.50	SHK 187 R97 D100M4
0.62	30400	2268	190000	1.65	SHKH 187 R97 D100M4
0.69	27400	2054	190000	1.80	
0.77	24200	1821	190000	2.1	
0.88	21400	1605	190000	2.3	
0.51	36600	2755	150000	0.85	SHK 167 R97 D100M4
0.62	29800	2263	150000	1.05	SHKH 167 R97 D100M4

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model	
2.2kW						
0.65	29500	2182	150000	1.10		
0.83	22900	1704	150000	1.40		
1.0	19000	1408	150000	1.70	SHK	167 R97 D100M4
1.1	17400	1296	150000	1.85	SHKH	167 R97 D100M4
1.3	14700	1101	150000	2.2		
1.5	12600	944	150000	2.5		
0.85	22400	1659	109700	0.80		
1.0	18300	1365	112000	1.00	SHK	157 R97 D100M4
1.1	16500	1229	112900	1.10	SHKF	157 R97 D100M4
1.3	14600	1093	113700	1.25	SHKA	157 R97 D100M4
1.5	12600	942	114500	1.45	SHKAF	157 R97 D100M4
1.6	11400	854	114900	1.60		
1.9	9990	756	115300	1.80		
2.6	7180	536	81700	1.80	SHK	127 R87 D100M4
3.0	6310	473	82000	2.1	SHKF	127 R87 D100M4
3.4	5600	418	82200	2.3	SHKA	127 R87 D100M4
3.8	4950	367	82300	2.6	SHKAF	127 R87 D100M4
4.3	4440	330	82400	2.9		
1.4	14000	1025	78000	0.95		
1.6	12200	899	79600	1.05		
1.8	10700	790	80400	1.20	SHK	127 R77 D100M4
2.0	9580	704	80900	1.35	SHKF	127 R77 D100M4
2.3	8280	610	81400	1.55	SHKA	127 R77 D100M4
2.6	7460	549	81600	1.75	SHKAF	127 R77 D100M4
3.0	6460	477	81900	2.0		
3.4	5680	418	82100	2.3		
2.3	8340	615	65000	0.95		
2.7	7070	522	65000	1.15		
3.1	6230	461	65000	1.30	SHK	107 R77 D100M4
3.5	5520	408	65000	1.45	SHKF	107 R77 D100M4
3.9	4940	364	65000	1.60	SHKA	107 R77 D100M4
4.4	4320	318	65000	1.85	SHKAF	107 R77 D100M4
4.9	3890	286	65000	2.1		
5.6	3410	251	65000	2.3		
3.7	5210	382	39700	0.80		
4.1	4640	342	40000	0.95	SHK	97 R57 D100M4
4.6	4170	305	40000	1.05	SHKF	97 R57 D100M4
5.5	3510	258	40000	1.20	SHKA	97 R57 D100M4
6.1	3160	232	40000	1.35	SHKAF	97 R57 D100M4
7.1	2710	199	40000	1.60		
4.9	4310	143.47	65000	1.85	SHK	107 D132S8
5.8	3650	121.46	65000	2.2	SHKF	107 D132S8
6.2	3370	112.41	65000	2.4	SHKA	107 D132S8
6.9	3020	100.75	65000	2.7	SHKAF	107 D132S8
6.1	3420	153.21	40000	1.25	SHK	97 D112M6
6.7	3140	140.28	40000	1.35	SHKF	97 D112M6
7.6	2770	123.93	40000	1.55	SHKA	97 D112M6
8.9	2350	105.13	40000	1.85	SHKAF	97 D112M6
8.0	2620	176.05	40000	1.65	SHK	97 D100M4
9.2	2280	153.21	40000	1.90	SHKF	97 D100M4
10	2090	140.28	40000	2.1	SHKA	97 D100M4
11	1850	123.93	40000	2.3	SHKAF	97 D100M4
13	1570	105.13	40000	2.8	SHK	97 D100M4
15	1440	96.80	40000	3.0	SHKF	97 D100M4
					SHKA	97 D100M4
					SHKAF	97 D100M4
9.6	2200	147.32	27900	1.25	SHK	87 D100M4
11	1890	126.91	28200	1.45	SHKF	87 D100M4
12	1730	115.82	28300	1.55	SHKA	87 D100M4
					SHKAF	87 D100M4
14	1530	102.71	28500	1.75	SHK	87 D100M4
16	1290	86.34	28600	2.1	SHKF	87 D100M4
18	1180	79.34	28700	2.3	SHKA	87 D100M4
20	1050	70.46	28800	2.6	SHKAF	87 D100M4
22	940	63.00	28800	2.9		



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n_s [1/min]	Output torque M_s [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model	
3.0kW						
0.46	57100	3062	177600	0.90	SHK SHKH	187 R97 D100L4 187 R97 D100L4
0.56	46800	2519	190000	1.05		
0.62	42100	2268	190000	1.20		
0.68	38000	2054	190000	1.30		
0.77	33600	1821	190000	1.50		
0.87	29700	1605	190000	1.70		
1.0	25600	1395	190000	1.95		
1.2	22100	1196	190000	2.3		
0.82	31700	1704	150000	1.00	SHK SHKH	167 R97 D100L4 167 R97 D100L4
0.99	26200	1408	150000	1.20		
1.1	24100	1296	150000	1.35		
1.3	20300	1101	150000	1.55		
1.5	17500	944	150000	1.85		
1.7	15500	843	150000	2.1		
1.9	14000	757	150000	2.3		
1.1	22800	1229	109400	0.80	SHK SHKF SHKA SHKAF	157 R97 D100L4 157 R97 D100L4 157 R97 D100L4 157 R97 D100L4
1.3	20300	1093	111000	0.90		
1.5	17500	942	112400	1.05		
1.6	15800	854	113200	1.15		
1.9	13900	756	114000	1.30		
2.5	10500	567	115200	1.70		
2.8	9310	504	115500	1.95		
2.6	9940	536	80700	1.30	SHK SHKF SHKA SHKAF	127 R87 D100L4 127 R87 D100L4 127 R87 D100L4 127 R87 D100L4
3.0	8750	473	81200	1.50		
3.3	7760	418	81500	1.70		
3.8	6840	367	81800	1.90		
4.2	6140	330	82000	2.1		
4.9	5300	287	82200	2.5		
1.8	14800	790	76500	0.90	SHK SHKF SHKA SHKAF	127 R77 D100L4 127 R77 D100L4 127 R77 D100L4 127 R77 D100L4
2.0	13200	704	79100	1.00		
2.3	11400	610	80000	1.15		
2.5	10300	549	80600	1.25		
2.9	8920	477	81100	1.45		
3.3	7840	418	81500	1.65		
3.0	8610	461	65000	0.95	SHK SHKF SHKA SHKAF	107 R77 D100L4 107 R77 D100L4 107 R77 D100L4 107 R77 D100L4
3.4	7620	408	65000	1.05		
3.8	6820	364	65000	1.15		
4.4	5960	318	65000	1.35		
4.9	5370	286	65000	1.50		
5.6	4700	251	65000	1.70		
6.3	4150	222	65000	1.95		
7.1	3670	196	65000	2.2		
8.1	3250	174	65000	2.2		
9.1	2880	154	65000	2.5		
10	2610	140	65000	2.8		
5.4	4840	258	40000	0.90		
6.0	4360	232	40000	1.00	SHKF 97 R57 D100L4	
7.0	3740	199	40000	1.15	SHKA 97 R57 D100L4	
					SHKAF 97 R57 D100L4	
5.0	5710	143.47	65000	1.40	SHK 107 D132M8	
5.9	4830	121.46	65000	1.65	SHKF 107 D132M8	
6.4	4470	112.41	65000	1.80	SHKA 107 D132M8	
7.2	4010	100.75	65000	2.0	SHKAF 107 D132M8	
7.9	3620	90.96	65000	2.2		
6.6	4370	143.47	65000	1.85	SHK 107 D132S6	
7.7	3700	121.46	65000	2.2	SHKF 107 D132S6	
8.4	3430	112.41	65000	2.3	SHKA 107 D132S6	
9.3	3070	100.75	65000	2.6	SHKAF 107 D132S6	
9.8	2940	143.47	65000	2.7	SHK 107 D100L4	
12	2490	121.46	65000	3.2	SHKF 107 D100L4	
					SHKA 107 D100L4	
					SHKAF 107 D100L4	
7.6	3780	123.93	40000	1.15	SHK 97 D132S6	
8.9	3200	105.13	40000	1.35	SHKF 97 D132S6	
9.7	2950	96.80	40000	1.45	SHKA 97 D132S6	
11	2640	86.52	40000	1.65	SHKAF 97 D132S6	

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model	
3.0kW						
7.9	3600	176.05	40000	1.20	SHK	97 D100L4
9.1	3140	153.21	40000	1.35	SHKF	97 D100L4
10	2870	140.28	40000	1.50	SHKA	97 D100L4
11	2540	123.93	40000	1.70	SHKAF	97 D100L4
13	2150	105.13	40000	2.0	SHK SHKF SHKA SHKAF	97 D100L4 97 D100L4 97 D100L4 97 D100L4
14	1980	96.80	40000	2.2		
16	1770	86.52	40000	2.4		
18	1590	77.89	40000	2.7		
20	1440	70.54	40000	3.0		
22	1280	62.55	40000	3.4		
25	1160	56.55	40000	3.7		
9.5	3010	147.32	26900	0.90	SHK	87 D100L4
11	2600	126.91	27400	1.05	SHKF	87 D100L4
12	2370	115.82	27700	1.15	SHKA	87 D100L4
14	2100	102.71	28000	1.30	SHKAF	87 D100L4
16	1770	86.34	28300	1.55	SHK SHKF SHKA SHKAF	87 D100L4 87 D100L4 87 D100L4 87 D100L4
18	1620	79.34	28400	1.65		
20	1440	70.46	28500	1.85		
22	1290	63.00	28600	2.1		
25	1160	56.64	28700	2.3		
28	1010	49.16	28800	2.7		
32	900	44.02	28800	2.9		
38	745	36.52	28400	3.3		
16	1820	88.97	13100	0.85	SHK SHKF SHKA SHKAF	77 D100L4 77 D100L4 77 D100L4 77 D100L4
18	1600	78.07	15000	0.95		
19	1510	73.99	15600	1.00		
22	1330	64.75	16800	1.15		
24	1190	58.34	17500	1.30		
27	1050	51.18	18100	1.50		
31	920	45.16	18600	1.70	SHK	77 D100L4
35	820	40.04	18900	1.90	SHKF	77 D100L4
40	720	35.20	19200	2.2	SHKA	77 D100L4
45	630	30.89	19400	2.5	SHKAF	77 D100L4
32	910	44.32	9450	0.90	SHK SHKF SHKA SHKAF	67 D100L4 67 D100L4 67 D100L4 67 D100L4
36	785	38.39	10600	1.00		
39	730	35.62	11100	1.15		
46	620	30.22	11800	1.35		
51	560	27.28	12100	1.45		
58	490	24.00	12500	1.65		
62	465	22.66	12600	1.70	SHK SHKF SHKA SHKAF	67 D100L4 67 D100L4 67 D100L4 67 D100L4
73	395	19.30	12800	1.95		
80	360	17.54	13000	2.1		
92	310	15.19	13000	2.2		
106	270	13.22	13000	2.5		
112	255	12.48	13000	2.1		
132	220	10.63	13000	2.3		
145	198	9.66	13000	2.4		
46	620	30.28	7180	0.95	SHK	57 D100L4
51	560	27.34	7190	1.05	SHKF	57 D100L4
58	490	24.05	7180	1.20	SHKA SHKAF	57 D100L4 57 D100L4
62	465	22.71	7160	1.30	SHK SHKF SHKA SHKAF	57 D100L4 57 D100L4 57 D100L4 57 D100L4
72	395	19.34	7080	1.45		
80	360	17.57	7020	1.55		
92	310	15.22	6890	1.70		
106	270	13.25	6750	1.90		
117	245	19.92	6420	1.70		
124	230	11.26	6370	1.80		
146	196	9.59	6200	2.1		
161	178	8.71	6090	2.2		
186	154	7.55	5920	2.4		
213	134	6.57	5750	2.6		
72	400	19.58	4430	1.00	SHK	47 D100L4
83	345	16.86	4490	1.10	SHKF	47 D100L4
88	325	15.86	4500	1.15	SHKA SHKAF	47 D100L4 47 D100L4

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model			
3.0kW								
103	280	13.65	4510	1.30	SHK 47 SHKF 47 SHKA 47 SHKAF 47	D100L4 D100L4 D100L4 D100L4		
115	250	12.19	4490	1.40				
119	240	11.77	4370	1.15				
133	215	10.56	4350	1.30				
154	186	9.10	4290	1.50				
164	175	8.56	4270	1.55				
190	151	7.36	4190	1.65				
213	135	6.58	4120	1.80				
241	119	5.81	4030	1.95				
157	182	8.91	2000	0.90	SHK 37	D100L4		
176	163	7.96	2040	0.95	SHKF 37	D100L4		
206	139	6.80	2080	1.10	SHKA 37	D100L4		
220	130	6.37	2080	1.10	SHKAF 37	D100L4		
261	110	5.36	2090	1.30				
4.0kW								
1.7	20300	835	190000	2.5	SHK 187 R107	D112M4		
2.7	12600	520	190000	4.0	SHKH 187 R107	D112M4		
0.56	61900	2519	168800	0.80	SHK 187 R97 SHKH 187 R97	D112M4 D112M4		
0.63	55600	2268	180200	0.90				
0.69	50300	2054	189400	1.00				
0.78	44500	1821	190000	1.10				
0.88	39300	1605	190000	1.25				
1.0	34000	1395	190000	1.45				
1.2	29200	1196	190000	1.70				
1.4	25600	1046	190000	1.95				
1.5	23100	945	190000	2.2				
1.0	34600	1408	150000	0.90	SHK 167 R97 SHKH 167 R97	D112M4 D112M4		
1.1	31900	1296	150000	1.00				
1.3	26900	1101	150000	1.20				
1.5	23100	944	150000	1.40				
1.7	20500	843	150000	1.55				
1.9	18500	757	150000	1.75				
2.2	15400	632	150000	2.1				
1.7	20900	854	110600	0.85			SHK 157 R97	D112M4
1.9	18400	756	112000	1.00			SHKF 157 R97	D112M4
2.5	13800	567	114000	1.30	SHKA 157 R97	D112M4		
2.8	12300	504	114600	1.45	SHKAF 157 R97	D112M4		
3.3	10600	434	115100	1.70				
2.7	13100	536	79100	1.00	SHK 127 R87 SHKF 127 R87 SHKA 127 R87 SHKAF 127 R87	D112M4 D112M4 D112M4 D112M4		
3.0	11600	473	79900	1.10				
3.4	10300	418	80600	1.25				
3.9	9040	367	81100	1.45				
4.3	8120	330	81400	1.60				
5.0	7010	287	81800	1.85				
5.6	6200	253	82000	2.1				
2.3	15100	610	75800	0.85			SHK 127 R77	D112M4
2.6	13600	549	78800	0.95			SHKF 127 R77	D112M4
3.0	11800	477	79800	1.10	SHKA 127 R77	D112M4		
3.4	10300	418	80500	1.25	SHKAF 127 R77	D112M4		
3.9	8990	364	650000	0.90	SHK 107 R77 SHKF 107 R77 SHKA 107 R77 SHKAF 107 R77	D112M4 D112M4 D112M4 D112M4		
4.5	7860	318	650000	1.00				
5.0	7080	286	650000	1.15				
5.7	6200	251	650000	1.30				
6.4	5470	222	650000	1.45				
7.2	4840	196	650000	1.65				
8.2	4290	174	650000	1.70				
9.2	3800	154	650000	1.90				
10	3440	140	650000	2.1				
7.1	4930	199	40000	0.85			SHK 97 R57	D112M4
							SHKF 97 R57	D112M4
					SHKA 97 R57	D112M4		
					SHKAF 97 R57	D112M4		
5.3	7220	132.14	81700	1.80	SHK 127	D132ML		
5.9	6500	122.48	81900	2.0	SHKF 127	D132ML		
6.5	5850	110.18	82100	2.2	SHKA 127	D132ML		
					SHKAF 127	D132ML		



Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
4.0kW							
59	645	24.05	6120	0.95	SHK SHKF SHKA SHKAF	57	D112M4 D112M4 D112M4 D112M4
63	610	22.71	6160	1.00			
73	520	19.34	6220	1.10			
81	475	17.57	6230	1.15			
93	410	15.22	6210	1.30			
107	355	13.25	6150	1.45			
119	320	11.92	5810	1.30			
126	305	11.26	5790	1.35			
148	260	9.59	5700	1.55			
163	235	8.71	5640	1.65			
188	205	7.55	5530	1.80			
216	177	6.57	5400	1.95			
5.5kW							
0.79	61100	1821	170200	0.80	SHK SHKH	187 R97	D132S4 D132S4
0.89	53900	1605	183200	0.95			
1.0	46700	1395	190000	1.05			
1.2	40100	1196	190000	1.25			
1.4	35100	1046	190000	1.45			
1.5	31700	945	190000	1.60			
1.9	24800	738	190000	2.0			
2.3	20800	621	190000	2.4			
1.3	36900	1101	150000	0.85	SHK SHKH	167 R97	D132S4 D132S4
1.5	31700	944	150000	1.00			
1.7	28200	843	150000	1.15			
1.9	25400	757	150000	1.25			
2.3	21200	632	150000	1.50			
2.5	18700	561	150000	1.70			
3.0	16100	481	150000	2.0			
3.4	14100	423	150000	2.3			
2.2	22100	661	109900	0.80	SHK SHKF SHKA SHKAF	157 R97	D132S4 D132S4 D132S4 D132S4
2.5	19000	567	111700	0.95			
2.8	16900	504	112700	1.05			
3.3	14500	434	113800	1.25			
3.8	12700	379	114500	1.40			
4.3	11100	333	115000	1.60			
3.4	14100	418	77800	0.90	SHK SHKF SHKA SHKAF	127 R87	D132S4 D132S4 D132S4 D132S4
3.9	12400	367	79500	1.05			
4.3	11100	330	80200	1.15			
5.0	9620	287	80800	1.35			
5.6	8510	253	81300	1.55			
6.7	7150	213	81700	1.80			
7.1	6740	200	81900	1.80			
8.6	5580	166	82200	2.2			
9.8	4920	147	82300	2.4			
6.4	7490	222	65000	1.05	SHK SHKF SHKA SHKAF	107 R77	D132S4 D132S4 D132S4 D132S4
7.3	6640	196	65000	1.20			
8.2	5870	174	65000	1.25			
9.3	5200	154	65000	1.40			
10	4720	140	65000	1.55			
4.7	11100	150.41	115000	1.60	SHK SHKF SHKA SHKAF	157	D160M8 D160M8 D160M8 D160M8
5.8	9050	122.39	115500	2.0			
7.1	7410	100.22	115900	2.4			
7.8	6780	91.65	116000	2.7			
5.2	10100	136.14	80700	1.30	SHK SHKF SHKA SHKAF	127	D160M8 D160M8 D160M8 D160M8
5.8	9060	122.48	81100	1.45			
6.4	8150	110.18	81400	1.60			
7.9	6650	89.89	81900	1.95			
7.1	7450	136.14	81600	1.75	SHK SHKF SHKA SHKAF	127	D132ML6 D132ML6 D132ML6 D132ML6
7.8	6700	122.48	81900	1.95			
8.7	6030	110.18	82100	2.2			
11	4920	89.89	82300	2.6			
8.5	6150	112.41	65000	1.30	SHK SHKF SHKA SHKAF	107	D132ML6 D132ML6 D132ML6 D132ML6
9.5	5510	100.75	65000	1.45			
11	4980	90.96	65000	1.60			
12	4520	82.61	65000	1.75			

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
5.5kW							
10	5270	143.47	65000	1.50			
12	4460	121.46	65000	1.80	SHK	107	D132S4
13	4130	112.41	65000	1.95	SHKF	107	D132S4
14	3700	100.75	65000	2.2	SHKA	107	D132S4
16	3340	90.96	65000	2.4	SHKAF	107	D132S4
17	3030	82.61	65000	2.6			
12	4550	123.93	40000	0.95	SHK	97	D132S4
14	3860	105.13	40000	1.10	SHKF	97	D132S4
15	3560	96.80	40000	1.20	SHKA	97	D132S4
17	3180	86.52	40000	1.35	SHKAF	97	D132S4
18	2860	77.89	40000	1.50	SHK	97	D132S4
20	2590	70.54	40000	1.65	SHKF	97	D132S4
23	2300	62.55	40000	1.85	SHKA	97	D132S4
25	2080	56.55	39700	2.1	SHKAF	97	D132S4
30	1760	47.93	38600	2.4			
17	3170	86.34	26600	0.85	SHK	87	D132S4
18	2910	79.34	27000	0.95	SHKF	87	D132S4
20	2590	70.46	27400	1.05	SHKA	87	D132S4
23	2310	63.00	27500	1.15	SHKAF	87	D132S4
25	2080	56.64	27300	1.30			
29	1810	49.16	26900	1.50	SHK	87	D132S4
32	1620	44.02	26500	1.60	SHKF	87	D132S4
39	1340	36.52	25800	1.85	SHKA	87	D132S4
46	1150	31.39	25200	2.3	SHKAF	87	D132S4
51	1020	27.88	24700	2.5			
32	1660	45.16	14600	0.95	SHK	77	D132S4
36	1470	40.04	15900	1.05	SHKF	77	D132S4
46	1130	30.89	17800	1.35	SHKA	77	D132S4
49	1070	29.27	18000	1.45	SHKAF	77	D132S4
56	940	25.62	18500	1.65			
62	850	23.08	18800	1.85			
71	745	20.25	19100	2.0	SHK	77	D132S4
80	655	17.87	19400	2.2	SHKF	77	D132S4
90	580	15.84	19200	2.4	SHKA	77	D132S4
106	495	13.52	18600	2.7	SHKAF	77	D132S4
116	455	12.36	17900	2.2			
132	400	10.84	17400	2.5			
60	880	24.00	9720	0.90			
63	830	22.66	10200	0.95	SHK	67	D132S4
74	710	19.30	11200	1.05	SHKF	67	D132S4
82	645	17.54	11600	1.15	SHKA	67	D132S4
94	560	15.19	12100	1.25	SHKAF	67	D132S4
108	485	13.22	12500	1.40			
115	460	12.48	12600	1.15	SHK	67	D132S4
135	390	10.63	12400	1.30	SHKF	67	D132S4
148	355	9.66	12200	1.35	SHKA	67	D132S4
171	305	8.37	11900	1.45	SHKAF	67	D132S4
196	265	7.28	11600	1.55			
81	645	17.57	5080	0.85			
94	560	15.22	5210	0.95			
108	485	13.25	5280	1.05			
120	440	11.92	4920	0.95	SHK	57	D132S4
127	415	11.26	4950	1.00	SHKF	57	D132S4
149	350	9.59	4990	1.15	SHKA	57	D132S4
164	320	8.71	4990	1.20	SHKAF	57	D132S4
190	275	7.55	4960	1.30			
218	240	6.57	4910	1.45			
7.5kW							
1.7	38200	835	190000	1.30	SHK	187R107D132M4	
2.0	33300	729	190000	1.50	SHKH	187R107D132M4	
2.3	28400	622	190000	1.75			

Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_B	Model		
7.5kW							
1.2	55000	1196	181400	0.90	SHK SHKH	187 R97 D132M4 187 R97 D132M4	
1.4	48000	1046	190000	1.05			
1.5	43400	945	190000	1.15			
1.9	33900	738	190000	1.45			
2.3	28500	621	190000	1.75			
2.7	24100	527	190000	2.1			
1.7	38700	843	150000	0.85	SHK SHKH	167 R97 D132M4 167 R97 D132M4	
1.9	34700	757	150000	0.90			
2.3	29000	632	150000	1.10			
2.5	25700	561	150000	1.25			
3.0	22100	481	150000	1.45			
3.4	19400	423	150000	1.65			
3.9	16900	369	150000	1.90			
3.3	19900	434	111200	0.90	SHK SHKF SHKA SHKAF	157 R97 D132M4 157 R97 D132M4 157 R97 D132M4 157 R97 D132M4	
3.8	17400	379	112500	1.05			
4.3	15300	333	113500	1.20			
4.9	13300	291	114200	1.35			
4.3	15200	330	75500	0.85	SHK SHKF SHKA SHKAF	127 R87 D132M4 127 R87 D132M4 127 R87 D132M4 127 R87 D132M4	
5.0	13200	287	79100	1.00			
5.6	11600	253	79900	1.10			
6.7	9790	213	80800	1.35			
7.1	9220	200	81000	1.30			
8.6	7640	166	81600	1.55			
9.8	6740	147	81900	1.80			
4.4	16400	164.50	150000	1.95	SHK SHKH	167 D160L8 167 D160L8	
5.3	13400	134.99	150000	2.4			
5.8	12300	164.50	150000	2.6	SHK SHKH	167 D160M6 167 D160M6	
7.1	10100	134.99	150000	3.2			
6.4	11200	150.41	114900	1.60	SHK SHKF SHKA SHKAF	157 D160M6 157 D160M6 157 D160M6 157 D160M6	
7.8	9130	122.39	115500	1.95			
9.6	7480	100.22	115900	2.4			
10	6840	91.65	116000	2.6			
12	5950	79.75	116200	3.0			
7.1	10200	136.14	80600	1.30	SHK SHKF SHKA SHKAF	127 D160M6 127 D160M6 127 D160M6 127 D160M6	
7.8	9140	122.48	81000	1.40			
8.7	8220	110.18	81400	1.60			
11	6710	89.89	81900	1.95			
9.8	7320	146.07	81700	1.80	SHK SHKF SHKA SHKAF	127 D132M4 127 D132M4 127 D132M4 127 D132M4	
11	6820	136.14	81800	1.90			
12	6130	122.48	82000	2.1			
13	5520	110.18	82200	2.4			
16	4500	89.89	82400	2.9			
17	4110	81.98	82500	3.2			
20	3550	70.95	82600	3.7			
10	7190	143.47	65000	1.10			SHK SHKF SHKA SHKAF
12	6080	121.46	65000	1.30			
13	5630	112.41	65000	1.40			
14	5050	100.75	65000	1.60	SHK SHKF SHKA SHKAF	107 D132M4 107 D132M4 107 D132M4 107 D132M4	
16	4560	90.96	64200	1.75			
17	4140	82.61	63200	1.95			
20	3670	73.30	61900	2.2			
22	3330	66.52	60900	2.4			
25	2860	57.17	59100	2.8			
29	2500	49.90	57500	3.1			
34	2120	42.33	55500	3.5			
39	1850	37.00	53800	3.9			
15	4850	96.80	38300	0.90			SHK SHKF SHKA SHKAF
17	4330	86.52	38300	1.00			
18	3900	77.89	38100	1.10			
20	3530	70.54	37900	1.20			
23	3130	62.55	37500	1.35			



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

Output speed n _s [1/min]	Output torque M _s [N · m]	Ratio i	Permitted overhung load F _{Ra} ¹⁾ [N]	Service factor f _B	Model		
9.2kW							
11	8310	136.14	81300	1.55	SHK SHKF SHKA SHKAF	127	D132ML4
12	7470	122.48	81600	1.75		127	D132ML4
13	6720	110.18	8190	1.95		127	D132ML4
16	5480	89.89	82200	2.4		127	D132ML4
18	5000	81.98	82300	2.6			
13	6860	112.41	62400	1.15	SHK SHKF SHKA SHKAF	107	D132ML4
14	6150	100.75	61800	1.30		107	D132ML4
16	5550	90.96	61100	1.45		107	D132ML4
						107	D132ML4
17	5040	82.61	60400	1.60	SHK SHKF SHKA SHKAF	107	D132ML4
20	4470	73.30	59400	1.80		107	D132ML4
22	4060	66.52	58600	1.95		107	D132ML4
25	3490	57.17	57100	2.3		107	D132ML4
29	3040	49.90	55700	2.6		107	D132ML4
34	2580	42.33	54000	2.8			
18	4750	77.89	35100	0.90	SHK SHKF SHKA SHKAF	97	D132ML4
20	4300	70.54	35100	1.00		97	D132ML4
23	3820	62.55	35100	1.15		97	D132ML4
25	3450	56.55	34900	1.25		97	D132ML4
30	2920	47.93	34400	1.45	SHK SHKF SHKA SHKAF	97	D132ML4
34	2550	41.87	34000	1.70			
38	2340	38.30	33600	1.85			
42	2090	34.23	33100	2.1			
47	1880	30.82	32500	2.3			
52	1700	27.91	32000	2.5			
58	1510	24.75	31300	2.8			
29	3000	49.16	22000	0.90	SHK SHKF SHKA SHKAF	87	D132ML4
33	2690	44.02	22200	0.95		87	D132ML4
39	2230	36.52	22200	1.10		87	D132ML4
46	1910	31.39	22100	1.40		87	D132ML4
52	1700	27.88	21900	1.55	SHK SHKF SHKA SHKAF	87	D132ML4
58	1520	24.92	21700	1.65			
64	1370	22.41	21400	1.70			
74	1190	19.45	21000	1.95			
83	1060	17.42	20700	2.1			
90	980	16.00	19700	1.85			
100	880	14.45	20000	2.4			
115	765	12.56	19500	2.6			
129	680	11.17	18600	2.2			
144	610	10.00	18200	2.5			
62	1410	23.08	16300	1.10			
71	1240	20.25	17300	1.20	77	D132ML4	
81	1090	17.87	17600	1.35	77	D132ML4	
91	970	15.84	17400	1.45	77	D132ML4	
107	820	13.52	17000	1.60	SHK SHKF SHKA SHKAF	77	D132ML4
117	755	12.36	16300	1.35			
133	660	10.84	16000	1.50			
151	585	9.56	15700	1.60			
170	515	8.48	15400	1.70			
199	440	7.24	14900	1.85			
11.0kW							
1.7	55900	835	179700	0.90	SHK SHKH	187R107D160M4	D160M4
2.0	48800	729	190000	1.05			
2.3	41600	622	190000	1.20			
2.8	34800	520	190000	1.45			
3.2	30400	454	190000	1.65			
4.1	23800	355	190000	2.1			
2.0	49600	738	190000	1.00	SHK SHKH	187R97	D160M4
2.3	41700	621	190000	1.20			
2.7	35300	527	190000	1.40			
4.5	21300	318	150000	1.50	SHK SHKH	167R107D160M4	D160M4
5.2	18600	278	150000	1.70			
5.9	16300	244	150000	1.95			
6.8	14200	213	150000	2.2			
7.0	13700	206	150000	2.3			

Output speed n _s [1/min]	Output torque M _s [N · m]	Ratio i	Permitted overhung load F _{Ra} ⁽¹⁾ [N]	Service factor f _B	Model		
11.0kW							
2.6	37500	561	150000	0.85			
3.0	32300	481	150000	1.00	SHK	157 R97	D160M4
3.4	28300	423	150000	1.15	SHKH	167 R97	D160M4
3.9	24700	369	150000	1.30			
4.3	22300	333	109700	0.80	SHK	157 R97	D160M4
4.9	19500	291	111400	0.90	SHKF	157 R97	D160M4
					SHKA	157 R97	D160M4
					SHKAF	157 R97	D160M4
6.8	14300	213	77400	0.90	SHK	127 R87	D160M4
7.2	13500	200	78900	0.90	SHKF	127 R87	D160M4
8.7	11200	166	80100	1.10	SHKA	127 R87	D160M4
9.8	9850	147	80700	1.20	SHKAF	127 R87	D160M4
5.3	19700	134.99	150000	1.60	SHK	167	D180L8
6.6	16000	109.83	150000	2.0	SHKH	167	
5.8	18000	164.50	150000	1.80	SHK	167	D160L6
7.1	14800	134.99	150000	2.2	SHKH	167	
8.8	12000	164.50	150000	2.7	SHK	167	D160M4
11	9850	134.99	150000	3.2	SHKH	167	
5.9	17900	122.39	112300	1.00	SHK	157	D180L8
7.2	14600	100.22	113700	1.25	SHKF	157	D180L8
7.9	13400	91.65	114200	1.35	SHKA	157	D180L8
9.0	11600	79.75	114800	1.55	SHKAF	157	D180L8
6.4	16500	150.41	112900	1.10	SHK	157	D160L6
7.8	13400	122.39	114200	1.35	SHKF	157	D160L6
9.6	11000	100.22	115000	1.65	SHKA	157	D160L6
10	10000	91.65	115300	1.80	SHKAF	157	D160L6
12	8730	79.75	115600	2.1			
9.6	11000	150.41	115000	1.65	SHK	157	D160M4
12	8930	122.39	115600	2.0	SHKF	157	D160M4
14	7310	100.22	115900	2.5	SHKA	157	D160M4
16	6690	91.65	116000	2.7	SHKAF	157	D160M4
11	9930	136.14	80700	1.30			
12	8930	122.48	81100	1.45	SHK	127	D160M4
13	8040	110.18	81400	1.60	SHKF	127	D160M4
16	6560	89.89	81900	2.0	SHKA	127	D160M4
18	5980	81.98	82100	2.2	SHKAF	127	D160M4
20	5180	70.95	82300	2.5			
13	8200	112.41	58400	1.00	SHK	107	D160M4
14	7350	100.75	58300	1.10	SHKF	107	D160M4
16	6630	90.96	58000	1.20	SHKA	107	D160M4
17	6030	82.61	57500	1.35	SHKAF	107	D160M4
20	5350	73.30	56900	1.50			
22	4850	66.52	56200	1.65	SHK	107	D160M4
25	4170	57.17	55100	1.90	SHKF	107	D160M4
29	3640	49.90	54000	2.2	SHKA	107	D160M4
34	3090	42.33	52500	2.4	SHKAF	107	D160M4
39	2700	37.00	51200	2.7			
20	5150	70.54	32200	0.85	SHK	97	D160M4
23	4560	62.55	32500	0.95	SHKF	97	D160M4
25	4130	56.55	32500	1.05	SHKA	97	D160M4
30	3500	47.93	32500	1.25	SHKAF	97	D160M4
34	3050	41.87	32200	1.40			
38	2790	38.30	32000	1.55	SHK	97	D160M4
42	2500	34.23	31600	1.70	SHKF	97	D160M4
47	2250	30.82	31300	1.90	SHKA	97	D160M4
52	2040	27.91	30800	2.1	SHKAF	97	D160M4
58	1800	24.75	30300	2.4			
64	1630	22.37	29800	2.6			

Output speed n _s [1/min]	Output torque M _s [N · m]	Ratio i	Permitted overhung load F _{Ra} ⁽¹⁾ [N]	Service factor f _B	Model		
11.0kW							
33	3210	44.02	20000	0.80			
39	2660	36.52	20400	0.95	SHK	87	D160M4
46	2290	31.39	20600	1.20	SHKF	87	D160M4
52	2030	27.88	20600	1.30	SHKA	87	D160M4
58	1820	24.92	20500	1.40	SHKAF	87	D160M4
64	1630	22.41	20300	1.40			
74	1420	19.45	20100	1.60			
83	1270	17.42	19800	1.75			
90	1170	16.00	18800	1.55	SHK	87	D160M4
100	1050	14.45	19400	2.0	SHKF	87	D160M4
115	920	12.56	18900	2.2	SHKA	87	D160M4
129	810	11.17	18000	1.85	SHKAF	87	D160M4
144	730	10.00	17700	2.1			
174	605	8.29	17100	2.3			
200	525	7.21	16700	2.5			
62	1680	23.08	14400	0.90			
71	1480	20.25	15900	1.00			
81	1300	17.87	16600	1.10			
91	1160	15.84	16500	1.20	SHK	77	D160M4
107	990	13.52	16300	1.35	SHKF	77	D160M4
117	900	12.36	15500	1.10	SHKA	77	D160M4
133	790	10.84	15300	1.25	SHKAF	77	D160M4
151	700	9.56	15100	1.35			
170	620	8.48	14800	1.45			
199	530	7.24	14500	1.55			
15.0kW							
2.3	56100	622	179400	0.90			
2.8	47000	520	190000	1.05			
3.2	41000	454	190000	1.20	SHK	187 R107 D160L4	
4.1	32100	355	190000	1.55	SHKH	187 R107 D160L4	
5.6	23600	261	190000	2.1			
4.6	28700	318	150000	1.10			
5.3	25000	278	150000	1.30			
6.0	22000	244	150000	1.45			
6.8	19200	213	150000	1.65	SHK	167 R107 D160L4	
7.1	18500	206	150000	1.75	SHKH	167 R107 D160L4	
8.1	16200	180	150000	1.95			
9.1	14400	160	150000	2.2			
6.3	20700	230	110700	0.85			
6.9	19200	213	116000	0.95	SHK	157 R107 D160L4	
7.8	16800	187	112800	1.05	SHKF	157 R107 D160L4	
9.3	14200	157	113900	1.25	SHKA	157 R107 D160L4	
12	11000	122	115000	1.65	SHKAF	157 R107 D160L4	
14	9630	107	115400	1.85			
5.4	26600	179.86	190000	1.90	SHK	187	D180L6
5.9	24400	165.21	190000	2.0	SHKH	187	D180L6
7.2	19900	134.99	150000	1.60	SHK	167	D180L6
8.8	16200	109.83	150000	1.95	SHKH	167	D180L6
8.9	16100	164.50	150000	2.0	SHK	167	D160L4
11	13200	134.99	150000	2.4	SHKH	167	D160L4
7.9	18100	122.39	112200	1.00	SHK	157	D180L6
9.7	14800	100.22	113700	1.20	SHKF	157	D180L6
11	13500	91.65	114100	1.35	SHKA	157	D180L6
12	11800	79.75	114800	1.55	SHKAF	157	D180L6
14	10400	70.38	115200	1.75			
9.7	14800	150.41	113700	1.20	SHK	157	D160L4
12	12000	122.39	114700	1.50	SHKF	157	D160L4
15	9830	100.22	114200	1.85	SHKA	157	D160L4
16	8990	91.65	112500	2.0	SHKAF	157	D160L4
18	7820	79.75	109600	2.3			



SHR

SHF

SHK

SHS

Output speed n ₂ [1/min]	Output torque M ₂ [N · m]	Ratio i	Permitted overhung load F _{Ra} ⁽¹⁾ [N]	Service factor f _B	Model	
18.5kW						
8.1	21700	179.86	190000	2.3	SHK SHKH	187 D180M4 187 D180M4
8.9	19900	165.21	190000	2.5		
10	17400	144.59	190000	2.9		
11	15600	129.69	190000	3.2		
11	16300	134.99	150000	1.95	SHK SHKH	167 D180M4 167 D180M4
13	13200	109.83	150000	2.4		
17	10600	87.86	150000	3.0		
9.7	18300	100.22	112100	1.00	SHK	157 D200LS6
11	16700	91.65	112800	1.10	SHKF	157 D200LS6
12	14500	79.75	111500	1.25	SHKA	157 D200LS6
14	12800	70.38	109900	1.40	SHKAF	157 D200LS6
12	14800	122.39	111600	1.20	SHK SHKF SHKA SHKAF	157 D180M4 157 D180M4 157 D180M4 157 D180M4
15	12100	100.22	109100	1.50		
16	11100	91.65	107800	1.65		
18	9620	79.75	105600	1.85		
21	8490	70.38	103400	2.1		
24	7360	61.02	100700	2.5		
27	6550	54.29	98500	2.8		
31	5640	46.79	95500	3.2		
39	4580	38.02	91300	3.9		
13	13300	110.18	79000	1.00	SHK	127 D180M4
16	10800	89.89	79000	1.20	SHKF	127 D180M4
18	9890	81.98	78500	1.30	SHKA	127 D180M4
					SHKAF	127 D180M4
21	8560	70.95	77500	1.50	SHK SHKF SHKA SHKAF	127 D180M4 127 D180M4 127 D180M4 127 D180M4
23	7550	62.60	76400	1.70		
27	6520	54.07	74800	2.0		
31	5770	47.82	73400	2.2		
36	4850	40.19	71300	2.7		
40	4370	36.25	69900	3.0		
47	3780	31.37	68000	3.4		
53	3340	27.68	66200	3.9		
20	8840	73.30	46300	0.90	SHK	107 D180M4
22	8020	66.52	46600	1.00	SHKF	107 D180M4
26	6890	57.17	46800	1.15	SHKA	107 D180M4
29	6020	49.90	46700	1.30	SHKAF	107 D180M4
35	5100	42.33	46300	1.45	SHK SHKF SHKA SHKAF	107 D180M4 107 D180M4 107 D180M4 107 D180M4
40	4460	37.00	45700	1.60		
45	3940	32.69	45100	1.85		
47	3770	31.28	44900	1.80		
51	3500	29.00	44400	2.1		
56	3170	26.32	43800	2.3		
65	2730	22.62	42700	2.6		
74	2380	19.74	41700	3.0		
88	2020	16.75	40400	3.5		
35	5050	41.87	25100	0.85	SHK	97 D180M4
48	3720	30.82	26000	1.15	SHKF	97 D180M4
53	3360	27.91	26000	1.30	SHKA	97 D180M4
59	2980	24.75	26000	1.45	SHKAF	97 D180M4
65	2700	22.37	25900	1.60	SHK SHKF SHKA SHKAF	97 D180M4 97 D180M4 97 D180M4 97 D180M4
77	2290	18.96	25700	1.90		
88	2000	16.56	25300	2.2		
106	1670	13.85	24800	2.6		
122	1450	11.99	24300	2.7		
59	3000	24.92	15600	0.85	SHK SHKF SHKA SHKAF	87 D180M4 87 D180M4 87 D180M4 87 D180M4
65	2700	22.41	15900	0.85		
75	2340	19.45	16200	1.00		
84	2100	17.42	16400	1.05		
101	1740	14.45	16500	1.20		
117	1510	12.56	16400	1.30		
131	1350	11.17	15400	1.10		
147	1210	10.00	15300	1.25		
177	1000	8.29	15100	1.40		
203	870	7.21	14900	1.50		

Output speed n_s [1/min]	Output torque M_s [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_s	Model		
22kW							
3.2	60000	454	172300	0.85	SHK SHKH	187 R107 D180L4 187 R107 D180L4	
4.1	47000	355	190000	1.05			
5.6	34500	261	190000	1.45			
6.6	29300	221	190000	1.70			
7.6	25600	193	190000	1.95			
8.9	21600	163	190000	2.3			
5.3	36700	278	150000	0.85	SHK SHKH	167 R107 D180L4 167 R107 D180L4	
6.0	32200	244	150000	1.00			
6.9	28200	213	150000	1.15			
7.1	27200	206	150000	1.20			
8.1	23800	180	150000	1.35			
9.2	21100	160	150000	1.50			
11	17900	135	150000	1.80			
12	15600	118	150000	2.0			
9.3	20800	157	109800	0.85	SHK	157 R107 D180L4	
12	16200	122	108600	1.10	SHKF	157 R107 D180L4	
14	14100	107	107300	1.25	SHKA SHKAF	157 R107 D180L4 157 R107 D180L4	
5.4	39000	179.86	190000	1.30	SHK	187 D200L6	
5.9	35800	165.21	190000	1.40			
6.7	31300	144.59	190000	1.60			
7.5	28100	129.69	190000	1.80			
8.6	24400	112.60	190000	2.0			
8.1	25800	179.86	190000	1.95	SHK	187 D180L4	
8.9	23700	165.21	190000	2.1			
10	20700	144.59	190000	2.4			
11	18600	129.69	190000	2.7			
11	19400	134.99	150000	1.65	SHK	167 D180L4	
13	15700	109.83	150000	2.0			
17	12600	87.86	150000	2.5			
19	11200	78.14	150000	2.9			
9.7	21700	100.22	105900	0.85	SHK	157 D200L6	
11	19900	91.65	105900	0.90	SHKF	157 D200L6	
12	17300	79.75	105500	1.05	SHKA	157 D200L6	
14	15200	70.38	104600	1.20	SHKAF	157 D200L6	
16	13200	61.02	103300	1.35	SHK SHKF SHKA SHKAF	157 D180L4 157 D180L4 157 D180L4 157 D180L4	
12	17600	122.39	105500	1.05			
15	14400	100.22	104100	1.25			
16	13100	91.65	103200	1.35			
18	11400	79.75	101600	1.55			
21	10100	70.38	99800	1.80			
24	8750	61.02	97700	2.1			
27	7790	54.29	95800	2.3			
31	6710	46.79	93200	2.7			
39	5450	38.02	89400	3.3			
16	12900	89.89	73900	1.00	SHK	127 D180L4	
18	11800	81.98	73800	1.10	SHKF	127 D180L4	
21	10200	70.95	73400	1.30	SHKA	127 D180L4	
23	8980	62.60	72800	1.45	SHKAF	127 D180L4	
27	7750	54.07	71700	1.70	SHK SHKF SHKA SHKAF	127 D180L4 127 D180L4 127 D180L4 127 D180L4	
31	6860	47.82	70700	1.90			
36	5760	40.19	69000	2.3			
40	5200	36.25	67800	2.5			
47	4500	31.37	66200	2.9			
53	3970	27.68	64600	3.3			
61	3430	23.91	62800	3.8			
69	3030	21.15	61200	4.3			
26	8200	57.17	43000	1.00	SHK	107 D180L4	
29	7160	49.90	43300	1.10	SHKF	107 D180L4	
35	6070	42.33	43400	1.20	SHKA SHKAF	107 D180L4 107 D180L4	

SHR

SHF

SHK

SHS

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_b	Model		
22kW							
40	5310	37.00	43200	1.35	SHK SHKF SHKA SHKAF	107	D180L4
45	4690	32.69	42900	1.55			
47	4490	31.28	42800	1.50			
51	4160	29.00	42500	1.75			
56	3770	26.32	42000	1.90			
65	3240	22.62	41200	2.2			
74	2830	19.74	40400	2.5			
88	2400	16.75	39300	2.9			
100	2100	14.64	38400	3.3			
109	1930	13.43	36800	2.2			
125	1680	11.73	35900	2.6			
147	1430	9.94	34800	2.9			
48	4420	30.82	23500	0.95	SHK	97	D180L4
53	4000	27.91	23800	1.05	SHKF	97	D180L4
59	3550	24.75	24100	1.20	SHKA	97	D180L4
65	3210	22.37	24200	1.35	SHKAF	97	D180L4
77	2720	18.96	24100	1.60	SHK SHKF SHKA SHKAF	97	D180L4
88	2370	16.56	24000	1.80			
106	1990	13.85	23700	2.2			
122	1720	11.99	23300	2.3			
141	1490	10.41	21800	1.90			
168	1250	8.71	21300	2.1			
75	2790	19.45	14400	0.80	SHK SHKF SHKA SHKAF	87	D180L4
84	2500	17.42	14800	0.90			
101	2070	14.45	15100	1.00			
117	1800	12.56	15300	1.10			
131	1600	11.17	14200	0.95			
147	1430	10.00	14200	1.05			
177	1190	8.29	14300	1.20			
203	1030	7.21	14200	1.25			
30kW							
5.6	47000	261	190000	1.05	SHK SHKH	187 R107 D200L4 187 R107 D200L4	
6.6	39800	221	190000	1.25			
7.6	34800	193	190000	1.45			
9.0	29400	163	190000	1.70			
6.9	38300	213	150000	0.85	SHK SHKH	167 R107 D200L4 167 R107 D200L4	
7.1	37000	206	150000	0.85			
8.1	32400	180	150000	1.00			
9.2	28700	160	150000	1.10			
11	24400	135	150000	1.30			
12	21300	118	150000	1.50			
8.2	35100	179.86	190000	1.45	SHK SHKH	187	D200L4 D200L4
8.9	32200	165.21	190000	1.55			
10	28200	144.59	190000	1.75			
11	25300	129.69	190000	2.0			
13	21900	112.60	190000	2.3			
14	19900	102.16	190000	2.5			
17	17200	88.00	190000	2.9			
13	21400	109.83	150000	1.50	SHK SHKH	167	D200L4 D200L4
17	17100	87.86	150000	1.85			
19	15200	78.14	150000	2.1			
22	13300	68.07	150000	2.4			
24	11800	60.74	150000	2.7			
15	19500	100.22	92700	0.90	SHK SHKF SHKA SHKAF	157	D200L4 D200L4 D200L4 D200L4
16	17900	91.65	92800	1.00			
18	15500	79.75	92400	1.15			
21	13700	70.38	91800	1.30			
24	11900	61.02	90700	1.50			
27	10600	54.29	89500	1.70			
31	9120	46.79	87800	1.95			
39	7410	38.02	85100	2.4			
47	6100	31.30	82200	3.0			



SHR

SHF

SHK

SHS

SHR

SHF

SHK

SHS

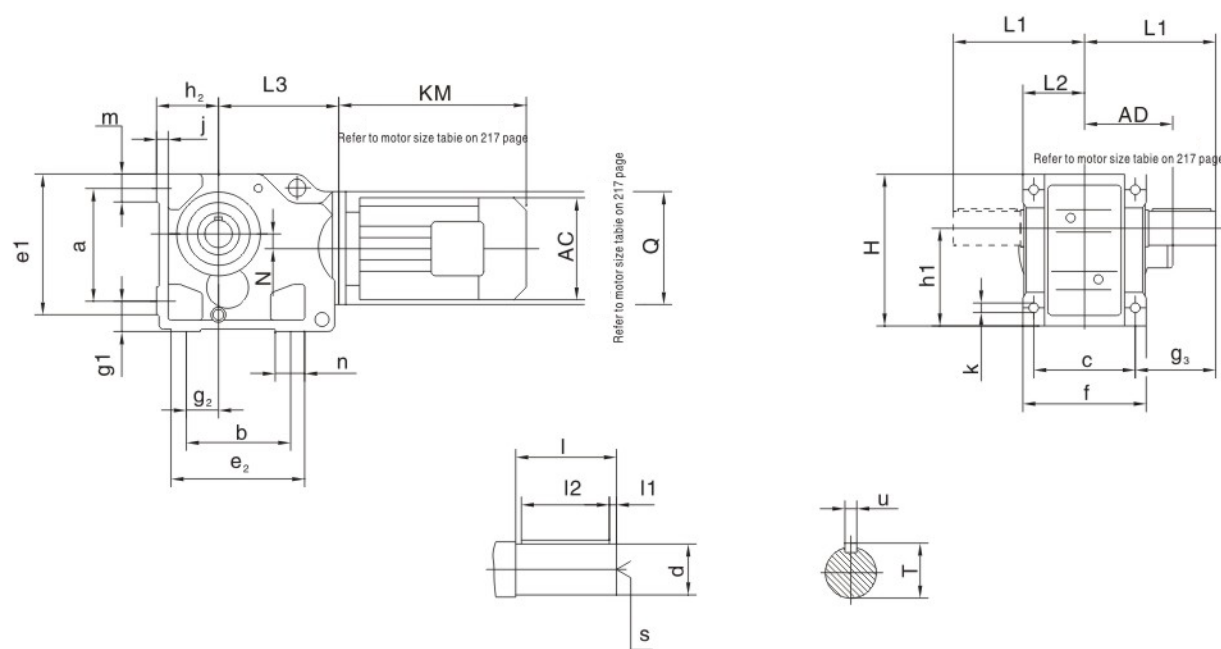
Output speed n_a [1/min]	Output torque M_a [N · m]	Ratio i	Permitted overhung load $F_{ra}^{(1)}$ [N]	Service factor f_b	Model		
37kW							
41	8710	36.25	59000	1.50	SHK SHKF SHKA SHKAF	127	D225S4
47	7540	31.37	58500	1.70			
53	6650	27.68	57800	1.95			
62	5740	23.91	56900	2.3			
70	5080	21.15	56000	2.6			
83	4270	17.77	54500	3.0			
102	3450	14.35	52500	3.5			
115	3070	12.79	50200	2.8			
137	2580	10.74	48600	3.1			
169	2090	8.68	46600	3.5			
40	8890	37.00	29000	0.80	SHK SHKF SHKA SHKAF	107	D225S4
47	7520	31.28	33000	0.90			
51	6970	29.00	34200	1.05			
56	6320	26.32	34500	1.15			
65	5440	22.62	34700	1.30			
74	4740	19.74	34700	1.50			
88	4020	16.75	34500	1.75			
100	3520	14.64	34200	1.95			
109	3230	13.43	32300	1.35			
125	2820	11.73	32000	1.55			
148	2390	9.94	31400	1.75	SHK SHKH	187 R107	D225M4
169	2090	8.69	30900	1.95			
6.6	59800	221	172600	0.85			
7.6	52300	193	186100	1.95			
9.0	44200	163	190000	1.15			
11	36600	135	150000	0.85			
12	32000	118	150000	1.00			
8.2	52600	179.86	185500	0.95	SHK SHKH	187	D225M4
8.9	48300	165.21	190000	1.05			
10	42300	144.59	190000	1.20			
11	37900	129.69	190000	1.30			
13	32900	112.60	190000	1.50			
14	29900	102.16	190000	1.65			
17	25700	88.00	190000	1.95			
20	21600	73.96	187700	2.3			
13	32100	109.83	150000	1.00	SHK SHKH	167	D225M4
17	25700	87.86	150000	1.25			
19	22800	78.14	150000	1.40			
22	19900	68.07	150000	1.60			
24	17800	60.74	149000	1.80			
28	15100	51.77	145600	2.1			
34	12500	42.89	140600	2.5			
21	20600	70.38	76800	0.85	SHK SHKF SHKA SHKAF	157	D225M4
24	17800	61.02	77700	1.00			
27	15900	54.29	77900	1.15			
31	13700	46.79	77800	1.30			
39	11100	38.02	76900	1.60			
47	9150	31.30	75500	1.95			
53	8080	27.62	74300	2.2			
61	7000	23.95	72800	2.6			
69	6230	21.31	71500	2.9			
80	5370	18.37	69700	3.3			
31	14000	47.82	52800	0.95	SHK SHKF SHKA SHKAF	127	D225M4
37	11700	40.19	53900	1.10			
41	10600	36.25	54200	1.25			
47	9170	31.37	54400	1.40			
53	8090	27.68	54200	1.60	SHK SHKF SHKA SHKAF	127	D225M4
62	6990	23.91	53800	1.85			
70	6180	21.15	53200	2.1			
83	5190	17.77	52200	2.5			
102	4190	14.35	50700	2.9			
115	3740	12.79	48300	2.3			
137	3140	10.74	47000	2.5			
169	2540	8.68	45300	2.8			

Output speed n _a [1/min]	Output torque M _a [N · m]	Ratio i	Permitted overhung load F _{ra} ⁽¹⁾ [N]	Service factor f _B	Model	
45kW						
51	8480	29.00	25600	0.85	SHK	107 D225M4
56	7690	26.32	28300	0.95	SHKF	107 D225M4
65	6610	22.62	31000	1.10	SHKA	107 D225M4
74	5770	19.74	31700	1.25	SHKAF	107 D225M4
88	4890	16.75	31900	1.45		
100	4280	14.64	31900	1.60	SHK	107 D225M4
109	3930	13.43	29900	1.10	SHKF	107 D225M4
125	3430	11.73	29900	1.25	SHKA	107 D225M4
148	2910	9.94	29600	1.45	SHKAF	107 D225M4
169	2540	8.69	29300	1.60		
55kW						
10	51500	144.59	187400	0.95		
11	46200	129.69	190000	1.10		
13	40100	112.60	188500	1.25		
14	36400	102.16	187100	1.35	SHK	187 D250M4
17	31300	88.00	184200	1.60	SHKH	187 D250M4
20	26300	73.96	180200	1.90		
23	22800	64.04	176300	2.2		
17	31300	87.86	145300	1.00		
19	27800	78.14	144600	1.15		
22	24200	68.07	143300	1.30		
24	21600	60.74	141700	1.50	SHK	167 D250M4
28	18400	51.77	139100	1.75	SHKH	167 D250M4
34	15300	42.89	135400	2.1		
40	13000	36.61	131900	2.5		
24	21700	61.02	69000	0.85		
27	19300	54.29	70200	0.95		
32	16700	46.79	71200	1.10		
39	13500	38.02	71500	1.35	SHK	157 D250M4
47	11100	31.30	71000	1.60	SHKF	157 D250M4
53	9840	27.62	70400	1.85	SHKA	157 D250M4
62	8530	23.95	69400	2.1	SHKAF	157 D250M4
69	7590	21.31	68400	2.4		
80	6540	18.37	67000	2.8		
99	5310	14.92	64800	3.4		
117	4510	12.65	62900	3.8		
37	14300	40.19	47400	0.90	SHK	127 D250M4
47	11200	31.37	49300	1.15	SHKF	127 D250M4
53	9850	27.68	49700	1.30	SHKA	127 D250M4
					SHKAF	127 D250M4
62	8510	23.91	49900	1.55		
70	7530	21.15	49800	1.75	SHK	127 D250M4
83	6330	17.77	49300	2.0	SHKF	127 D250M4
103	5110	14.35	48300	2.4	SHKA	127 D250M4
115	4550	12.79	45900	1.85	SHKAF	127 D250M4
137	3830	10.74	45000	2.1		
170	3090	8.68	43600	2.3		
75kW						
11	62800	129.69	164100	0.80		
13	54500	112.60	166100	0.90		
14	49400	102.16	166600	1.00		
17	42600	88.00	166600	1.15	SHK	187 D280S4
20	35800	73.96	165300	1.40	SHKH	187 D280S4
23	31000	64.04	163400	1.60		
28	25800	53.36	160100	1.95		
33	22000	45.50	156700	2.3		
19	37800	78.14	126100	0.85		
22	32900	68.07	127100	0.95		
24	29400	60.74	127300	1.10		
29	25100	51.77	126800	1.30		
35	20800	42.89	125200	1.55	SHK	167 D280S4
40	17700	36.61	123200	1.80	SHKH	167 D280S4
46	15600	32.25	121300	2.0		
51	13900	28.77	119300	2.3		
60	11900	24.52	116300	2.7		

Output speed n_2 [1/min]	Output torque M_2 [N · m]	Ratio i	Permitted overhung load $F_{Ra}^{(1)}$ [N]	Service factor f_b	Model					
75kW										
39	18400	38.02	60800	1.00	SHK SHKF SHKA SHKAF	157 157 157 157	D280S4 D280S4 D280S4 D280S4			
47	15100	31.30	62200	1.20						
54	13400	27.62	62600	1.35						
62	11600	23.95	62600	1.55						
69	10300	21.31	62400	1.75						
81	8890	18.37	61800	2.0						
99	7220	14.92	60500	2.5						
117	6120	12.65	59300	2.8						
47	15200	31.37	39200	0.85	SHK SHKF SHKA SHKAF	127 127 127 127	D280S4 D280S4 D280S4 D280S4			
53	13400	27.68	40800	0.95						
62	11600	23.91	42200	1.10						
70	10200	21.15	42900	1.25						
83	8600	17.77	43500	1.50						
103	6940	14.35	43700	1.75						
116	6190	12.79	41100	1.40						
138	5200	10.74	41000	1.55						
171	4200	8.68	40400	1.70						
90kW										
14	59300	102.16	151300	0.85	SHK SHKH	187 187	D280M4 D280M4			
17	51100	88.00	153400	1.00						
20	42900	73.96	154200	1.15						
23	37200	64.04	153800	1.35						
28	31000	53.36	152200	1.60						
33	26400	45.50	149900	1.90						
35	24700	42.51	148700	2.0						
38	22400	38.57	146900	2.2						
22	39500	68.07	115100	0.80	SHK SHKH	167 167	D280M4 D280M4			
24	35300	60.74	116600	0.90						
29	30100	51.77	117600	1.05						
35	24900	42.89	117600	1.30						
40	21300	36.61	116700	1.50						
46	18700	32.25	115500	1.70						
51	16700	28.77	114200	1.90						
60	14200	24.52	111900	2.2						
73	11800	20.32	108800	2.7						
85	10100	17.34	106000	3.2						
39	22100	38.02	52700	0.80				SHK SHKF SHKA SHKAF	157 157 157 157	D280M4 D280M4 D280M4 D280M4
47	18200	31.30	55500	1.00						
54	16000	27.62	56700	1.10						
62	13900	23.95	57500	1.30						
69	12400	21.31	57900	1.45						
81	10700	18.37	57900	1.70						
99	8670	14.92	57400	2.1						
117	7350	12.65	56600	2.3						
62	13900	23.91	36400	0.95	SHK SHKF SHKA SHKAF	127 127 127 127	D280M4 D280M4 D280M4 D280M4			
70	12300	21.15	37800	1.05						
83	10300	17.77	39200	1.25						
103	8330	14.35	40200	1.45						
116	7420	12.79	37600	1.15						
138	6240	10.74	38000	1.30						
171	5040	8.68	38000	1.45						
110kW										
17	62300	88.00	136000	0.80	SHK SHKH	187 187	D315S4 D315S4			
20	52300	73.96	139500	0.95						
23	45300	64.04	141000	1.10						
28	37700	53.36	141500	1.30						
33	32200	45.50	140800	1.55						
35	30100	42.51	140200	1.65						
39	27300	38.57	139100	1.85						
45	23500	33.23	137000	2.1						
53	19800	27.92	134000	2.5						
29	36600	51.77	105500	0.85	SHK SHKH	167 167	D315S4 D315S4			
35	30300	42.89	107500	1.05						
41	25900	36.61	108100	1.25						
46	22800	32.25	107900	1.40						
52	20400	28.77	107400	1.55						
61	17300	24.52	106100	1.85						
73	14400	20.32	104000	2.2						
86	12300	17.34	101800	2.6						

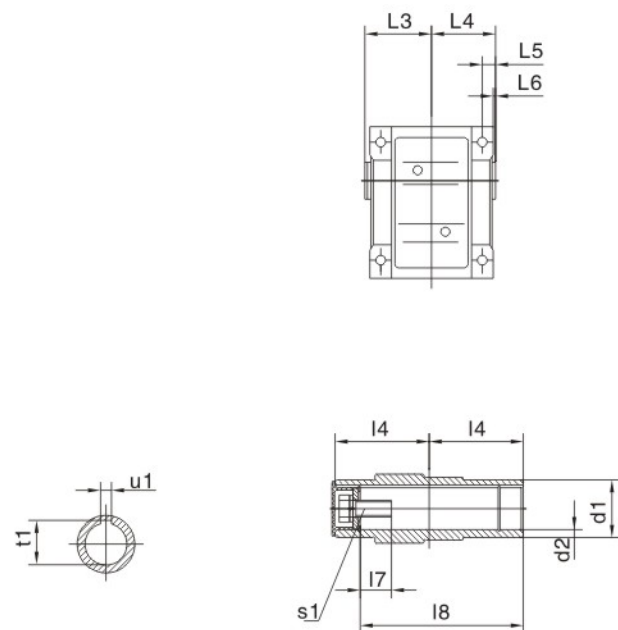


SHK37.. ~ SHK157..



size	a b c	e ₁ e ₂ f	g ₁ g ₂ g ₃	h ₁ h ₂	j	k	m n	Shaft dimension				
								d	l	l ₁ l ₂	S	t u
SHK37..	115 110 100	150 143 120	32 28 60	100-0.5 63-0.5	16	11	37 38	25k6	50	5 40	M10	28 8
SHK47.. SHKA47B..	130 130 120	170 162 145	37 35 75	112-0.5 71-0.5	18	11	37 32	30k6	60	3.5 50	M10	33 8
SHK57.. SHKA57B..	150 130 130	190 172 157	45 30 88	132-0.5 80-0.5	21	13.5	43 40	35k6	70	7 56	M12	38 10
SHK67.. SHKA67B..	160 120 140	203 170 170	45 30 101	140-0.5 90-0.5	24	13.5	43 45	40k6	80	5 70	M16	43 12
SHK77.. SHKA77B..	200 150 165	263 208 200	55 40 123.5	180-0.5 112-0.5	27	17.5	55 55	50k6	100	10 80	M16	53.5 14
SHK87.. SHKA87B..	233 180 180	305 260 230	70 55 150	212-0.5 132-0.5	32	22	67 75	60m6	120	5 110	M20	64 18
SHK97.. SHKA97B..	295 240 240	372 294 290	75 75 171	265-1 160-0.5	36	26	82 60	70m6	140	7.5 125	M20	74.5 20
SHK107.. SHKA107B..	360 280 270	448 380 340	95 95 212	315-1 200-0.5	40	33	98 100	90m6	170	5 160	M24	95 25
SHK127.. SHKA127B..	420 350 330	526 440 400	110 115 253	375-1 225-0.5	45	39	111 100	110m6	210	15 180	M24	116 28
SHK157.. SHKA157B..	500 380 420	634 480 500	130 140 247	450-1 280-1	50	39	130 100	120m6	210	5 200	M24	127 32

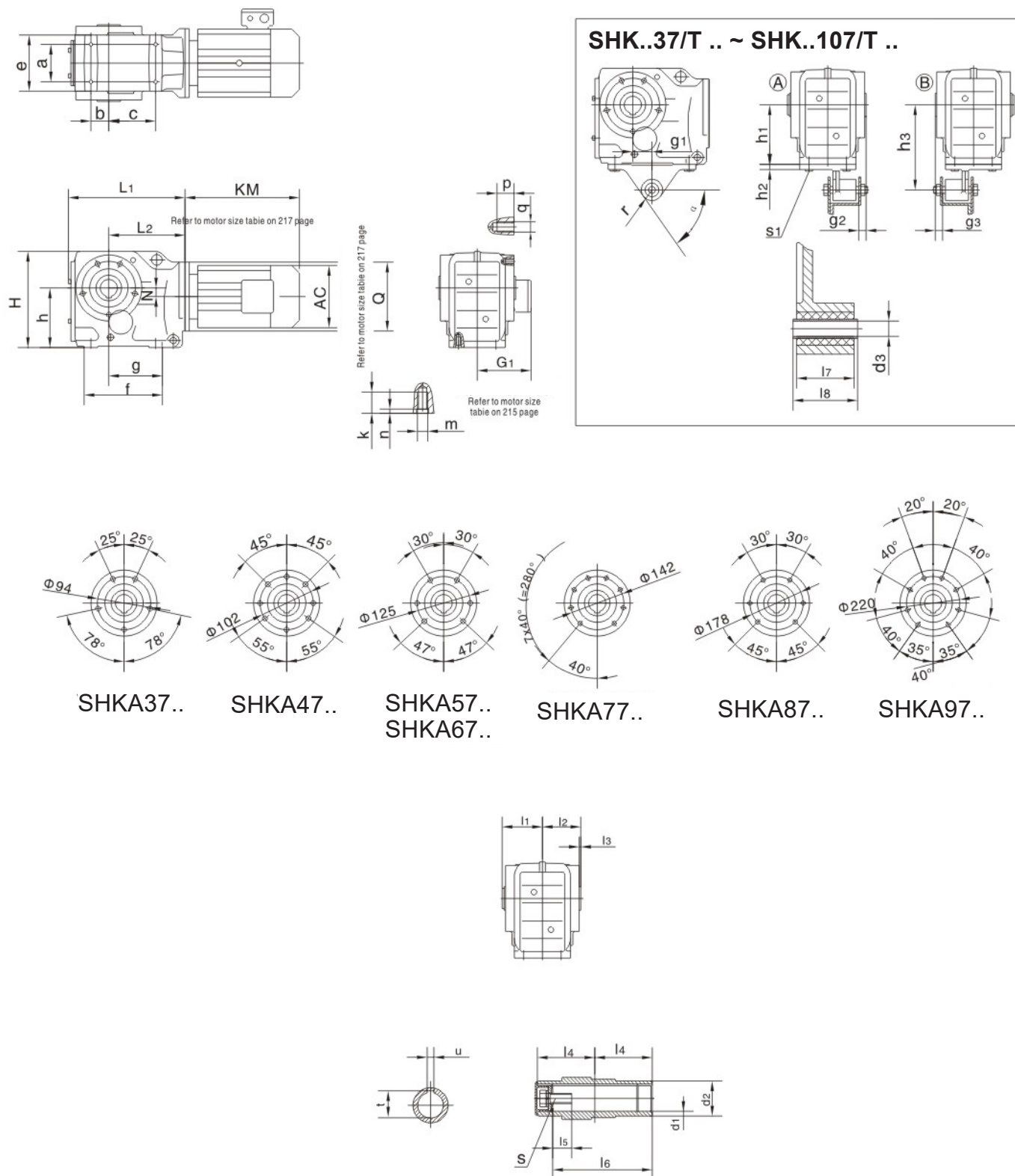
SHKA37B.. ~ SHKA157B..



size	hollow shaft dimention							H	L ₁ L ₂	L ₃	N	Q
	d ₂	d ₁	l ₃ l ₄	l ₅ l ₆	l ₇ l ₈	s ₁	t ₁ u ₁					
SHK37..	-	-	-	-	-	-	-	165	110 60	139	8.5	120
SHK47.. SHKA47B..	35 ^{H7}	50	78 75	15 3	22 132	M12x30	38.3 10	185	135 72	166	7.2	160
SHK57.. SHKA57B..	40 ^{H7}	55	86 83	18 3	29 142	M16x40	43.3 12	217	153 80	173	13.1	160
SHK67.. SHKA67B..	40 ^{H7}	55	93 90	20 3.5	29 156	M16x40	43.3 12	228	171 86.5	179	20	160
SHK77.. SHKA77B..	50 ^{H7}	70	108 105	22.5 4	32 183	M16x45	53.8 14	288	206 101	202	31.3	200
SHK87.. SHKA87B..	60 ^{H7}	85	123 120	30 4	36 210	M20x50	64.4 18	340	240 116	257	25.9	250
SHK97.. SHKA97B..	70 ^{H7}	95	153 150	30 4	34 270	M20x50	74.9 20	417	291 146	277	32.3	300
SHK107.. SHKA107B..	90 ^{H7}	118	178 175	40 2.5	40 313	M24x60	95.4 25	503	347 175	341	52	350
SHK127.. SHKA127B..	100 ^{H7}	135	208 205	40 2.5	38 373	M24x60	106.4 28	592	418 203	390	53	450
SHK157.. SHKA157B..	120 ^{H7}	155	253 250	40	36 460	M24x60	127.4 32	705	457 250	426	71.7	550



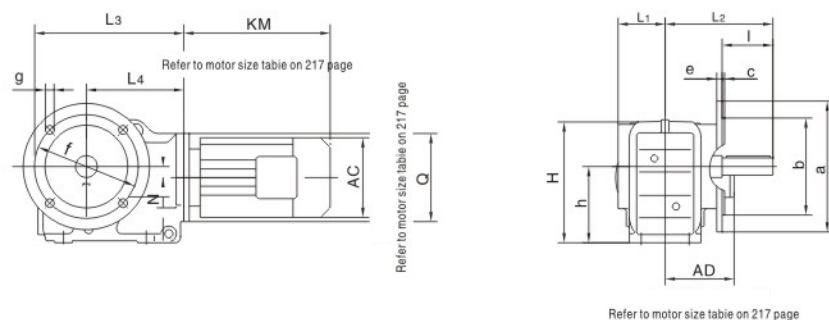
SHKA37.. ~ SHKA107..



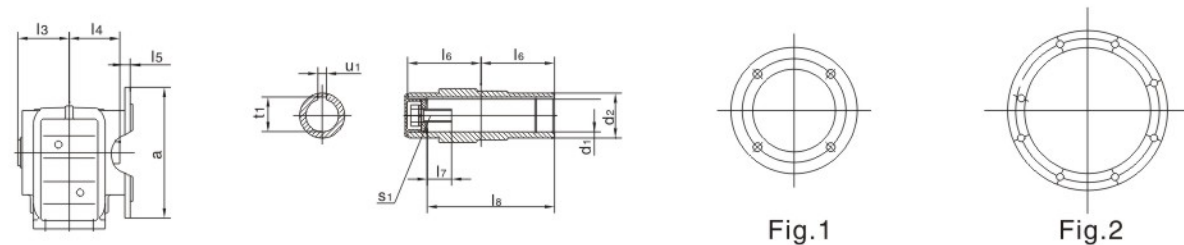
size	a b c	e f g	h	k m n	p q	Hollow shaft dimension				Torque arm form				H L1 L2	N Q
						d1 d2	l1 l2 l3	l4 l5 l6	s t u	g1 g2 g3	h1 h2 h3	d3 l7 l8	r s1 ∞		
SHKA37.. SHK..37/T..	60 35 82	100 147 97	100-0.5	20 M10 4	12 M8	30 ^{H7} 45	63 60 2.5	60 17 105	M10 33.3 8	23.5 20 20	100-0.5 10 140 ^{+0.2} _{-0.7}	10.4±0.1 31 36-0.3	22.5 M10x25 60°	164 210 139	8.5 120
SHKA47.. SHK..47/T..	70 40 100	110 170 115	112-0.5	20 M10 4	12 M8	35 ^{H7} 50	78 75 3	75 22 132	M12 38.3 10	30 20 20	112-0.5 12 160 ^{+0.2} _{-0.7}	10.4±0.1 31 36-0.3	22.5 M10x30 55°	185 243 166	7.2 160
SHKA57.. SHK..57/T..	88 47 105	122 182 120	132-0.5	25 M12 5	20 M12	40 ^{H7} 55	86 83 3	83 29 142	M16 43.3 12	40 18 18	132-0.5 13 192 ^{+0.2} _{-0.7}	16.4±0.08 54 60-0.3	29 M12x35 55°	215 269 173	13.1 160
SHKA67.. SHK..67/T..	88 42 110	130 182 125	140-0.5	25 M12 5	20 M12	40 ^{H7} 55	94 90 3.5	90 29 156	M16 43.3 12	45 25 25	140-0.5 13 200 ^{+0.2} _{-0.7}	16.4±0.08 54 60-0.3	29 M12x35 55°	226 274 179	20 160
SHKA77.. SHK..77/T..	102 48 122	154 204 139	180-0.5	32 M16 6	20 M12	50 ^{H7} 70	108 105 4	105 32 186	M16 53.8 14	52.5 25 25	180-0.5 14 250 ^{+0.2} _{-0.7}	16.4±0.08 54 60-0.3	29 M16x40 60°	286 312 202	31.3 200
SHKA87.. SHK..87/T..	118 65 160	170 280 190	212-0.5	32 M16 6	26 M16	60 ^{H7} 85	123 120 4	120 36 210	M20 64.4 18	60 30 30	212-0.5 16 300 ^{+0.2} _{-0.7}	25±0.08 72 80-0.3	41 M16x45 60°	338 390 257	25.9 250
SHKA97.. SHK..97/T..	160 83 165	226 298 190	265-1	36 M20 6	26 M16	70 ^{H7} 95	153 150 4	150 34 270	M20 74.9 20	70 40 40	265-1 17 350 ^{+0.2} _{-1.2}	25±0.08 92 100-0.3	41 M20x50 50°	414 435 277	32.3 300
SHKA107.. SHK..107/T..	190 100 190	266 370 230	315-1	44 M24 8	-	90 ^{H7} 118	178 175 2.5	175 40 313	M24 95.4 25	74 45 45	315-1 20 450 ^{+0.5} _{-1.5}	25±0.08 92 100-0.3	41 M24x60 55°	500 537 341	52 350



SHKF37.. ~ SHKF157..



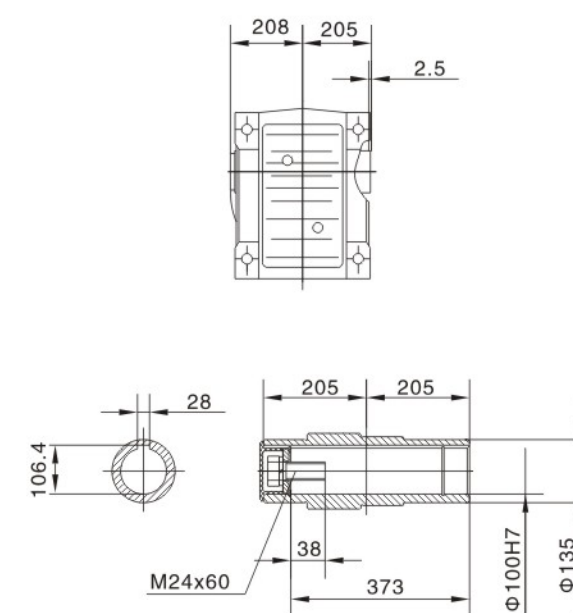
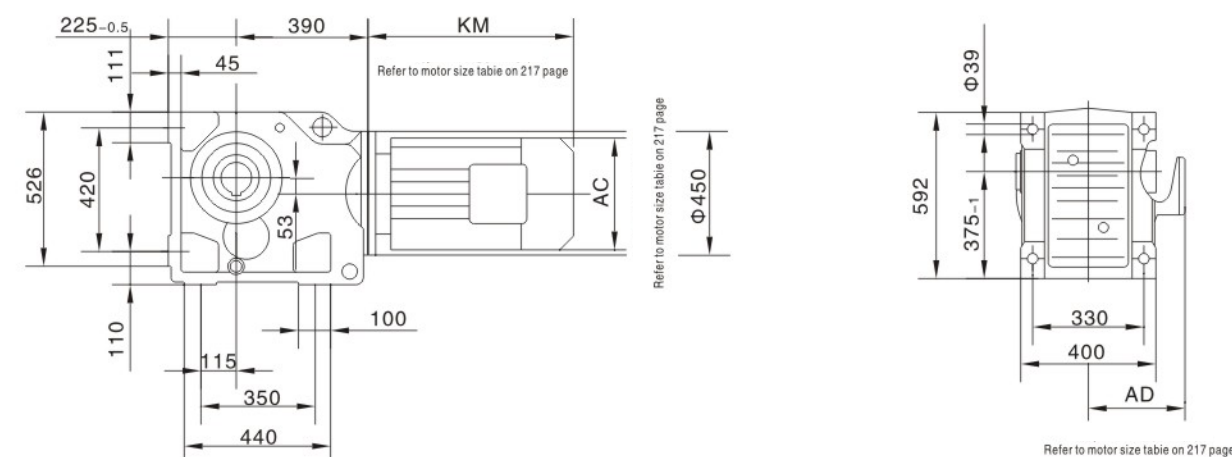
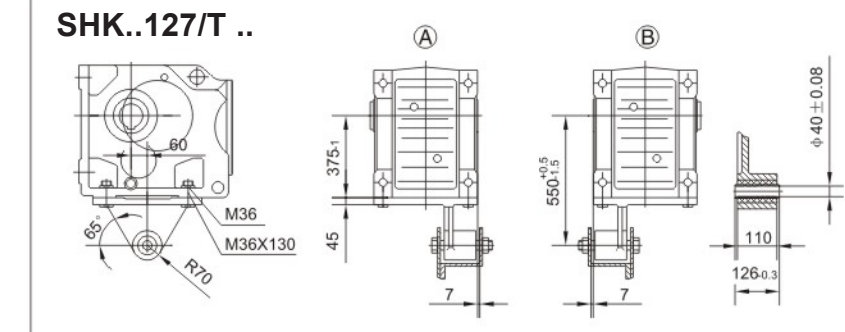
SHKAF37.. ~ SHKAF157..



Flange form

model	Flange form	a b	c e	f g h	dimension				Hollow shaft dimension					H	L1 L2 L3	L4 N Q
					d l	l1 l2	s	t u	d1 d2	l3 l4 l5	l6 l7 l8	s1	t1 u1			
SHKF37.. SHKAF37..	Fig.1	160 110j6	3.5 10	130 9 100	25k6 50	5 40	M10	28 8	30 ^{H7} 45	63 60 24	60 17 105	M10×25	33.3 8	164	57.5 134 210	139 8.5 120
SHKF47.. SHKAF47..	Fig.1	200 130j6	3.5 10	165 11 112	30k6 60	3.5 50	M10	33 8	35 ^{H7} 50	78 75 25	75 22 132	M12×30	38.3 10	185	72 160 243	166 7.2 160
SHKF57.. SHKAF57..	Fig.1	250 180j6	4 15	215 13.5 132	35k6 70	7 56	M12	38 10	40 ^{H7} 55	86 83 23.5	83 29 142	M16×40	43.3 12	215	80 177 269	173 13.1 160
SHKF67.. SHKAF67..	Fig.1	250 180j6	4 15	215 13.5 140	40k6 80	5 70	M16	43 12	40 ^{H7} 55	94 90 23	90 29 156	M16×40	43.3 12	226	86.5 193 274	179 20 160
SHKF77.. SHKAF77..	Fig.1	300 230j6	4 16	265 13.5 180	50k6 100	80 10	M16	53.5 14	50 ^{H7} 70	108 105 37	105 32 183	M16×45	53.8 14	286	101 242 312	202 31.3 200
SHKF87.. SHKAF87..	Fig.1	350 250h6	5 18	300 17.5 212	60m6 120	5 110	M20	64 18	60 ^{H7} 85	123 120 30	120 36 210	M20×50	64.4 18	338	138 270 390	257 25.9 250
SHKF97.. SHKAF97..	Fig.2	450 350h6	5 22	400 17.5 265	70m6 140	7.5 125	M20	74.5 20	70 ^{H7} 95	153 150 41.5	150 34 270	M20×50	74.9 20	414	171 332 435	277 32.3 300
SHKF107.. SHKAF107..	Fig.2	450 350h6	5 25	400 17.5 315	90m6 170	5 160	M24	95 25	90 ^{H7} 118	178 175 41	175 40 313	M24×60	95.4 25	500	175 386 537	341 52 350
SHKF127.. SHKAF127..	Fig.2	550 450h6	5 22	500 17.5 375-1	110m6 210	15 180	M24	116 28	100 ^{H7} 135	208 205 51	205 38 373	M24×60	106.4 28	592	203 466 615	390 53 450
SHKF157.. SHKAF157..	Fig.2	660 550h6	6 28	600 22 450-1	120m6 210	5 200	M24	127 32	120 ^{H7} 155	253 250 60	250 36 460	M24×60	127.4 32	705	253 520 706	705 71.7 550

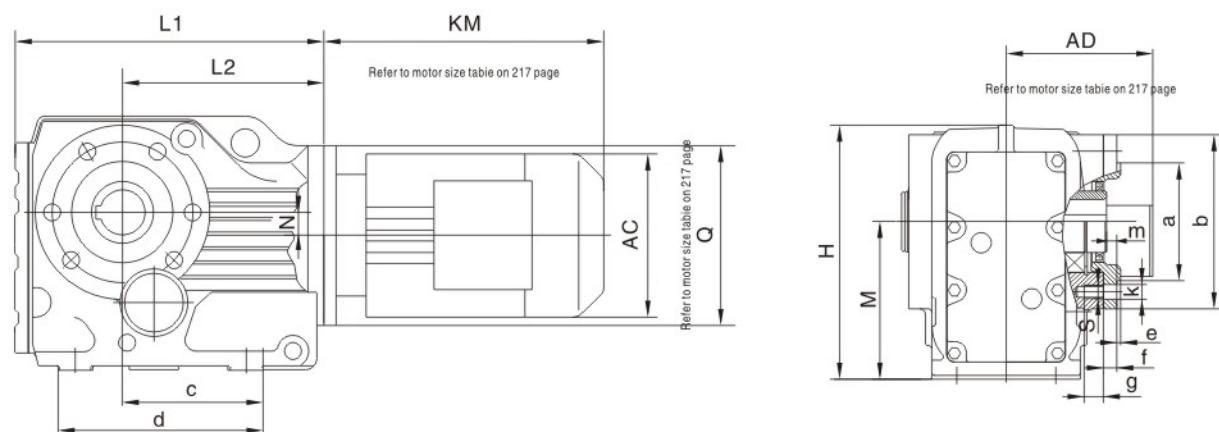
SHKA127..



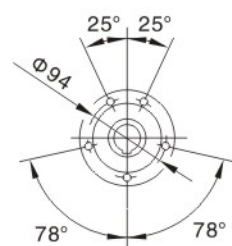
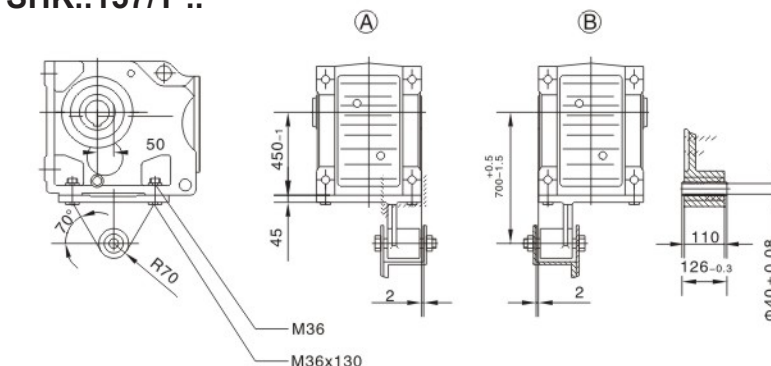


SHKAZ37.. ~ SHKAZ107..

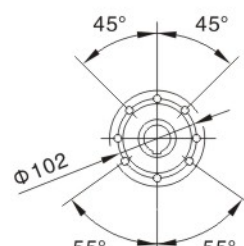
SHKA157..



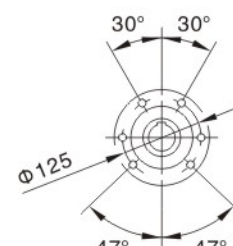
SHK..157/T ..



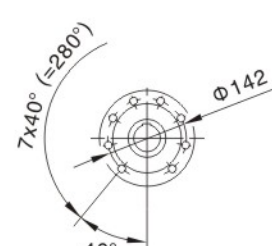
SHKAZ37..



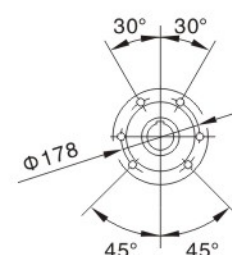
SHKAZ47..



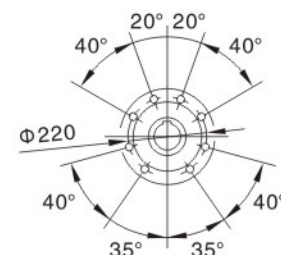
SHKAZ67..



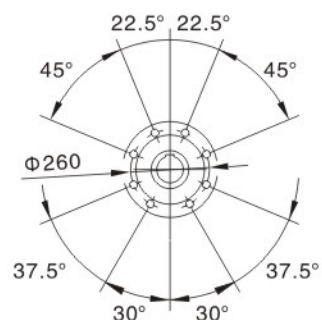
SHKAZ77..



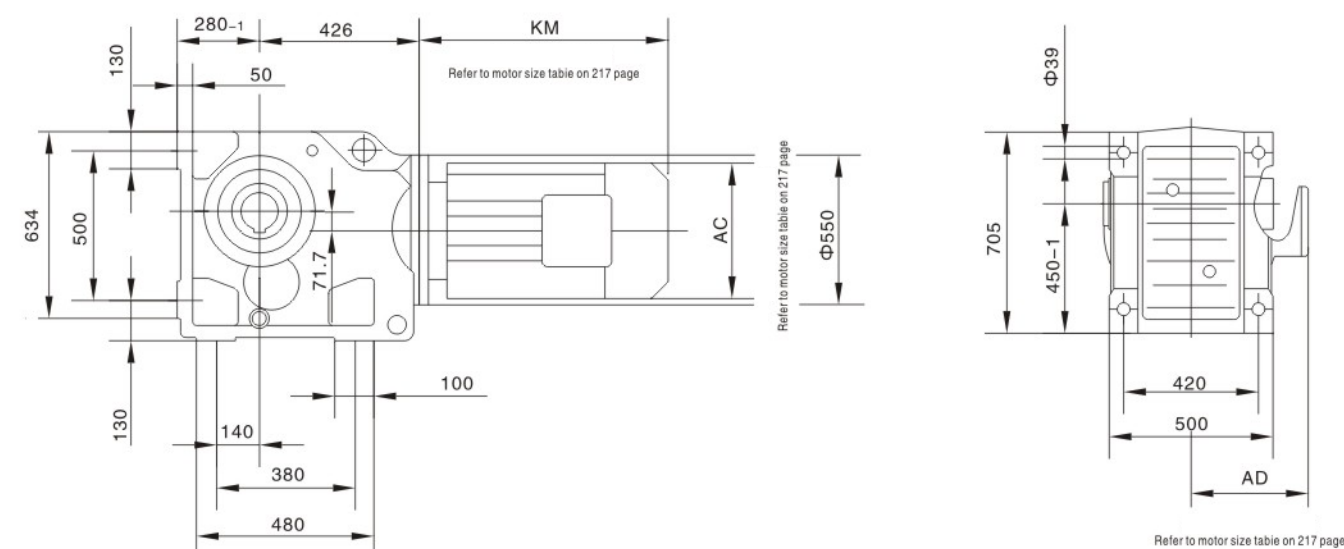
SHKAZ87..



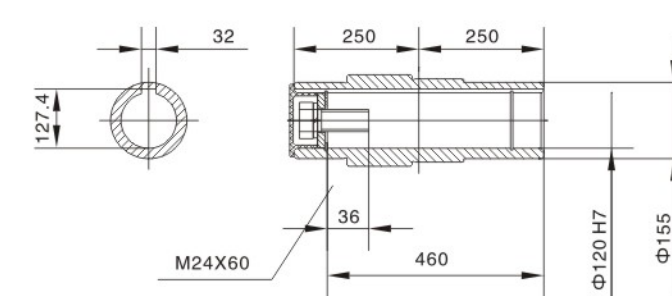
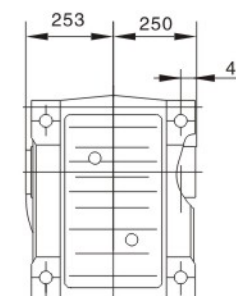
SHKAZ97..



SHKAZ107..

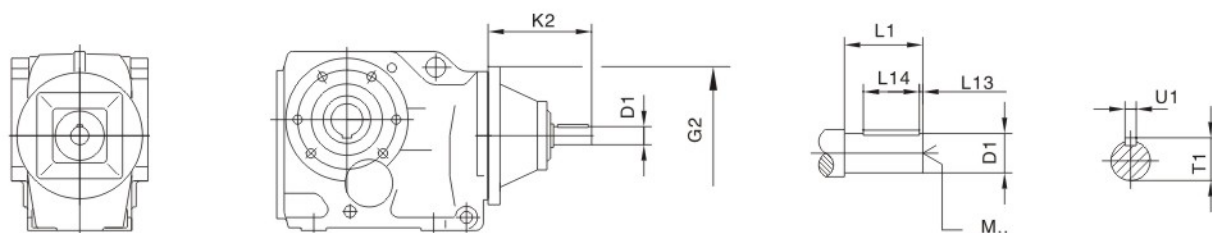


Model	a	b	c	d	e	f	g	H	k	L1	L2	m	M	N	Q	S
SHKAZ37..	110	80j6	97	147	3	11.5	12	164	9	210	139	9	100	8.5	120	M8
SHKAZ47..	120	80j6	115	170	3	11	12	185	9	243	166	8.5	112	7.2	160	M8
SHKAZ57..	155	105j6	120	182	3.5	12	20	215	13.5	269	173	9	132	13.1	160	M12
SHKAZ67..	155	105j6	125	182	3.5	12	20	226	13.5	274	179	8.5	140	20	160	M12
SHKAZ77..	170	125j6	139	204	3.5	14	20	286	13.5	312	202	10	180	31.3	200	M12
SHKAZ87..	215	155j6	190	280	4	15	26	338	17.5	390	257	11	212	25.9	250	M16
SHKAZ97..	260	180j6	190	298	4	18	26	414	17.5	435	277	14	265	32.3	300	M16
SHKAZ107..	304	210j6	23	370	4	22	30	500	22	537	341	8	315	52	350	M20



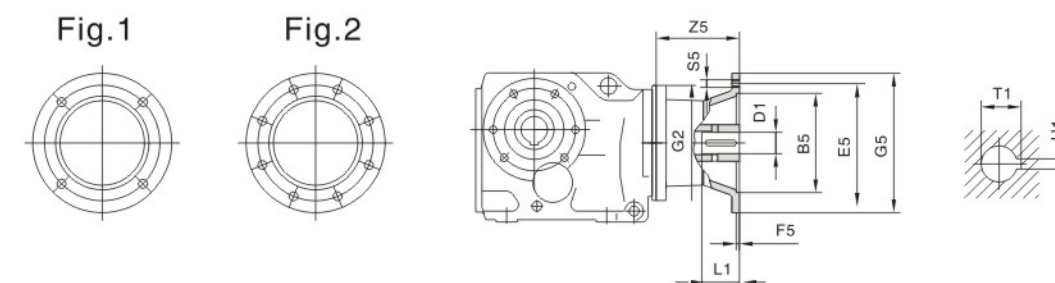


SHK..AD..



Gear unit type	Motor adcopator	G2	K2	D1	L1	L13	L14	T1	U1	M
SHK..37	AD1	120	102	16	40	4	32	18	5	M5
	AD2		130	19	40	4	32	21.5	6	M6
SHK..47 SHK..57 SHK..67	AD2	160	123	19	40	4	32	21.5	6	M6
	AD3		159	24	50	5	40	27	8	M8
SHK..77	AD2	200	116	19	40	4	32	21.5	6	M6
	AD3		151	24	50	5	40	27	8	M8
	AD4		224	38	80	5	70	41	10	M12
SHK..87	AD2	250	111	19	40	4	32	21.5	6	M6
	AD3		156	28	60	5	50	31	8	M10
	AD4		219	38	80	5	70	41	10	M12
	AD5		292	42	110	10	70	45	12	M16
SHK..97	AD3	300	151	28	60	5	50	31	8	M10
	AD4		214	38	80	5	70	41	10	M12
	AD5		287	42	110	10	70	45	12	M16
	AD6		327	48	110	10	80	51.5	14	M16
SHK..107	AD3	350	145	28	60	5	50	31	8	M10
	AD4		208	38	80	5	70	41	10	M12
	AD5		281	42	110	10	70	45	12	M16
	AD6		321	48	110	10	80	51.5	14	M16
SHK..127	AD4	450	193	38	80	5	70	41	10	M12
	AD5		266	42	110	10	70	45	12	M16
	AD6		306	48	110	10	80	51.5	14	M16
	AD7		300	55	110	10	90	59	16	M20
	AD8		383	70	140	15	110	74.5	20	M20
	AD8		374	70	140	15	110	74.5	20	M20
SHK..157 SHK..167 SHK..187	AD5	550	258	42	110	10	70	45	12	M16
	AD6		298	48	110	10	80	51.5	14	M16
	AD7		292	55	110	10	90	59	16	M20
	AD8		374	70	140	15	110	74.5	20	M20
	AD8		374	70	140	15	110	74.5	20	M20

SHK..AM..

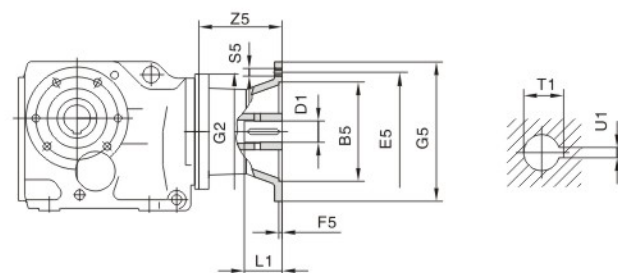
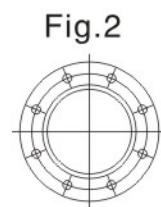
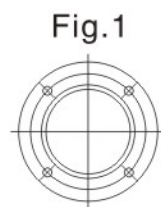


Gear unit type	Motor adcopator	Fig	B5	E5	F5	G2	G5	S5	Z5	D1	L1	T1	U1								
SHK..37	AM63	1	95G7	115	3.5	120	140	M8	72	11	23	12.8	4								
	AM71 ¹⁾		110G7	130			160			14	30	16.3	5								
	AM80 ¹⁾		130G7	165	4.5		200	M10	106	19	40	21.8	6								
	AM90 ¹⁾									24	50	27.3	8								
SHK..47 SHK..57 SHK..67	AM63	1	95G7	115	3.5	160	140	M8	66	11	23	12.8	4								
	AM71		110G7	130			160			14	30	16.3	5								
	AM80		130G7	165	4.5		200	M10	99	19	40	21.8	6								
	AM90									24	50	27.3	8								
	AM100 ¹⁾		180G7	215	5		250	M12	134	28	60	31.3	8								
	AM112 ¹⁾													300	189	38	80	41.3	10		
	AM132 ¹⁾																				
SHK..77	AM63	1	95G7	115	3.5	200	140	M8	60	11	23	12.8	4								
	AM71		110G7	130			160			14	30	16.3	5								
	AM80		130G7	165	4.5		200	M10	92	19	40	21.8	6								
	AM90									24	50	27.3	8								
	AM100 ¹⁾		180G7	215	5		250	M12	126	28	60	31.3	8								
	AM112 ¹⁾													300	179	38	80	41.3	10		
	AM132S ¹⁾ AM132M ¹⁾																				
	AM132ML ¹⁾																				
SHK..87	AM80	1	130G7	165	4.5	250	200							M10	87	19	40	21.8	12		
	AM90		180G7	215	5		250	M12	24	50	27.3	14									
	AM100								230G7	265	5	300	174	38		80	41.3	10			
	AM112		250G7	300	6		350	M16											232	42	110
	AM132S AM132M								250G7	300	6	350	M16	48		48	51.8	8			
	AM132ML																				
	AM160 ¹⁾		250G7	300	6		350	M16	232	42	110	45.3	6								
	AM180 ¹⁾																				
SHK..97	AM100	1	180G7	215	5	300	250	M12	116	28	60	31.3	8								
	AM112		230G7	265			5			300	M12	169	38	80	41.3	10					
	AM132S AM132M				250G7			300									6	350	M16	227	42
	AM132ML		250G7	300			6			350	M16	268	55	59.3	16						
	AM160				300G7			350								7	400	M16	268	55	59.3
	AM180		300G7	350			7			400	M16	268	55	59.3	16						
	AM200 ¹⁾				350G7			400								7	450	M16	283	60	140
	AM225 ¹⁾																				

Dimension G5/2 May protrude past foot mounting surface if mounted on SHK foot – mounted gear unit, please check.

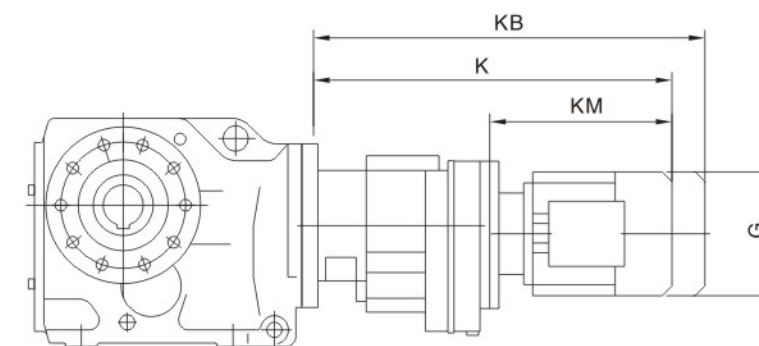


SHK..AM..



Gear unit type	Motor adcopator	Fig	B5	E5	F5	G2	G5	S5	Z5	D1	L1	T1	U1
SHK..107	AM100	1	180	215	5	350	250	M12	110	28	60	31.3	8
	AM112												
	AM132S		230	265	300		M12	163	38	80	41.3	10	
	AM132M												
	AM132ML		250	300	6		350	M16	221	42	110	45.3	12
	AM160												
	AM180	300	350	7	400	M16	262	48	55	59.3	14		
	AM200												
AM225	2	350	400	450	277	60	140	64.4	18				
SHK..127	AM132S	1	230	265	5	450	300	M12	148	38	80	41.3	10
	AM132M												
	AM132ML		250	300	6		350	M16	206	42	110	45.3	12
	AM160												
	AM180	300	350	7	400		M16	247	48	55	59.3	16	
	AM200												
	AM225	2	350	400	550		M16	262	60	140	64.4	18	
	AM250												
AM280	450		500	336	65	75	79.9	20					
AM280													
SHK..157 SHK..167 SHK..187	AM160	1	250	300	6	550	350	M16	198	42	110	45.3	12
	AM180												
	AM200		300	350	7		400	M16	239	48	55	59.3	16
	AM225												
	AM250	2	350	400	550		M16	254	60	140	64.4	18	
	AM280												450
AM280													

SHK..R..



Gear unit type	Motor type	G	K	KB	KM
SHK..37R17	D63..	155	368	425	193
	D71D	155	369	433	194
	D80..	155	419	483	244
SHK..47R17 SHK..67R37	D63..	155	400	457	235
	D71D	155	401	465	236
	D80..	155	451	515	286
SHK..57R37	D63..	155	410	457	235
	D71D	155	401	456	236
	D80..	155	451	515	286
SHK..77R37	D90..	210	451	536	286
	D63..	155	392	449	235
	D71D	155	393	457	236
SHK..87R57	D80..	155	443	507	286
	D90..	210	443	528	286
	D63..	155	445	502	229
SHK..97R57	D71D	155	445	509	229
	D80..	210	495	559	279
	D90..	210	495	580	279
SHK..107R77	D100M	210	545	630	329
	D100L	210	565	650	349
	D63..	155	440	497	229
SHK..107R77	D71D	155	440	504	229
	D80..	155	490	554	279
	D90..	210	490	575	279
SHK..107R77	D100M	210	540	625	329
	D100L	210	560	645	349
	D112M	240	575	655	364
SHK..107R77	D63..	155	470	527	223
	D71D	155	470	534	223
	D80..	155	520	584	273
SHK..107R77	D90..	210	518	603	271
	D100M	210	568	653	321
	D100L	210	588	673	341
SHK..107R77	D112M	240	602	682	355
	D132S	240	647	727	400
	D132M	285	699	811	452
SHK..107R77	D132ML	285	719	831	472
	D160M	330	749	861	512

Notes: The dimension of motor in the above table is only for reference.
If you have special require, please consult us.





9. Important notes of design and mounting

9.1 Installation/removal of gear units with hollow shafts and keys

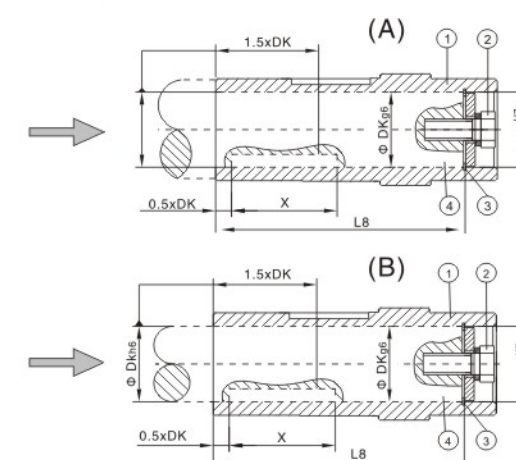
Installation	Always use the supplied NOCO Fluid paste during the assembly procedure. It avoids contact corrosion and easy for disassembly. The key dimension X is defined by the customer, however X must be >DK.
Customer shaft	Recommends two methods for mounting gear unit with hollow shafts and keys onto the input shaft of the driven machine(=customer shaft): 1. Install with supplied fastening elements 2. Install using the optional installation /removal kit

9.1.1 Supplied fastening elements

The following fastening elements are supplied as standard:

Retaining screw with washer ①

Circlip ②



Installation length of customer shaft with contact shoulder(A) must be $L8-1\text{mm}$

Installation length of customer shaft with contact shoulder(B) must equal to $L8$

The retaining screw ② must be tightened to the tightening torque MS listed in the following table

- ① Hollow shaft
② Retaining screw with washer
③ Circlip
④ Customer shaft

Fig: Customer shaft with contact shoulder(A) and with contact shoulder(B)

Gear unit type	D^{H7} [mm]	DK[mm]	L8[mm]	MS[Nm]
SHSA..37	20	20	84,106,104	8
SHSA..47	25	25	105	20
SHFA..37,SHKA..37,SHSA..47,SHSA..57	30	30	105 132	20
SHFA..47,SHKA..47,SHSA..57	35	35	132	20
SHFA..57,SHKA..57 SHFA..67,SHKA..67 SHSA..67	40	40	142 156 144	40
SHSA..67	45	45	144	40
SHFA..77,SHKA..77,SHSA..77	50	50	183	40
SHFA..87,SHFA..87, SHSA..77,SHSA..87,	60	60	210 180,220	80
SHFA..97,SHFA..97, SHSA..87,SHSA..97,	70	70	270 220,260	80
SHFA..107,SHKA..107,SHSA..97	90	90	313,313,255	200
SHFA..127,SHKA..127,	100	100	373	200
SHFA..157,SHKA..157,	120	120	460	200

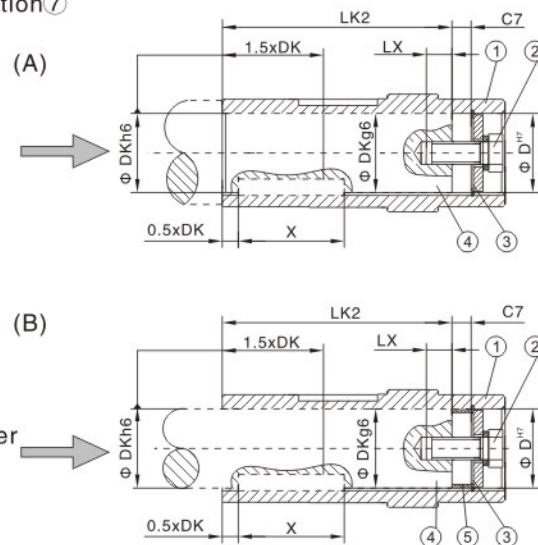


9.1.2 Installation / removal kit

You can use the optional installation/removal kit for installation. The kit can be ordered for the specific gear unit types by quoting the part numbers in the table below.

The accessories of the tools include:

- Distance piece for installation without contact shoulder ⑤
- Retaining screw for installation ②
- Removal washer for installation ⑦
- Fixed nut for removal ⑧



The installation length of the customer shaft must be LK2. The distance piece must not be used if the customer shaft does have a contact shoulder(A).

The installation length of the customer shaft must be LK2. The distance piece must not be used if the customer shaft does have a contact shoulder(B).

- ① Hollow shaft
② Retaining screw with washer
③ Circlip
④ Customer shaft
⑤ Distance piece

Fig: Customer shaft with contact shoulder (A) and without contact shoulder (B)

Gear unit type	D ^{H7} [mm]	DK[mm]	LK2[mm]	LX ⁺² [Nm]	C7[Nm]	MS[Nm]
SHSA..37	20	20	92	16	12	8
SHSA..47	25	25	89	22	16	20
SHFA..37,SHKA..37,SHSA..47 SHSA..57	30	30	89 89,116	22	16	20
SHFA..47,SHKA..47,SHSA..57	35	35	114	28	18	20
SHFA..57,SHKA..57 SHFA..67, SHKA..57 SHSA..67	40	40	124 138,138,126	36	18	40
SHSA..67	45	45	126	36	18	40
SHFA..77,SHKA..77,SHSA..77	50	50	165	36	18	40
SHFA..87,SHKA..87, SHSA..77, SHSA..87,	60	60	188 158,198	42	22	80
SHFA..97,SHKA..97, SHSA..87, SHSA..97,	70	70	248 198, 238	42	22	80
SHFA..107,SHKA..107,SHSA..97	90	90	287 229	50	26	200
SHFA..127,SHKA..127,	100	100	347	50	26	200
SHFA..157,SHKA..157,	120	120	434	50	26	200

Removal

Applies prior installation with the installation /removal kit only.

Proceed as follows for removal:

- 1.Remove the retaining screw ⑥
- 2.Remove the Circlip ③ and if used, the distance piece ⑤
- 3.Insert the removal washer ⑦ and the fixed nut ⑧ between the customer shaft ④ and circlip ③ according to Fig.
- 4.Re-insert the circlip ③.
- 5.Re-insert the retaining screw ⑥. You can now push the gear unit off the shaft.

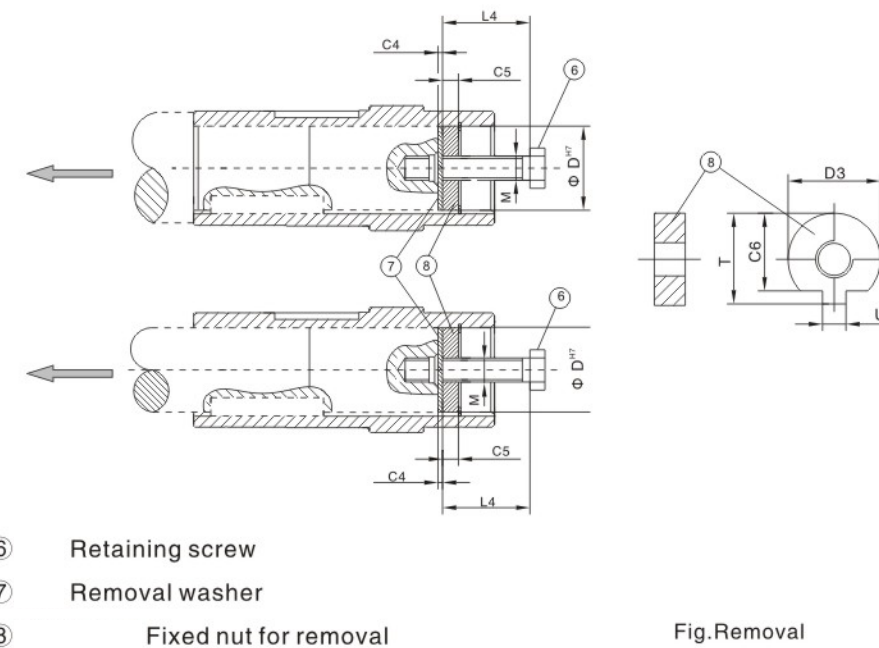


Fig. Removal

Model	D ^{H7} [mm]	M	C4 [mm]	C5 [mm]	C6 [mm]	U ^{-0.5} [mm]	T3 ^{-0.5} [mm]	D ^{-0.5L4} [mm]	Installation/ removal kit part number
SHSA..37	20	M6	5	6	15.5	5.5	22.5	19.7	25
SHSA..47	25	M10	5	10	20	7.5	28	24.7	35
SHFA..37,SHKA..37,SHSA..57	30	M10	5	10	25	7.5	33	29.7	35
SHFA..47,SHSA..57	35	M12	5	12	29	9.5	38	34.7	45
SHFA..57,SHKA..57,SHFA..67,SHKA..67,SHSA..67	40	M16	5	12	34	11.5	41.9	39.7	50
SHSA..67	45	M16	5	12	38.5	13.5	48.5	44.7	50
SHFA..77,SHKA..77,SHSA..77	50	M16	5	12	43.5	13.5	53.5	49.7	50
SHFA..87,SHKA..87,SHSA..77, SHSA..87	60	M20	5	16	56	17.5	64	59.7	60
SHFA..97,SHKA..97,SHSA..97	70	M20	5	16	65.5	19.5	74.5	69.7	60
SHFA..107,SHKA..107,SHSA..97	90	M24	5	20	80	24.5	95	89.7	70
SHFA..127,SHKA..127,	100	M24	5	20	89	27.5	106	99.7	70
SHFA..157,SHKA..157,	120	M24	5	20	107	31	127	119.7	70



9.2 Shouldered hollow shaft with shrink disk (option)

Gear unit with a hollow shaft and shrink disk (parallel shaft helical gear units H/FHF/SH/SHF47-97) can be supplied with an optional larger hole diameter D'. The standard is D'=D.

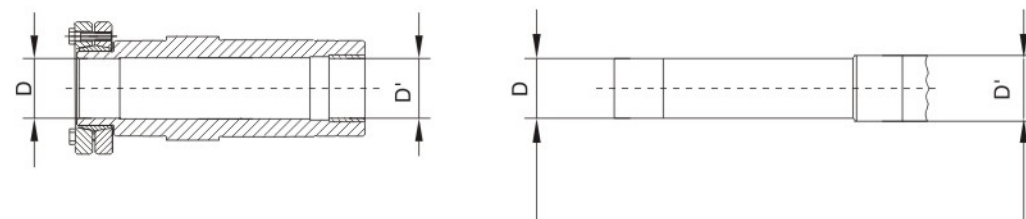


Fig: Optional hole diameter D'

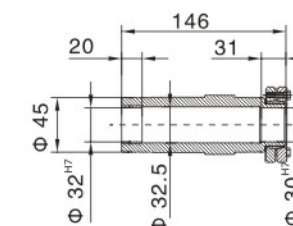
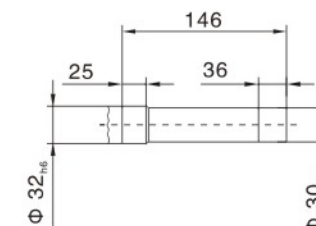
Gear unit size	D/D' Hole diameter
SHFH/FHF/FHZ37,SHKH/KHF/KHZ37,SHSH/SHF/SHZ47	30/32
SHFH/FHF/FHZ47,SHKH/KHF/KHZ47,SHSH/SHF/SHZ57	35/36
SHFH/FHF/FHZ57,SHKH/KHF/KHZ57	40/42
SHFH/FHF/FHZ67,SHKH/KHF/KHZ67,SHSH/SHF/SHZ67	40/42
SHFH/FHF/FHZ77,SHKH/KHF/KHZ77,SHSH/SHF/SHZ77	50/52
SHFH/FHF/FHZ87,SHKH/KHF/KHZ87,SHSH/SHF/SHZ87	65/66
SHFH/FHF/FHZ97,SHKH/KHF/KHZ97,SHSH/SHF/SHZ97	75/76
SHFH/FHF/FHZ107,SHKH/KHF/KHZ107	95/96
SHFH/FHF/FHZ127,SHKH/KHF/KHZ127	105/106
SHFH/FHF/FHZ157,SHKH/KHF/KHZ157	125/126

Diameter D/D' must be specified when ordering gear units with a shouldered hollow shaft (optional hole diameter D').

Parallel shaft helical gear unit with shouldered hollow shaft

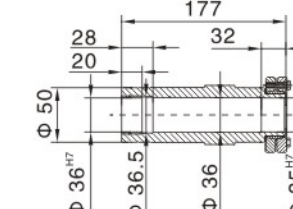
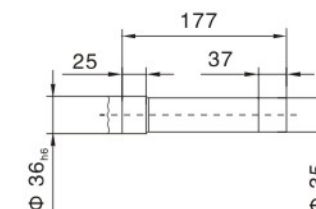
SHFH/FHF/FHZ37

$\Phi 30^{H7} / \Phi 32^{H7}$



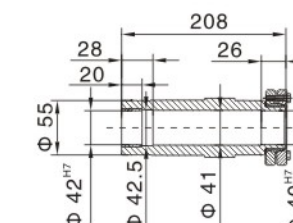
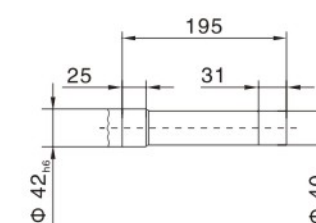
SHFH/FHF/FHZ47

$\Phi 35^{H7} / \Phi 36^{H7}$



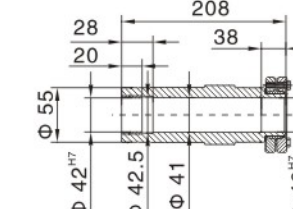
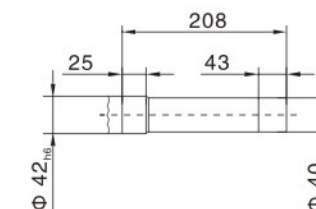
SHFH/FHF/FHZ57

$\Phi 40^{H7} / \Phi 42^{H7}$



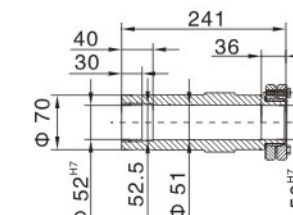
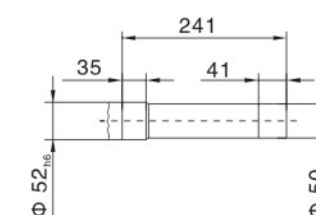
SHFH/FHF/FHZ67

$\Phi 40^{H7} / \Phi 42^{H7}$



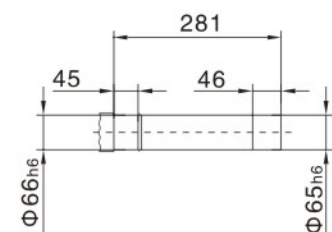
SHFH/FHF/FHZ77

$\Phi 50^{H7} / \Phi 52^{H7}$

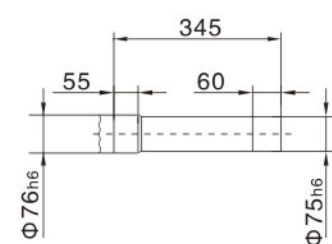
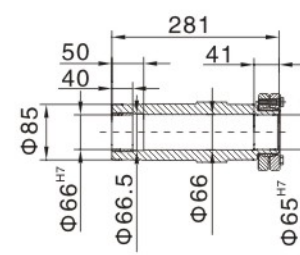




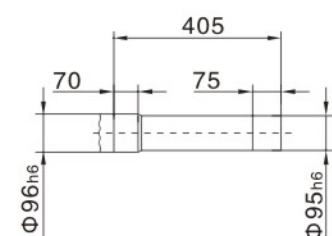
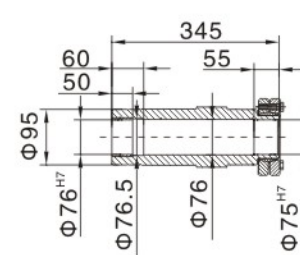
Parallel shaft helical gear unit with shouldered hollow shaft



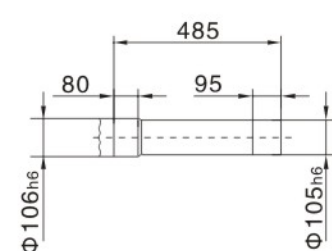
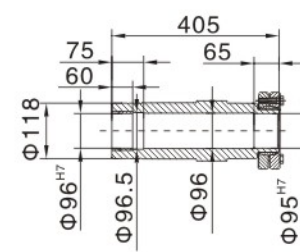
SHFH/FHF/FHZ87
Φ65^{H7}/Φ66^{H7}



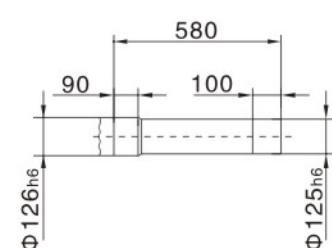
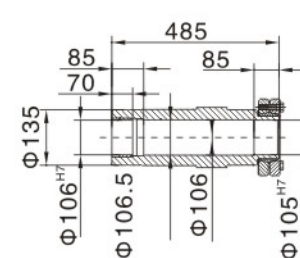
SHFH/FHF/FHZ97
Φ75^{H7}/Φ76^{H7}



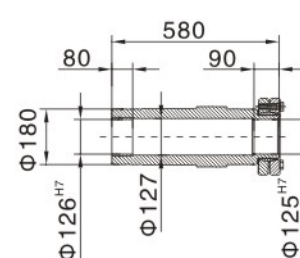
SHFH/FHF/FHZ107
Φ95^{H7}/Φ96^{H7}



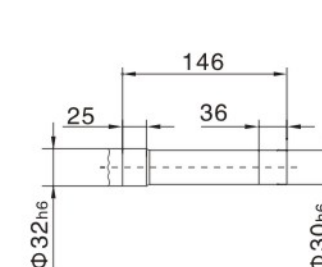
SHFH/FHF/FHZ127
Φ105^{H7}/Φ106^{H7}



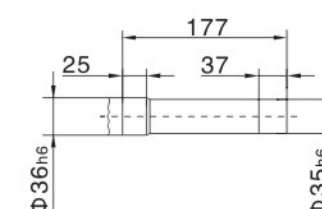
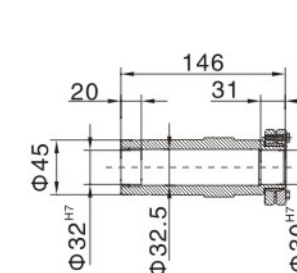
SHFH/FHF/FHZ157
Φ125^{H7}/Φ126^{H7}



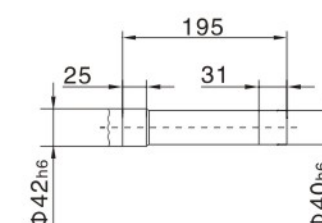
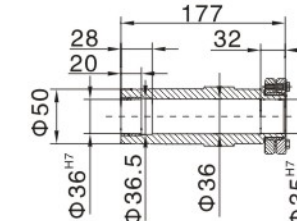
Helical-bevel gear unit with shouldered hollow shaft



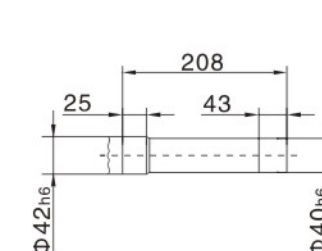
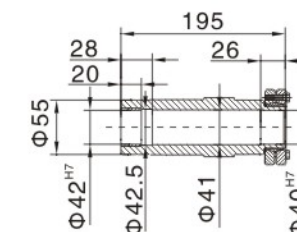
SHKH/KHF/KHZ37
Φ30^{H7}/Φ32^{H7}



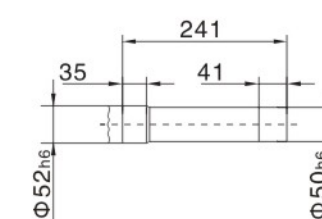
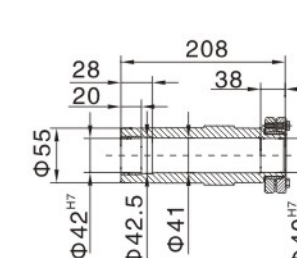
SHKH/KHF/KHZ47
Φ35^{H7}/Φ36^{H7}



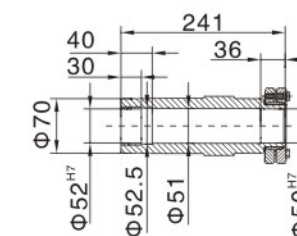
SHKH/KHF/KHZ57
Φ40^{H7}/Φ42^{H7}



SHKH/KHF/KHZ67
Φ40^{H7}/Φ42^{H7}

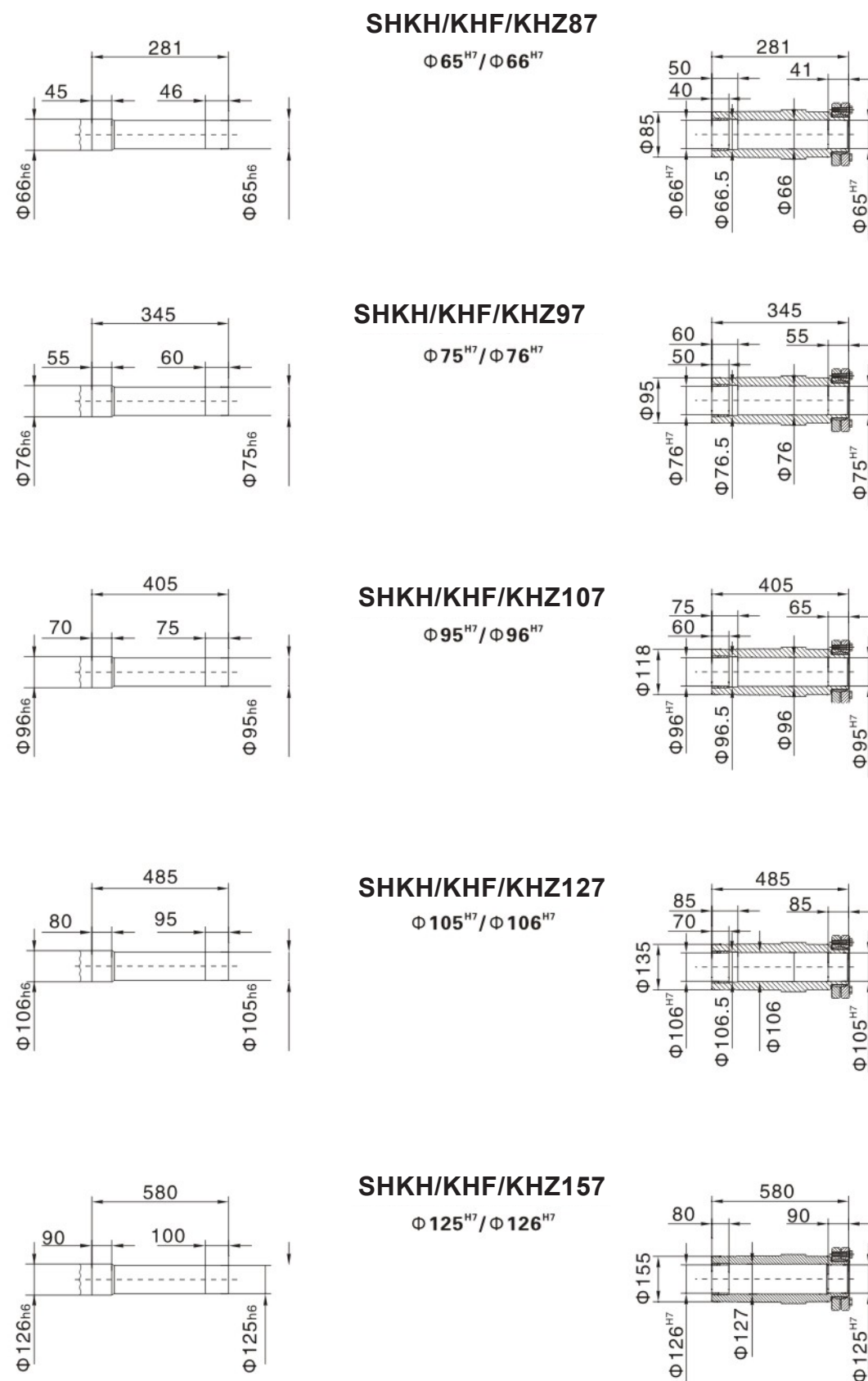


SHKH/KHF/KHZ77
Φ50^{H7}/Φ52^{H7}

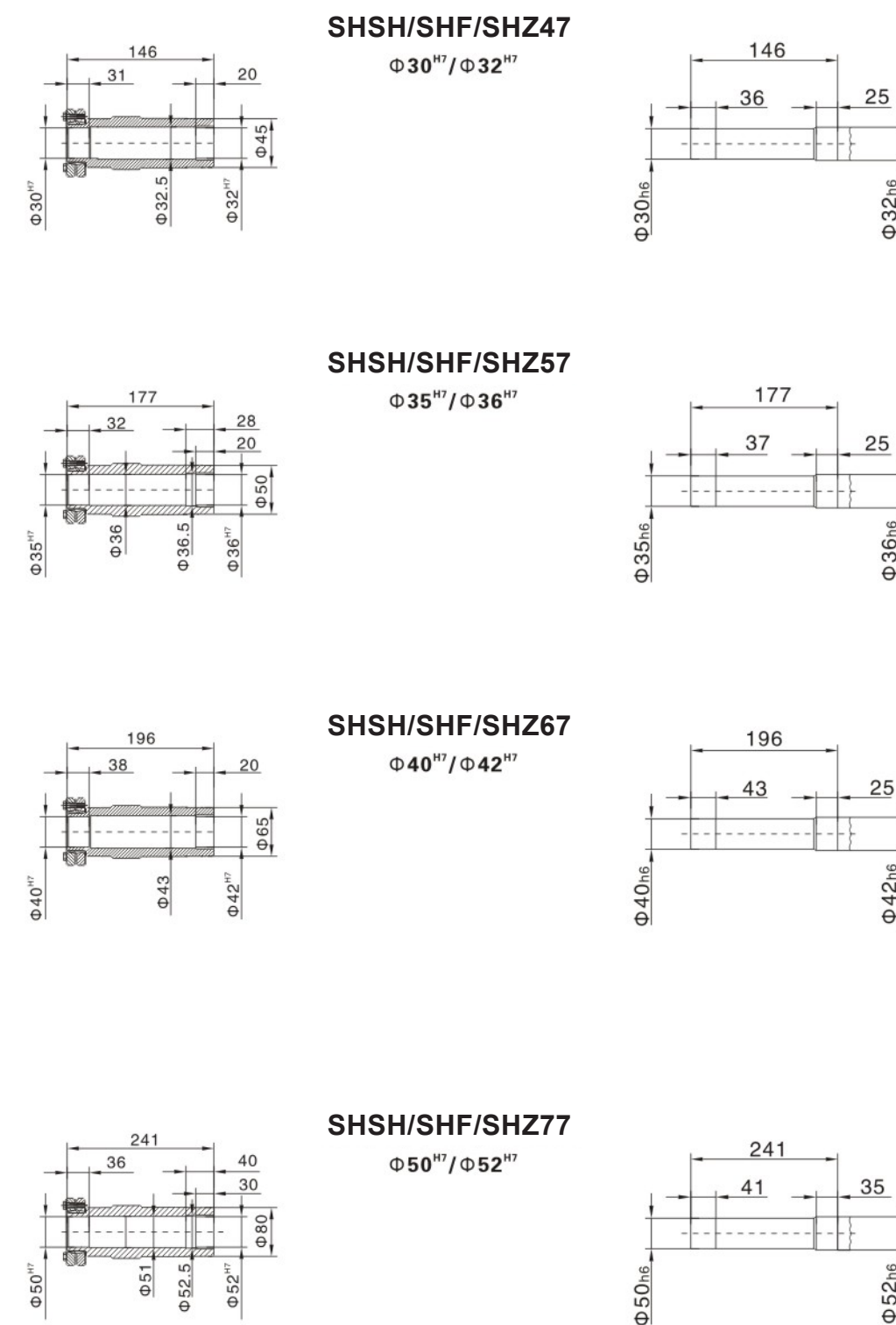




Helical-bevel gear unit with shouldered hollow shaft



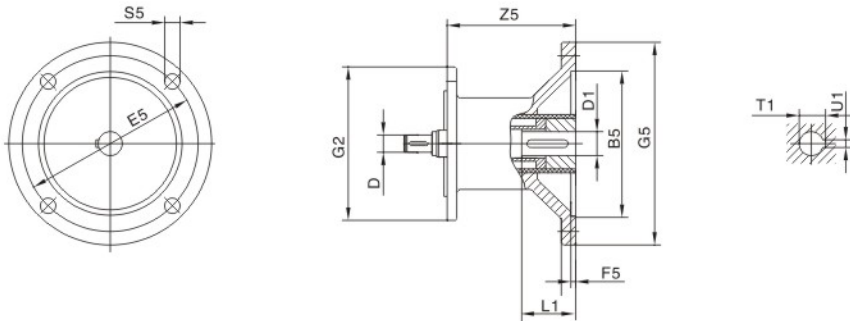
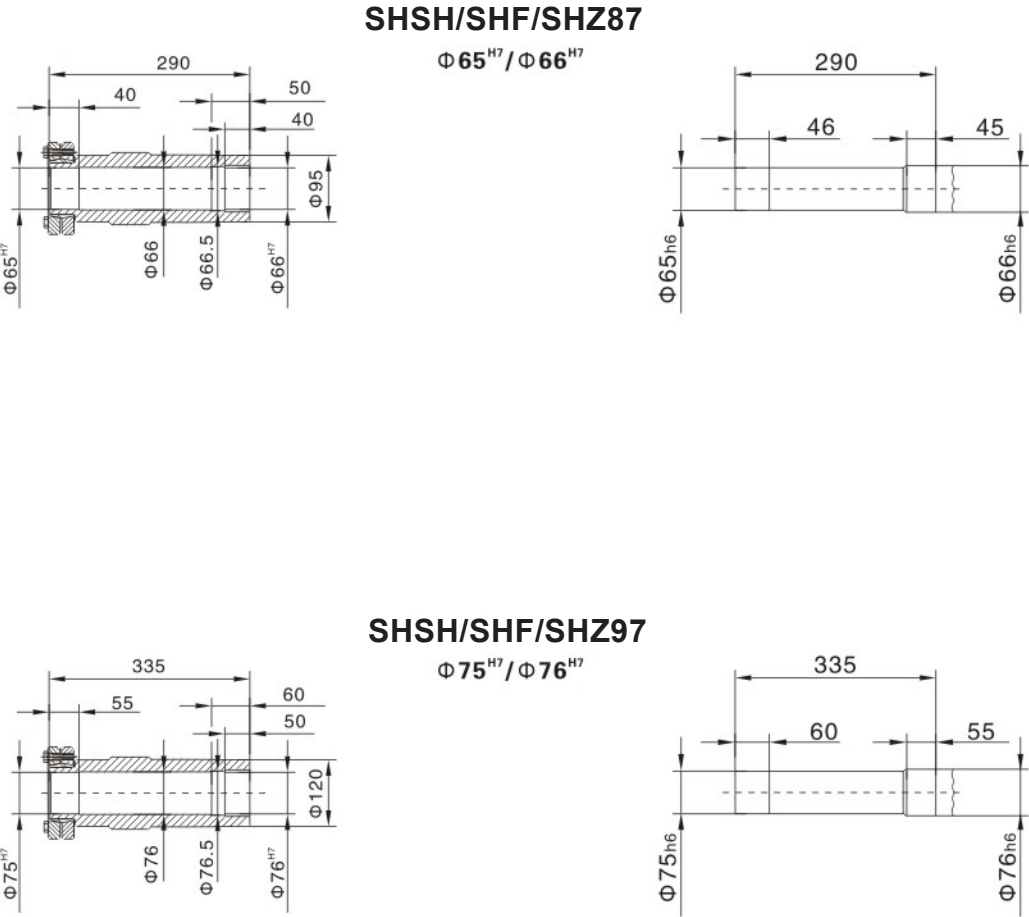
Helical-worm gear unit with shouldered hollow shaft



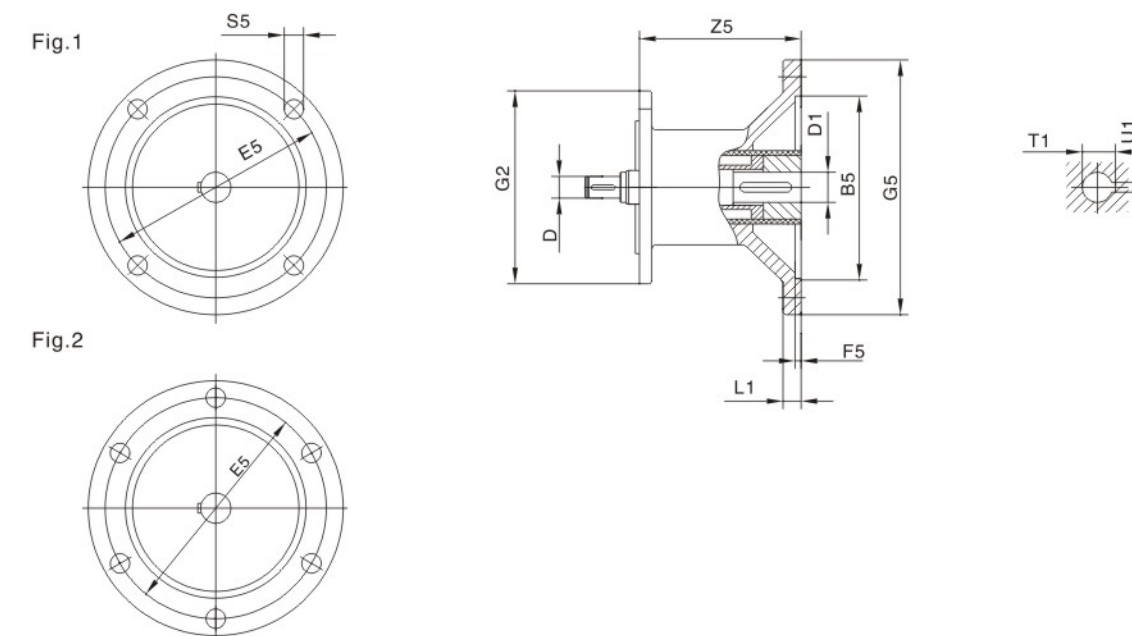
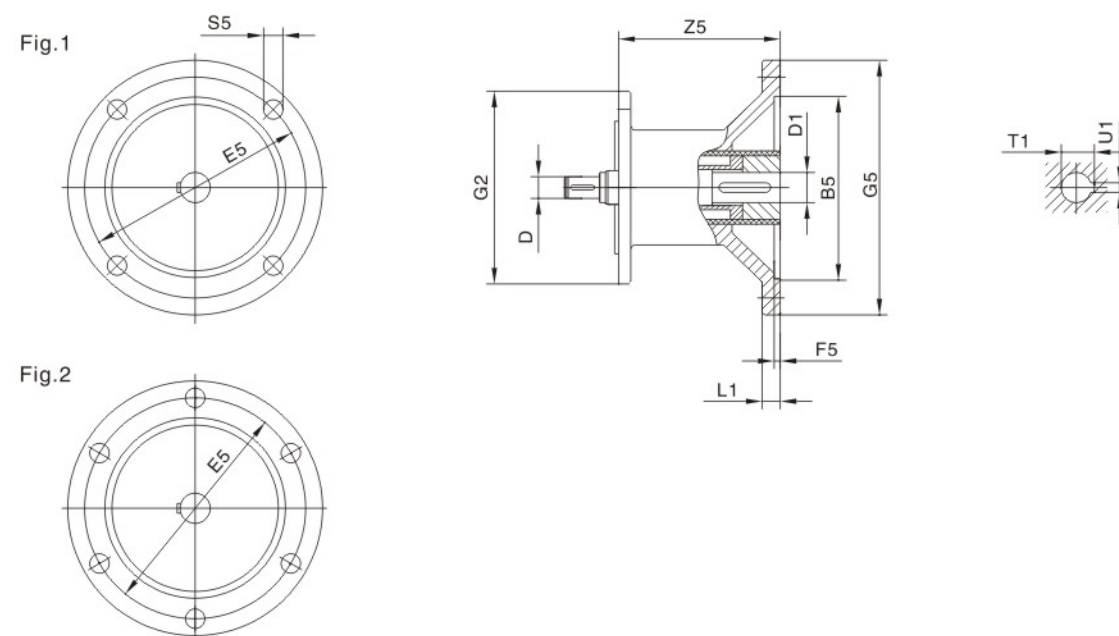


Helical–worm gear unit with shouldered hollow shaft

9.3 Coupling for mounting of IEC motors



Gear unit type	Coupling type	B5	D	E5	F5	G2	G5	S5	Z5	D1	L1	T1	U1
SHR..27,SHR..37 SHF..37,SHF..47 SHK..37 SHS..37,SHS..47 SHS..57	AM63	95	10	115	3.5	120	140	M8	72	11	23	12.8	4
	AM71 ¹⁾	110		130			160			14	30	16.3	5
	AM80 ¹⁾	130	12	165	4.5		200	M10	106	19	40	21.8	6
	AM90 ¹⁾		14							24	50	27.3	8
SHR..47,SHR..57 SHK..67 SHF..57,SHF..67 SHK..47,SHK..57 SHK..67 SHS..67	AM63	95	10	115	3.5	160	140	M8	66	11	23	12.8	4
	AM71	110		130			160			14	30	16.3	5
	AM80	130	12	165	4.5		200	M10	99	19	40	21.8	6
	AM90		14							24	50	27.3	8
	AM100 ¹⁾	180	16	215	5		250	M12	134	28	60	31.3	8
	AM112 ¹⁾		18							28	60	31.3	8
SHR..77 SHF..77 SHK..77 SHS..77	AM63	95	10	115	3.5	200	140	M8	60	11	23	12.8	4
	AM71	110		130			160			14	30	16.3	5
	AM80	130	12	165	4.5		200	M10	92	19	40	21.8	6
	AM90		14							24	50	27.3	8
	AM100 ¹⁾	180	16	215	5		250	M12	126	28	60	31.3	8
	AM112 ¹⁾		18										
	AM132S ¹⁾	230	22	265	5		300	M12	179	38	80	41.3	10
	AM132M ¹⁾												
AM132ML ¹⁾													
SHR..87 SHF..87 SHK..87 SHS..87	AM80	130	12	165	4.5	250	200	M10	87	19	40	21.8	6
	AM90		14							24	50	27.3	8
	AM100	180	16	215	5		250	M12	121	28	60	31.3	8
	AM112		18										
	AM132S	230	22	265	5		300	M12	174	38	80	41.3	10
	AM132M												
	AM132ML	250	28	300	6		350	M16	232	42	110	45.3	12
	AM180 ¹⁾									48		51.8	14



Gear unit type	Coupling type	Fig	B5	D	E5	F5	G2	G5	S5	Z5	D1	L1	T1	U1	
SHR..97 SHF..97 SHK..97 SHS..97	AM100	1	180	16	215	5	300	250	M12	116	28	60	31.3	8	
	AM112			18											
	AM132S AM132M		230	22	265			300		169	38	80	41.3	10	
	AM132ML			28											
	AM160		250	28	300	6		350	M16	227	42	110	45.3	12	
	AM180			32							48		51.8	14	
	AM200		300	38	350	7		400		268	55		59.3	16	
	AM225 ¹⁾	2	350	38	400	7		450		283	60	140	64.4	18	
SHR..107 SHF..107 SHK..107	AM100	1	180	16	215	5	350	250	M12	110	28	60	31.3	8	
	AM112			18											
	AM132S AM132M		230	22	265			300		163	38	80	41.3	10	
	AM132ML			28											
	AM160		250	28	300	6		350	M16	221	42	110	45.3	12	
	AM180			32							48		51.8	14	
	AM200		300	38	350	7		400		262	55		59.3	16	
	AM225	2	350	38	400	7		450		277	60	140	64.4	18	
SHR..137	AM132S AM132M	1	230	22	265	5	400	300	M12	156	38	80	41.3	10	
	AM132ML			28											
	AM160		250	28	300	6		350		M16	214	42	110	45.3	12
	AM180			32								48		51.8	14
	AM200	300	38	350	7	400		255	55		59.3	16			
	AM225	2	350	38	400	7		450	270		60	140	64.4	18	

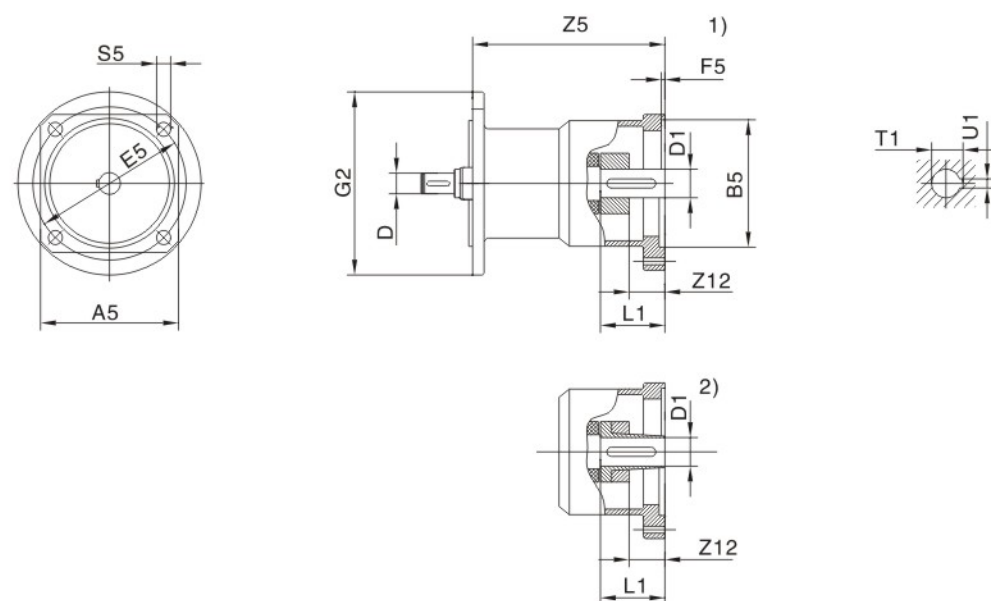
1)
Dimension 1/2 G5 may protrude past foot mounting surface if mounted on SHR, SHK or SHS foot-mounted gear unit, Please check.

Gear unit type	Coupling type	Fig	B5	D	E5	F5	G2	G5	S5	Z5	D1	L1	T1	U1	
SHR..147 SHF..127 SHK..127	AM132S	1	230	22	265	5	450	300	M12	148	38	80	41.3	10	
	AM132M			28											
	AM132ML		250	28	300			6	350	M16	206	42	110	45.3	12
	AM160			32								48		51.8	14
	AM180	300	38	350	7	400		247	55		140	59.3	16		
	AM200		38	400					60			64.4	18		
	AM225	2	350	38	400	550		262	65	75	69.4	18			
	AM250								65		79.9	20			
	AM280		450	48	500		336	75	79.9	20					
SHR..167 SHF..157 SHK..157 SHK..167 SHK..187	AM160	1	250	28	300	6	550	350	M16	198	42	110	45.3	12	
	AM180			32							48		51.8	14	
	AM200		300	38	350			7		400	239	55	140	59.3	16
	AM225	350	38	400	254						60	64.4		18	
	AM250	2	450	48	500	550		328		65	75	69.4	18		
	AM280									75		79.9	20		

1)
Dimension 1/2 G5 may protrude past foot mounting surface if mounted on SHR, SHK or SHS foot-mounted gear unit, Please check.



9.4 Adapter for mounting of servomotors



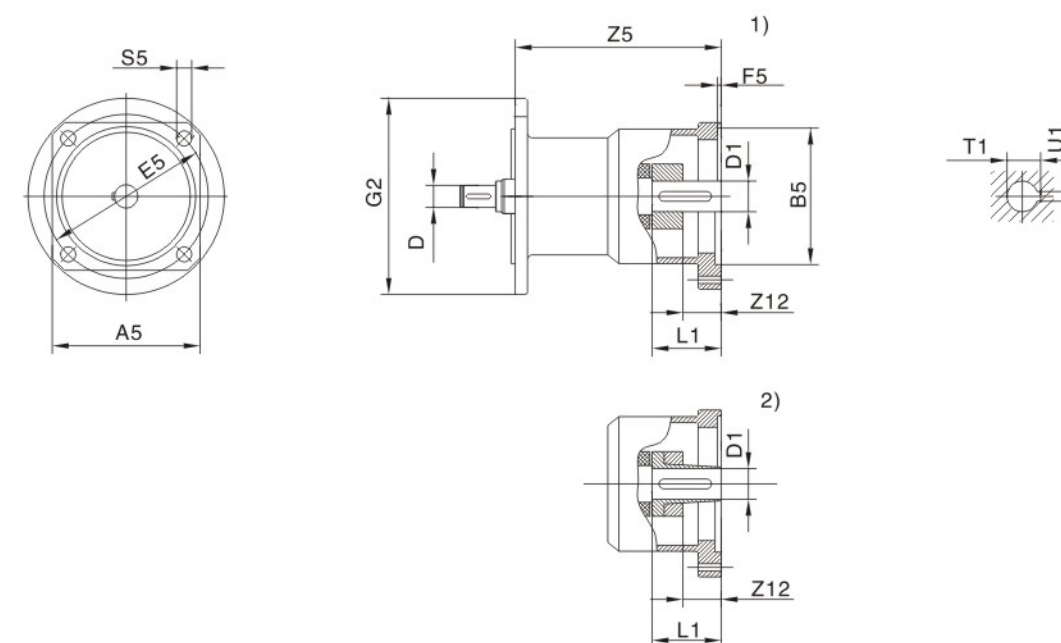
Gear unit type	Coupling type	A5	B5	D	E5	F5	G2	S5	Z5	Z12 ¹⁾	Z12 ²⁾	D1	L1	T1 ¹⁾	U1 ¹⁾	
SHR..27 SHR..37 SHF..37 SHF..47 SHK..37 SHS..37 SHS..47 SHS..57	AQ..80/1	82	60	10	75	3	120	M5	104.5	5.5	5.5	11	23	12.8	4	
	AQ..80/2		50	12	95			M6				14	30	16.3	5	
	AQ..80/3							M6	129.5	–	–	14	30	16.3	5	
	AQ..100/1	100	80	10	100	4		M8	143.5	7	14	19	40	21.8	6	
	AQ..100/2		95		115			M6								
	AQ..100/3		80		100			M8								
	AQ..100/4		95		115			M8	152.5	16	23	19	40	21.8	6	
	AQ..115/1	115	95	14	130			M8	152.5	16	23	19	40	21.8	6	
	AQ..115/2		110	16												
	AQ..115/3															
	SHR..47 SHR..57 SHR..67 SHF..57 SHF..67 SHK..47 SHK..57 SHK..67 SHS..67	AQ..80/1	82	60	10	75		3	160	M5	98	5.5	5.5	11	23	12.8
AQ..80/2		50		12	95		M6					14	30	16.3	5	
AQ..80/3							M6	122.5		–	–	14	30	16.3	5	
AQ..100/1		100	80	10	100	4		M8		136.5	7	14	19	40	21.8	6
AQ..100/2			95		115			M6								
AQ..100/3			80		100			M8								
AQ..100/4			95		115			M8		145.5	16	23	19	40	21.8	6
AQ..115/1		115	95	16	130			M8		145.5	16	23	19	40	21.8	6
AQ..115/2			110													
AQ..115/3																
AQ..140/1		140	110	16	165	5		M10		175	21	16	24	50	27.3	8
AQ..140/2			130	18												
AQ..140/3				22												

1)

1) Applies to type with key way (AQA..)

2)

2) Applies to type with clamping ring hub (AQH..)



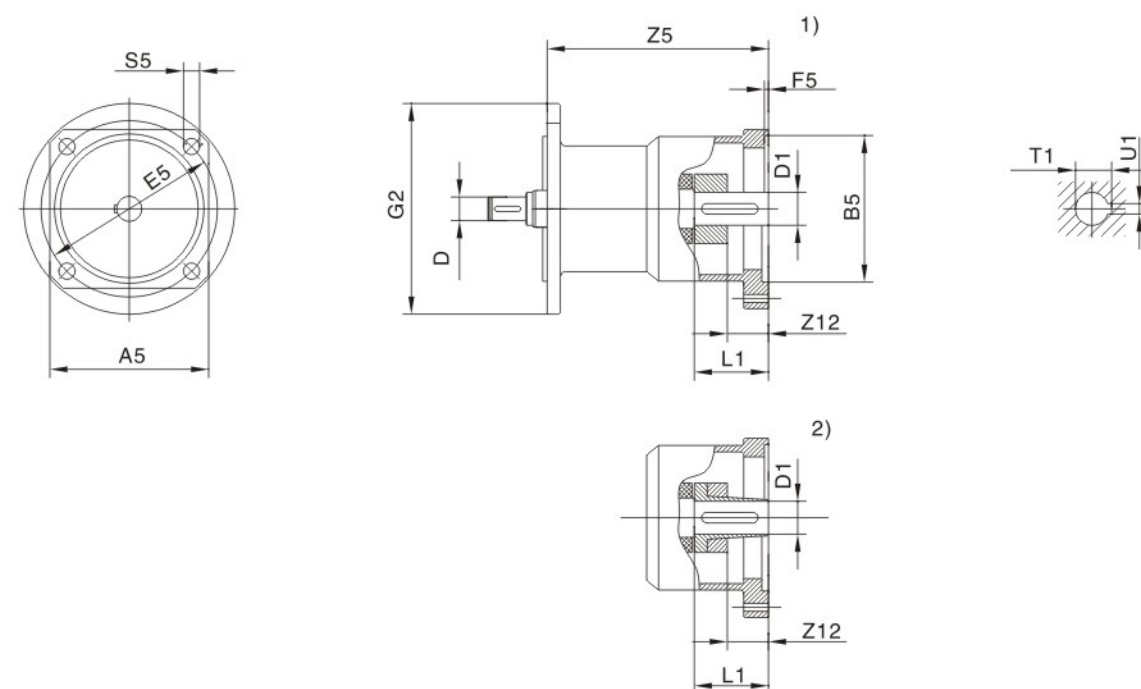
Gear unit type	Coupling type	A5	B5	D	E5	F5	G2	S5	Z5	Z12 ¹⁾	Z12 ²⁾	D1	L1	T1 ¹⁾	U1 ¹⁾	
SHR..77 SHF..77 SHK..77 SHS..77	AQ..80/1	82	60	10	75	3	200	M5	92	5.5	5.5	11	23	12.8	4	
	AQ..80/2		50	12	75			14				30	16.3	5		
	AQ..80/3			95												
	AQ..100/1	100	80	10	100	4		M6	115.5	-	-	14	30	16.3	5	
	AQ..100/2		95		115											
	AQ..100/3		80		100											
	AQ..100/4		95		115											
	AQ..115/1	115	95	16	130	M8		138.5	16	23	19	40	21.8	6		
	AQ..115/2		110							21	16	24	50	27.3	8	
	AQ..115/3															
	AQ..140/1	140	110	16	165	5		M10	167	21	16	24	50	27.3	8	
	AQ..140/2		130	18												
	AQ..140/3			22												
	AQ..190/1	190	130	22	215	M12		225.5	26	24	32	60	35.3	10		
	AQ..190/2		180												28	
AQ..190/3																
SHR..87 SHF..87 SHK..87 SHS..87	AQ..100/1	100	80	12	100	4		250	M6	110.5	-	-	14	30	16.3	5
	AQ..100/2		95		115				M8							
	AQ..100/3		80		100				M6							
	AQ..100/4		95		115				M8							
	AQ..115/1	115	95	16	130	M8			133.5	16	23	19	40	21.8	6	
	AQ..115/2		110								21	16	24	50	27.3	8
	AQ..115/3															
	AQ..140/1	140	110	16	165	5			M10	162	21	16	24	50	27.3	8
	AQ..140/2		130	18												
	AQ..140/3			22												
	AQ..190/1	190	130	22	215	M12			220.5	26	24	32	60	35.3	10	
	AQ..190/2		180													28
	AQ..190/3															

1)

1) Applies to type with key way (AQA..)

2)

2) Applies to type with clamping ring hub (AQH..)

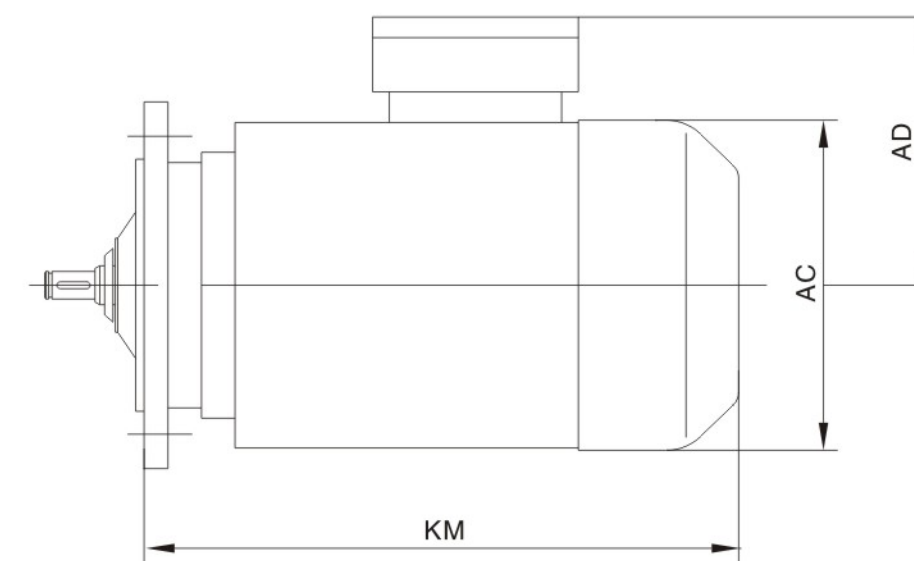


Gear unit type	Coupling type	A5	B5	D	E5	F5	G2	S5	Z5	Z12 ¹⁾	Z12 ²⁾	D1	L1	T1 ¹⁾	U1 ¹⁾		
SHR..97 SHF..97 SHK..97 SHS..97	AQ..140/1	140	110	16	165	5	300	M10	157	21	16	24	50	27.3	8		
	AQ..140/2		130	18					22	170	24	22	32	60	35.3	10	
	AQ..140/3			215.5						26	24	32	60	35.3	10		
	AQ..190/1	190	130	22	28			215	M12	239.5	39	34	38	80		41.3	
	AQ..190/2																
	AQ..190/3																
SHR..107 SHF..107 SHK..107	AQ..140/1	140	110	16	165		350	M10	151	21	16	24	50	27.3	8		
	AQ..140/2		130	18					22	164	24	22	32	60	35.3	10	
	AQ..140/3			209.5						26	24	32	60	35.3	10		
	AQ..190/1	190	130	22	28			215	M12	233.5	39	34	38	80		41.3	
	AQ..190/2																
	AQ..190/3																
SHR..137	AQ..190/1	190	130	22	28		215	400	M12	202.5	—	25	32	60	35.3	10	
	AQ..190/2		180							226.5	39	34	38	80	41.3		
	AQ..190/3																
SHR..147 SHF..127 SHK..127	AQ..190/1		130	22	28		450	M12		194.5	26	24	32	60	35.3		
	AQ..190/2									180	218.5	39	34	38	80		41.3
	AQ..190/3																

1)
2)

1) Applies to type with key way (AQA..)
2) Applies to type with clamping ring hub (AQH..)

9.5 The size of motor

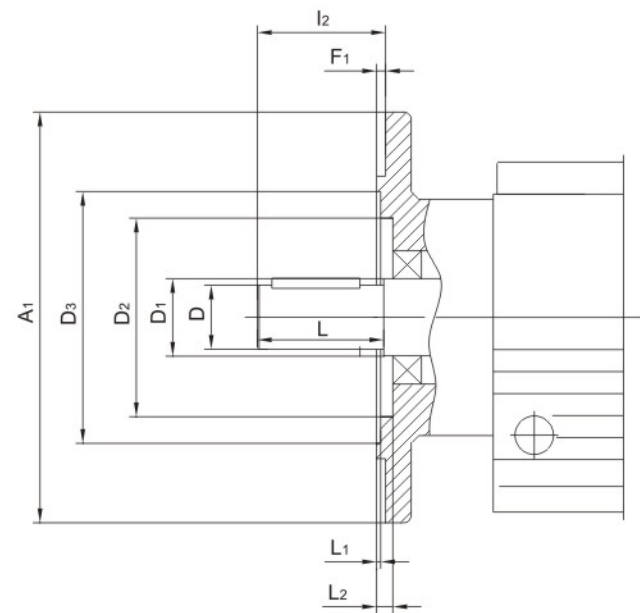


Model	D63M	D71M	D80M	D90S D90L	D100L	D112M	D132S D132L	D160M D160L	D180M D180L	D200L	D225S D225M	D250M	D280S D280M	D315S D315M
AC	130	145	175	195	215	240	275	330	380	420	470	510	580	612
AD	70	80	145	155	180	190	210	255	280	305	335	370	400	430
KM	250	280	320	342 367	400	408	473 513	560 615	645 685	710	724 754	810	895 945	1010 1065

Notice: The data in the above table is only for reference. If you have any special requirements, please contact us.



9.6 Flange contours of YHRF.. and YHR..F gear units



Check dimensions L1 and L2 for selection and installation of output elements

Type	A1	D	D1	D2		D3	F1	12	L	L1		L2
				SHRF	SHR..F					SHRF	SHR..F	
SHRF17,SHR17F	120	20	25	46	46	65	3	40	40	1	1	5
	140				-	78	3			1	-	5
SHRF27,SHR27F	120	25	30	54	4	66	3	50	50	1	1	6
	140				-	79	3			3	-	7
	160				-	92	3.5			3	-	7
SHRF37,SHR37F	120	25	35	60	63	70	3	50	50	5	4	7
	160				-	96	3.5			1	-	7.5
	200				-	119	3.5			1	-	7.5
SHRF47,SHR47F	140	30	35	72	64	82	3	60	60	4	1	6
	160				-	96	3.5			0.5	-	6.5
	200				-	116	3.5			0.5	-	6.5
SHRF57,SHR57F	160	35	40	76	75	96	3.5	70	70	4	2.5	5
	200				-	116	3.5			0	-	5
	250				-	160	4			0.5	-	5.5
SHRF67,SHR67F	200	35	50	90	90	118	3.5	70	70	2	4	7
	250				-	160	4			1	-	7.5
SHRF77,SHR77F	250	40	52	112	100	160	4	80	80	0.5	2.5	7
	300				-	210	4			0.5	-	7
SHRF87,SHR87F	300	50	62	123	122	210	4	100	100	0	1.5	8
	350				-	226	5			1	-	9
SHRF97	350	60	72	136		236	5	120	120	0		9
	450					320						
SHRF107	350	70	82	157		232	5	140	140	0		11
	450					316						
SHRF137	450	90	108	180		316	5	170	170	0		10
	550					416						
SHRF147	450	110	125	210		316	5	210	210	0		10
	550					416						
SHRF167	550	120	145	290		416	5	210	210	1		10
	660					517	6			2		11

9.7 Gear unit mounting

Always use bolts quality 8.8 for mounting gear units and geared motors.

Exception

Bolts of quality 10.9 must be used for used for fastening the flange to the customer supplied unit in order to transmit the rated torque specified in the catalog. These bolts must be used in case following flange – mounnted helical geared motors (SHRF..) and foot/flange – mounted helical geared motors (SHR..F..) :

- SHRF37, SHRF37F with flange Φ 120mm
- SHRF47, SHRF47F with flange Φ 140mm
- SHRF57, SHRF57F with flange Φ 160mm

Torque arms for SHKH167...,SHKH187..

As standard, there are no torque arms available for gear unit sizes SHKH167..and SHKH187 Please contact company if you require torque arms for these gear units. We will submit The configuration of recommendations.



9.8 Lubricants

General information

Unless there is a special requirement, SHAKERIN always supplies the drives that with lubricant fill specifically for the reducer and mounting position. When ordering a drive, the decisive factor of lubricant fill quantities is the drives mounting position. You must adapt the lubricant fill to any subsequent change made to the mounting position check P222 for the (Lubricant fill quantities)

Lubricating conglutination

Commend the lubricant oil in P221. The grade and conglutination index in the following.

DIN(ISO,SAE) Normal lubricating	Conglutination index	Ambient temperature	Gear unit type
Mineral oil CLp(cc)	ISOVG 220	-10-+40	SHR , SHF , SHK
	ISOVG 680	0-+40	SHS

The special lubricante oil. must be used in special situation. For example requesting use the oil with long life-span.If you want, we can afford the biology decompose oil for food industry.

DIN(ISO,SAE) Normal lubricating	Conglutination index	Ambient temperature	Gear unit type
Mineral oil CLp(CC)	ISOVG 100	-20-+25	SHR , SHF , SHK
Synthetic fluid,clp pg	ISOVG 220	-25-+80	YHR , YHF YHK
Synthetic fluid,CLP HC	ISOVG 460	-30-+80	SHS

Anti-friction bearing greases

DIN(ISO,SAE) Normal lubricating	Ambient temperature	Gear unit type
K32N/K2K mineral bearing lubricating lipin K32N/K2K	-30-+60	Normal type: motor reducer
KHC 2R-40 synthetic bearing lubricating lipin K2R-40	-40-+80	Reducers need to inject the synthetic lubricant
K3N-30 mineral bearing lubricating lipin K3N-30	-25-+80	Special type: select the motor in different situation
K2S-50 synthetic bearing lubricating lipin K2S-50	-45-+25	Special type: select the motor in different situation

Lubricant table

Gear unit type	Ambient temperature 0° +50 +100	DIN(ISO)	ISO NLGI	Mobil	Shell	KLOBER	ARAL	BP	Tribol	ELF	Optimal	FUCHS
SHR	-10	CLP (CC)	VG 220	Mobilgear 630	Shell Omala 220	Ki ü beroil GEM 1-225	Aral Degol Bg220	BP Energol GR-Xp220	Tribol 1100/220	Meropa 220	Optigear BM220	Renolin CLP 220
	-25	CLP PG	VG 220	Mobil Glygoyle 30	Shell Tivela WB	Ki ü bersynth GH 6-220	Aral Degol Gs220	BP Energol SR-Xp220	Tribol 800/220	Synlube CLP 220	Optiflex A 220	
	-40	CLP HC	VG 220	Mobil SHC 630	Shell Omala 220 HD	Ki ü bersynth GEM 4-220	Aral Degol PAS220		Tribol 1510/200	Pinnacle EP 220	Optigear Synthetic A 220	Renolin Unisyn CLP 220
	-40		VG 150	Mobil SHC 629		Ki ü bersynth GEM 4-150						
	-20		VG 150	Mobilgear 629	Shell Omala 100	Ki ü beroil GEM 1-150	Aral Degol Bg100	BP Energol GR-Xp100	Tribol 1000/100	Meropa 150	Optigear BM220	Renolin CLP 150
	-30		VG 68-46	Mobil D.T.E 15M	Shell Tellus T32	Ki ü beroil GEM 1-68	Aral Degol Bg46		Tribol 1100/68	Anubia EP 46	Optigear 32	Renolin B 46 HVI
	-40		VG 32	Mobil SHC 624		Ki ü bersynth GEM 4-32				Cetus PAO 46		
	-40		VG 22	Mobil D.T.E 11M	Shell Tellus T15	ISO FLEX MT 30 ROT		BP Energol HLP-HM10		Aircraft Hydr.Oil 15		
	-20		VG 15	Mobilgear 636	Shell Omala 680	Ki ü beroil GEM 1-680	Aral Degol Bg680	BP Energol GR-Xp680	Tribol 1100/680	Meropa 680	Optigear BM 680	Renolin CLP 680
	-30		VG 680 1)	Mobil Glygoyle HE 680		Ki ü bersynth Gh 6-680		BP Energol SG-Xp680	Tribol 800/680	Synlube CLP 680		
SHS	-20		VG 460	Mobil SHC 634	Shell Omala 460 HD	Ki ü bersynth GEM 4-460						
	-40		VG 150	Mobil SHC 629	Shell Omala 100	Ki ü bersynth GEM 4-150						
	-20		VG 150	Mobil D.T.E 18M	Shell Omala 100	Ki ü beroil GEM 1-150	Aral Degol Bg100	BP Energol GR-Xp100	Tribol 1100/100	Meropa 100	Optigear BM 100	Renolin CLP 150
	-25		VG 220 1)	Mobil Glygoyle 30		Ki ü bersynth GH 6-220			Tribol 800/220	Synlube CLP 220	Optiflex A 220	
	-40		VG 32	Mobil SHC 624		Ki ü bersynth GEM 4-32				Cetus PAO 48		
	-30		VG 460 4)		Shell Cassida Fluid GL 460	Ki ü beroil 4UHT-460	Aral Eural Bear 460				Optileb GT 460	
	-20		VG 460 5)			Ki ü berbio CA2-460					Optisynth BS 460	
	-25		00 2)	Glygoyle Grease 00	Shell Tivela Compound A	Ki ü bersynth GE 46-1200				Multifak 6833EP 00		
	-15	DIN 51181	000-0 2)	Mobilux EP 004	Shell Alvania GL 00		Aralub MFL 00	BP Energol LS-EP 00		Multifak EP 000	Longtime PD 00	Renolin SF 7-041
Synthetic lubricant Mineral lubricant 1) With the Helical-worm geared motors use PG oil. Please contact with company 2) Small conglutination index oil, other types of reducers. Please contact with company. 3) Food or beverage industry used oil. 4) biology decompose oil. --High request when start-up in low temperature.												

**Lubricant fill quantities**

The specified fill quantities are recommended values. The precise vary depending on the number of stages and gear ratio. When filling, it is essential to check the oil level plug since it indicates the precise oil capacity.

(SHR)
Helical gear
units(SHR..)

The following tables show referenced values for lubricant fill quantities in relation to relation to the Mounting position M1–M6

Gear unit type	Fill quantity(L)					
	M1 ¹⁾	M2 ¹⁾	M3	M4	M5	M6
SHR17/R17F	0.25	0.6	0.35	0.6	0.35	0.35
SHR27/R27F	0.25/0.4	0.7	0.4	0.7	0.4	0.4
SHR37/R37F	0.3/1	0.9	1	1.1	0.8	1
SHR47/R47F	0.7/1.5	1.6	1.5	1.7	1.5	1.5
SHR57/R57F	0.8/1.7	1.9	1.7	2.1	1.7	1.7
SHR67/R67F	1.1/2.3	2.6/3.5	2.8	3.2	1.8	2
SHR77/R77F	1.2/3	3.8/4.3	3.6	4.3	2.5	3.4
SHR87/R87F	2.3/6	6.7/8.4	7.2	7.7	6.3	6.5
SHR97	4.6/9.8	11.7/14	11.7	13.4	11.3	11.7
SHR107	6/13.7	16.3	16.9	19.2	13.2	15.9
SHR137	10/25	28	29.5	31.5	25	25
SHR147	15.4/40	46.5	48	52	39.5	41
SHR167	27/70	82	78	88	66	69

Gear unit type	Fill quantity(L)					
	M1 ¹⁾	M2 ¹⁾	M3	M4	M5	M6
SHRF17	0.25	0.6	0.35	0.6	0.35	0.35
SHRF27	0.25/0.4	0.7	0.4	0.7	0.4	0.4
SHRF37	0.4/1	0.9	1	1.1	0.8	1
SHRF47	0.7/1.5	1.6	1.5	1.7	1.5	1.5
SHRF57	0.8/1.7	1.8	1.7	2	1.7	1.7
SHRF67	1.1/2.5	2.7/3.6	2.7	3.1	1.9	2.1
SHRF77	1.2/2.6	3.8/4.1	3.3	4.1	2.4	3
SHRF87	2.4/6	6.8/7.9	7.1	7.7	6.3	6.4
SHRF97	5.1/10.2	11.9/14	11.2	14	11.2	11.8
SHRF107	6.3/14.9	15.9	17	19.2	13.1	15.9
SHRF137	9.5/25	27	29	32.5	25	25
SHRF147	16.4/42	47	48	52	42	42
SHRF167	26/70	82	78	88	65	71

¹⁾

The output end gear unit of multi-stage gear units be filled with the larger oil volume.

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHRX57	0.6	0.8	1.3	1.3	0.9	0.9
SHRX67	0.8	0.8	1.7	1.9	1.1	1.1
SHRX77	1.1	1.5	2.6	2.7	1.6	1.6
SHRX87	1.7	2.5	4.8	4.8	2.9	2.9
SHRX97	2.1	3.4	7.4	7	4.8	4.8
SHRX107	3.9	5.6	11.6	11.9	7.7	7.7

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHRX57	0.5	0.8	1.1	1.1	0.7	0.7
SHRX67	0.7	0.8	1.5	1.7	1	1
SHRX77	0.9	1.5	2.4	2.5	1.6	1.6
SHRX87	1.6	2.5	4.9	4.7	2.9	2.9
SHRX97	2.1	3.6	7.1	7	4.8	4.8
SHRX107	3.1	5.9	11.2	10.5	7.2	7.2

Parallel shaft helical gear units.(SHF..)

SHF...,SHFA..B,SHFH..B,SHFV..B

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHF37	1	1.2	0.7	1.2	1	1.1
SHF47	1.5	1.8	1.1	1.9	1.5	1.7
SHF57	2.6	3.7	2.1	3.5	2.8	2.9
SHF67	2.7	3.8	1.9	3.8	2.9	3.2
SHF77	5	7.3	4.3	8	6	6.3
SHF87	10	13.0	7.7	13.8	10.8	11
SHF97	18.5	22.5	12.6	25.2	18.5	20
SHF107	24.5	32	19.5	37.5	27	27
SHF127	40.5	55	34	61	46.5	47
SHF157	69	104	63	105	86	78

SHFF..

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHFF37	1	1.2	0.7	1.3	1	1.1
SHFF47	1.6	1.9	1.1	1.9	1.5	1.7
SHFF57	2.8	3.8	2.1	3.7	2.9	3
SHFF67	2.7	3.8	1.9	3.8	2.9	3.2
SHFF77	5.1	7.3	4.3	8.1	6	6.3
SHFF87	10.3	13.2	7.8	14.1	11	11.2
SHFF97	19	22.5	12.6	25.5	18.9	20.5
SHFF107	25.5	32	19.5	38.5	27.5	28
SHFF127	41.5	56	34	63	46.5	49
SHFF157	72	105	64	106	87	79

SHFA...,SHFH...,SHFV...,SHFAF..., SHFHF...,SHFVF...,SHFAZ...,SHFHZ...,SHFVZ

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHF..37	1	1.2	0.7	1.2	1	1.1
SHF..47	1.5	1.8	1.1	1.9	15	1.7
SHF..57	2.7	3.8	2.1	3.6	2.9	3
SHF..67	2.7	3.8	1.9	3.8	2.9	3.2
SHF..77	5	7.3	4.3	8	6	6.3
SHF..87	10	13.0	77	13.8	10.8	11
SHF..97	18.5	22.5	12.6	25.0	18.5	20
SHF..107	24.5	32	19.5	37.5	27	27
SHF..127	39	55	34	61	45	46.5
SHF..157	68	103	62	104	85.	77



Helical-bevel Gear unit (SHK..)

SHK..., SHKA...B, SHKH...B, SHKV...B

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHK...37	0.5	1	1	1.3	1	1
SHK...47	0.8	1.3	1.5	2	1.6	1.6
SHK...57	1.2	2.3	2.5	3	2.6	2.4
SHK...67	1.1	2.4	2.6	3.4	2.6	2.6
SHK...77	2.2	4.1	4.4	5.9	4.2	4.4
SHK...87	3.7	8	8.7	10.9	7.8	8
SHK...97	7	14	15.7	20	15.7	15.5
SHK...107	10	21	25.5	33.5	24	24
SHK...127	21	41.5	44	54	40	41
SHK...157	31	62	6.5	90	58	62
SHK...167	35	100	100	125	85	85
SHK...187	60	170	170	205	130	130

SHKF..

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHKF37	0.5	1.1	1.1	1.5	1	1
SHKF47	0.8	1.3	1.7	2.2	1.6	1.6
SHKF57	1.3	2.3	2.7	3	2.9	2.7
SHKF67	1.1	2.4	2.8	3.6	2.7	2.7
SHKF77	2.1	4.1	4.4	6	4.5	4.5
SHKF87	3.7	8.2	9	11.9	8.4	8.4
SHKF97	7	14.7	17.3	21.5	15.7	16.5
SHKF107	10	22	26	35	25	25
SHKF127	21	41.5	46	55	41	41
SHKF157	31	66	69	92	62	62

SHKA..., SHKH..., SHKV..., SHKAF..., SHKHF..., SHKVF..., SHKAZ..., SHKHZ..., SHKVZ

Gear unit type	Fill quantity(L)					
	M1	M2	M3	M4	M5	M6
SHK...37	0.5	1	1	1.4	1	1
SHK...47	0.8	1.3	1.6	2.1	1.6	1.6
SHK...57	1.3	2.3	2.7	3	2.9	2.7
SHK...67	1.1	2.4	2.7	3.6	2.6	2.6
SHK...77	2.1	4.1	4.6	6	4.4	4.4
SHK...87	3.7	8.2	8.8	11.1	8	8
SHK...97	7	14.7	15.7	20	15.7	15.7
SHK...107	10	20.5	24	32	24	24
SHK...127	21	41.5	43	52	40	40
SHK...157	31	66	67	87	62	62
SHK...167	35	100	100	125	85	85
SHK...187	60	170	170	205	130	130

Helical-worm Gear units.(SHS..)

SHS..

Gear unit type	Fill quantity(L)					
	M1	M2	M3 ¹⁾	M4	M5	M6
SHS37	0.25	0.4	0.5	0.6	0.4	0.4
SHS47	0.35	0.8	0.7	1.1	0.8	0.8
SHS57	0.5	1.2	1	1.5	1.3	1.3
SHS67	1	2.0	2.2/3.1	3.2	2.6	2.6
SHS77	1.9	4.2	3.7/5.4	6	4.4	4.4
SHS87	3.3	8.1	6.9/10.4	12	8.4	8.4
SHS97	6.8	15	13.4/18	22.5	17	17

1)
The output end unit of multi-stage gear units must be filled with the larger oil volume.

SHSF..

Gear unit type	Fill quantity(L)					
	M1	M2	M3 ¹⁾	M4	M5	M6
SHSF37	0.25	0.4	0.5	0.6	0.4	0.4
SHSF47	0.4	0.9	0.9	1.2	1.0	1
SHSF57	0.5	1.2	1	1.6	1.4	1.4
SHSF67	1	2.2	2.3/3	3.2	2.7	2.7
SHSF77	1.9	4.1	3.9/5.8	6.5	4.9	4.9
SHSF87	3.8	8	7.1/10.1	12	9.1	9.1
SHSF97	7.4	15	13.8/18.8	23.6	18	18

1)
The output end unit of multi-stage gear units must be filled with the larger oil volume.

SHSA..., SHSH..., SHSAF..., SHSHF..., SHSAZ..., SHSHZ.

Gear unit type	Fill quantity(L)					
	M1	M2	M3 ¹⁾	M4	M5	M6
SHS...37	0.25	0.4	0.5	0.6	0.4	0.4
SHS...47	0.4	0.8	0.7	1.1	0.8	0.8
SHS...57	0.5	1.1	1	1.6	1.2	1.2
SHS...67	1	2	1.8/2.6	2.9	2.5	2.5
SHS...77	1.8	3.9	3.6/5	5.9	4.5	4.5
SHS...87	3.8	7.4	6/8.7	11.2	8	8
SHS...97	7	14	11.4/16	21	15.7	15.7

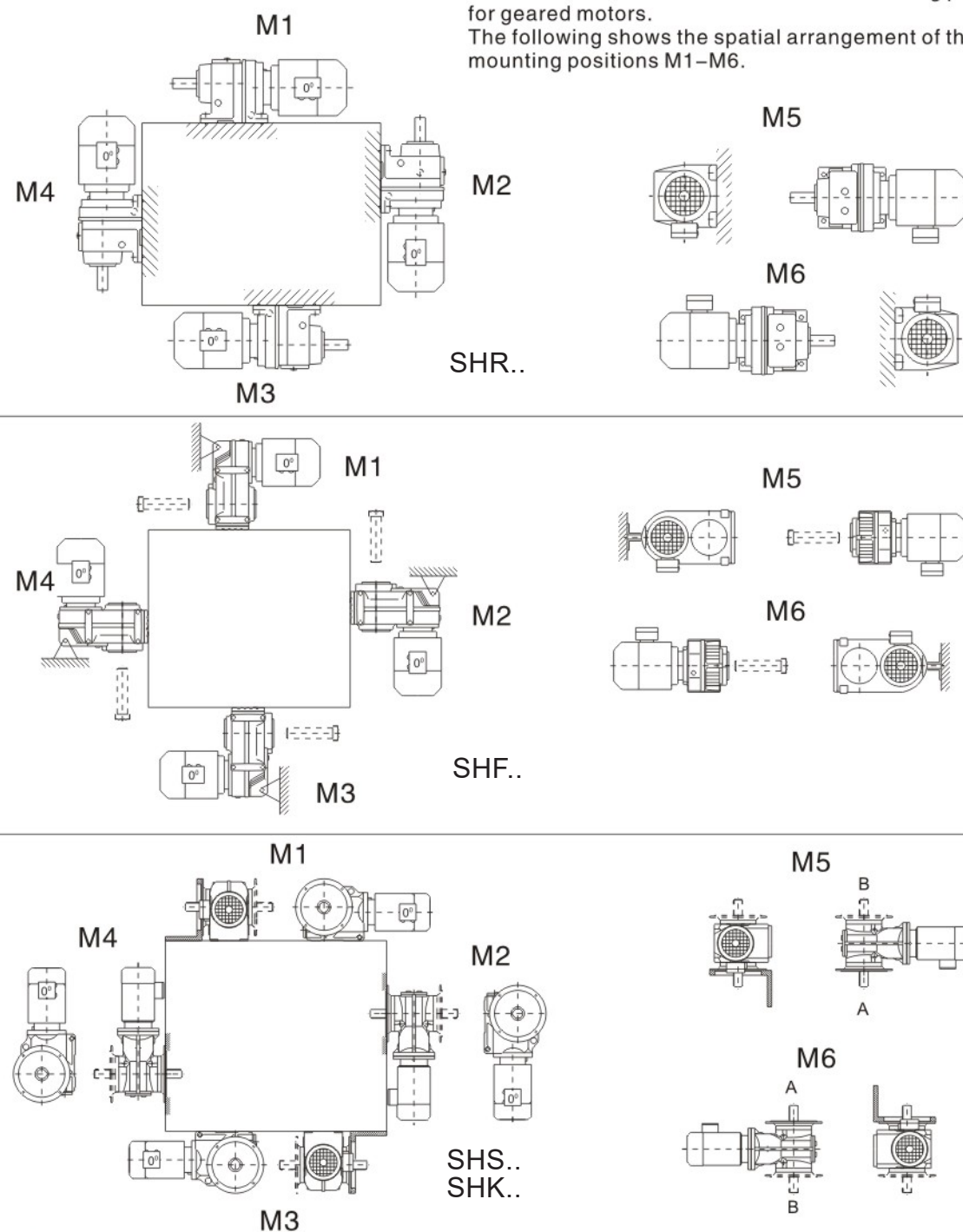
1)
The output end unit of multi-stage gear units must be filled with the larger oil volume.



10. Monnting Position

10.1 Mounnting position designation

YUHUANG differentiates between six mouning position M1–M6 for geared motors. The following shows the spatial arrangement of the gear units in mounting positions M1–M6.



Important indention information

Except the mounting position, the indention informations for depicting the figure of gear

Unit exactly are necessary
Position of the motor terminal box
For the right-angle shaft reducers: output shaft connection.
For the right-angle shaft reducers: with shrink-disk: with or without feange.
For the drive with a backstop: the Direction of rotation.

Position of the motor terminal box cable entry

Possible positions of the teminal box are 0° , 90° , 180° or 270° as ciewed onto the fan guard=B-side
In addition, the position of the cable entry can be selected. The possibilities are "X" (=normal position), "1", "2", or "3"

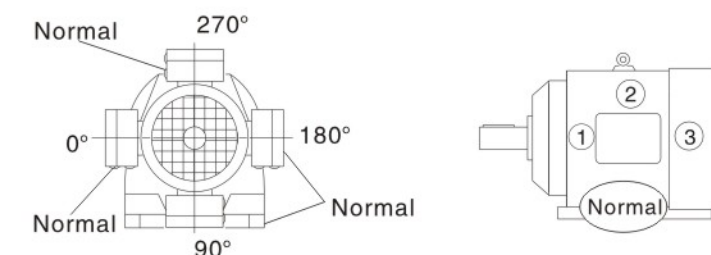


Fig: Position of the terminal box and cable entry



Unless other information is given regarding the terminal box, the 0° type with "X" cable entry will be supplied. We recommend selecting cable entry "2" with mounting position M3.

The terminal box cannot be positioned at 90° on the SHR17D71 geared motor. Cable entry "2" is not possible with the D71..BMG motor with terminal box position 90°

Direction of totatiom of the drive with a backstop

If the drive has a RS backstop, it is necessary to stipulate the direction of drive rotation. The following defintion applies:

Looking onto the output shaft: Clockwise(CW)=Rotating to the right
Counterclockwise(CCW)=Rotating to the left

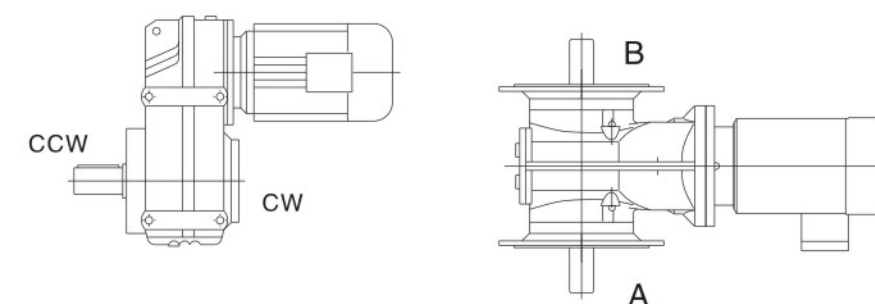


Fig: Direction of rotation of the output shaft

In right-angle gear units, it is necessary to indicate if the direction of rotation is given where be looked from the A or B end.



Position of the output shaft

In right-angle gear units, it is necessary to indicate the position of the output shaft and output flange: A or B or A+B

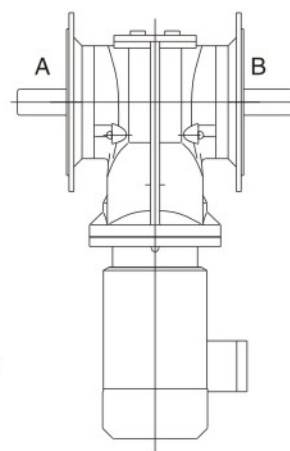


Fig: Position of the Output shaft

Position of the connection end in tight-angle gear units with shrink disk

In shaft mounted right-angle gear units with shrink disk, it is necessary to indicate whether the A or B end is the connection end. In Fig. The A end and is the connection end. The shrink disk is located opposite the connection end.

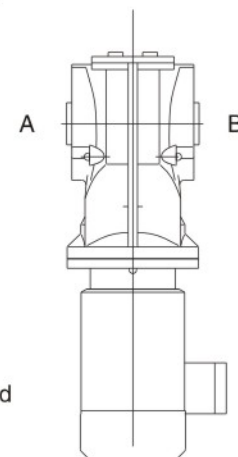


Fig: Position of the connection end

Sample orders

Connection end at bottom only is possible with YHK167/K187 helical-bevel gear units in mounting positions M5 and M6.

Type	Mounting position	Shaft with	Position of shrink disk	Flange	Position of terminal box	Position of cable entry	rotation direction	Output direction
SHKF47D71D4/RS	M5	A	–	B	0°	“Normal”	CW	A
SHSF97D180M4	M2	A+B	–	A+B	180°	“2”	–	A+B
SHKH107D160L4	M1	A	B	–	270°	“3”	–	–

Symbols used

The following table shows the symbols used in the mounting position sheets and what they mean:

Symbol	Meaning
	Breather valve
	Oil level plug
	Oil drain plug
	In line plug

Churning losses

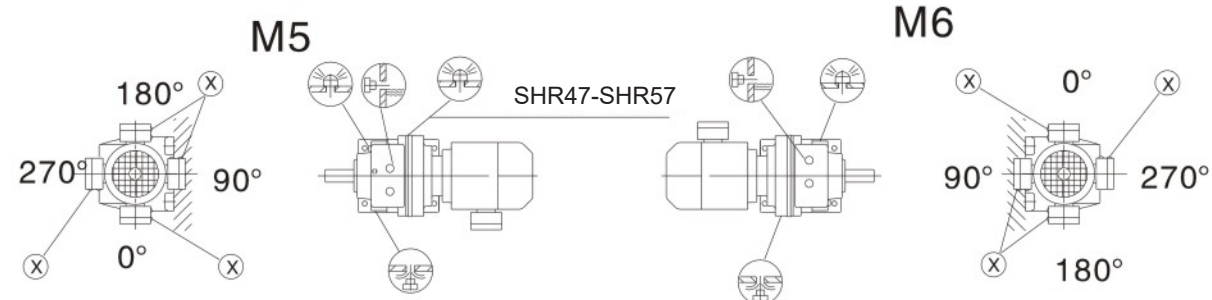
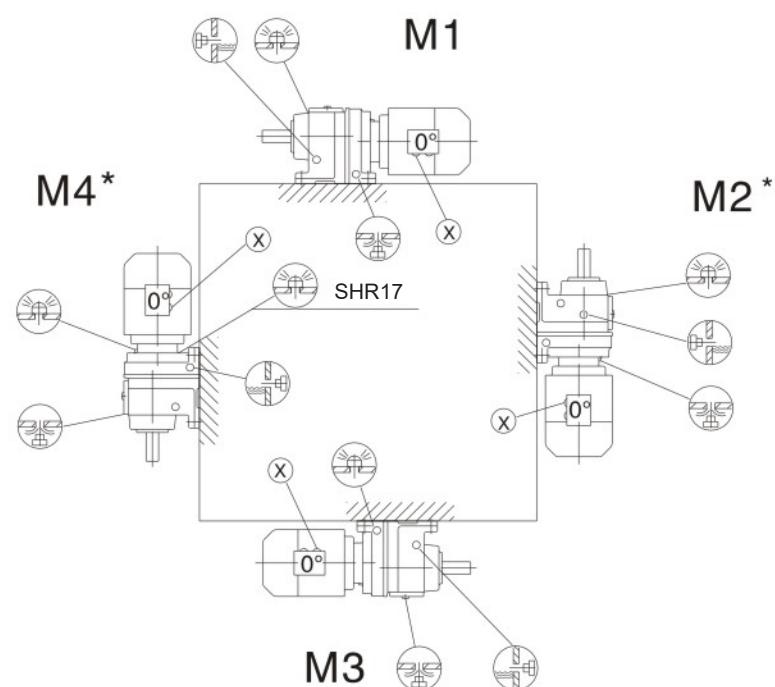
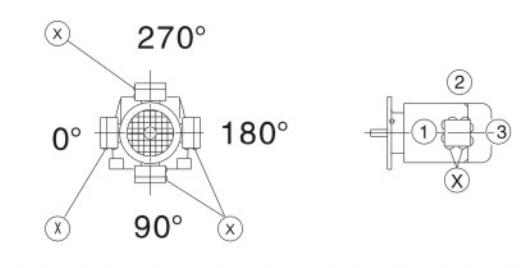
In creased churning losses may arise in some mounting positions, Please contact company in case of the following combinations.

Mounting position	Gear unit type	Gear unit size	(rpm) Input speed
M2, M4	SHR	97–107	>2500
		>107	>1500
M2, M3, M4, M5, M6	SHF	97–107	>2500
		>107	>1500
	SHK	77–107	>2500
		>107	>1500
	SHS	77–97	>2500



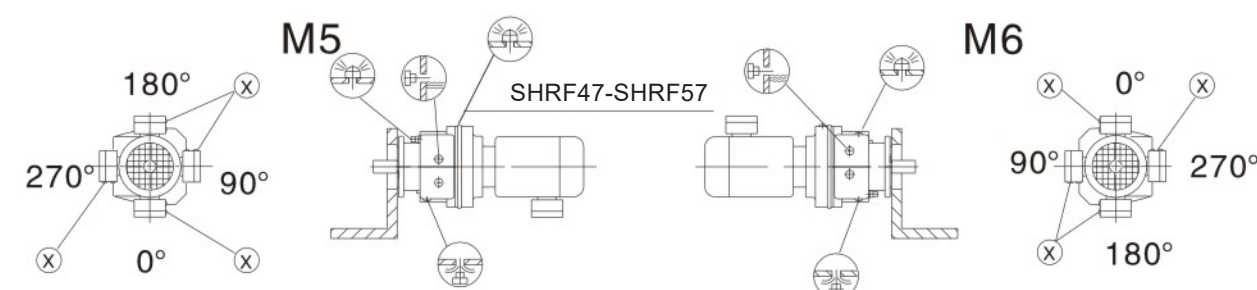
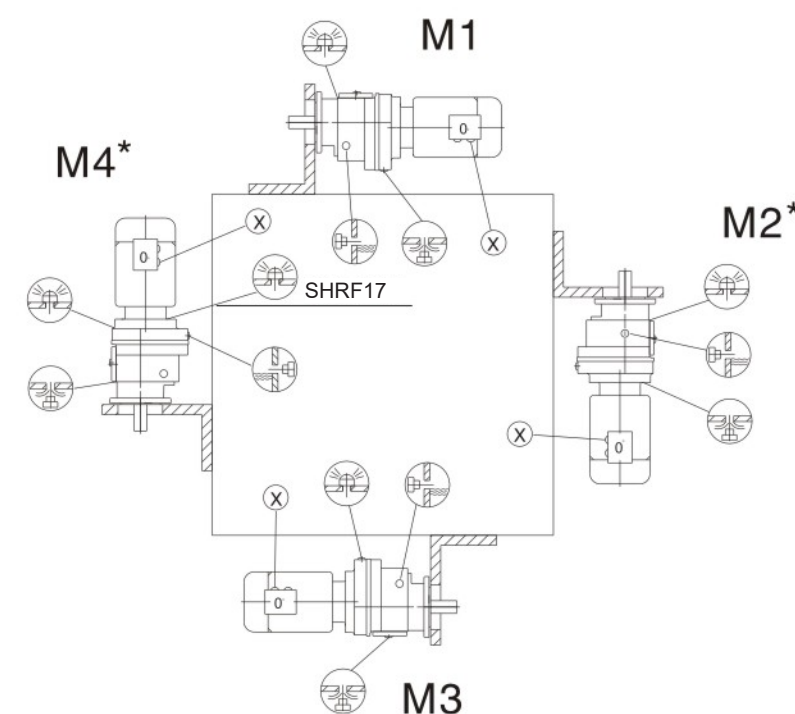
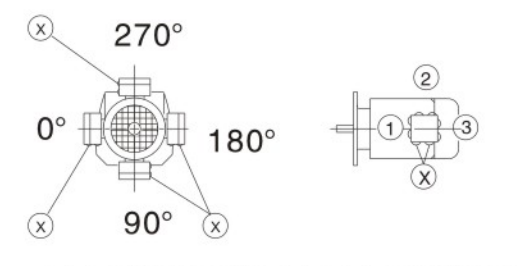
10.2 Mounting position of Helical gear unit

SHR17-SHR167



SHR17,SHR27		M1,M3,M5,M6
SHR47,SHR57		M5
SHR17,SHR27		

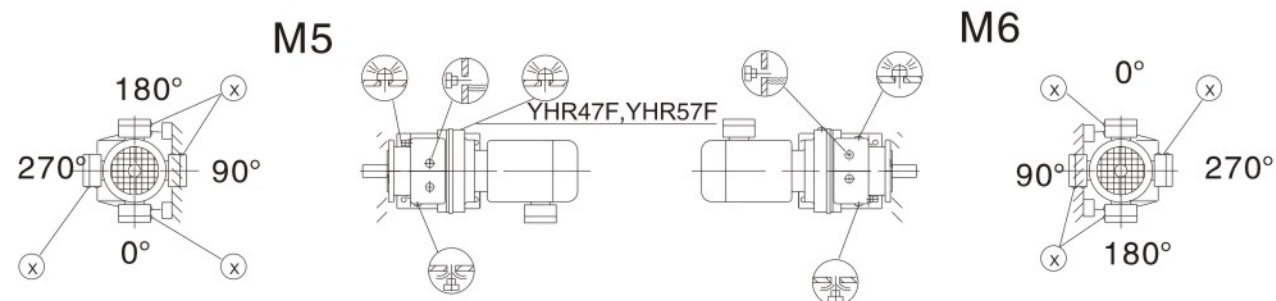
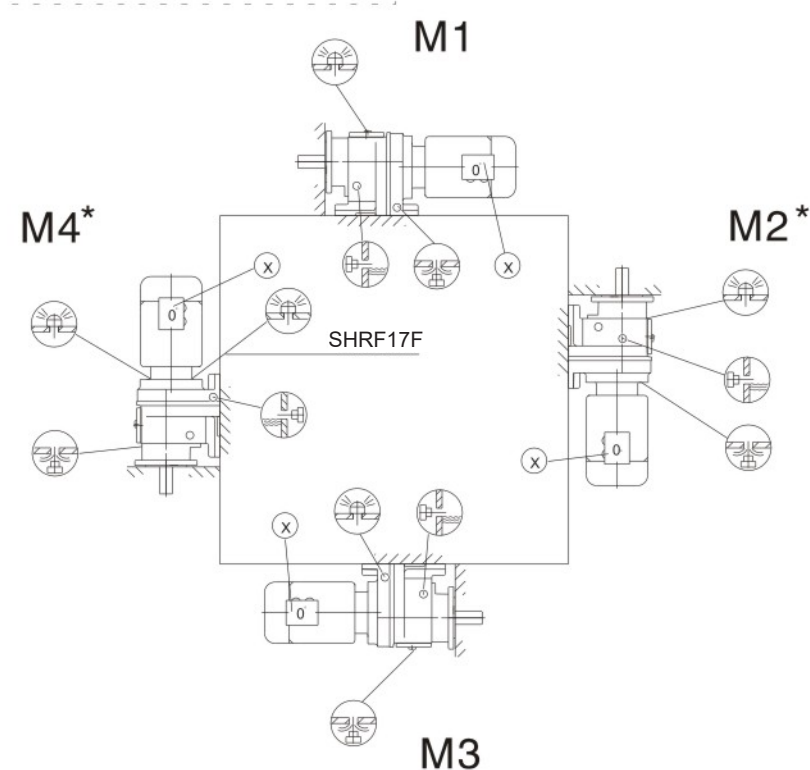
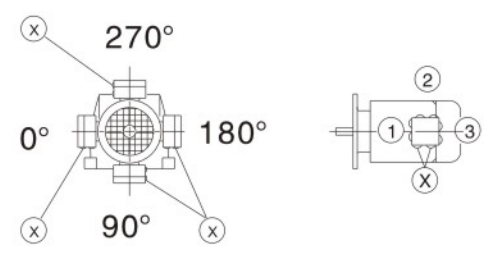
SHRF17-SHRF167



SHRF17,SHRF27		M1,M3,M5,M6
SHRF47,SHRF57		M5
SHRF17,SHRF27		

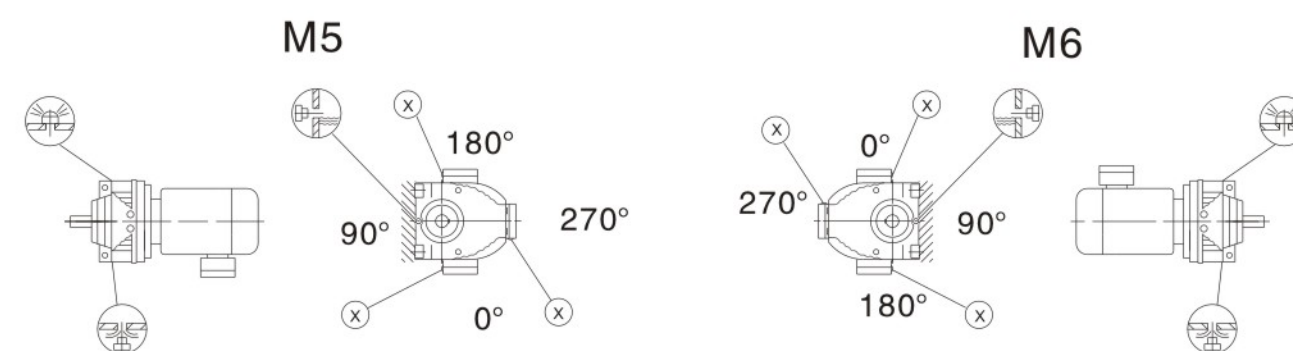
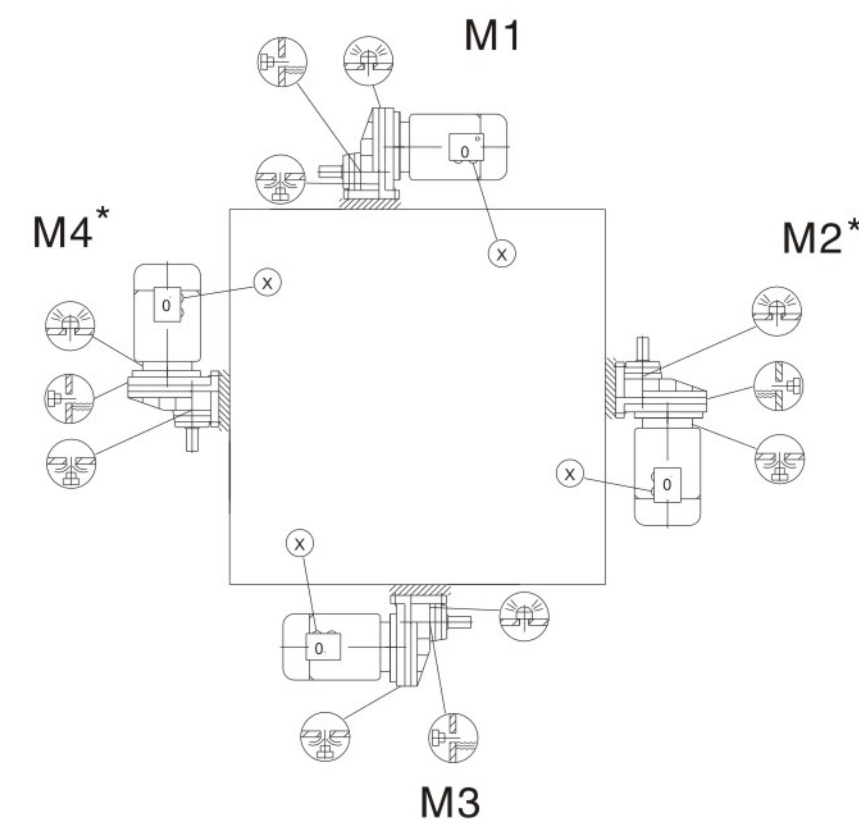
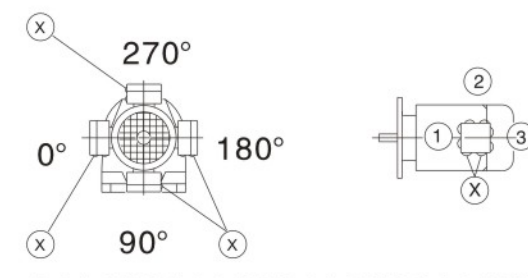


SHR17F-SHR87F



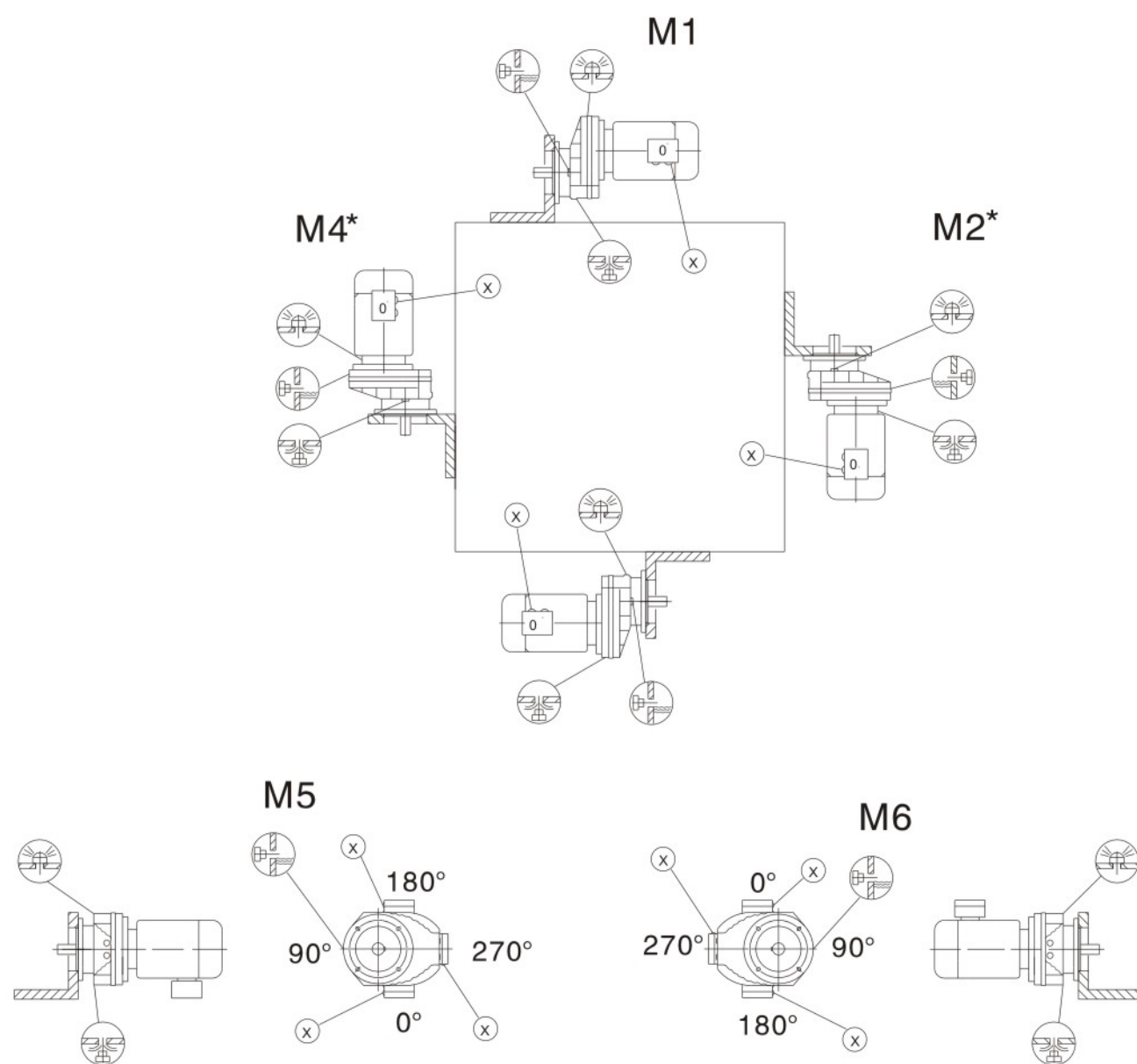
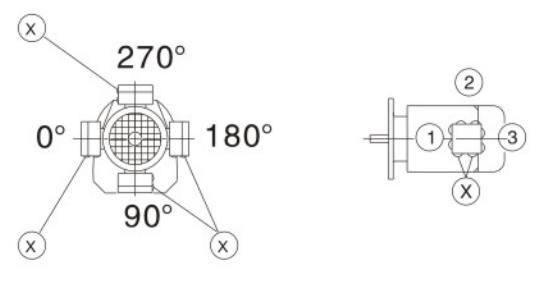
SHR17F,SHR27F		M1,M3,M5,M6
SHR47F,SHR57F		M5
SHR17F,SHR27F		

SHRX57-SHRX107



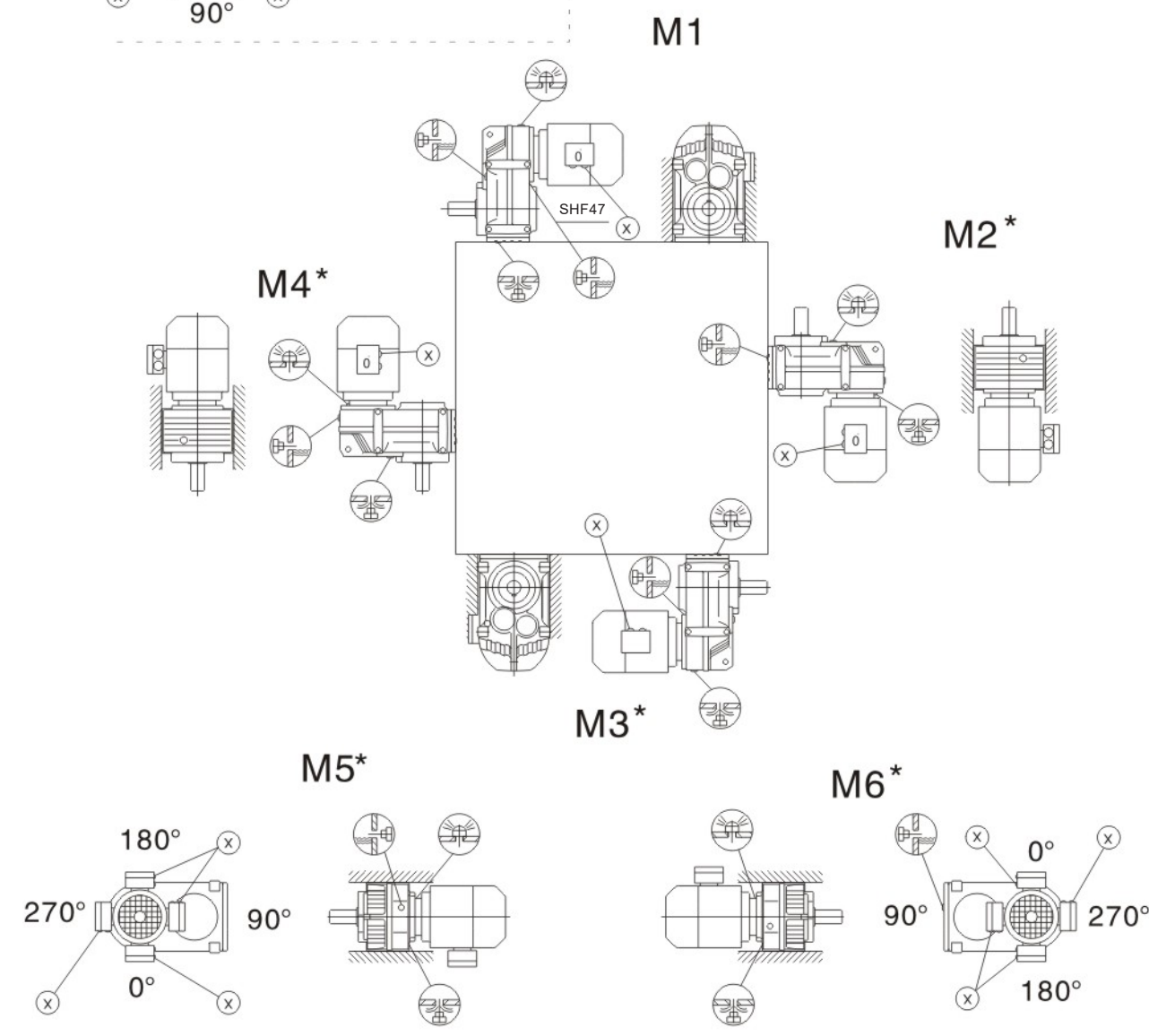
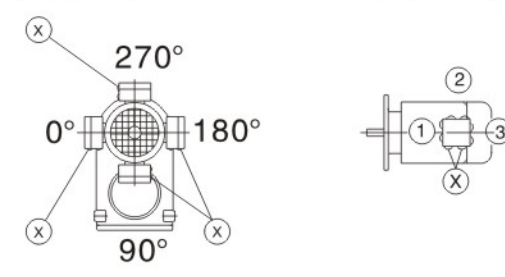


SHRXF57-SHRXF107



10.3 Mounting position of parallel shaft helical Gear unit

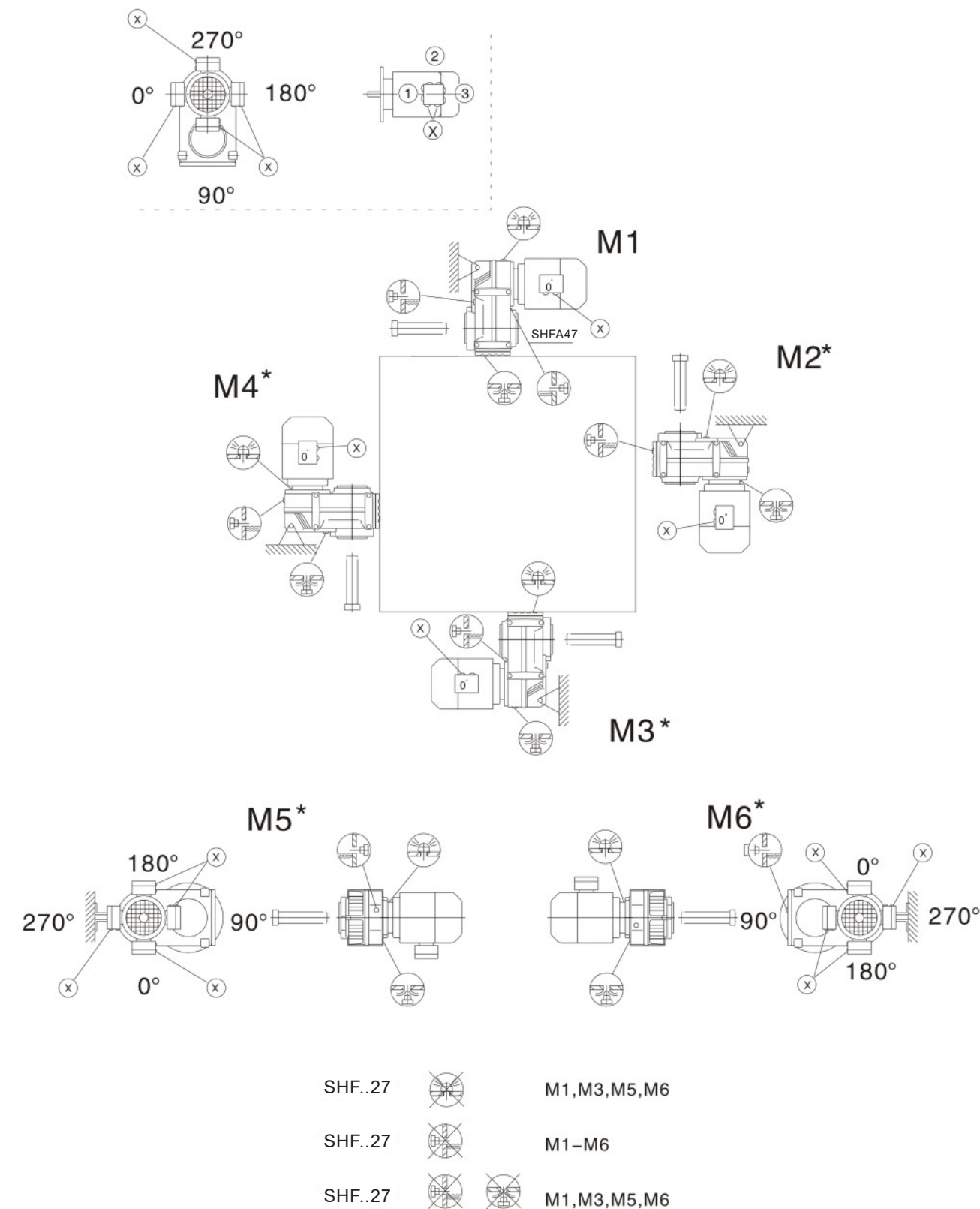
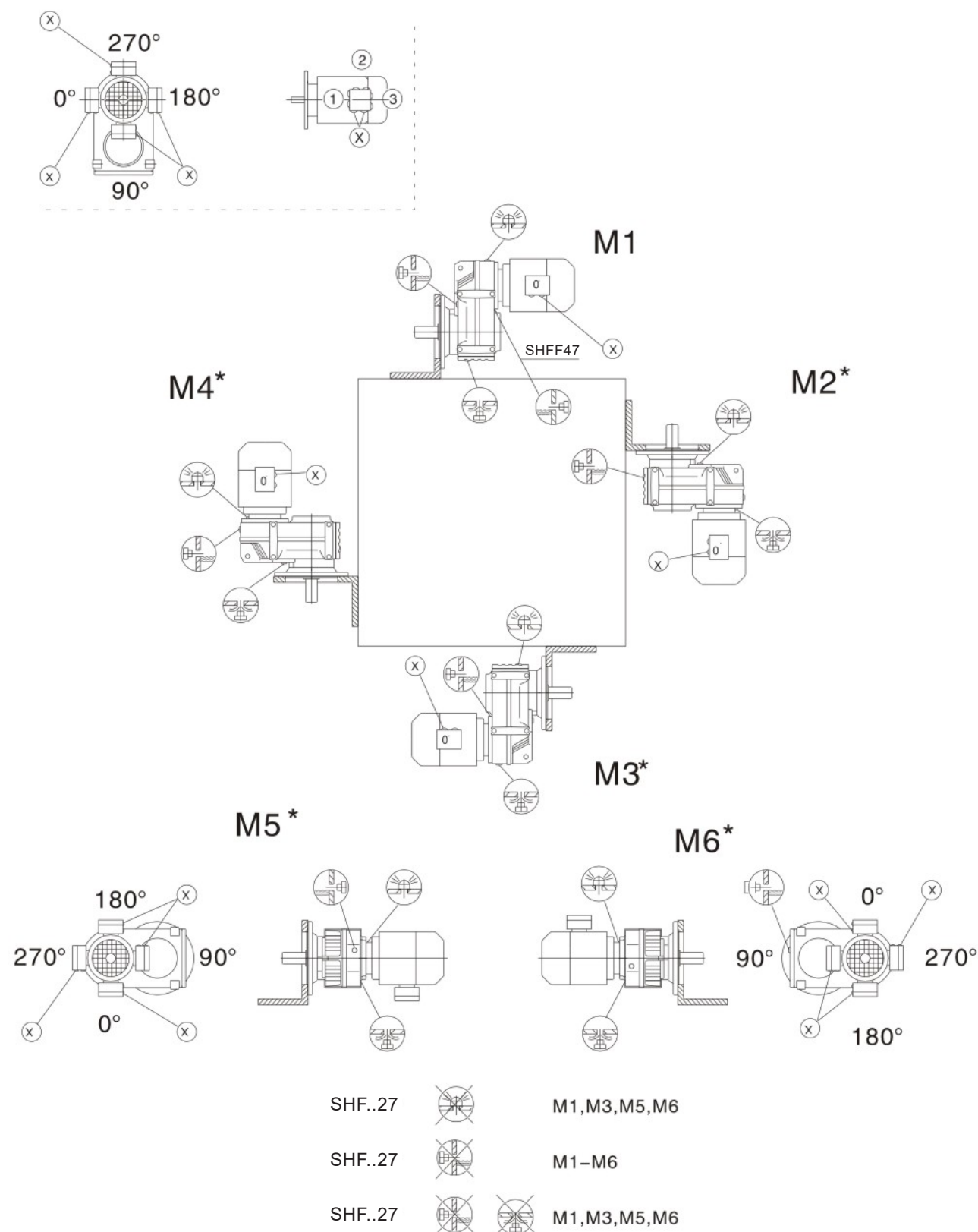
SHF/FA..B/FH27B-157B, SHFV27B-107B



SHF..27		M1, M3, M5, M6
SHF..27		M1-M6
SHF..27		M1, M3, M5, M6

SHFF/FAF/FHF/FAZ/FHZ27-157, SHFVF/FVZ27-107

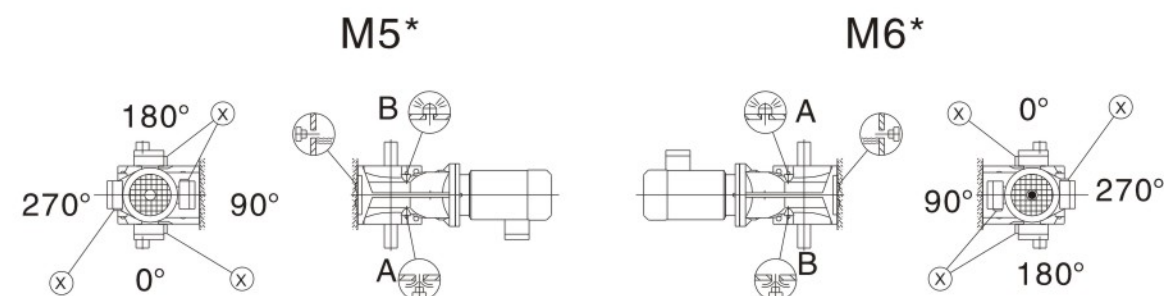
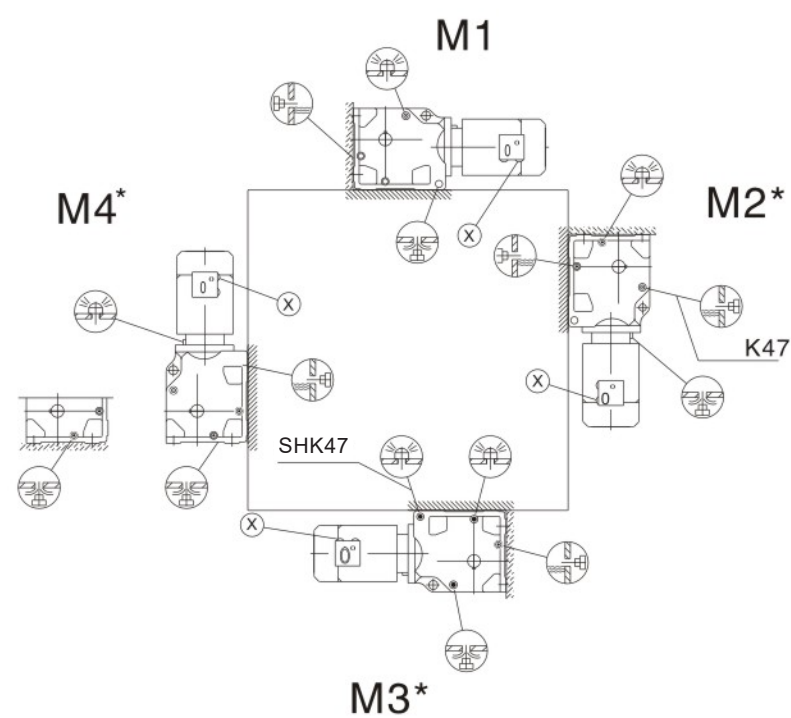
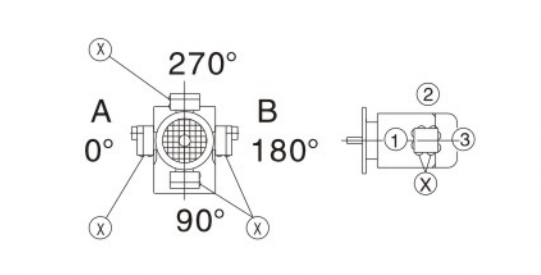
SHFA/FH27-157, SHFV27-107





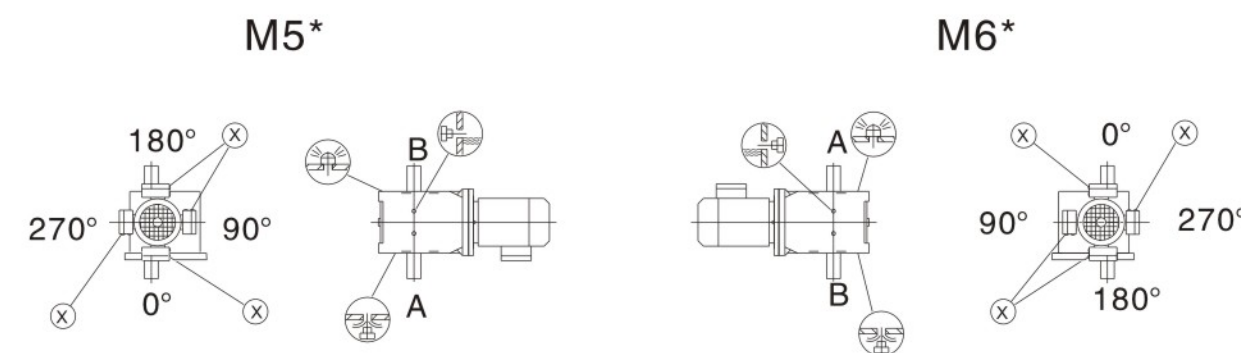
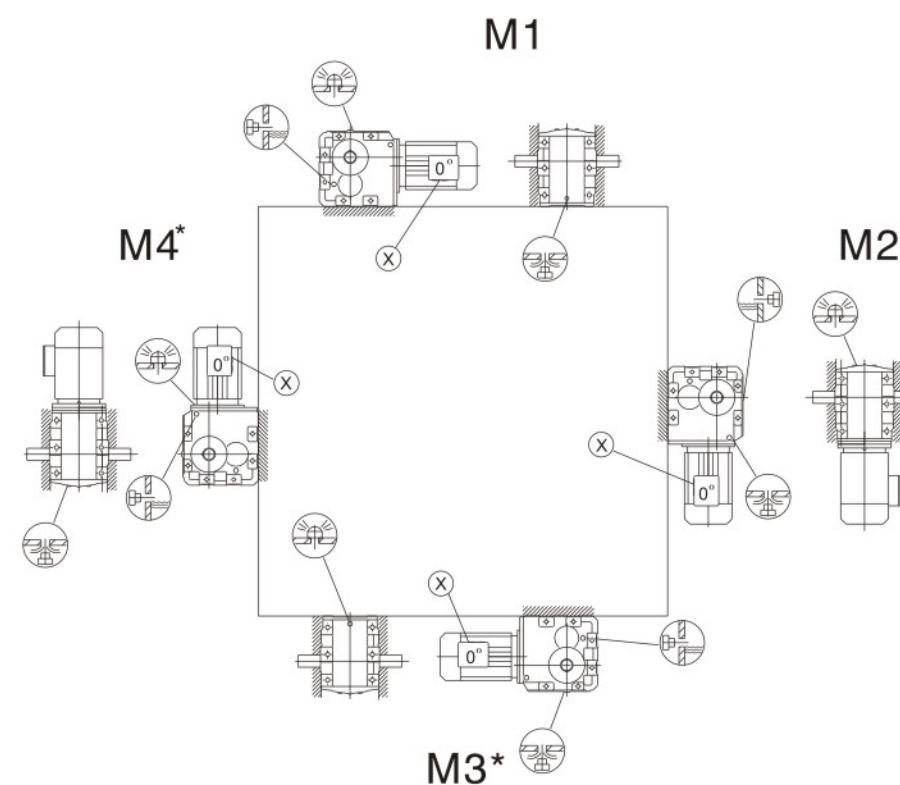
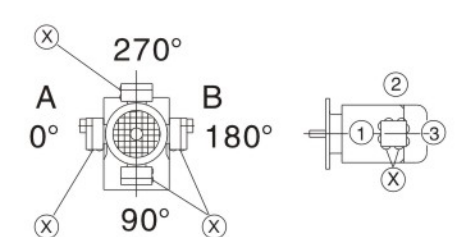
Mounting position of helical – bevel Gear unit

SHK/KA..B/KH37B-157B, SHKV37B-107B



Important: Please refer to the information in the "Geared Motors" catalog. Optional Planning for Gear units Overhung and axial loads part" (P21)

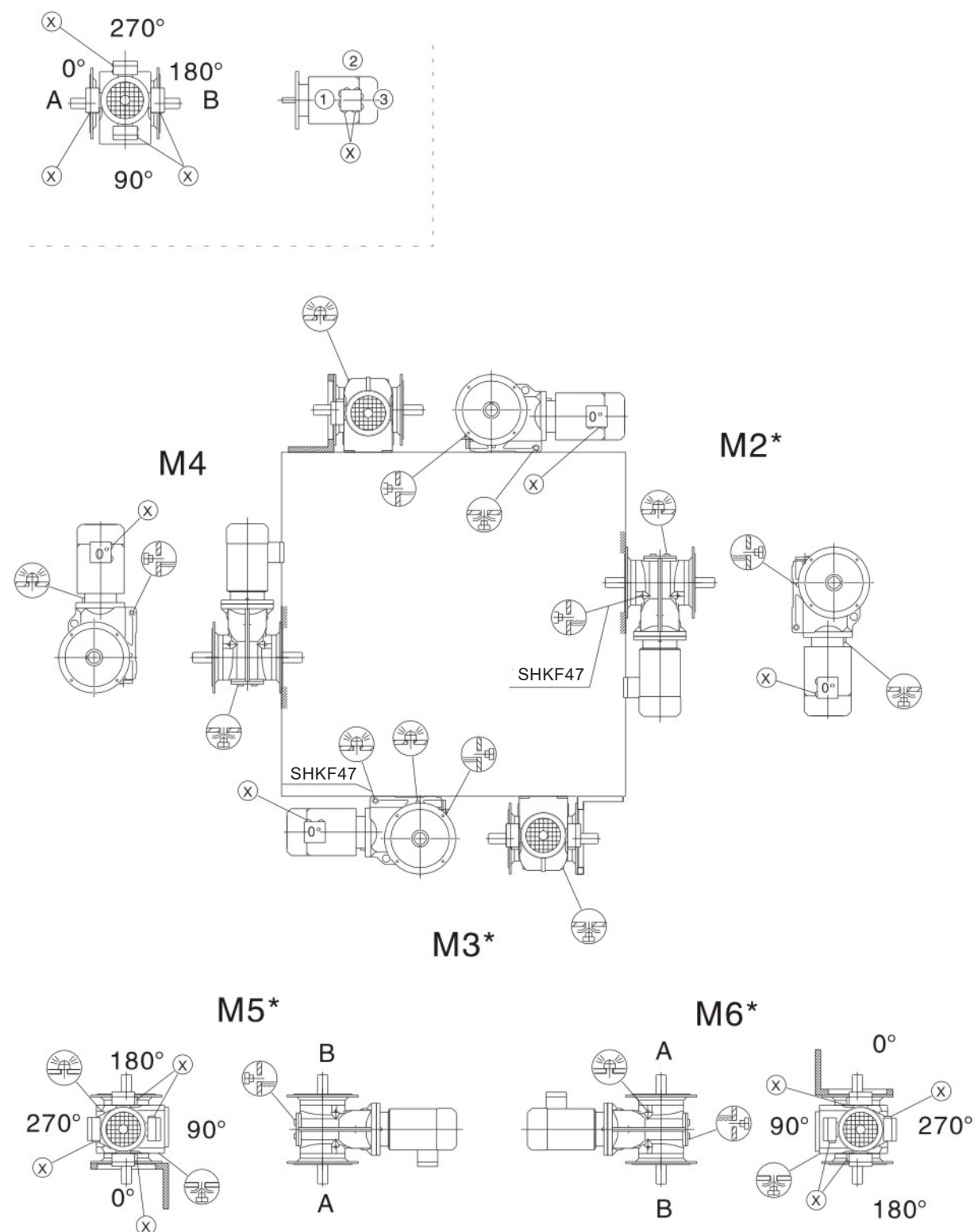
SHK167-187, SHKH167B-187B



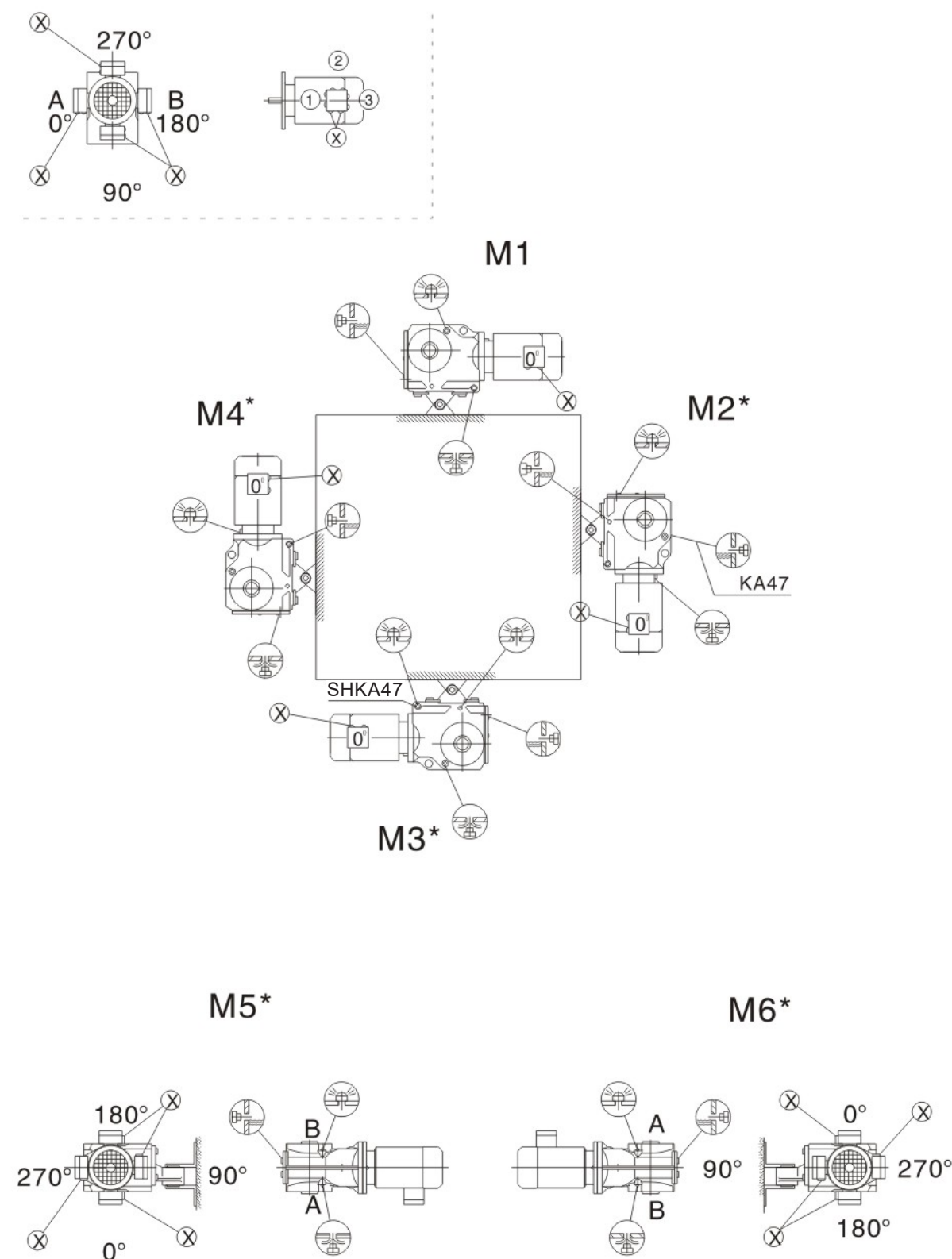
Important: Please refer to the information in the "Geared Motors" catalog. Optional Planning for Gear units Overhung and axial loads part" (P21)



SHKF/KAF/KAZ/KHZ37-157, SHKVF/FVZ37-107

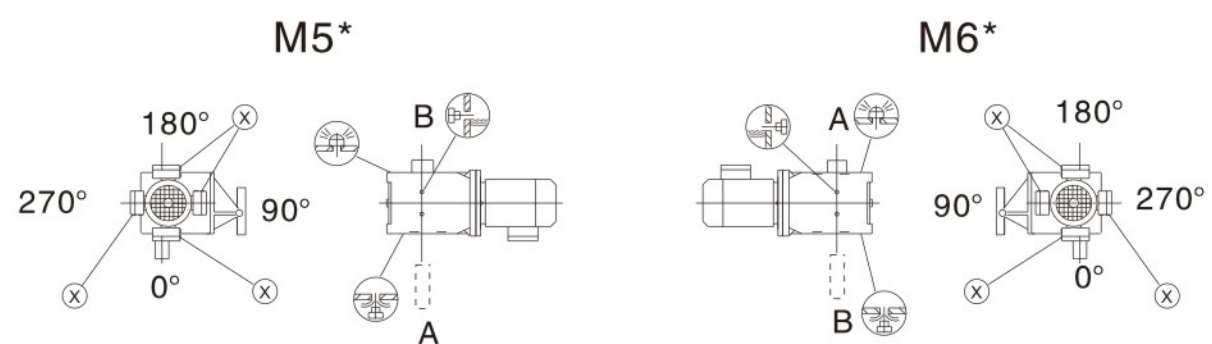
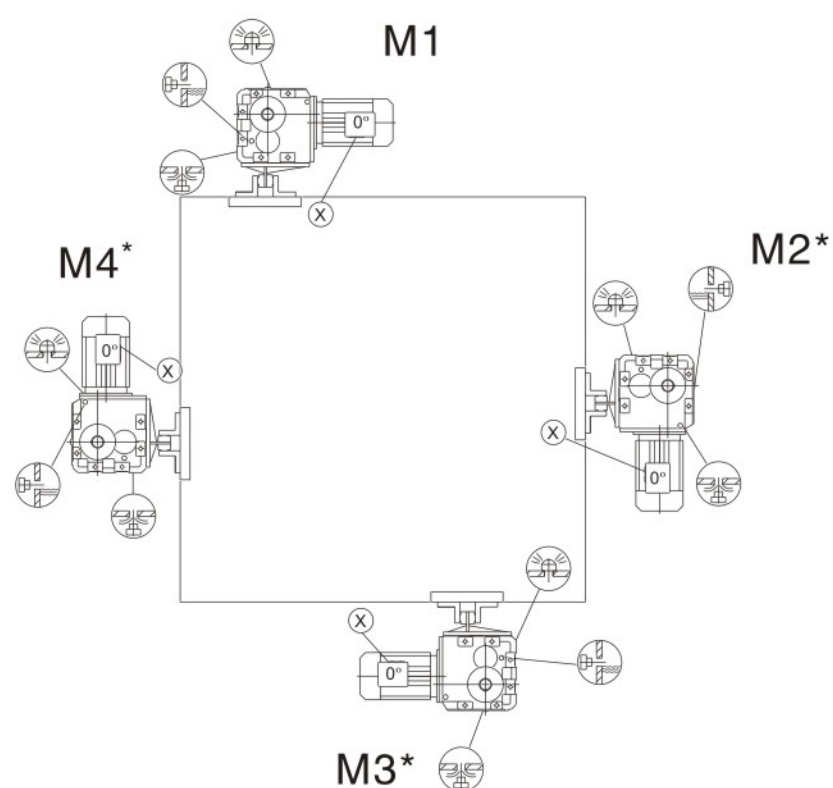
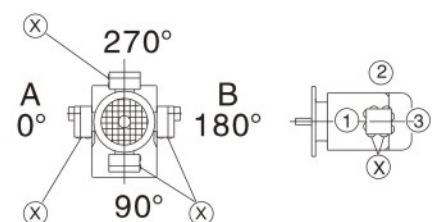


SHKA/KH37-157/T, SHKV37-107/T



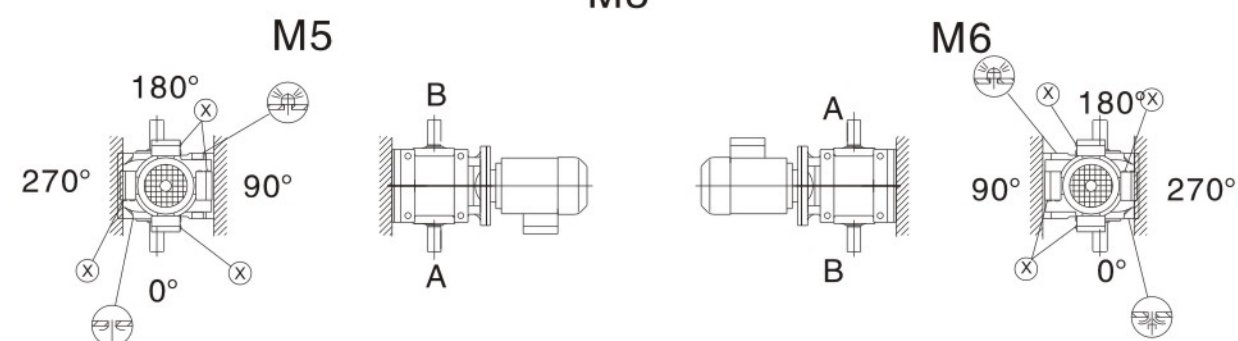
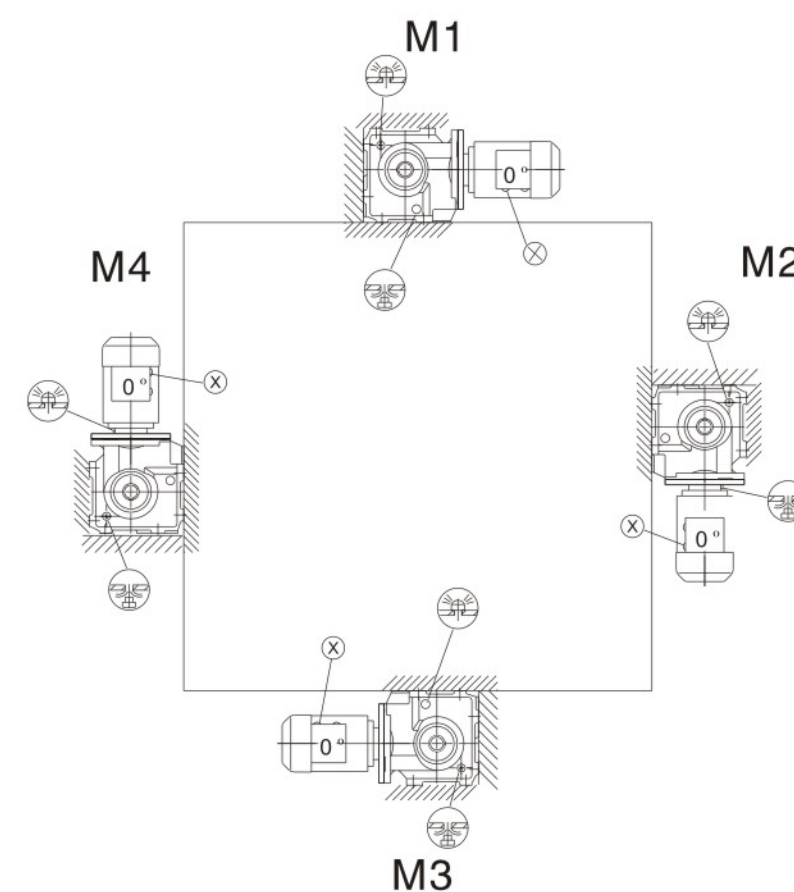
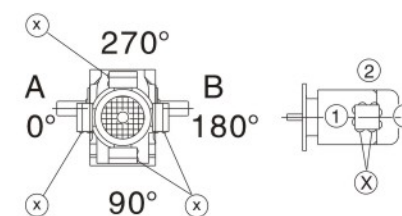


SHKH167-187



10.5 Mounting position of Helical-worm Gear motor

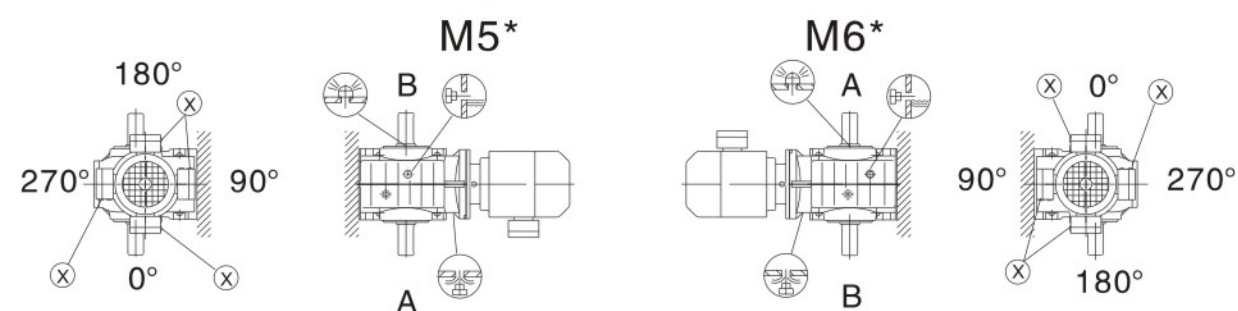
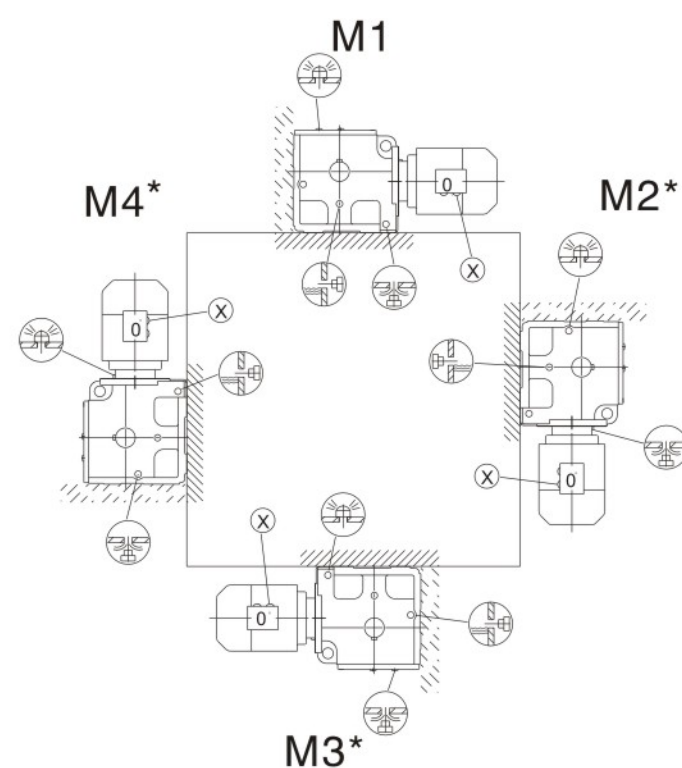
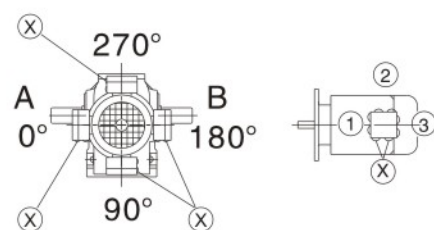
SHS37



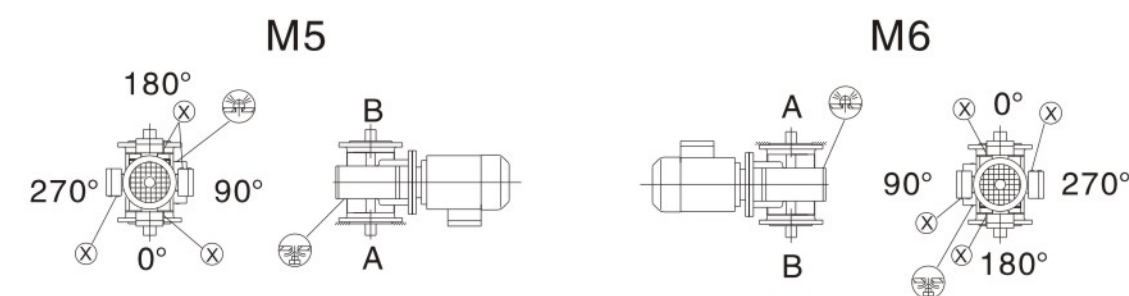
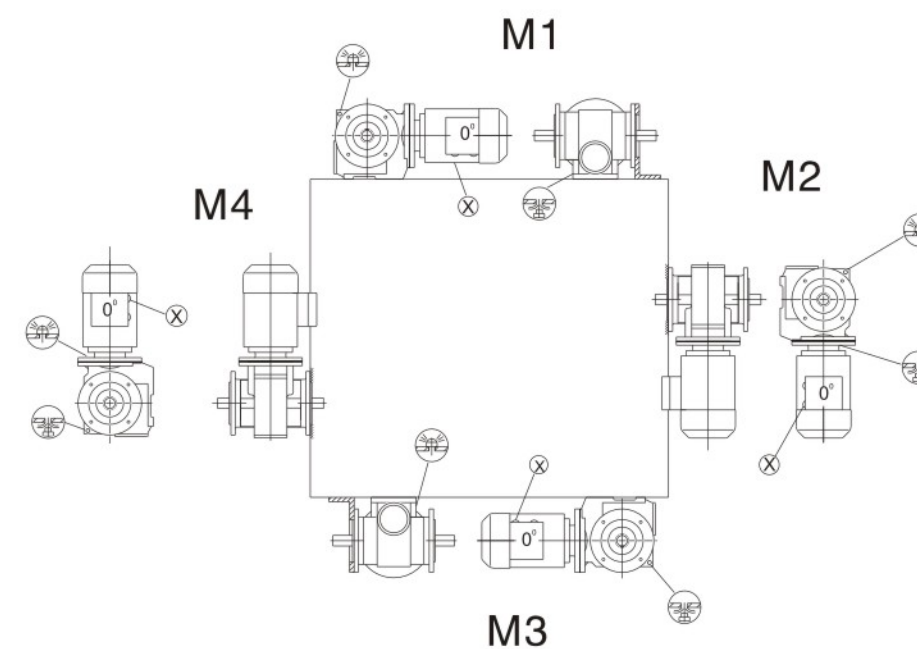
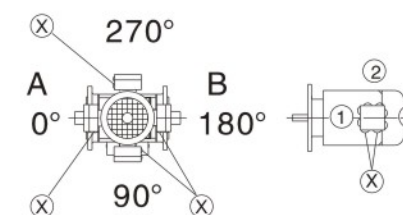
Important: Please refer to the information in the "Geared Motors" catalog. Optional Planning for Gear units Overhung and axial loads part" (P21)



SHS47-SHS97



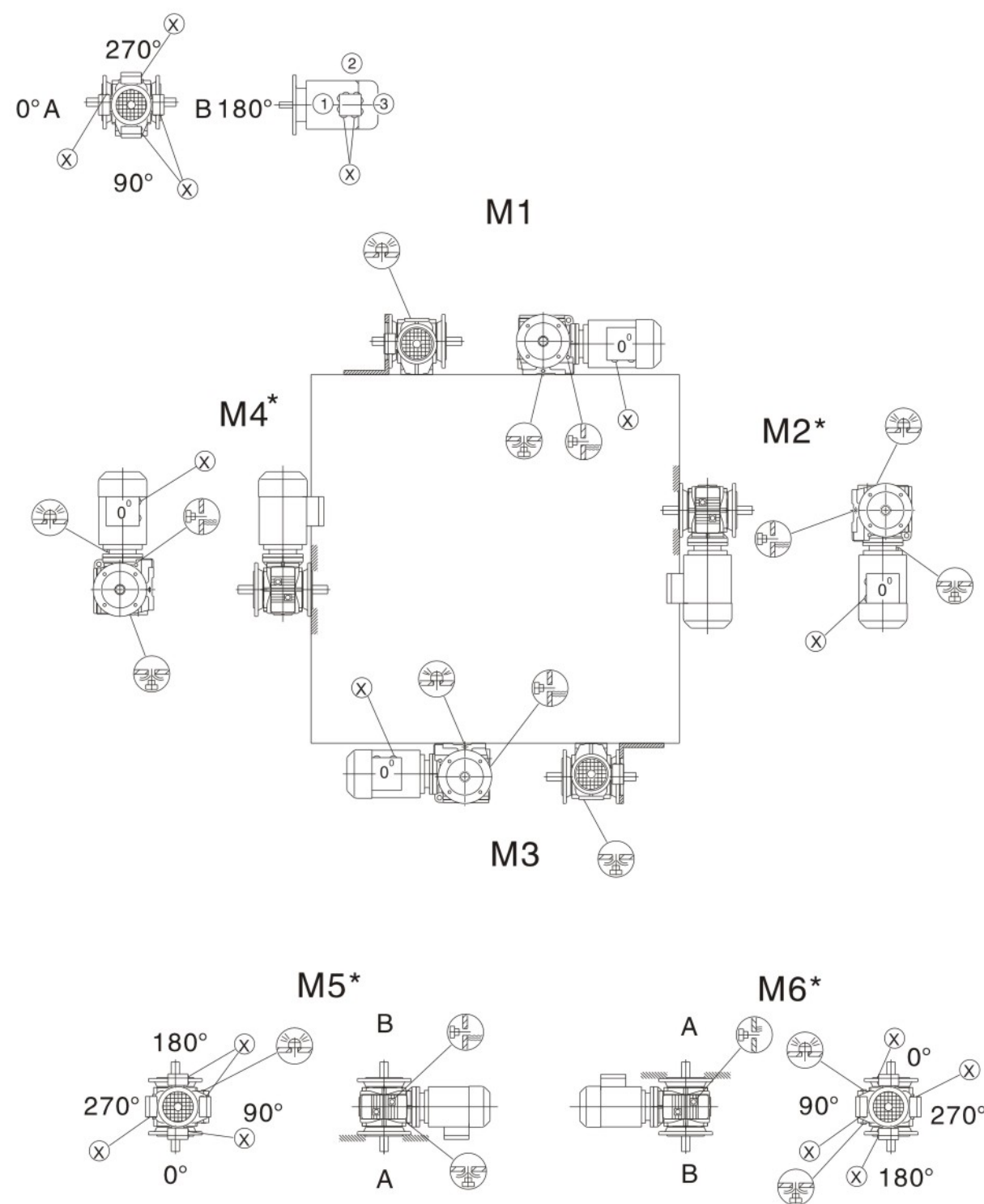
SHSF/SAF/SHF37



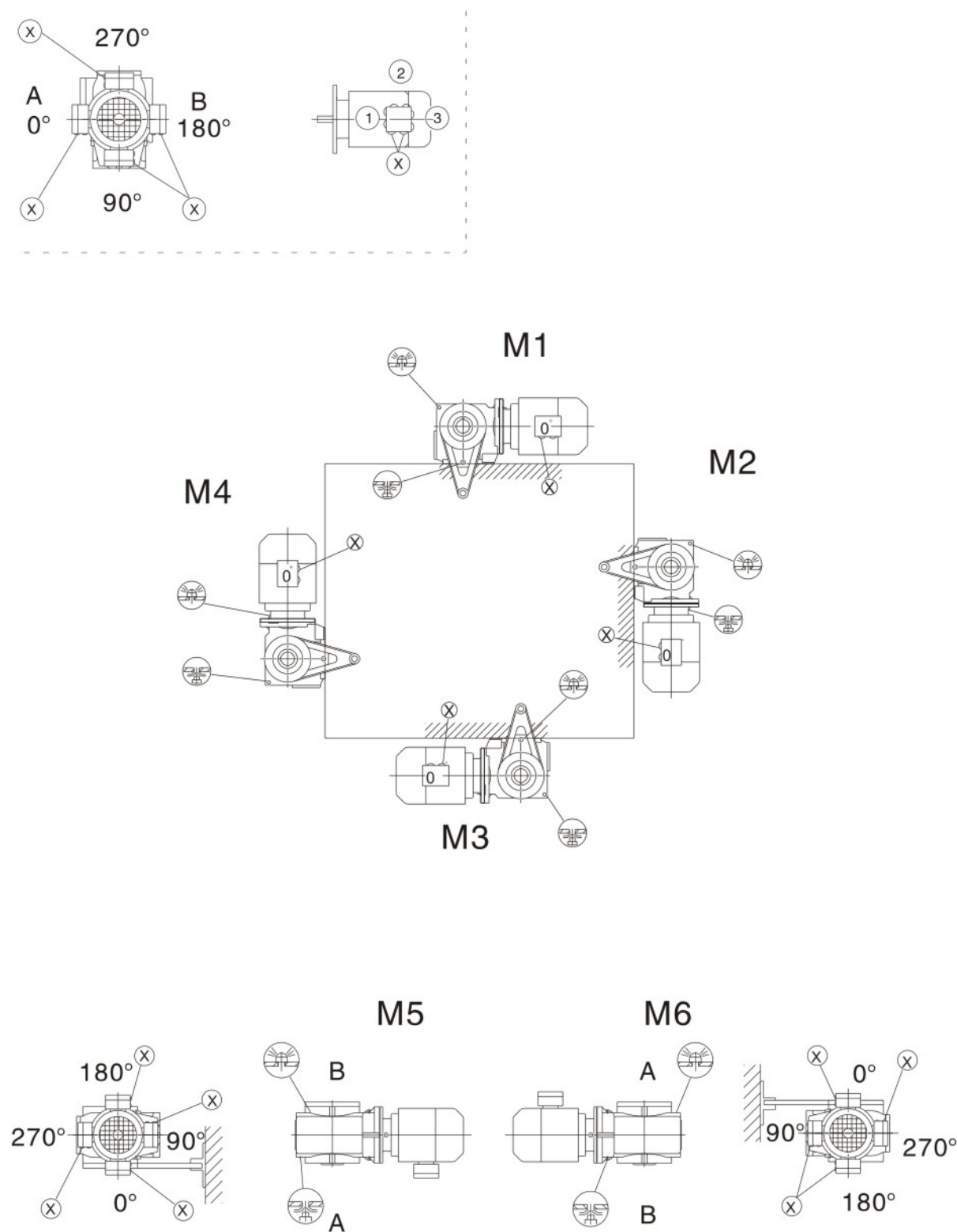
Important: Please refer to the information in the "Geared Motors" catalog. Optional Planning for Gear units Overhung and axial loads part" (P21)



SHSF/SAF/SHF/SAZ/SHZ47...-97..

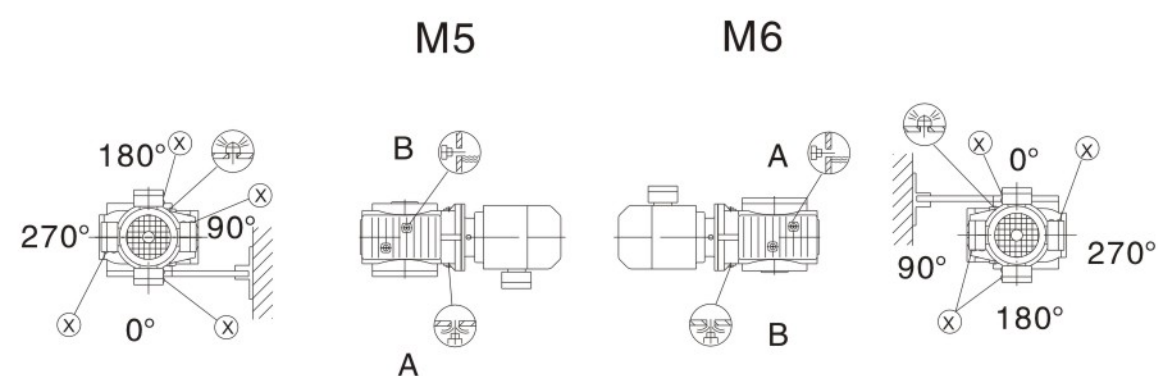
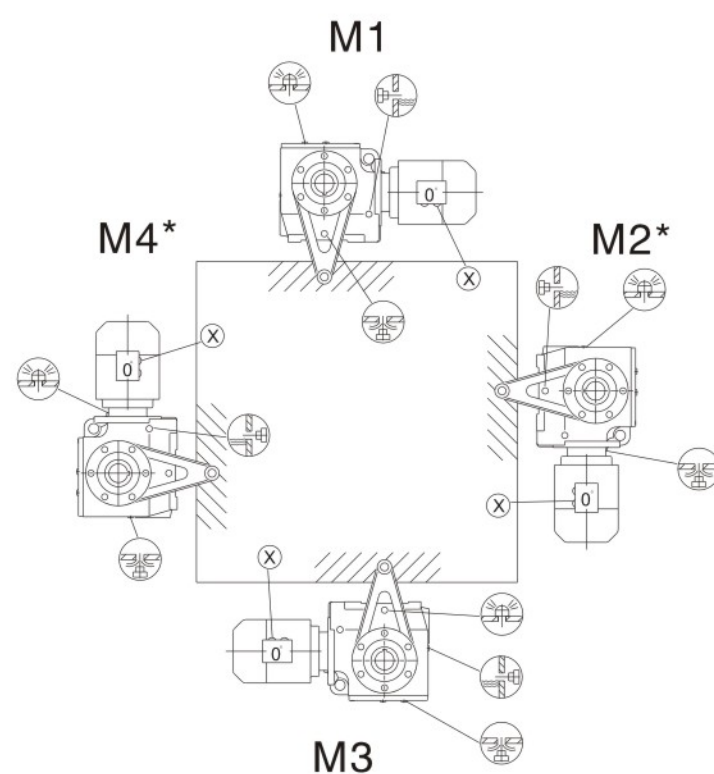
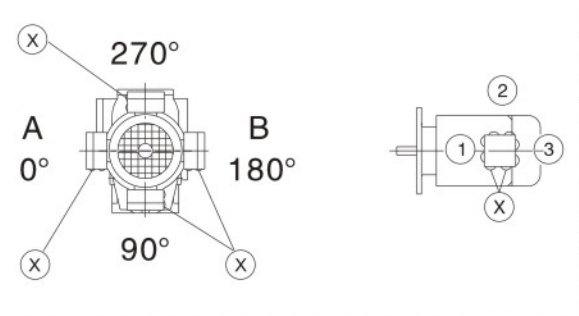


SHSA/SH37/T..

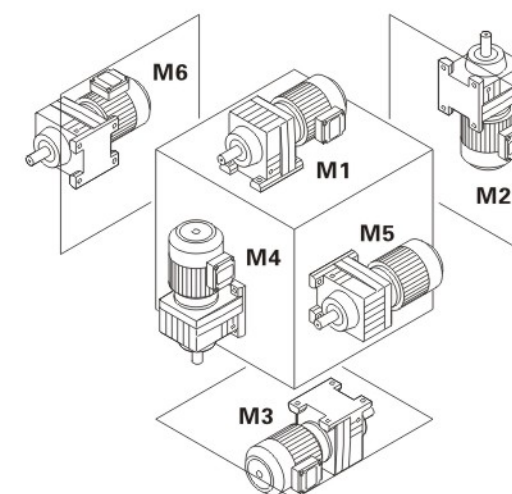




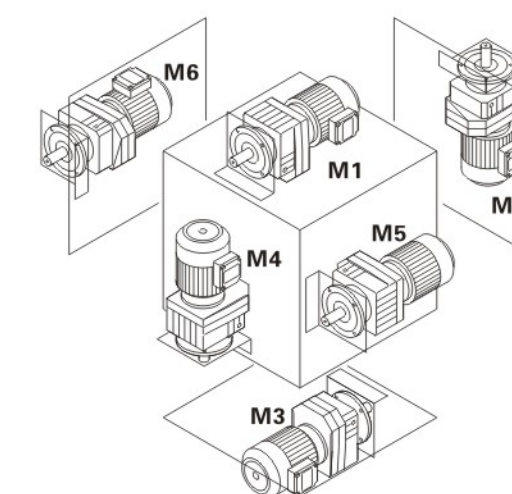
SHSA/SH47...-97..



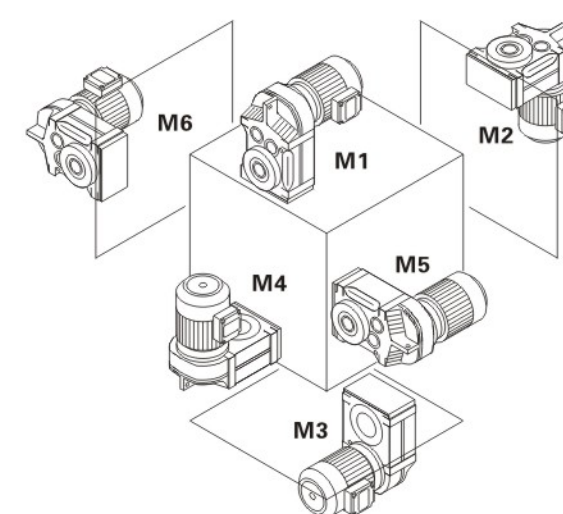
Schematic diagram of the installation location



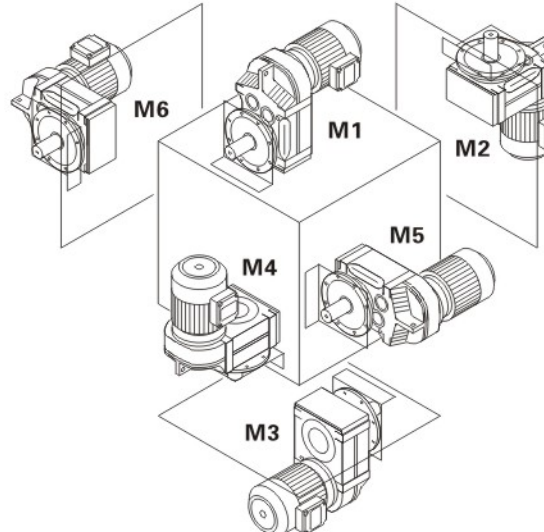
SHR..



SHF..



SHK..
SHS..





11. Dimension information

Shaft heights tolerances

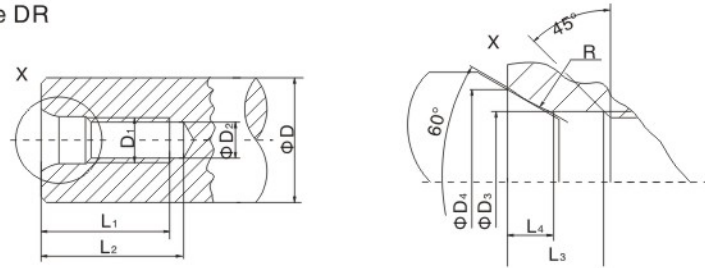
h ≤250mm → -0.5mm
h >250 → -1mm

Foot-mounted gear units: The motor may project below the mounting surface when fitted, please check.

Shaft tolerance

Diameter tolerance
Φ ≤50mm → ISO k6
Φ >50 → ISO m6

Center hole in accordance with DIN332.
shape DR



Diameter of Output shaft	D1	D2	D3	D4	R	L1 +2	L2 min	L1	L4 ≈
ΦD=7-10mm	M3	2.5	3.2	5.3	4.0	9.0	12.0	2.6	1.8
ΦD>10-13mm	M4	3.3	4.3	6.7	5.0	10.0	14.0	3.2	2.1
ΦD>13-16mm	M5	4.2	5.3	8.1	6.3	12.5	17.0	4.0	2.4
ΦD>16-21mm	M6	5.0	6.4	9.6	8.0	16.0	21.0	5.0	2.8
ΦD>21-24mm	M8	6.8	8.4	12.2	10.0	19.0	25.0	6.0	3.3
ΦD>24-30mm	M10	8.5	10.5	14.9	16.0	22.0	30.0	7.5	3.8
ΦD>30-38mm	M12	10.2	13.0	18.1	20.0	28.0	37.0	9.5	4.4
ΦD>38-50mm	M16	14.0	17.0	23.0	25.0	36.0	45.0	12.0	5.2
ΦD>50-85mm	M20	17.5	21.0	28.4	31.5	42.0	53.0	15.0	6.4
ΦD>85-130mm	M24	21.0	25.0	34.2	40.0	50.0	63.0	18.0	8.0
ΦD>130mm	M30	26.5	31.0	42.6	50.0	63.0	85.0	20.0	10.0

Hollow shaft

Keys: In accordance with DIN6885(domd type)

Diameter tolerance

ISOH7 measured with plug gauge

Multitple-spine shafts

Dm Measuring roller diameter
Me Inspection size

Flange

Centering shoulder tolerance
Φ ≤230mm (flange size A 120-A300) →ISOj6
Φ >230mm (flange size A 350-A660) →ISOh6

Up to three different flange dimensions are available for each size of helical gear units AC (brake) motor and explosion-proof AC (brake) motor. The possible flanges per size are indicted in the relevant dimension sheets.

Lifting eyebolts,suspension eye lugs

SHR17...SHR27 helical gear units, motors up to DV100 and Spiroplan geared motoes are delivered without special reansport fixtures. Otherwise, the gear units and motors are equipped with cast-on suspension eye lugs, screw-on suspension eye lugs or sceew-on lifting eyebolts.

Gear unit/motor type	Screw-on lifting eyebolts /suspension eye lugs	Cast-on suspension eye lugs
SHR/RF37-57,SHRX/RXF57-67	•	—
≥SHR67	•	—
SHF37-157	—	•
SHK37-157	—	•
SHK167-187	•	—
SHS37-47	•	—
SHS57-97	—	•
≥D112	•	—

Breather valves

The gear unit dimension drawings are always shown with screw plugs. The corresponding sc -rew plug is replaced by an breather valve at the factory depending on with mounting position M1-M6 is ordered. Theis means the contour dimensions may be slightly different.

Shrink disk connenvtion

Hollow shaft gear unit with shrink disk connection: If required, please request a detailed data sheet on shrink disks form company, data sheet no.33 753..95.

Splined hollow shaft

Hollow shaft gear units SHFV.. in sizes 37-107 and SHFV.. In sizes 37-107 are supplied with a splined hollow shaft to ISO4762.

Rubber buffer for SHFA/SHFH/SHFV

f stands for the compressed dimension of Rubber buffer in the Manax torque.

brake motors

In brake motors, dimensions G1B apply instead of G1 and KB instead of K

Motor accessory

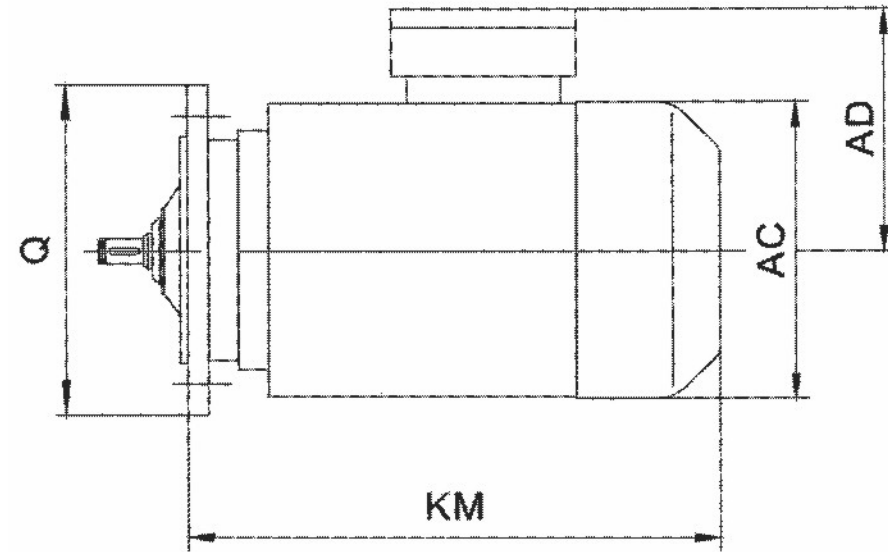
The motor dimensions may different as a result of motor accessory. Please refer to the dimensions of the motor accessory.

Special versions

The dimensions of the terminal box on special versions such as KS or CSA may different form the standard dimensions.



11. Size of motor



	Q mm	KM mm	L1 mm	L2 mm	L3 mm	AD mm	AC mm
D63	120	221	259	281	319	96	138
	160	216	254	276	314		
	200	210	248	270	308		
D71	120	239	281	299	341	103	158
	160	234	276	294	336		
	200	228	270	288	330		
D80	120	271	320	330	379	108	168
	160	265	314	324	373		
	200	259	308	318	367		
	250	254	303	313	362		
D90	120	314	370	369	425	139	195
	160	309	365	364	420		

	Q mm	KM mm	L1 mm	L2 mm	L3 mm	AD mm	AC mm
D132ML	400	385	468	423	506	168	275
	450	377	460	415	498		
	550	369	452	407	490		
D160M	200	509	607	544	642	261	330
	250	504	602	539	637		
	300	499	597	534	632		
	350	493	591	528	626		
	400	486	584	521	619		
	450	478	576	513	611		
D160L	250	548	646	583	681	261	330
	300	543	641	578	676		
	350	537	637	573	671		

	Q mm	KM mm	L1 mm	L2 mm	L3 mm	AD mm	AC mm
D90	200	301	357	356	412	139	195
	250	297	353	352	408		
	300	291	347	346	402		
D100	120	334	399	389	454	131	218
	160	326	391	381	446		
	200	318	383	373	438		
	250	314	379	369	434		
	300	308	373	363	428		
	350	302	367	357	422		
D112	160	382	459	427	504	151	240
	200	373	450	418	495		
	250	368	445	413	490		
	300	363	440	408	485		
	350	357	434	402	479		
D132S	160	420	503	458	541	168	275
	200	408	491	446	529		
	250	403	486	441	524		
	300	398	481	436	519		
	350	392	475	430	513		
	400	385	468	423	506		
D132M	200	408	491	446	529	168	275
	250	403	486	441	524		
	300	398	481	436	519		
	350	392	475	430	513		
	400	385	468	423	506		
	450	377	460	415	498		
D132ML	200	408	491	446	529	168	275
	250	403	486	441	524		
	300	398	481	436	519		
	350	392	475	430	513		
	400	385	468	423	506		
D160L	350	537	635	572	670	261	330
	400	530	628	565	663		
	450	522	620	557	655		
D180	250	575	689	600	714	280	380
	300	570	684	595	709		
	350	564	678	589	703		
	400	557	671	582	696		
D200	450	549	663	574	688	314	420
	550	541	655	566	680		
	300	700	824	740	864		
	350	694	818	734	858		
	400	687	811	727	851		
D225S	450	679	803	719	843	335	470
	550	671	795	711	835		
	300	716	858	756	898		
	350	710	852	750	892		
	400	703	845	743	885		
D225M	450	695	837	735	877	335	470
	550	687	829	727	869		
	300	741	883	781	923		
	350	735	877	775	917		
	400	728	870	768	910		
D250M	450	720	862	760	903	370	510
	550	712	854	752	894		
	400	793	946	839	992		
D280	450	785	938	831	984	408	580
	550	777	930	823	976		
	400	898	1054	943	1099		
D315	450	890	1046	935	1091	530	635
	550	882	1038	927	1083		
	660	1130	1286	1175	1331		

Notes:

L1 is the KM value for motor with thrake.

L2 is the KM value for asynchronous motor with frequency.

L3 is the KM value for asynchronous motor with frequency and brake.

If you have any special requirements please contact us.



Gear motor weights

Gear Reducer size	Kg	Gear Reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg
SHRX57	9	SHR..27	4	SHR..87	55	SHF27	6.5	SHF57	25
SHRXF57	11	SHR..27F	4	SHR..87F	63	SHFA27	6	SHFA57	24
SHRX67	12	SHR..37	10	SHR..97	100	SHFF27	8	SHFF57	31
SHRXF67	16	SHR..37F	12	SHR..97F	118	SHFAF27	7	SHFAF57	30
SHRX77	20	SHR..47	14	SHR..107	130	SHF37	13	SHF67	31
SHRXF77	24	SHR..47F	14	SHR..137	235	SHFA37	12	SHFA67	27
SHRX87	35	SHR..57	20	SHR..147	360	SHFF37	15	SHFF67	37
SHRXF87	40	SHR..57F	24	SHR..167	605	SHFAF37	14	SHFAF67	35
SHRX97	59	SHR..67	25	SHR..177	980	SHF47	18	SHF77	55
SHRXF97	66	SHR..67F	29	SHR..187	1400	SHFA47	17	SHFA77	50
SHRX107	88	SHR..77	30			SHFF47	21	SHFF77	66
SHRXF107	103	SHR..77F	36			SHFAF47	20	SHFAF77	58

Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg
SHF87	96	SHF127	401	SHK37	12	SHK67	30	SHK97	150
SHFA87	90	SHFA127	365	SHKF37	15	SHKF67	36	SHKF97	171
SHFF87	112	SHFF127	447	SHKA37	11.5	SHKA67	37	SHKA97	130
SHFAF87	105	SHFAF127	401	SHKAF37	15	SHKAF67	34	SHKAF97	156
SHF97	157	SHF157	632	SHK47	19	SHK77	54	SHK107	260
SHFA97	150	SHFA157	610	SHKF47	22.5	SHKF77	62	SHKF107	271
SHFF97	190	SHFF157	740	SHKA47	18	SHKA77	46	SHKA107	231
SHFAF97	171	SHFAF157	670	SHKAF47	21	SHKAF77	55	SHKAF107	265
SHF107	241	SHF167	1040	SHK57	24	SHK87	90	SHK127	410
SHFA107	225	SHFA167	990	SHKF57	29	SHKF87	100	SHKF127	452
SHFF107	269	SHF177	1520	SHKA57	22	SHKA87	78	SHKA127	381
SHFAF107	245	SHFA177	1460	SHKAF57	28	SHKAF87	91	SHKAF127	419

Gear motor weights

Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg	Gear reducer size	Kg	Motor size	Kg
SHK157	635	SHS37	6	SHS67	25	SHS97	140	D63S2	9
SHKF157	715	SHSF37	8	SHSF67	32	SHSF97	171	D63M2	10
SHKA157	603	SHSA37	6	SHSA67	26	SHSA97	135	D63L2	10
SHKAF157	660	SHSAF37	7.5	SHSAF67	31	SHSAF97	160	D71D2	14
SHK167	1035	SHS47	10	SHS77	45			D80K2	18
SHKH167	1000	SHSF47	14	SHSF77	55			D80N2	20
SHK187	1615	SHSA47	11	SHSA77	45			D90S2	20
SHKH187	1550	SHSAF47	13	SHSAF77	52			D90L2	23
		SHS57	14	SHS87	80			D100M2	30
		SHSF57	18	SHSF87	101			D100L2	32
		SHSA57	14	SHSA87	76			D112M2	37
		SHSAF57	17	SHSAF87	94			D132S2	57

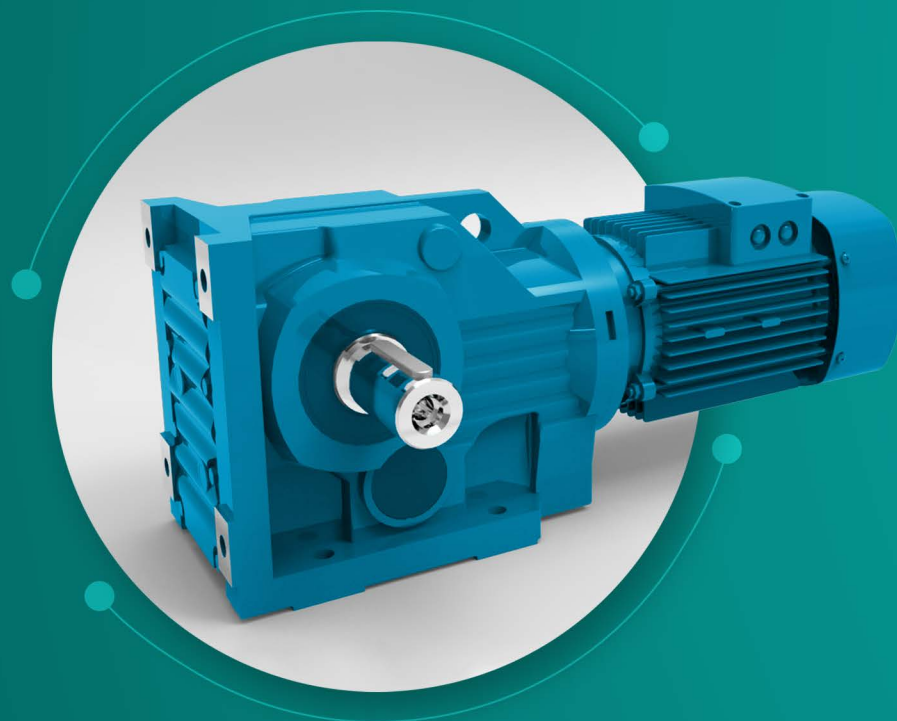
Motor size	Kg	Motor size	Kg	Motor size	Kg	Motor size	Kg	Motor size	Kg
D132M2	60	D63L4	11	D160L4	130	D90S6	20	D225M6	281
D160M2	114	D71D4	12	D180M4	166	D90L6	20	D250M6	378
D160L2	131	D80K4	14	D180L4	182	D100M6	28	D280S6	475
D180M2	168	D80N4	15	D200L4	232	D100L6	31	D280M6	541
D200L2	236	D90S4	19	D225S4	280	D112M6	37		
D225S2	255	D90L4	23	D225M4	309	D132S6	64		
D225M2	288	D100M4	32	D250M4	400	D132M6	73		
D250M2	382	D100L4	35	D280S4	515	D160M6	104		
D280S2	494	D112M4	52	D280M4	601	D160L6	126		
D280M2	550	D132S4	60	D71D6	12	D180M6	169		
D63S4	10	D132M4	72	D80K6	14	D200L6	225		
D63M4	11	D130M4	109	D80N6	17	D225S6	266		

Notes: The weight of reducers in the table is the average weight for each ratio.
If you need exact weight for certain ratio or input output modules. please consult our company.



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